

# SAFETY DATA SHEET

## 1. Identification

**Product identifier** DEVCON® Flexane® 80 Putty Resin

**Other means of identification**

**SKU#** 0324

**Recommended use** Not available.

**Recommended restrictions** None known.

**Manufacturer/Importer/Supplier/Distributor information**

**Company name** ITW Performance Polymers

**Address** 35 Brownridge Rd

Unit 1

Halton Hills, ON L7G 0C6

**Contact person** Customer Service

**Telephone number** 978-777-1100

**Fax**

**E-mail**

**Emergency telephone number** 800-424-9300

**Supplier** Not available.

## 2. Hazard identification

**Physical hazards** Not classified.

**Health hazards**

Acute toxicity, inhalation	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Sensitization, respiratory	Category 1
Sensitization, skin	Category 1A
Carcinogenicity	Category 2
Specific target organ toxicity following single exposure	Category 3 respiratory tract irritation
Specific target organ toxicity following repeated exposure	Category 2

**Environmental hazards** Not classified.

**Label elements**



**Signal word** Danger

**Hazard statement** Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory irritation. Suspected of causing cancer. May cause damage to organs through prolonged or repeated exposure.

**Precautionary statement**

**Prevention** Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe mist/vapours. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection. Wear respiratory protection.

<b>Response</b>	IF ON SKIN: Wash with plenty of water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical advice/attention. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. If experiencing respiratory symptoms: Call a POISON CENTRE/doctor. Take off contaminated clothing and wash it before reuse.
<b>Storage</b>	Store in a well-ventilated place. Keep container tightly closed. Store locked up.
<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Other hazards</b>	None known.
<b>Supplemental information</b>	None.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Polyether Polyol		N/A	60 - 100
METHYLENE BIS(4-CYCLOHEXYLISOCYANATE )		5124-30-1	15 - 40
4,4'-DIPHENYLMETHANE DIISOCYANATE		101-68-8	1 - 5
Diphenylmethane Diisocyanate [isomers And Homologues]		9016-87-9	1 - 5
Methylenediphenyl Diisocyanate (mdi)		26447-40-5	1 - 5
Other components below reportable levels			1 - 5

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

### 4. First-aid measures

<b>Inhalation</b>	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If experiencing respiratory symptoms: Call a poison center or doctor/physician.
<b>Skin contact</b>	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. Get medical attention if symptoms occur.
<b>Most important symptoms/effects, acute and delayed</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Coughing. Difficulty in breathing. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. Prolonged exposure may cause chronic effects.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
<b>Unsuitable extinguishing media</b>	Water. Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.

**Specific methods** Use standard firefighting procedures and consider the hazards of other involved materials.  
**General fire hazards** No unusual fire or explosion hazards noted.

## 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures** Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up** The product is immiscible with water and will spread on the water surface.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

**Environmental precautions** Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

**Precautions for safe handling** Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe mist/vapours. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Should be handled in closed systems, if possible. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities** Store locked up. Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. ACGIH Threshold Limit Values

Components	Type	Value
4,4'-DIPHENYLMETHANE DIISOCYANATE (CAS 101-68-8)	TWA	0.005 ppm
METHYLENE BIS(4-CYCLOHEXYLISOCYANATE) (CAS 5124-30-1)	TWA	0.005 ppm

#### Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

Components	Type	Value
4,4'-DIPHENYLMETHANE DIISOCYANATE (CAS 101-68-8)	TWA	0.05 mg/m <sup>3</sup>
Diphenylmethane Diisocyanate [isomers And Homologues] (CAS 9016-87-9)	TWA	0.005 ppm 0.07 mg/m <sup>3</sup>
METHYLENE BIS(4-CYCLOHEXYLISOCYANATE) (CAS 5124-30-1)	TWA	0.005 ppm 0.05 mg/m <sup>3</sup> 0.005 ppm

**Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)**

Components	Type	Value
4,4'-DIPHENYLMETHANE DIISOCYANATE (CAS 101-68-8)	Ceiling	0.01 ppm
	TWA	0.005 ppm
Diphenylmethane Diisocyanate [isomers And Homologues] (CAS 9016-87-9)	Ceiling	0.01 ppm
	TWA	0.005 ppm
METHYLENE BIS(4-CYCLOHEXYLISOC YANATE) (CAS 5124-30-1)	Ceiling	0.01 ppm
	TWA	0.005 ppm
Methylenediphenyl Diisocyanate (mdi) (CAS 26447-40-5)	Ceiling	0.01 ppm
	TWA	0.005 ppm

**Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)**

Components	Type	Value
4,4'-DIPHENYLMETHANE DIISOCYANATE (CAS 101-68-8)	TWA	0.005 ppm
METHYLENE BIS(4-CYCLOHEXYLISOC YANATE) (CAS 5124-30-1)	TWA	0.005 ppm

**Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)**

Components	Type	Value
4,4'-DIPHENYLMETHANE DIISOCYANATE (CAS 101-68-8)	Ceiling	0.02 ppm
	TWA	0.005 ppm
METHYLENE BIS(4-CYCLOHEXYLISOC YANATE) (CAS 5124-30-1)	Ceiling	0.02 ppm
	TWA	0.005 ppm

**Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)**

Components	Type	Value
4,4'-DIPHENYLMETHANE DIISOCYANATE (CAS 101-68-8)	TWA	0.051 mg/m3
		0.005 ppm
METHYLENE BIS(4-CYCLOHEXYLISOC YANATE) (CAS 5124-30-1)	TWA	0.054 mg/m3
		0.005 ppm

**Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)**

Components	Type	Value
4,4'-DIPHENYLMETHANE DIISOCYANATE (CAS 101-68-8)	15 minute	0.015 ppm
	8 hour	0.005 ppm
METHYLENE BIS(4-CYCLOHEXYLISOC YANATE) (CAS 5124-30-1)	15 minute	0.015 ppm

Components	Type	Value
	8 hour	0.005 ppm
<b>Biological limit values</b>	No biological exposure limits noted for the ingredient(s).	
<b>Exposure guidelines</b>		
<b>Canada - British Columbia OELs: Skin designation</b>		
4,4'-DIPHENYLMETHANE DIISOCYANATE (CAS 101-68-8)	Can be absorbed through the skin.	
<b>Appropriate engineering controls</b>	Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. General ventilation normally adequate. Provide eyewash station and safety shower.	
<b>Individual protection measures, such as personal protective equipment</b>		
<b>Eye/face protection</b>	Chemical respirator with organic vapour cartridge and full facepiece.	
<b>Skin protection</b>		
<b>Hand protection</b>	Wear appropriate chemical resistant gloves.	
<b>Other</b>	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.	
<b>Respiratory protection</b>	Chemical respirator with organic vapour cartridge and full facepiece.	
<b>Thermal hazards</b>	Wear appropriate thermal protective clothing, when necessary.	
<b>General hygiene considerations</b>	Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.	

## 9. Physical and chemical properties

<b>Appearance</b>	Liquid.
<b>Physical state</b>	Liquid.
<b>Form</b>	Liquid.
<b>Colour</b>	Clear colorless or nearly colorless
<b>Odour</b>	Musty
<b>Odour threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	25 °C (77 °F) estimated
<b>Initial boiling point and boiling range</b>	Not available.
<b>Flash point</b>	175.0 °C (347.0 °F) estimated
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not applicable.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapour pressure</b>	0.00002 hPa estimated
<b>Vapour density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	insoluble

<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Density</b>	1.04 g/cm <sup>3</sup> estimated
<b>Explosive properties</b>	Not explosive.
<b>Flammability class</b>	Combustible IIIB estimated
<b>Oxidising properties</b>	Not oxidising.
<b>Specific gravity</b>	1.04 estimated
<b>VOC</b>	0 g/l

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Avoid temperatures exceeding the decomposition temperature. Contact with incompatible materials.
<b>Incompatible materials</b>	Alcohols. Amines.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
<b>Skin contact</b>	Causes skin irritation. May cause an allergic skin reaction.
<b>Eye contact</b>	Causes serious eye irritation.
<b>Ingestion</b>	Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics** Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Coughing. Difficulty in breathing. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

### Information on toxicological effects

**Acute toxicity** Harmful if inhaled.

Components	Species	Test Results
METHYLENE BIS(4-CYCLOHEXYLISOCYANATE) (CAS 5124-30-1)		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rabbit	> 10000 mg/kg
<b>Oral</b>		
LD50	Rat	1065 mg/kg

**Skin corrosion/irritation** Causes skin irritation.

**Serious eye damage/eye irritation** Causes serious eye irritation.

### Respiratory or skin sensitisation

#### Canada - British Columbia OELs: Respiratory or skin sensitiser

4,4'-DIPHENYLMETHANE DIISOCYANATE (CAS 101-68-8)	Capable of causing sensitization
Diphenylmethane Diisocyanate [isomers And Homologues] (CAS 9016-87-9)	Capable of causing sensitization
METHYLENE BIS(4-CYCLOHEXYLISOCYANATE) (CAS 5124-30-1)	Capable of causing sensitization
Methylenediphenyl Diisocyanate (mdi) (CAS 26447-40-5)	Capable of causing sensitization

### Canada - Quebec OELs: Sensitizer

4,4'-DIPHENYLMETHANE DIISOCYANATE (CAS 101-68-8)	Sensitiser.
METHYLENE BIS(4-CYCLOHEXYLISOCYANATE) (CAS 5124-30-1)	Sensitiser.

**Respiratory sensitisation** May cause allergy or asthma symptoms or breathing difficulties if inhaled.

**Skin sensitisation** May cause an allergic skin reaction.

**Germ cell mutagenicity** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity** Suspected of causing cancer.

#### IARC Monographs. Overall Evaluation of Carcinogenicity

4,4'-DIPHENYLMETHANE DIISOCYANATE (CAS 101-68-8)	3 Not classifiable as to carcinogenicity to humans.
Diphenylmethane Diisocyanate [isomers And Homologues] (CAS 9016-87-9)	3 Not classifiable as to carcinogenicity to humans.
Methylenediphenyl Diisocyanate (mdi) (CAS 26447-40-5)	3 Not classifiable as to carcinogenicity to humans.

**Reproductive toxicity** This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure** May cause respiratory irritation.

**Specific target organ toxicity - repeated exposure** May cause damage to organs through prolonged or repeated exposure.

**Aspiration hazard** Not an aspiration hazard.

**Chronic effects** Prolonged inhalation may be harmful. May cause damage to organs through prolonged or repeated exposure.

## 12. Ecological information

**Ecotoxicity** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

**Persistence and degradability** No data is available on the degradability of any ingredients in the mixture.

### Bioaccumulative potential

#### Partition coefficient n-octanol / water (log Kow)

METHYLENE BIS(4-CYCLOHEXYLISOCYANATE) 6.11

**Mobility in soil** No data available.

**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

**Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

**Local disposal regulations** Dispose in accordance with all applicable regulations.

**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging** Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

### TDG

Not regulated as dangerous goods.

### IATA

Not regulated as dangerous goods.

### IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

## 15. Regulatory information

**Canadian regulations** This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

**Controlled Drugs and Substances Act**

Not regulated.

**Export Control List (CEPA 1999, Schedule 3)**

Not listed.

**Greenhouse Gases**

Not listed.

**Precursor Control Regulations**

Not regulated.

**International regulations**

**Stockholm Convention**

Not applicable.

**Rotterdam Convention**

Not applicable.

**Kyoto Protocol**

Not applicable.

**Montreal Protocol**

Not applicable.

**Basel Convention**

Not applicable.

**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information

**Issue date** 25-April-2019  
**Revision date** 08-July-2021  
**Version No.** 04



**Disclaimer**

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

**Revision information**

This document has undergone significant changes and should be reviewed in its entirety.

# SAFETY DATA SHEET

## 1. Identification

**Product identifier** DEVCON® Flexane® 80 Putty Curing Agent

**Other means of identification**

**SKU#** 6920

**Recommended use** Not available.

**Recommended restrictions** None known.

**Manufacturer/Importer/Supplier/Distributor information**

**Company name** ITW Performance Polymers

**Address** 35 Brownridge Rd  
Unit 1  
Halton Hills, ON L7G 0C6

**Contact person** Customer Service

**Telephone number** 978-777-1100

**Fax**

**E-mail**

**Emergency telephone number** 800-424-9300

**Supplier** Not available.

## 2. Hazard identification

**Physical hazards** Not classified.

**Health hazards** Acute toxicity, oral Category 4  
Serious eye damage/eye irritation Category 2A  
Specific target organ toxicity following repeated exposure Category 2

**Environmental hazards** Not classified.

**Label elements**



**Signal word** Warning

**Hazard statement** Harmful if swallowed. Causes serious eye irritation. May cause damage to organs through prolonged or repeated exposure.

**Precautionary statement**

**Prevention** Do not breathe mist/vapours. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear eye protection/face protection.

**Response** IF SWALLOWED: Call a POISON CENTRE/doctor if you feel unwell. Rinse mouth. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention if you feel unwell. If eye irritation persists: Get medical advice/attention.

**Storage** Store away from incompatible materials.

**Disposal** Dispose of contents/container in accordance with local/regional/national/international regulations.

**Other hazards** None known.

**Supplemental information** None.

## 3. Composition/information on ingredients

**Mixtures**

Chemical name	Common name and synonyms	CAS number	%
Diethyltoluenediamine		68479-98-1	30 - 60
Carbon Black		1333-86-4	1 - 5
Other components below reportable levels			30 - 60

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

#### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Wash off with soap and water. Get medical attention if irritation develops and persists.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
<b>Most important symptoms/effects, acute and delayed</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Prolonged exposure may cause chronic effects.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

#### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

#### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.  Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.  Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
<b>Environmental precautions</b>	Avoid discharge into drains, water courses or onto the ground.

#### 7. Handling and storage

<b>Precautions for safe handling</b>	Do not breathe mist/vapours. Do not taste or swallow. Avoid contact with eyes. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.
<b>Conditions for safe storage, including any incompatibilities</b>	Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. ACGIH Threshold Limit Values

Components	Type	Value	Form
CARBON BLACK (CAS 1333-86-4)	TWA	3 mg/m <sup>3</sup>	Inhalable fraction.

#### Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

Components	Type	Value
CARBON BLACK (CAS 1333-86-4)	TWA	3.5 mg/m <sup>3</sup>

#### Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

Components	Type	Value	Form
CARBON BLACK (CAS 1333-86-4)	TWA	3 mg/m <sup>3</sup>	Inhalable

#### Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

Components	Type	Value	Form
CARBON BLACK (CAS 1333-86-4)	TWA	3 mg/m <sup>3</sup>	Inhalable fraction.

#### Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

Components	Type	Value	Form
CARBON BLACK (CAS 1333-86-4)	TWA	3 mg/m <sup>3</sup>	Inhalable fraction.

#### Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)

Components	Type	Value
CARBON BLACK (CAS 1333-86-4)	TWA	3.5 mg/m <sup>3</sup>

#### Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)

Components	Type	Value
CARBON BLACK (CAS 1333-86-4)	15 minute	7 mg/m <sup>3</sup>
	8 hour	3.5 mg/m <sup>3</sup>

### Biological limit values

No biological exposure limits noted for the ingredient(s).

### Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

### Individual protection measures, such as personal protective equipment

**Eye/face protection** Chemical respirator with organic vapour cartridge and full facepiece.

#### Skin protection

**Hand protection** Wear appropriate chemical resistant gloves.

#### Other

Wear suitable protective clothing. Use of an impervious apron is recommended.

**Respiratory protection** Chemical respirator with organic vapour cartridge and full facepiece.

#### Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

### General hygiene considerations

Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

Appearance	Liquid.
Physical state	Liquid.
Form	Liquid.

<b>Colour</b>	Black.
<b>Odour</b>	Ammoniacal.
<b>Odour threshold</b>	Not available.
<b>pH</b>	7 - 8
<b>Melting point/freezing point</b>	Not available.
<b>Initial boiling point and boiling range</b>	Not available.
<b>Flash point</b>	93.3 °C (200.0 °F) estimated
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not applicable.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapour pressure</b>	< 1 mm Hg @ 70 F
<b>Vapour density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Not available.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Density</b>	1.04 g/cm <sup>3</sup> estimated
<b>Explosive properties</b>	Not explosive.
<b>Flammability class</b>	Combustible IIIB estimated
<b>Oxidising properties</b>	Not oxidising.
<b>Specific gravity</b>	1.04 estimated

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Avoid temperatures exceeding the decomposition temperature. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
<b>Incompatible materials</b>	Strong oxidising agents.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	No adverse effects due to inhalation are expected.
<b>Skin contact</b>	No adverse effects due to skin contact are expected.
<b>Eye contact</b>	Causes serious eye irritation.
<b>Ingestion</b>	Harmful if swallowed.

**Symptoms related to the physical, chemical and toxicological characteristics** Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.

**Information on toxicological effects**

**Acute toxicity** Harmful if swallowed.

Components	Species	Test Results
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Carbon Black (CAS 1333-86-4)

**Acute**

**Oral**

LD50 Rat > 8000 mg/kg

**Skin corrosion/irritation** Prolonged skin contact may cause temporary irritation.

**Serious eye damage/eye irritation** Causes serious eye irritation.

**Respiratory or skin sensitisation**

**Respiratory sensitisation** Not a respiratory sensitizer.

**Skin sensitisation** This product is not expected to cause skin sensitisation.

**Germ cell mutagenicity** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity**

**ACGIH Carcinogens**

Carbon Black (CAS 1333-86-4) A3 Confirmed animal carcinogen with unknown relevance to humans.

**Canada - Manitoba OELs: carcinogenicity**

Carbon Black (CAS 1333-86-4) Confirmed animal carcinogen with unknown relevance to humans.

**IARC Monographs. Overall Evaluation of Carcinogenicity**

Carbon Black (CAS 1333-86-4) 2B Possibly carcinogenic to humans.

**US. National Toxicology Program (NTP) Report on Carcinogens**

Carbon Black (CAS 1333-86-4) Known To Be Human Carcinogen.

**Reproductive toxicity** This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure** Not classified.

**Specific target organ toxicity - repeated exposure** May cause damage to organs through prolonged or repeated exposure.

**Aspiration hazard** Not an aspiration hazard.

**Chronic effects** May cause damage to organs through prolonged or repeated exposure.

**12. Ecological information**

**Ecotoxicity** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

**Persistence and degradability** No data is available on the degradability of any ingredients in the mixture.

**Bioaccumulative potential** No data available.

**Mobility in soil** No data available.

**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

**13. Disposal considerations**

**Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

**Local disposal regulations** Dispose in accordance with all applicable regulations.

**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging**

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

**TDG**

Not regulated as dangerous goods.

**IATA**

Not regulated as dangerous goods.

**IMDG**

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.

## 15. Regulatory information

**Canadian regulations** This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

**Controlled Drugs and Substances Act**

Not regulated.

**Export Control List (CEPA 1999, Schedule 3)**

Not listed.

**Greenhouse Gases**

Not listed.

**Precursor Control Regulations**

Not regulated.

**International regulations****Stockholm Convention**

Not applicable.

**Rotterdam Convention**

Not applicable.

**Kyoto Protocol**

Not applicable.

**Montreal Protocol**

Not applicable.

**Basel Convention**

Not applicable.

**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information

**Issue date** 25-April-2019

**Revision date** 08-July-2021

**Version No.** 03

**Disclaimer** ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

**Revision information** Hazard identification: Other hazards  
Composition/information on ingredients: Component information  
First-aid measures: Skin contact  
Fire-fighting measures: Special protective equipment and precautions for firefighters  
Accidental release measures: Methods and materials for containment and cleaning up  
Handling and storage: Precautions for safe handling  
Handling and storage: Conditions for safe storage, including any incompatibilities  
Exposure controls/personal protection: Appropriate engineering controls  
Stability and reactivity: Conditions to avoid  
Stability and reactivity: Chemical stability  
Other information: References  
Other information: Further information  
Other information: List of abbreviations