

SAFETY DATA SHEET

1. Identification

Product identifier DEVCON® Flexane® Primer FL-20

Other means of identification

SKU# 15985

Recommended use Not available.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Company name ITW Performance Polymers

Address 35 Brownridge Rd
Unit 1
Halton Hills, ON L7G 0C6

Contact person Customer Service

Telephone number 978-777-1100

Fax

E-mail

Emergency telephone number 800-424-9300

Supplier Not available.

2. Hazard identification

Physical hazards	Flammable liquids	Category 2
Health hazards	Serious eye damage/eye irritation	Category 2A
	Sensitization, respiratory	Category 1
	Sensitization, skin	Category 1A
	Carcinogenicity	Category 2
	Specific target organ toxicity following single exposure	Category 3 narcotic effects
Environmental hazards	Not classified.	

Label elements



Signal word Danger

Hazard statement Highly flammable liquid and vapour. May cause an allergic skin reaction. Causes serious eye irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause drowsiness or dizziness. Suspected of causing cancer.

Precautionary statement

Prevention

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Ground and bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Avoid breathing mist/vapours. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection. Wear respiratory protection.

Response	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical advice/attention. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. If experiencing respiratory symptoms: Call a POISON CENTRE/doctor. Take off contaminated clothing and wash it before reuse. In case of fire: Use appropriate media to extinguish.
Storage	Keep cool. Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Other hazards	Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapour. May cause flash fire or explosion.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
ETHYL ACETATE		141-78-6	60 - 100
Diphenylmethane Diisocyanate [isomers And Homologues]		9016-87-9	1 - 5
4,4'-DIPHENYLMETHANE DIISOCYANATE		101-68-8	0.5 - 1.5
O-(P-ISOCYANATOBENZYL)PHEN YL ISOCYANATE		5873-54-1	0.1 - 1
Other components below reportable levels			1 - 5

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If experiencing respiratory symptoms: Call a poison center or doctor/physician.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	May cause drowsiness or dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Difficulty in breathing. May cause an allergic skin reaction. Dermatitis. Rash.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.
General information	Take off all contaminated clothing immediately. IF exposed or concerned: Get medical advice/attention. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Alcohol resistant foam. Carbon dioxide (CO ₂). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.
Unsuitable extinguishing media	Water. Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Vapours may form explosive mixtures with air. Vapours may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Highly flammable liquid and vapour.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil etc) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water. Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid breathing mist/vapours. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code".
Conditions for safe storage, including any incompatibilities	Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

Components	Type	Value
4,4'-DIPHENYLMETHANE DIISOCYANATE (CAS 101-68-8)	TWA	0.005 ppm
ETHYL ACETATE (CAS 141-78-6)	TWA	400 ppm

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

Components	Type	Value
4,4'-DIPHENYLMETHANE DIISOCYANATE (CAS 101-68-8)	TWA	0.05 mg/m ³
		0.005 ppm
Diphenylmethane Diisocyanate [isomers And Homologues] (CAS 9016-87-9)	TWA	0.07 mg/m ³
		0.005 ppm
ETHYL ACETATE (CAS 141-78-6)	TWA	1440 mg/m ³
		400 ppm

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

Components	Type	Value
4,4'-DIPHENYLMETHANE DIISOCYANATE (CAS 101-68-8)	Ceiling	0.01 ppm
	TWA	0.005 ppm
Diphenylmethane Diisocyanate [isomers And Homologues] (CAS 9016-87-9)	Ceiling	0.01 ppm
	TWA	0.005 ppm
ETHYL ACETATE (CAS 141-78-6)	TWA	150 ppm
O-(P-ISOCYANATOBENZY L)PHENYL ISOCYANATE (CAS 5873-54-1)	Ceiling	0.01 ppm
	TWA	0.005 ppm

Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

Components	Type	Value
4,4'-DIPHENYLMETHANE DIISOCYANATE (CAS 101-68-8)	TWA	0.005 ppm
ETHYL ACETATE (CAS 141-78-6)	TWA	400 ppm

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

Components	Type	Value
4,4'-DIPHENYLMETHANE DIISOCYANATE (CAS 101-68-8)	Ceiling	0.02 ppm
	TWA	0.005 ppm
ETHYL ACETATE (CAS 141-78-6)	TWA	400 ppm

Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)

Components	Type	Value
4,4'-DIPHENYLMETHANE DIISOCYANATE (CAS 101-68-8)	TWA	0.051 mg/m ³
		0.005 ppm
ETHYL ACETATE (CAS 141-78-6)	TWA	1440 mg/m ³
		400 ppm

Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)

Components	Type	Value
4,4'-DIPHENYLMETHANE DIISOCYANATE (CAS 101-68-8)	15 minute	0.015 ppm
	8 hour	0.005 ppm
ETHYL ACETATE (CAS 141-78-6)	15 minute	500 ppm
	8 hour	400 ppm

Biological limit values No biological exposure limits noted for the ingredient(s).

Exposure guidelines**Canada - British Columbia OELs: Skin designation**

4,4'-DIPHENYLMETHANE DIISOCYANATE Can be absorbed through the skin.
(CAS 101-68-8)

Appropriate engineering controls Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Eye/face protection Chemical respirator with organic vapour cartridge and full facepiece.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection Chemical respirator with organic vapour cartridge and full facepiece.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations Observe any medical surveillance requirements. When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance	Liquid.
Physical state	Liquid.
Form	Liquid.
Colour	Orange.
Odour	Solvent.
Odour threshold	Not available.
pH	7 @ 5% solution
Melting point/freezing point	-83 °C (-117.4 °F) estimated
Initial boiling point and boiling range	77 °C (170.6 °F) estimated
Flash point	7.2 °C (45.0 °F) estimated
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) 2 %

Flammability limit - upper (%) 11 %

Explosive limit - lower (%) Not available.

Explosive limit – upper (%) Not available.

Vapour pressure 124.3 hPa estimated

Vapour density Not available.

Relative density Not available.

Solubility(ies)

Solubility (water) Not available.

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature 426.67 °C (800 °F) estimated

Decomposition temperature Not available.

Viscosity Not available.

Other information

Density 0.91 g/cm³ estimated

Explosive properties Not explosive.

Flammability class Flammable IB estimated

Oxidising properties Not oxidising.

Percent volatile 95 %

Specific gravity 0.91 estimated

VOC 860 g/l

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.

Conditions to avoid Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the decomposition temperature. Avoid temperatures exceeding the flash point. Contact with incompatible materials.

Incompatible materials Strong oxidising agents. Nitrates.

Hazardous decomposition products No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation May cause drowsiness or dizziness. Headache. Nausea, vomiting. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Prolonged inhalation may be harmful.

Skin contact May cause an allergic skin reaction.

Eye contact Causes serious eye irritation.

Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics May cause drowsiness or dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Difficulty in breathing. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity Not known.

Components	Species	Test Results
ETHYL ACETATE (CAS 141-78-6)		
Acute		
Oral		
LD50	Rat	5.6 g/kg
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.	
Serious eye damage/eye irritation	Causes serious eye irritation.	
Respiratory or skin sensitisation		
Canada - Alberta OELs: Irritant		
ETHYL ACETATE (CAS 141-78-6)	Irritant	
Canada - British Columbia OELs: Respiratory or skin sensitiser		
4,4'-DIPHENYLMETHANE DIISOCYANATE (CAS 101-68-8)	Capable of causing sensitization	
Diphenylmethane Diisocyanate [isomers And Homologues] (CAS 9016-87-9)	Capable of causing sensitization	
O-(P-ISOCYANATOBENZYL)PHENYL ISOCYANATE (CAS 5873-54-1)	Capable of causing sensitization	
Canada - Quebec OELs: Sensitizer		
4,4'-DIPHENYLMETHANE DIISOCYANATE (CAS 101-68-8)	Sensitiser.	
Respiratory sensitisation	May cause allergy or asthma symptoms or breathing difficulties if inhaled.	
Skin sensitisation	May cause an allergic skin reaction.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	Suspected of causing cancer.	
IARC Monographs. Overall Evaluation of Carcinogenicity		
4,4'-DIPHENYLMETHANE DIISOCYANATE (CAS 101-68-8)	3 Not classifiable as to carcinogenicity to humans.	
Diphenylmethane Diisocyanate [isomers And Homologues] (CAS 9016-87-9)	3 Not classifiable as to carcinogenicity to humans.	
O-(P-ISOCYANATOBENZYL)PHENYL ISOCYANATE (CAS 5873-54-1)	3 Not classifiable as to carcinogenicity to humans.	
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	May cause drowsiness or dizziness.	
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	Not an aspiration hazard.	
Chronic effects	Prolonged inhalation may be harmful.	

12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.
Bioaccumulative potential	
Mobility in soil	No data available.
Other adverse effects	The product contains volatile organic compounds which have a photochemical ozone creation potential.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

TDG

UN number UN1173
UN proper shipping name ETHYL ACETATE, Limited Quantity
Transport hazard class(es)
Class 3
Subsidiary risk -
Packing group II
Environmental hazards Not available.
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IATA

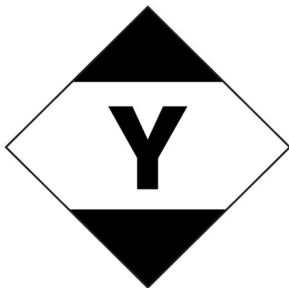
UN number UN1173
UN proper shipping name Ethyl acetate, Limited Quantity
Transport hazard class(es)
Class 3
Subsidiary risk -
Packing group II
Environmental hazards No.
ERG Code 3L
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.
Other information
Passenger and cargo aircraft Allowed with restrictions.
Cargo aircraft only Allowed with restrictions.

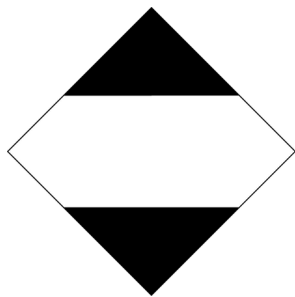
IMDG

UN number UN1173
UN proper shipping name ETHYL ACETATE, Limited Quantity
Transport hazard class(es)
Class 3
Subsidiary risk -
Packing group II
Environmental hazards
Marine pollutant No.
EmS F-E, S-D
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

IATA





15. Regulatory information

Canadian regulations This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto Protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Issue date 25-April-2019

Revision date 08-July-2021

Version No.

04

Disclaimer

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.