SAFETY DATA SHEET

1. Identification

Product identifier PLEXUS® MA920 Adhesive

Other means of identification

SKU# 0960

Recommended useNot available. **Recommended restrictions**None known.

Manufacturer/Importer/Supplier/Distributor information

Company name ITW Performance Polymers

Address 35 Brownridge Rd

Unit 1

Halton Hills, ON L7G 0C6

Contact personCustomer ServiceTelephone number978-777-1100

Fax E-mail

Emergency telephone

number

800-424-9300

Supplier Not available.

2. Hazard identification

Physical hazardsFlammable liquidsCategory 2Health hazardsSkin corrosion/irritationCategory 2Serious eye damage/eye irritationCategory 1Sensitization, skinCategory 1

Specific target organ toxicity following single Category 3 respiratory tract irritation

exposure

Environmental hazards Not classified.

Label elements



Signal word Danger

Hazard statement Highly flammable liquid and vapour. Causes skin irritation. May cause an allergic skin reaction.

Causes serious eye damage. May cause respiratory irritation.

Precautionary statement

Prevention Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Keep container tightly closed. Ground and bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Avoid breathing mist/vapours. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection.

Response IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF

INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTRE/doctor. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. In case of fire:

Use appropriate media to extinguish.

Material name: PLEXUS® MA920 Adhesive

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Storage Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place.

Keep cool. Store locked up.

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

Supplemental information

None.

Other hazards

Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapour. May cause flash fire or explosion.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Methyl methacrylate		80-62-6	60 - < 70
Poly(2-chloro-1,3-butadiene)		9010-98-4	10 - < 20
Methacrylic acid		79-41-4	3 - < 5
Paraffin wax		8002-74-2	1 - < 3
Ethylene glycol		107-21-1	< 1
N,n-dimethyl-p-toluidine		99-97-8	< 1
Other components below reportable	levels		10 - < 20

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison

centre or doctor/physician if you feel unwell.

Skin contact Remove contaminated clothing immediately and wash skin with soap and water. In case of

eczema or other skin disorders: Seek medical attention and take along these instructions. Wash

contaminated clothing before reuse.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if

present and easy to do. Continue rinsing. Get medical attention immediately.

Ingestion Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and

delayed

Indication of immediate medical attention and special treatment needed

vision. Permanent eye damage including blindness could result. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water

immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation.

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred

Symptoms may be delayed.

General information

Take off all contaminated clothing immediately. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and

take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media

Water fog. Foam. Carbon dioxide (CO2). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

Vapours may form explosive mixtures with air. Vapours may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards Highly flammable liquid and vapour.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil etc) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautions

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not get this material in contact with eyes. Avoid breathing mist/vapours. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code".

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values (TLV)			
Туре	Value	Form	
STEL	10 mg/m3	Aerosol, inhalable.	
	50 ppm	Vapor fraction	
TWA	25 ppm	Vapor fraction	
TWA	20 ppm		
STEL	100 ppm		
	Type STEL TWA TWA	Type Value STEL 10 mg/m3 50 ppm TWA 25 ppm TWA 20 ppm	

Material name: PLEXUS® MA920 Adhesive

Ethylene glycol (CAS STEL 10 mg/m3 Aerosol, inhalable. 50 ppm Vapor fraction TWA 25 ppm Vapor fraction Wapor fraction TWA 20 ppm 79-41-4) Methyl methacrylate (CAS STEL 100 ppm 80-62-6) TWA 50 ppm Fume. Fume.	Components	Туре	Value	Form
Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2), as amended Components Type		TWA	50 ppm	
Components Type Value Form		TWA	2 mg/m3	Fume.
107-21-1		_		Form
Methyl methacrylate (CAS STEL 100 ppm		Ceiling	100 mg/m3	
Methyl methacrylate (CAS 80-62-6) TWA 205 mg/m3 50 ppm Paraffin wax (CAS TWA 2 mg/m3 Fume. 8002-74-2) Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) Components Type Value Form Ethylene glycol (CAS Ceiling 100 mg/m3 Aerosol 107-21-1) STEL 20 mg/m3 Particulate. TWA 10 mg/m3 Particulate. TWA 10 mg/m3 Particulate. TWA 20 ppm Methacrylic acid (CAS TWA 50 ppm Paraffin wax (CAS TWA 2 mg/m3 Fume. 8002-74-2) Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act), as amended Components Type Value Form Ethylene glycol (CAS STEL 10 mg/m3 Aerosol 107-21-1) Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act), as amended Components Type Value Form Ethylene glycol (CAS STEL 10 mg/m3 Aerosol, inhalable. 107-21-1) TWA 25 ppm Vapor fraction TWA 25 ppm Vapor fraction TWA 25 ppm Vapor fraction Methacrylic acid (CAS TWA 20 ppm Methyl methacrylate (CAS STEL 100 ppm Paraffin wax (CAS STEL 100 ppm		TWA	70 mg/m3	
TWA 205 mg/m3 50 ppm Furnece Form TWA 205 mg/m3 50 ppm Furnece Form Furnece Furnece Form Furnece F			20 ppm	
TWA 205 mg/m3 50 ppm		STEL	· ·	
Paraffin wax (CAS TWA 2 mg/m3 Fume.			• •	
Paraffin wax (CAS 8002-74-2) TWA 2 mg/m3 Fume.		TWA		
Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended) Components			* *	
Safety Regulation 296/97, as amended Type	•	TWA	2 mg/m3	Fume.
Components Type Value Form Ethylene glycol (CAS 107-21-1) Ceiling 100 mg/m3 Aerosol 107-21-1) 50 ppm Vapour. STEL 20 mg/m3 Particulate. TWA 10 mg/m3 Particulate. Methacrylic acid (CAS 79-41-4) TWA 20 ppm Methyl methacrylate (CAS 80-62-6) STEL 100 ppm Paraffin wax (CAS 80002-74-2) TWA 50 ppm Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act), as amended Components Form Ethylene glycol (CAS 107-21-1) STEL 10 mg/m3 Aerosol, inhalable. 107-21-1) 50 ppm Vapor fraction Methacrylic acid (CAS 79-41-4) TWA 25 ppm Vapor fraction Methyl methacrylate (CAS 80-62-6) STEL 100 ppm 100 ppm Paraffin wax (CAS 79-41-4) TWA 50 ppm Form Paraffin wax (CAS 79-41-4) TWA 50 ppm Form			for Chemical Substances, Occ	cupational Health and
STEL 20 mg/m3 Particulate.	Components	Туре	Value	Form
STEL		Ceiling	100 mg/m3	Aerosol
TWA			50 ppm	Vapour.
Methacrylic acid (CAS 79-41-4) TWA 20 ppm Methyl methacrylate (CAS 80-62-6) STEL 100 ppm Paraffin wax (CAS 8002-74-2) TWA 50 ppm Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act), as amended Components Form Ethylene glycol (CAS 107-21-1) STEL 10 mg/m3 Aerosol, inhalable. 107-21-1) TWA 25 ppm Vapor fraction Methacrylic acid (CAS 79-41-4) TWA 20 ppm Methyl methacrylate (CAS 80-62-6) STEL 100 ppm Paraffin wax (CAS TWA 50 ppm Paraffin wax (CAS TWA 20 mg/m3 Fume.		STEL	20 mg/m3	Particulate.
Methyl methacrylate (CAS STEL 100 ppm S0-62-6) TWA 50 ppm Paraffin wax (CAS TWA 2 mg/m3 Fume. Form Fume Form Form Fume Form Form		TWA	10 mg/m3	Particulate.
TWA 50 ppm Paraffin wax (CAS TWA 2 mg/m3 Fume.		TWA	20 ppm	
Paraffin wax (CAS 8002-74-2) Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act), as amended Components Type Value Form Ethylene glycol (CAS STEL 10 mg/m3 Aerosol, inhalable. 107-21-1) TWA 25 ppm Vapor fraction Methacrylic acid (CAS TWA 20 ppm 79-41-4) Methyl methacrylate (CAS STEL 100 ppm 80-62-6) TWA 50 ppm Paraffin wax (CAS TWA 2 mg/m3 Fume.		STEL	100 ppm	
Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act), as amended Components Type Value Form		TWA	50 ppm	
Components Type Value Form Ethylene glycol (CAS 107-21-1) STEL 10 mg/m3 Aerosol, inhalable. 50 ppm Vapor fraction TWA 25 ppm Vapor fraction Methacrylic acid (CAS 79-41-4) TWA 20 ppm Methyl methacrylate (CAS 80-62-6) STEL 100 ppm TWA 50 ppm Paraffin wax (CAS TWA 2 mg/m3 Fume.		TWA	2 mg/m3	Fume.
107-21-1) 50 ppm Vapor fraction TWA 25 ppm Vapor fraction Methacrylic acid (CAS TWA 20 ppm 79-41-4) Methyl methacrylate (CAS STEL 100 ppm 80-62-6) TWA 50 ppm Paraffin wax (CAS TWA 2 mg/m3 Fume.	Canada. Manitoba OELs (Reg. 217/200 Components			Form
TWA 25 ppm Vapor fraction Methacrylic acid (CAS TWA 20 ppm 79-41-4) Methyl methacrylate (CAS STEL 100 ppm 80-62-6) TWA 50 ppm Paraffin wax (CAS TWA 2 mg/m3 Fume.		STEL	10 mg/m3	Aerosol, inhalable.
Methacrylic acid (CAS TWA 20 ppm 79-41-4) Methyl methacrylate (CAS STEL 100 ppm 80-62-6) TWA 50 ppm Paraffin wax (CAS TWA 2 mg/m3 Fume.			50 ppm	Vapor fraction
79-41-4) Methyl methacrylate (CAS STEL 100 ppm 80-62-6) TWA 50 ppm Paraffin wax (CAS TWA 2 mg/m3 Fume.		TWA	25 ppm	Vapor fraction
80-62-6) TWA 50 ppm Paraffin wax (CAS TWA 2 mg/m3 Fume.			20 ppm	
Paraffin wax (CAS TWA 2 mg/m3 Fume.				
		TWA	50 ppm	
	Paraffin wax (CAS 8002-74-2)	TWA	2 mg/m3	Fume.

Canada. New Brunswick OELs: Threshold Limit Values (TLVs) Based on the 1991 and 1997 ACGIH TLVs and BEIs Publication (New Brunswick Regulation 91-191)

Components	Туре	Value	Form
Ethylene glycol (CAS 107-21-1)	Ceiling	100 mg/m3	Aerosol
Methacrylic acid (CAS 79-41-4)	TWA	70 mg/m3	
		20 ppm	
Methyl methacrylate (CAS 80-62-6)	TWA	410 mg/m3	
		100 ppm	
Paraffin wax (CAS 8002-74-2)	TWA	2 mg/m3	
Canada. Ontario OELs. (Co Components	ntrol of Exposure to Biological or Che Type	mical Agents), as amended Value	Form
Ethylene glycol (CAS 107-21-1)	STEL	10 mg/m3	Aerosol, inhalable.
Methacrylic acid (CAS 79-41-4)	TWA	20 ppm	
Methyl methacrylate (CAS 80-62-6)	STEL	100 ppm	
	TWA	50 ppm	
Paraffin wax (CAS 8002-74-2)	TWA	2 mg/m3	Fume.
Canada. Quebec OELs. (Mi Components	nistry of Labor - Regulation respecting Type	g occupational health and sa Value	afety), as amended Form
Ethylene glycol (CAS 107-21-1)	Ceiling	127 mg/m3	Vapor and mist.
		50 ppm	Vapor and mist.
Methacrylic acid (CAS 79-41-4)	TWA	70 mg/m3	
		20 ppm	
Methyl methacrylate (CAS 80-62-6)	STEL	100 ppm	
	TWA	50 ppm	
Paraffin wax (CAS 8002-74-2)	TWA	2 mg/m3	Fume.
Canada. Saskatchewan OE Components	Ls (Occupational Health and Safety Re Type	egulations, 1996, Table 21), a Value	as amended Form
Ethylene glycol (CAS 107-21-1)	Ceiling	100 mg/m3	Aerosol
Methacrylic acid (CAS 79-41-4)	15 minute	30 ppm	
,	8 hour	20 ppm	
Methyl methacrylate (CAS 80-62-6)	15 minute	100 ppm	
	8 hour	50 ppm	
Paraffin wax (CAS 8002-74-2)	15 minute	4 mg/m3	Fume.
logical limit values	No biological exposure limits noted for	the ingredient(s).	
propriate engineering trols	Explosion-proof general and local exh. Ventilation rates should be matched to exhaust ventilation, or other engineeric exposure limits. If exposure limits have acceptable level. Provide eyewash sta	o conditions. If applicable, use ng controls to maintain airborr e not been established, mainta	process enclosures, local ne levels below recommende

Individual protection measures, such as personal protective equipment

Eye/face protection Chemical respirator with organic vapour cartridge and full facepiece.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.Other Wear appropriate chemical resistant clothing.

Respiratory protection Chemical respirator with organic vapour cartridge and full facepiece.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance Paste.
Physical state Liquid.
Form Paste.
Colour Off-white
Odour Fragrant
Odour threshold Not available.

Melting point/freezing point -48 °C (-54.4 °F) estimated Initial boiling point and boiling 100.5 °C (212.9 °F) estimated

range

рH

Flash point 10.0 °C (50.0 °F) estimated

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Explosive limit - lower (%) 1.7 % Explosive limit - upper 12.5 %

(%)

8.2 % estimated

Not available.

Vapour pressure 28 mm Hg @ 20 °C

Vapour density Not available.

Relative density Not available.

Solubility(ies)

Solubility (water) Not available.

Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperature 435 °C (815 °F) estimated

Decomposition temperature Not available. **Viscosity** Not available.

Other information

Density 0.98 g/cm3 estimated

Explosive properties Not explosive.

Flammability class Flammable IB estimated

Oxidising properties Not oxidising.

Specific gravity 0.98 estimated

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous Hazardous polymerisation does not occur.

reactions

Conditions to avoid Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the

flash point. Contact with incompatible materials.

Incompatible materials

Strong oxidising agents. Nitrates. Peroxides.

Hazardous decomposition

No hazardous decomposition products are known.

products

11. Toxicological information

Information on likely routes of exposure

Inhalation May cause irritation to the respiratory system. Prolonged inhalation may be harmful.

Skin contact Causes skin irritation. May cause an allergic skin reaction.

Eve contact Causes serious eye damage.

Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis.

Rash.

Information on toxicological effects

Acute toxicity Not known.

Components Species Test Results

Ethylene glycol (CAS 107-21-1)

Acute Dermal

LD50 Rabbit 9530 mg/kg

Methyl methacrylate (CAS 80-62-6)

<u>Acute</u>

Oral

LD50 Rat 7800 mg/kg

N,n-dimethyl-p-toluidine (CAS 99-97-8)

<u>Acute</u>

Inhalation

LC50 Rat 1.40000000000000001 mg/l, 4 Hours

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye

irritation

Causes serious eye damage.

Respiratory or skin sensitisation

ACGIH sensitisation

Methyl methacrylate (CAS 80-62-6)

Dermal sensitisation

Canada - Alberta OELs: Irritant

Ethylene glycol (CAS 107-21-1) Irritant Methacrylic acid (CAS 79-41-4) Irritant

Canada - Manitoba OELs Hazard: Dermal sensitization

Methyl methacrylate (CAS 80-62-6)

Dermal sensitisation

Canada - Quebec OELs: Sensitizer

Methyl methacrylate (CAS 80-62-6) Sensitiser.

Canada - Saskatchewan OELs Hazard Data: Sensitiser

Methyl methacrylate (CAS 80-62-6) Sensitiser.

Respiratory sensitisation Not a respiratory sensitiser.

Skin sensitisation May cause an allergic skin reaction.

Germ cell mutagenicityNo data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity Risk of cancer cannot be excluded with prolonged exposure.

ACGIH Carcinogens

Ethylene glycol (CAS 107-21-1)

Methyl methacrylate (CAS 80-62-6)

A4 Not classifiable as a human carcinogen.

A4 Not classifiable as a human carcinogen.

Canada - Manitoba OELs: carcinogenicity

Ethylene glycol (CAS 107-21-1) Not classifiable as a human carcinogen. Methyl methacrylate (CAS 80-62-6) Not classifiable as a human carcinogen.

IARC Monographs. Overall Evaluation of Carcinogenicity

Methyl methacrylate (CAS 80-62-6) 3 Not classifiable as to carcinogenicity to humans.

N,n-dimethyl-p-toluidine (CAS 99-97-8) 2B Possibly carcinogenic to humans.

Poly(2-chloro-1,3-butadiene) (CAS 9010-98-4) 3 Not classifiable as to carcinogenicity to humans.

Reproductive toxicity

This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity single exposure

May cause respiratory irritation.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

The product is not classified as environmentally hazardous. However, this does not exclude the **Ecotoxicity**

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

No data is available on the degradability of any ingredients in the mixture. Persistence and degradability

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

Ethylene glycol -1.36Methacrylic acid 0.93 Methyl methacrylate 1.38

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of **Disposal instructions**

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

The waste code should be assigned in discussion between the user, the producer and the waste Hazardous waste code

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Since emptied containers may retain product residue, follow label warnings even after container is Contaminated packaging

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

TDG

UN1133 **UN** number

UN proper shipping name

ADHESIVES containing flammable liquid, Limited Quantity

Transport hazard class(es) Class 3 Subsidiary risk Packing group Ш No.

Environmental hazards

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IATA

UN number UN1133

UN proper shipping name

Adhesives containing flammable liquid, Limited Quantity Transport hazard class(es)

3 Class Subsidiary risk Ш Packing group **Environmental hazards** No.

Material name: PLEXUS® MA920 Adhesive 0960 Version #: 06 Revision date: 30-July-2023 Issue date: 13-July-2019

ERG Code 3L

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Other information

Passenger and cargo

aircraft

Allowed with restrictions.

Cargo aircraft only Allowed with restrictions.

IMDG

UN number UN1133

UN proper shipping name ADHESIVES containing flammable liquid, Limited Quantity

Not established.

Transport hazard class(es)

Class 3
Subsidiary risk Packing group ||||

Environmental hazards

Marine pollutant No. EmS F-E, S-D

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

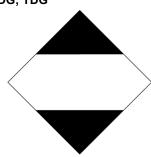
Transport in bulk according to Annex II of MARPOL 73/78 and

the IBC Code

IATA



IMDG; TDG



15. Regulatory information

Canadian regulationsThis product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto Protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical	No

Substances (EINECS)

EuropeEuropean List of Notified Chemical Substances (ELINCS)NoJapanInventory of Existing and New Chemical Substances (ENCS)NoKoreaExisting Chemicals List (ECL)NoNew ZealandNew Zealand InventoryYesPhilippinesPhilippine Inventory of Chemicals and Chemical SubstancesNo

(PICCS)

Taiwan Chemical Substance Inventory (TCSI)

United States & Puerto Rico

Toxic Substances Control Act (TSCA) Inventory

Yes

16. Other information

Issue date13-July-2019Revision date30-July-2023

Version No. 06

Disclaimer

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

SAFETY DATA SHEET

1. Identification

Product identifier PLEXUS® AO420/MA920/420/1023 ACTIVATOR

Other means of identification

SKU# 0641

Recommended use Not available. **Recommended restrictions** None known.

Manufacturer/Importer/Supplier/Distributor information

Company name ITW Performance Polymers

Address 35 Brownridge Rd

Unit 1

Halton Hills, ON L7G 0C6

Contact personCustomer ServiceTelephone number978-777-1100

Fax E-mail

Emergency telephone

800-424-9300

number

Supplier Not available.

2. Hazard identification

Physical hazardsOrganic peroxidesType FHealth hazardsSkin corrosion/irritationCategory 2Serious eye damage/eye irritationCategory 2ASensitization, skinCategory 1

Environmental hazards Not classified.

Label elements



Signal word Warning

Hazard statement Heating may cause a fire. Causes skin irritation. May cause an allergic skin reaction. Causes

serious eye irritation.

Precautionary statement

Prevention Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No

smoking. Keep only in original packaging. Keep cool. Ground and bond container and receiving equipment. Avoid breathing mist/vapours. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves/protective

clothing/eye protection/face protection/hearing protection.

Response IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several

minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. In case of fire: Use appropriate media

to extinguish.

Storage Store in a well-ventilated place. Protect from sunlight. Store at temperatures not exceeding 25°C

/ 77°F. Store separately.

Disposal Dispose of contents/container in accordance with local/regional/national/international

regulations.

Supplemental information

None.

Other hazards

None known.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Dibenzoyl peroxide		94-36-0	15 - 40
DIISODECYL ADIPATE		27178-16-1	15 - 40
Epoxy Resin:reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin)	Epoxy resin	25068-38-6	15 - 40
Dipropylene glycol dibenzoate		27138-31-4	1 - 5
STYRENE BLOCK POLYMER WITH ISOPRENE, HYDROGENATED	1	68648-89-5	1 - 5
STYRENE-ETHYLENE/BUTYLENE STYRENE BLOCK COPOLYMER	-	66070-58-4	1 - 5
Magnesium Sulphate		7487-88-9	1 - < 3
Other components below reportable	levels		10 - 30

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Remove contaminated clothing immediately and wash skin with soap and water. In case of

eczema or other skin disorders: Seek medical attention and take along these instructions. Wash

contaminated clothing before reuse.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if

present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion Rinse mouth. Get medical attention if symptoms occur.

Most important

symptoms/effects, acute and

delayed

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction.

Dermatitis. Rash.

Indication of immediate medical attention and special treatment

needed

Provide general supportive measures and treat symptomatically. Keep victim under observation.

Symptoms may be delayed.

General information Ensure that medical personnel are aware of the material(s) involved, and take precautions to

protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media

Specific hazards arising from the chemical

Do not use water jet as an extinguisher, as this will spread the fire.

During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting

equipment/instructions

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Withdraw immediately in case of rising sound from venting safety device or

any discolouration of tanks due to fire.

Specific methodsUse standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards Heating may cause a fire.

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6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil etc) away from spilled material.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Keep away from heat, sparks and open flame. When using do not smoke. Keep away from clothing and other combustible materials. Avoid breathing mist/vapours. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Keep away from heat, sparks and open flame. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Keep only in the original container. Store away from other materials.

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values (TLV)

ComponentsTypeValueDibenzoyl peroxide (CASTWA5 mg/m3

94-36-0)

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2), as amended

 Components
 Type
 Value

 Dibenzoyl peroxide (CAS
 TWA
 5 mg/m3

94-36-0)

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

ComponentsTypeValueDibenzoyl peroxide (CASTWA5 mg/m394-36-0)5 mg/m3

Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act), as amended

ComponentsTypeValueDibenzoyl peroxide (CASTWA5 mg/m3

94-36-0)

Canada. New Brunswick OELs: Threshold Limit Values (TLVs) Based on the 1991 and 1997 ACGIH TLVs and BEIs

Publication (New Brunswick Regulation 91-191)

ComponentsTypeValueDibenzoyl peroxide (CASTWA5 mg/m3

94-36-0)

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Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents), as amended

Value Components Type

Dibenzoyl peroxide (CAS **TWA** 5 mg/m3

94-36-0)

Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety), as amended

Components Type Value

Dibenzoyl peroxide (CAS TWA 5 ma/m3

94-36-0)

Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21), as amended

Components Value **Type**

Dibenzoyl peroxide (CAS 15 minute 10 mg/m3

94-36-0)

Biological limit values No biological exposure limits noted for the ingredient(s).

Appropriate engineering

controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety

shower.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles). Face shield is recommended.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations When using do not smoke. Always observe good personal hygiene measures, such as washing

> after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should

not be allowed out of the workplace.

9. Physical and chemical properties

Physical state Liquid.

Form Viscous. Liquid.

Colour Blue. Odour Slight.

103 °C (217.4 °F) estimated Melting point/freezing point

Boiling point or initial boiling point and boiling range

Not available.

Flammability Not applicable.

Upper/lower flammability or explosive limits

Not available. Explosive limit - lower (%) Explosive limit - upper Not available.

(%)

Flash point 485.0 °C (905.0 °F) estimated **Auto-ignition temperature** 80 °C (176 °F) estimated

Decomposition temperature Not available.

Kinematic viscosity Not available.

Solubility

Solubility (water) Not available.

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Partition coefficient

(n-octanol/water) (log value)

Not available.

Vapour pressure -0.001 hPa estimated

Density and/or relative density

Density 1.16 g/cm3 estimated

Vapour density Not available.

Particle characteristics Not available.

Other information

Explosive properties Not explosive.

Flammability class Combustible IIIB estimated

Oxidising properties Not oxidising.

Specific gravity 1.16 estimated

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Avoid heat, sparks, open flames and other ignition sources. Sunlight. Contact with incompatible

materials.

Incompatible materials Acids. Strong oxidising agents. Combustible material. Alcohols. Amines.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation Prolonged inhalation may be harmful.

Skin contact Causes skin irritation. May cause an allergic skin reaction.

Eye contact Causes serious eye irritation.

Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction.

Dermatitis. Rash.

Information on toxicological effects

Acute toxicity Not known.

Components Species Test Results

Dibenzoyl peroxide (CAS 94-36-0)

Acute Oral

LD50 Rat 7710 mg/kg

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye

irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Respiratory sensitisation Not a respiratory sensitiser.

Skin sensitisation May cause an allergic skin reaction.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity Not classifiable as to carcinogenicity to humans.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

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Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard

Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability

No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

Dibenzoyl peroxide 3.46

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations

Dispose in accordance with all applicable regulations.

Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the

waste disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner.

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

TDG

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and Not established.

the IBC Code

15. Regulatory information

Canadian regulations

This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed

Precursor Control Regulations

Not regulated.

International regulations

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Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto Protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Issue date 10-October-2019 **Revision date** 22-October-2024

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Disclaimer ITW Performance Polymers cannot anticipate all conditions under which this information and its

> product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

Revision information This document has undergone significant changes and should be reviewed in its entirety.

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