

# SAFETY DATA SHEET

## 1. Identification

**Product identifier** PLEXUS® H4110 Activator

**Other means of identification**

**SKU#** 41104

**Recommended use** Not available.

**Recommended restrictions** None known.

**Manufacturer/Importer/Supplier/Distributor information**

**Company name** ITW Performance Polymers

**Address** 35 Brownridge Rd  
Unit 1  
Halton Hills, ON L7G 0C6

**Contact person** Customer Service

**Telephone number** 978-777-1100

**Fax**

**E-mail**

**Emergency telephone number** 800-424-9300

**Supplier** Not available.

## 2. Hazard identification

**Physical hazards** Not classified.

**Health hazards** Skin corrosion/irritation Category 2  
Serious eye damage/eye irritation Category 2A  
Sensitization, skin Category 1

**Environmental hazards** Not classified.

**Label elements**



**Signal word** Warning

**Hazard statement** Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.

**Precautionary statement**

**Prevention** Avoid breathing mist/vapours. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear eye protection/face protection. Wear protective gloves.

**Response** IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.

**Storage** Not available.

**Disposal** Dispose of contents/container in accordance with local/regional/national/international regulations.

**Supplemental information** 52 % of the mixture consists of component(s) of unknown acute oral toxicity. 52 % of the mixture consists of component(s) of unknown acute inhalation toxicity. 52 % of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 2 % of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

**Other hazards** None known.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Epoxy Resin:--reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin)	Epoxy resin	25068-38-6	50 - < 60
3-(trimethoxysilyl)propyl Glycidyl Ether		2530-83-8	1 - < 3
Dibutyltin di(acetate)		1067-33-0	< 1
Other components below reportable levels			40 - < 50

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. Get medical attention if symptoms occur.
<b>Most important symptoms/effects, acute and delayed</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	Prevent entry into waterways, sewer, basements or confined areas.  Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.  Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.  Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
<b>Environmental precautions</b>	Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

<b>Precautions for safe handling</b>	Avoid breathing mist/vapours. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.
<b>Conditions for safe storage, including any incompatibilities</b>	Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. ACGIH Threshold Limit Values (TLV)

Components	Type	Value
Dibutyltin di(acetate) (CAS 1067-33-0)	STEL	0.2 mg/m3
	TWA	0.1 mg/m3

#### Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2), as amended

Components	Type	Value
Dibutyltin di(acetate) (CAS 1067-33-0)	STEL	0.2 mg/m3
	TWA	0.1 mg/m3

#### Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

Components	Type	Value
Dibutyltin di(acetate) (CAS 1067-33-0)	STEL	0.2 mg/m3
	TWA	0.1 mg/m3

#### Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act), as amended

Components	Type	Value
Dibutyltin di(acetate) (CAS 1067-33-0)	STEL	0.2 mg/m3
	TWA	0.1 mg/m3

#### Canada. New Brunswick OELs: Threshold Limit Values (TLVs) Based on the 1991 and 1997 ACGIH TLVs and BEIs Publication (New Brunswick Regulation 91-191)

Components	Type	Value
Dibutyltin di(acetate) (CAS 1067-33-0)	STEL	0.2 mg/m3
	TWA	0.1 mg/m3

#### Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents), as amended

Components	Type	Value
Dibutyltin di(acetate) (CAS 1067-33-0)	TWA	0.1 mg/m3

#### Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety), as amended

Components	Type	Value
Dibutyltin di(acetate) (CAS 1067-33-0)	STEL	0.2 mg/m3
	TWA	0.1 mg/m3

#### Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21), as amended

Components	Type	Value
Dibutyltin di(acetate) (CAS 1067-33-0)	15 minute	0.2 mg/m3

**Biological limit values** No biological exposure limits noted for the ingredient(s).

## Exposure guidelines

### Canada - Alberta OELs: Skin designation

Dibutyltin di(acetate) (CAS 1067-33-0)

Can be absorbed through the skin.

### Canada - British Columbia OELs: Skin designation

Dibutyltin di(acetate) (CAS 1067-33-0)

Can be absorbed through the skin.

### Canada - Manitoba OELs: Skin designation

Dibutyltin di(acetate) (CAS 1067-33-0)

Danger of cutaneous absorption

### Canada - Ontario OELs: Skin designation

Dibutyltin di(acetate) (CAS 1067-33-0)

Can be absorbed through the skin.

### Canada - Quebec OELs: Skin designation

Dibutyltin di(acetate) (CAS 1067-33-0)

Can be absorbed through the skin.

### Canada - Saskatchewan OELs: Can be absorbed through the skin.

Dibutyltin di(acetate) (CAS 1067-33-0)

Can be absorbed through the skin.

### US ACGIH Threshold Limit Values: Skin designation

Dibutyltin di(acetate) (CAS 1067-33-0)

Danger of cutaneous absorption

### Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

### Individual protection measures, such as personal protective equipment

#### Eye/face protection

Wear safety glasses with side shields (or goggles). Face shield is recommended.

#### Skin protection

##### Hand protection

Wear appropriate chemical resistant gloves.

##### Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

#### Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

#### Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

### General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

## 9. Physical and chemical properties

### Appearance

Liquid.

### Physical state

Liquid.

### Form

Liquid.

### Colour

Dark grey

### Odour

Slight.

### Odour threshold

Not available.

### pH

Not available.

### Melting point/freezing point

Not available.

### Initial boiling point and boiling range

Not available.

### Flash point

>200.0 °C (>392.0 °F)

### Evaporation rate

Not available.

### Flammability (solid, gas)

Not applicable.

### Upper/lower flammability or explosive limits

#### Explosive limit - lower (%)

Not available.

#### Explosive limit – upper (%)

Not available.

### Vapour pressure

Not available.

### Vapour density

Not available.

### Relative density

Not available.

<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Not available.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Density</b>	1.55 g/cm <sup>3</sup> 1.16 g/cm <sup>3</sup> estimated
<b>Explosive properties</b>	Not explosive.
<b>Flammability class</b>	Combustible IIIB estimated
<b>Oxidising properties</b>	Not oxidising.
<b>Specific gravity</b>	1.55

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Contact with incompatible materials.
<b>Incompatible materials</b>	Strong oxidising agents.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	Prolonged inhalation may be harmful.
<b>Skin contact</b>	Causes skin irritation. May cause an allergic skin reaction.
<b>Eye contact</b>	Causes serious eye irritation.
<b>Ingestion</b>	Expected to be a low ingestion hazard.

<b>Symptoms related to the physical, chemical and toxicological characteristics</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
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### Information on toxicological effects

<b>Acute toxicity</b>	Not known.
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Components	Species	Test Results
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Dibutyltin di(acetate) (CAS 1067-33-0)

#### Acute

#### **Oral**

LD50	Rat	32 mg/kg
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<b>Skin corrosion/irritation</b>	Causes skin irritation.
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<b>Serious eye damage/eye irritation</b>	Causes serious eye irritation.
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### Respiratory or skin sensitisation

<b>Respiratory sensitisation</b>	Not a respiratory sensitiser.
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<b>Skin sensitisation</b>	May cause an allergic skin reaction.
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<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
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### Carcinogenicity

#### **ACGIH Carcinogens**

Dibutyltin di(acetate) (CAS 1067-33-0)	A4 Not classifiable as a human carcinogen.
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**Canada - Manitoba OELs: carcinogenicity**

Dibutyltin di(acetate) (CAS 1067-33-0)

Not classifiable as a human carcinogen.

<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.
<b>Specific target organ toxicity - single exposure</b>	Not classified.
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.
<b>Aspiration hazard</b>	Not an aspiration hazard.
<b>Chronic effects</b>	Prolonged inhalation may be harmful.

**12. Ecological information**

<b>Ecotoxicity</b>	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
<b>Persistence and degradability</b>	No data is available on the degradability of any ingredients in the mixture.
<b>Bioaccumulative potential</b>	
<b>Partition coefficient n-octanol / water (log Kow)</b>	
Dibutyltin di(acetate)	1.27
<b>Mobility in soil</b>	No data available.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

**13. Disposal considerations**

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

**14. Transport information**

<b>TDG</b>	Not regulated as dangerous goods.
<b>IATA</b>	
<b>UN number</b>	UN3082
<b>UN proper shipping name</b>	Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin:--reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin))
<b>Transport hazard class(es)</b>	
<b>Class</b>	9
<b>Subsidiary risk</b>	-
<b>Packing group</b>	III
<b>Environmental hazards</b>	Yes
<b>ERG Code</b>	9L
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Other information</b>	
<b>Passenger and cargo aircraft</b>	Allowed with restrictions.
<b>Cargo aircraft only</b>	Allowed with restrictions.
<b>IMDG</b>	
<b>UN number</b>	UN3082
<b>UN proper shipping name</b>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Resin:--reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin)), MARINE POLLUTANT
<b>Transport hazard class(es)</b>	
<b>Class</b>	9
<b>Subsidiary risk</b>	-

**Packing group** III

**Environmental hazards**

**Marine pollutant** Yes

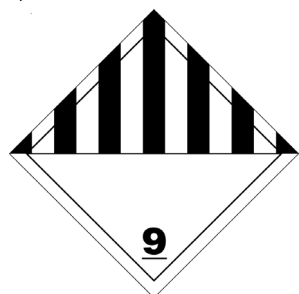
**EmS** F-A, S-F

**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

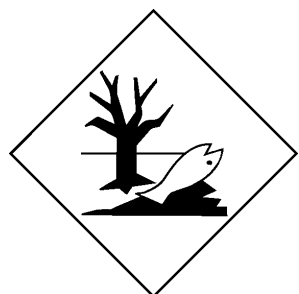
**Transport in bulk according to** Not established.

**Annex II of MARPOL 73/78 and  
the IBC Code**

**IATA; IMDG**



**Marine pollutant**



**General information**

IMDG Regulated Marine Pollutant.

## 15. Regulatory information

**Canadian regulations**

This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

**Controlled Drugs and Substances Act**

Not regulated.

**Export Control List (CEPA 1999, Schedule 3)**

Not listed.

**Greenhouse Gases**

Not listed.

**Precursor Control Regulations**

Not regulated.

**International regulations**

**Stockholm Convention**

Not applicable.

**Rotterdam Convention**

Not applicable.

**Kyoto Protocol**

Not applicable.

**Montreal Protocol**

Not applicable.

**Basel Convention**

Not applicable.

**International Inventories**

**Country(s) or region**

Australia

**Inventory name**

Australian Inventory of Industrial Chemicals (AICIS)

**On inventory (yes/no)\***

Yes

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information

<b>Issue date</b>	24-January-2020
<b>Revision date</b>	03-August-2023
<b>Version No.</b>	08
<b>Disclaimer</b>	ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.