SAFETY DATA SHEET

1. Identification		
Product identifier	PLEXUS® H4110 Activator	
Other means of identification		
SKU#	41104	
Recommended use	Not available.	
Recommended restrictions	None known.	
Manufacturer/Importer/Supplie	r/Distributor information	
Company name	ITW Performance Polymers	
Address	35 Brownridge Rd	
	Unit 1	
	Halton Hills, ON L7G 0C6	
Contact person	Customer Service	
Telephone number	978-777-1100	
Fax		
E-mail		
Emergency telephone number	800-424-9300	
Supplier	Not available.	
2. Hazard identification		
Physical hazards	Not classified.	
Health hazards	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2A
	Sensitization, skin	Category 1
Environmental hazards	Not classified.	
Label elements		
Signal word	Warning	
Hazard statement	Causes skin irritation. May cause an alle	rgic skin reaction. Causes serious eye irritation.
Precautionary statement		
Prevention		oughly after handling. Contaminated work clothing ce. Wear eye protection/face protection. Wear protective
Response	IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.	
Storage	Store away from incompatible materials.	
Disposal	Dispose of contents/container in accorda	nce with local/regional/national/international regulations.
Other hazards	None known.	
Supplemental information	consists of component(s) of unknown act component(s) of unknown acute inhalatic	nt(s) of unknown acute oral toxicity. 52 % of the mixture ute dermal toxicity. 52 % of the mixture consists of on toxicity. 52 % of the mixture consists of component(s) environment. 2 % of the mixture consists of ards to the aquatic environment.

3. Composition/information on ingredients

Mixtures			
Chemical name	Common name and synonyms	CAS number	%
Epoxy Resin:reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin)	Epoxy resin	25068-38-6	40 - 70
3-(trimethoxysilyl)propyl Glycidyl Ether		2530-83-8	1 - 5
DIBUTYLTIN DIACETATE		1067-33-0	0.1 - 1
Other components below reportable	levels		30 - 60

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures	
Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.
5. Fire-fighting measures	

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for	Prevent entry into waterways, sewer, basements or confined areas.
containment and cleaning up	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.
	Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
Environmental precautions	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage			
Precautions for safe handling	Avoid breathing mist/vapours. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.		
Conditions for safe storage, including any incompatibilities	Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).		
8. Exposure controls/pers	sonal protection		
Occupational exposure limits			
US. ACGIH Threshold Limit Components	Values Type	Value	
DIBUTYLTIN DIACETATE (CAS 1067-33-0)	STEL	0.2 mg/m3	
	TWA	0.1 mg/m3	
Canada. Alberta OELs (Occ Components	upational Health & Safety C Type	ode, Schedule 1, Table 2) Value	
DIBUTYLTIN DIACETATE (CAS 1067-33-0)	STEL	0.2 mg/m3	
	TWA	0.1 mg/m3	
Canada. British Columbia C Safety Regulation 296/97, a		re Limits for Chemical Substances, Occupational Health and	
Components	Туре	Value	
DIBUTYLTIN DIACETATE (CAS 1067-33-0)	STEL	0.2 mg/m3	
	TWA	0.1 mg/m3	
Canada. Manitoba OELs (Re Components	eg. 217/2006, The Workplace Type	e Safety And Health Act) Value	
DIBUTYLTIN DIACETATE (CAS 1067-33-0)	STEL	0.2 mg/m3	
	TWA	0.1 mg/m3	
Canada. Ontario OELs. (Con Components	ntrol of Exposure to Biologi Type	cal or Chemical Agents) Value	
DIBUTYLTIN DIACETATE (CAS 1067-33-0)	TWA	0.1 mg/m3	
Canada. Quebec OELs. (Mir Components	nistry of Labor - Regulation Type	respecting occupational health and safety) Value	
DIBUTYLTIN DIACETATE (CAS 1067-33-0)	STEL	0.2 mg/m3	
	TWA	0.1 mg/m3	
Canada. Saskatchewan OEI Components	Ls (Occupational Health and Type	l Safety Regulations, 1996, Table 21) Value	
DIBUTYLTIN DIACETATE (CAS 1067-33-0)	15 minute	0.2 mg/m3	
	8 hour	0.1 mg/m3	
Biological limit values	No biological exposure limit	is noted for the ingredient(s).	
Exposure guidelines			
Canada - Alberta OELs: Ski	n designation		
DIBUTYLTIN DIACETAT		Can be absorbed through the skin.	
Canada - British Columbia	•		
DIBUTYLTIN DIACETAT Canada - Manitoba OELs: S	kin designation	Can be absorbed through the skin.	
DIBUTYLTIN DIACETAT	E (CAS 1067-33-0)	Can be absorbed through the skin.	

Canada - Ontario OELs: Skir	1 designation	
DIBUTYLTIN DIACETATE		Can be absorbed through the skin.
Canada - Quebec OELs: Ski	n designation	
DIBUTYLTIN DIACETATE	E (CAS 1067-33-0)	Can be absorbed through the skin.
Canada - Saskatchewan OEl	Ls: Skin designation	
DIBUTYLTIN DIACETATE		Can be absorbed through the skin.
US ACGIH Threshold Limit \	/alues: Skin designation	
DIBUTYLTIN DIACETATE	E (CAS 1067-33-0)	Can be absorbed through the skin.
Appropriate engineering controls	applicable, use process enclos maintain airborne levels below	d be used. Ventilation rates should be matched to conditions. If sures, local exhaust ventilation, or other engineering controls to recommended exposure limits. If exposure limits have not been levels to an acceptable level. Provide eyewash station and safety
Individual protection measures,	such as personal protective e	quipment
Eye/face protection	Wear safety glasses with side	shields (or goggles). Face shield is recommended.
Skin protection		
Hand protection	Wear appropriate chemical res	istant gloves.
Other	Wear appropriate chemical res	istant clothing. Use of an impervious apron is recommended.
Respiratory protection	In case of insufficient ventilatio	n, wear suitable respiratory equipment.
Thermal hazards	Wear appropriate thermal prote	ective clothing, when necessary.
General hygiene considerations	and before eating, drinking, an	hygiene measures, such as washing after handling the material d/or smoking. Routinely wash work clothing and protective nants. Contaminated work clothing should not be allowed out of the

9. Physical and chemical properties

	<u> </u>
Appearance	Liquid.
Physical state	Liquid.
Form	Liquid.
Colour	Dark grey
Odour	Slight.
Odour threshold	Not available.
рН	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	> 200.0 °C (> 392.0 °F)
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or exp	losive limits
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit – upper (%)	Not available.
Vapour pressure	Not available.
Vapour density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.

Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	1.55 g/cm3
Explosive properties	Not explosive.
Flammability class	Combustible IIIB estimated
Oxidising properties	Not oxidising.
Specific gravity	1.55

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Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Avoid temperatures exceeding the decomposition temperature. Contact with incompatible materials.
Incompatible materials	Strong oxidising agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

internation on interj reaces of e	, and a second		
Inhalation	Prolonged inhalation may be	e harmful.	
Skin contact	Causes skin irritation. May cause an allergic skin reaction.		
Eye contact	Causes serious eye irritation.		
Ingestion	Expected to be a low ingestion hazard.		
Symptoms related to the physical, chemical and toxicological characteristics	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.		
Information on toxicological effe	ects		
Acute toxicity	Not known.		
Components	Species	Test Results	
DIBUTYLTIN DIACETATE (CAS 1	067-33-0)		
Acute			
Oral			
LD50	Rat	32 mg/kg	
Skin corrosion/irritation	Causes skin irritation.		
Serious eye damage/eye irritation	Causes serious eye irritation	n.	
Respiratory or skin sensitisation	n		
Respiratory sensitisation	Not a respiratory sensitizer.		
Skin sensitisation	May cause an allergic skin r	reaction.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.		
Carcinogenicity			
ACGIH Carcinogens			
DIBUTYLTIN DIACETAT Canada - Manitoba OELs: c	,	A4 Not classifiable as a human carcinogen.	
DIBUTYLTIN DIACETAT	,	Not classifiable as a human carcinogen.	
Reproductive toxicity	This product is not expected	t to cause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	Not classified.		

Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Prolonged inhalation may be harmful.
12. Ecological information	n
Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.
Bioaccumulative potential	
Partition coefficient n-octan DIBUTYLTIN DIACETATE	nol / water (log Kow) 1.27
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.
13. Disposal consideratio	ns
Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

TDG

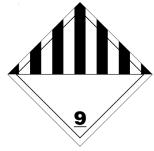
Not regulated as dangerous goods.

IATA

	UN number	UN3082
	UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin:reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin))
	Transport hazard class(es)	
	Class	9
	Subsidiary risk	-
	Packing group	
	Environmental hazards	Yes
	ERG Code	9L
	Special precautions for user Other information	Read safety instructions, SDS and emergency procedures before handling.
	Passenger and cargo aircraft	Allowed with restrictions.
	Cargo aircraft only	Allowed with restrictions.
IMD	G	
	UN number	UN3082
	UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Resin:reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin)), MARINE POLLUTANT
	Transport hazard class(es)	
	Class	9
	Subsidiary risk	-
	Packing group	
	Environmental hazards	
	Marine pollutant	Yes
	EmS	F-A, S-F
	Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Not established. Annex II of MARPOL 73/78 and the IBC Code

IATA; IMDG



Marine pollutant



General information

IMDG Regulated Marine Pollutant.

15. Regulatory information

Canadian regulations

This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act Not regulated. Export Control List (CEPA 1999, Schedule 3) Not listed. **Greenhouse Gases** Not listed. **Precursor Control Regulations** Not regulated. International regulations **Stockholm Convention** Not applicable. **Rotterdam Convention** Not applicable. **Kyoto Protocol** Not applicable. **Montreal Protocol** Not applicable. **Basel Convention**

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes

Country(s) or region	Inventory name On inve	ntory (yes/no)*
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes
*A "Voo" indicatoo that all compo	nearth of this product comply with the investory requirements administered by the governing cour	tru(o)

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information				
Issue date	24-January-2020			
Revision date	18-July-2021			
Version No.	05			
Disclaimer	ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.			