SAFETY DATA SHEET

1. Identification

1. Identification			
Product identifier	DEVCON® Zip Patch™ Activa	itor	
Other means of identification			
SKU#	5310A		
Recommended use	Not available.	Not available.	
Recommended restrictions	None known.		
Manufacturer/Importer/Supplie	er/Distributor information		
Manufacturer			
Company name	ITW Performance Polymers		
Address	30 Endicott Street		
	Danvers, MA 01923		
Talanhana	United States Customer Service 97	8-777-1100	
Telephone Website	www.itwperformancepolymers.c		
E-mail	Not available.	John	
Contact person	EHS Department		
Emergency phone number	-	0-424-9300	
	International 70	3-527-3887	
2. Hazard(s) identificatio	n		
Physical hazards	Flammable liquids		Category 2
Health hazards	Skin corrosion/irritation		Category 2
	Serious eye damage/eye irritatio	on	Category 2A
	Sensitization, skin		Category 1
	Specific target organ toxicity, si	ngle exposure	Category 3 respiratory tract irritation
Environmental hazards	Not classified.		
OSHA defined hazards	Not classified.		
Label elements			
Signal word	Danger		
Hazard statement		Highly flammable liquid and vapor. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May cause respiratory irritation.	
Precautionary statement			
Prevention	Keep away from heat/sparks/op closed. Ground/bond container		surfaces No smoking. Keep container tightly equipment. Use explosion-proof

electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing mist/vapors. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection.

Response If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a poison center/doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. In case of fire: Use appropriate media to extinguish.

StorageStore in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place.
Keep cool. Store locked up.

Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapor. May cause flash fire or explosion. None.

Supplemental information

3. Composition/information on ingredients

Mixtures

Mixtures			
Chemical name	Common name and synonyms	CAS number	%
Methyl Methacrylate		80-62-6	80 - 90
PYRIDINE, 3,5-DIETHYL-1,2-DIHYDRO-1 NYL-2-P ROPYL-	-PHE	34562-31-7	10 - 20
Other components below report	rtable levels		1 - < 3
4. First-aid measures			
Inhalation	Remove victim to fresh air and keep at rest in center or doctor/physician if you feel unwell.	a position comfortable for bre	athing. Call a poison
Skin contact	Remove contaminated clothing immediately a eczema or other skin disorders: Seek medical contaminated clothing before reuse.		
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists		
Ingestion	Rinse mouth. Get medical attention if sympton	ms occur.	
Most important symptoms/effects, acute and delayed	Severe eye irritation. Symptoms may include vision. May cause respiratory irritation. Skin ir allergic skin reaction. Dermatitis. Rash.		
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat immediately. While flushing, remove clothes v ambulance. Continue flushing during transpor Symptoms may be delayed.	which do not adhere to affecte	d area. Call an
General information	Take off all contaminated clothing immediatel label where possible). Ensure that medical pe take precautions to protect themselves. Wash	rsonnel are aware of the mate	erial(s) involved, and

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Carbon dioxide (CO2). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Highly flammable liquid and vapor.

6. Accidental release measures

6. Accidental release meas	
Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.
	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.
	Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.
7. Handling and storage	
Precautions for safe handling	Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid breathing mist/vapors. Avoid contact with eyes, skin, and clothing. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.
	For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code".
Conditions for safe storage, including any incompatibilities	Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Components	Туре	Value	
Methyl Methacrylate (CAS 80-62-6)	PEL	410 mg/m3	
		100 ppm	
US. ACGIH Threshold Limit Value	s (TLV)		
Components	Туре	Value	
Methyl Methacrylate (CAS 80-62-6)	STEL	100 ppm	

Components	Туре	Value
	TWA	50 ppm
NIOSH. Immediately Dange Components	rous to Life or Health (IDLH) Values Type	, as amended Value
Methyl Methacrylate (CAS 80-62-6)	IDLH	1.7 %
		1000 ppm
US. NIOSH: Pocket Guide to	o Chemical Hazards Recommended	Exposure Limits (REL)
Components	Туре	Value
Methyl Methacrylate (CAS 80-62-6)	TWA	410 mg/m3
		100 ppm
logical limit values	No biological exposure limits noted	for the ingredient(s).
osure guidelines	Occupational Exposure Limits are not relevant to the current physical form of the product.	
propriate engineering trols	Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.	
	such as personal protective equipr	
Eye/face protection	Chemical respirator with organic va	por cartridge and full facepiece.
Skin protection Hand protection	Wear appropriate chemical resistan	t gloves.
Other	Wear appropriate chemical resistan	t clothing.
Respiratory protection	Chemical respirator with organic vapor cartridge and full facepiece.	
Thermal hazards	Wear appropriate thermal protective	clothing, when necessary.
neral hygiene siderations	after handling the material and befo	observe good personal hygiene measures, such as washing re eating, drinking, and/or smoking. Routinely wash work o remove contaminants. Contaminated work clothing should

9. Physical and chemical properties

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Appearance	Paste.
Physical state	Liquid.
Form	Paste.
Color	Not available.
Odor	Fragrant
Odor threshold	Not available.
рН	Not available.
Melting point/freezing point	-54.4 °F (-48 °C) estimated
Initial boiling point and boiling range	212.9 °F (100.5 °C) estimated
Flash point	50.0 °F (10.0 °C) estimated
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or expl	losive limits
Explosive limit - lower (%)	2.1 % estimated
Explosive limit - upper (%)	8.2 % estimated
Vapor pressure	46 hPa estimated
Vapor density	Not available.
Relative density	Not available.

Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	815 °F (435 °C) estimated
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	0.94 g/cm3 estimated
Explosive properties	Not explosive.
Flammability class	Flammable IB estimated
Oxidizing properties	Not oxidizing.
Specific gravity	0.94 estimated
VOC	87.9 % estimated <50 g/l

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents. Nitrates. Peroxides.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure		
Inhalation	May cause irritation to the respiratory system.	
Skin contact	Causes skin irritation. May cause an allergic skin reaction.	
Eye contact	Causes serious eye irritation.	
Ingestion	Expected to be a low ingestion hazard.	
Symptoms related to the physical, chemical and toxicological characteristics	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.	

Information on toxicological effects

Acute toxicity	Not known.	
Components	Species	Test Results
Methyl Methacrylate (CAS 80-62-	6)	
Acute		
Oral		
LD50	Rat	7800 mg/kg
Skin corrosion/irritation	Causes skin irritation.	
Serious eye damage/eye irritation	Causes serious eye irritation.	
Respiratory or skin sensitizatio	n	
ACGIH sensitization		
Methyl methacrylate (CA	S 80-62-6)	Dermal sensitization
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	May cause an allergic skin rea	action.
Germ cell mutagenicity	No data available to indicate p mutagenic or genotoxic.	roduct or any components present at greater than 0.1% are

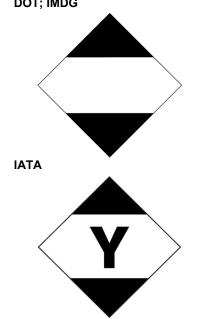
Carcinogenicity	Not classifiable as to carcinogenicity to humans.		
IARC Monographs. Overall Evaluation of Carcinogenicity			
Methyl Methacrylate (CAS OSHA Specifically Regulated	3 Not classifiable as to carcinogenicity to humans. 3 Substances (29 CFR 1910.1001-1053)		
Not listed.			
	gram (NTP) Report on Carcinogens		
Not listed.			
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.		
Specific target organ toxicity - single exposure	May cause respiratory irritation.		
Specific target organ toxicity - repeated exposure	Not classified.		
Aspiration hazard	Not an aspiration hazard.		
12. Ecological information			
Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.		
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.		
Bioaccumulative potential			
Partition coefficient n-octand Methyl Methacrylate	bl / water (log Kow) 1.38		
Mobility in soil	No data available.		
Other adverse effects	The product contains volatile organic compounds which have a photochemical ozone creation potential.		
13. Disposal consideration	IS		
Disposal instructions	Dispose of this material and its container to hazardous or special waste collection point. Incinerate		
	the material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. If discarded, this product is considered a RCRA ignitable waste, D001. Dispose of contents/container in accordance with local/regional/national/international regulations.		
Local disposal regulations	Dispose in accordance with all applicable regulations.		
Hazardous waste code	D001: Waste Flammable material with a flash point <140 F The waste code should be assigned in discussion between the user, the producer and the waste disposal company.		
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).		
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.		
14. Transport information			
DOT			
UN number	UN1133		
UN proper shipping name	Adhesives, containing a flammable liquid, Limited Quantity		
Transport hazard class(es)	2		
Class Subsidiary risk	3		
Label(s)	3		
Packing group	II		
Environmental hazards			
Marine pollutant	No.		
	Read safety instructions, SDS and emergency procedures before handling.		
Special provisions Packaging exceptions	149, B52, IB2, T4, TP1, TP8 150		
Packaging non bulk	173		
Packaging bulk	242		
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UN number

UN1133

UN proper shipping name Transport hazard class(es)	Adhesives containing flammable liquid, Limited Quantity
Class	3
Subsidiary risk	-
Packing group	11
Environmental hazards	No.
ERG Code	3L
Special precautions for user Other information	Read safety instructions, SDS and emergency procedures before handling.
Passenger and cargo aircraft	Allowed with restrictions.
Cargo aircraft only	Allowed with restrictions.
IMDG	
UN number	UN1133
UN proper shipping name	ADHESIVES containing flammable liquid, Limited Quantity
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Packing group	11
Environmental hazards	
Marine pollutant	No.
EmS	F-E, S-D
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not established.
DOT: IMDG	



15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. US EPCRA (SARA Title III) Section 313 - Toxic Chemical: De minimis concentration Methyl Methacrylate (CAS 80-62-6) % 1.0 US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance Methyl Methacrylate (CAS 80-62-6) Listed. Toxic Substances Control Act (TSCA) TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D) Not regulated.

CERCLA Hazardous Substa	nce List (40 CFR 302.4	4)			
Methyl Methacrylate (CAS 80-62-6) Listed.					
SARA 304 Emergency released	se notification				
Not regulated.					
OSHA Specifically Regulate	d Substances (29 CFR	1910.1001-1053)			
Not listed.					
Superfund Amendments and Re SARA 302 Extremely hazard		986 (SARA)			
Not listed.					
SARA 311/312 Hazardous chemical	Yes				
Classified hazard categories	Flammable (gases, ac Skin corrosion or irrita Serious eye damage o Respiratory or skin se	or eye irritation	3)		
		toxicity (single or repeat	ed exposure)		
SARA 313 (TRI reporting)					
Chemical name		CAS number	% by wt.		
Methyl Methacrylate		80-62-6	80 - 90		
Other federal regulations					
Clean Air Act (CAA) Section		ollutants (HAPs) List			
Methyl Methacrylate (CAS Clean Air Act (CAA) Section	,	ease Prevention (40 CI	FR 68.130)		
Not regulated.					
Safe Drinking Water Act (SDWA)					
	es Respiratory Health	and Safety in the Flav	or Manufacturing Workp	lace	
Methyl Methacrylate	(CAS 80-62-6)	Low priority			
US state regulations					
US. California. Candidate Cl (a))	nemicals List. Safer Co	onsumer Products Rec	gulations (Cal. Code Regs	s, tit. 22, 69502.3, subd.	
Methyl Methacrylate (CAS	S 80-62-6)				
California Proposition 65					
WARNING: This product can expose you to Cobalt, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.					
International Inventories					
Country(s) or region	Inventory name			On inventory (yes/no)*	
Australia	•	f Industrial Chemicals (AICIS)	No	
Canada	Domestic Substances	()		No	
Canada	Non-Domestic Substa	· · · · ·		No	
China -		Chemical Substances in	· · · ·	No	
Europe	Substances (EINECS			No	
Europe	European List of Notif	ied Chemical Substance	es (ELINCS)	No	
Japan	Inventory of Existing a	and New Chemical Subs	stances (ENCS)	No	
Korea	Existing Chemicals Lis	st (ECL)		Yes	
New Zealand	New Zealand Inventor	ry		No	
Philippines	Philippine Inventory of (PICCS)	f Chemicals and Chemic	cal Substances	Yes	
Taiwan	Taiwan Chemical Sub	stance Inventory (TCSI))	Yes	
United States & Puerto Rico	Toxic Substances Cor	ntrol Act (TSCA) Invento	ory	Yes	
*Δ "Ves" indicates that all compor	ents of this product compl	v with the inventory require	ments administered by the ac	werning country(s)	

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	05-29-2019
Revision date	07-28-2023
Version #	06
HMIS® ratings	Health: 2 Flammability: 3 Physical hazard: 0
NFPA ratings	Health: 2 Flammability: 3 Instability: 0
Disclaimer	ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.