

# SAFETY DATA SHEET

## 1. Identification

**Product identifier** DEVCON® Plastic Steel® 5 Minute® Putty (SF) Hardener

**Other means of identification**  
**SKU#** 5332

**Recommended use** Not available.

**Recommended restrictions** None known.

**Manufacturer/Importer/Supplier/Distributor information**

**Company name** ITW Performance Polymers

**Address** 35 Brownridge Rd  
Unit 1  
Halton Hills, ON L7G 0C6

**Contact person** Customer Service

**Telephone number** 978-777-1100

**Fax**

**E-mail**

**Emergency telephone number** 800-424-9300

**Supplier** Not available.

## 2. Hazard identification

**Physical hazards** Not classified.

**Health hazards** Skin corrosion/irritation Category 2  
Serious eye damage/eye irritation Category 2  
Sensitization, skin Category 1

**Environmental hazards** Not classified.

**Label elements**



**Signal word** Warning

**Hazard statement** Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.

### Precautionary statement

**Prevention** Avoid breathing dust/fume/gas/mist/vapours/spray. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear eye protection/face protection. Wear protective gloves.

**Response** IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.

**Storage** Not available.

**Disposal** Dispose of contents/container in accordance with local/regional/national/international regulations.

**Supplemental information** 91.94 % of the mixture consists of component(s) of unknown acute inhalation toxicity.

**Other hazards** None known.

## 3. Composition/information on ingredients

### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Calcium carbonate		1317-65-3	30 - 40
Tris-2,4,6-(dimethylaminomethyl)phenol		90-72-2	10 - 20
Titanium dioxide	Titanium dioxide	13463-67-7	1 - 10
T-butylcatechol		98-29-3	< 1
Crystalline silica		14808-60-7	< 0.3
Silica, amorphous		7631-86-9	< 0.2
Other components below reportable levels			30 - 60

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

#### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. Get medical attention if symptoms occur.
<b>Most important symptoms/effects, acute and delayed</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

#### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Use water spray to cool unopened containers.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

#### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	Large Spills: Stop the flow of material, if this is without risk. Following product recovery, flush area with water.  Small Spills: Clean surface thoroughly to remove residual contamination.
<b>Environmental precautions</b>	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

#### 7. Handling and storage

<b>Precautions for safe handling</b>	Avoid breathing dust/fume/gas/mist/vapours/spray. Avoid contact with eyes, skin, and clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.
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Conditions for safe storage,  
including any incompatibilities

Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. ACGIH Threshold Limit Values (TLV)

Components	Type	Value	Form
Crystalline silica (CAS 14808-60-7)	TWA	0.025 mg/m <sup>3</sup>	Respirable fraction.
Titanium dioxide (CAS 13463-67-7)	TWA	2.5 mg/m <sup>3</sup>	Respirable finescale particles
		0.2 mg/m <sup>3</sup>	Respirable nanoscale particles

#### Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2), as amended

Components	Type	Value	Form
Calcium carbonate (CAS 1317-65-3)	TWA	10 mg/m <sup>3</sup>	
Crystalline silica (CAS 14808-60-7)	TWA	0.025 mg/m <sup>3</sup>	Respirable particles.
Silica, amorphous (CAS 7631-86-9)	TWA	3 mg/m <sup>3</sup>	Respirable particles.
		10 mg/m <sup>3</sup>	Total
Titanium dioxide (CAS 13463-67-7)	TWA	10 mg/m <sup>3</sup>	

#### Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

Components	Type	Value	Form
Calcium carbonate (CAS 1317-65-3)	STEL	20 mg/m <sup>3</sup>	Total dust.
		3 mg/m <sup>3</sup>	Respirable fraction.
		10 mg/m <sup>3</sup>	Total dust.
Crystalline silica (CAS 14808-60-7)	TWA	0.025 mg/m <sup>3</sup>	Respirable fraction.
Silica, amorphous (CAS 7631-86-9)	TWA	3 mg/m <sup>3</sup>	Respirable fraction.
		10 mg/m <sup>3</sup>	Total dust.
		3 mg/m <sup>3</sup>	Respirable fraction.
Titanium dioxide (CAS 13463-67-7)	TWA	3 mg/m <sup>3</sup>	Respirable fraction.
		10 mg/m <sup>3</sup>	Total dust.

#### Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act), as amended

Components	Type	Value	Form
Crystalline silica (CAS 14808-60-7)	TWA	0.025 mg/m <sup>3</sup>	Respirable fraction.
Titanium dioxide (CAS 13463-67-7)	TWA	2.5 mg/m <sup>3</sup>	Respirable finescale particles
		0.2 mg/m <sup>3</sup>	Respirable nanoscale particles

#### Canada. New Brunswick OELs: Threshold Limit Values (TLVs) Based on the 1991 and 1997 ACGIH TLVs and BEIs Publication (New Brunswick Regulation 91-191)

Components	Type	Value	Form
Calcium carbonate (CAS 1317-65-3)	TWA	3 mg/m <sup>3</sup>	Respirable.
		10 mg/m <sup>3</sup>	Inhalable
Crystalline silica (CAS 14808-60-7)	TWA	0.1 mg/m <sup>3</sup>	Respirable.

**Canada. New Brunswick OELs: Threshold Limit Values (TLVs) Based on the 1991 and 1997 ACGIH TLVs and BEIs Publication (New Brunswick Regulation 91-191)**

Components	Type	Value	Form
Silica, amorphous (CAS 7631-86-9)	TWA	3 mg/m <sup>3</sup>	Respirable.
		10 mg/m <sup>3</sup>	Inhalable
Titanium dioxide (CAS 13463-67-7)	TWA	10 mg/m <sup>3</sup>	

**Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents), as amended**

Components	Type	Value	Form
Crystalline silica (CAS 14808-60-7)	TWA	0.1 mg/m <sup>3</sup>	Respirable fraction.
Titanium dioxide (CAS 13463-67-7)	TWA	10 mg/m <sup>3</sup>	

**Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety), as amended**

Components	Type	Value	Form
Calcium carbonate (CAS 1317-65-3)	TWA	10 mg/m <sup>3</sup>	Total dust.
Crystalline silica (CAS 14808-60-7)	TWA	0.1 mg/m <sup>3</sup>	Respirable dust.
Silica, amorphous (CAS 7631-86-9)	TWA	10 mg/m <sup>3</sup>	Total dust.
Titanium dioxide (CAS 13463-67-7)	TWA	10 mg/m <sup>3</sup>	Total dust.

**Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21), as amended**

Components	Type	Value	Form
Calcium carbonate (CAS 1317-65-3)	15 minute	20 mg/m <sup>3</sup>	
Silica, amorphous (CAS 7631-86-9)	15 minute	6 mg/m <sup>3</sup>	Respirable fraction.
		20 mg/m <sup>3</sup>	Inhalable fraction.
Titanium dioxide (CAS 13463-67-7)	15 minute	20 mg/m <sup>3</sup>	

**Biological limit values**

No biological exposure limits noted for the ingredient(s).

**Exposure guidelines**

Occupational Exposure Limits are not relevant to the current physical form of the product.

**Appropriate engineering controls**

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection**

Wear safety glasses with side shields (or goggles). Face shield is recommended.

**Skin protection**

**Hand protection**

Wear appropriate chemical resistant gloves.

**Other**

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

**Respiratory protection**

In case of insufficient ventilation, wear suitable respiratory equipment.

**Thermal hazards**

Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

**9. Physical and chemical properties**

**Appearance**

Putty

**Physical state**

Solid.

<b>Form</b>	Solid. Viscous. Paste.
<b>Colour</b>	Amber.
<b>Odour</b>	Mercaptan
<b>Odour threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	Not available.
<b>Initial boiling point and boiling range</b>	Not available.
<b>Flash point</b>	93.3 °C (200.0 °F) estimated
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit – upper (%)</b>	Not available.
<b>Vapour pressure</b>	Not available.
<b>Vapour density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Negligible
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Density</b>	2.69 g/cm <sup>3</sup> estimated
<b>Explosive properties</b>	Not explosive.
<b>Oxidising properties</b>	Not oxidising.
<b>Specific gravity</b>	2.69 estimated
<b>VOC</b>	100 % Solids

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Avoid temperatures exceeding the flash point. Contact with incompatible materials.
<b>Incompatible materials</b>	Strong oxidising agents.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	No adverse effects due to inhalation are expected.
<b>Skin contact</b>	Causes skin irritation. May cause an allergic skin reaction.
<b>Eye contact</b>	Causes serious eye irritation.
<b>Ingestion</b>	Expected to be a low ingestion hazard.

<b>Symptoms related to the physical, chemical and toxicological characteristics</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
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### Information on toxicological effects

**Acute toxicity** Not known.

**Components** **Species** **Test Results**

Silica, amorphous (CAS 7631-86-9)

**Acute**

**Oral**

LD50 Rat > 22500 mg/kg

Titanium dioxide (CAS 13463-67-7)

**Acute**

**Dermal**

LD50 Hamster >= 10000 mg/kg

**Oral**

LD50 Rat > 10000 mg/kg

Tris-2,4,6-(dimethylaminomethyl)phenol (CAS 90-72-2)

**Acute**

**Dermal**

LD50 Rat 1280 mg/kg

**Oral**

LD50 Rat 1200 mg/kg

**Skin corrosion/irritation** Causes skin irritation.

**Serious eye damage/eye irritation** Causes serious eye irritation.

**Respiratory or skin sensitisation**

**Canada - Alberta OELs: Irritant**

Calcium carbonate (CAS 1317-65-3) Irritant

Silica, amorphous (CAS 7631-86-9) Irritant

Titanium dioxide (CAS 13463-67-7) Irritant

**Respiratory sensitisation** Not a respiratory sensitiser.

**Skin sensitisation** May cause an allergic skin reaction.

**Germ cell mutagenicity** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity**

**ACGIH Carcinogens**

Crystalline silica (CAS 14808-60-7) A2 Suspected human carcinogen.

Titanium dioxide (CAS 13463-67-7) A3 Confirmed animal carcinogen with unknown relevance to humans.

**Canada - Alberta OELs: Carcinogen category**

Crystalline silica (CAS 14808-60-7) Suspected human carcinogen.

**Canada - Manitoba OELs: carcinogenicity**

Crystalline silica (CAS 14808-60-7) Suspected human carcinogen.

Titanium dioxide (CAS 13463-67-7) Confirmed animal carcinogen with unknown relevance to humans.

**Canada - Quebec OELs: Carcinogen category**

Crystalline silica (CAS 14808-60-7) Suspected carcinogenic effect in humans.

**IARC Monographs. Overall Evaluation of Carcinogenicity**

Crystalline silica (CAS 14808-60-7) 1 Carcinogenic to humans.

Silica, amorphous (CAS 7631-86-9) 3 Not classifiable as to carcinogenicity to humans.

Titanium dioxide (CAS 13463-67-7) 2B Possibly carcinogenic to humans.

**US. National Toxicology Program (NTP) Report on Carcinogens**

Crystalline silica (CAS 14808-60-7) Known To Be Human Carcinogen.

**Reproductive toxicity** This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure** Not classified.

**Specific target organ toxicity - repeated exposure** Not classified.

**Aspiration hazard** Not an aspiration hazard.

## 12. Ecological information

<b>Ecotoxicity</b>	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
<b>Persistence and degradability</b>	No data is available on the degradability of any ingredients in the mixture.
<b>Bioaccumulative potential</b>	
<b>Mobility in soil</b>	No data available.
<b>Other adverse effects</b>	The product contains volatile organic compounds which have a photochemical ozone creation potential.

## 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

<b>TDG</b>	Not regulated as dangerous goods.
<b>IATA</b>	Not regulated as dangerous goods.
<b>IMDG</b>	Not regulated as dangerous goods.
<b>Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code</b>	Not applicable.

## 15. Regulatory information

<b>Canadian regulations</b>	This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.
<b>Controlled Drugs and Substances Act</b>	Not regulated.
<b>Export Control List (CEPA 1999, Schedule 3)</b>	Not listed.
<b>Greenhouse Gases</b>	Not listed.
<b>Precursor Control Regulations</b>	Not regulated.
<b>International regulations</b>	
<b>Stockholm Convention</b>	Not applicable.
<b>Rotterdam Convention</b>	Not applicable.
<b>Kyoto Protocol</b>	Not applicable.
<b>Montreal Protocol</b>	Not applicable.
<b>Basel Convention</b>	Not applicable.

## International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	No

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information

**Issue date** 17-April-2019

**Revision date** 01-August-2023

**Version No.** 07

### Disclaimer

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.