SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or designation

PLEXUS® MA8105 Adhesive

of the mixture

Registration number

 Synonyms
 None.

 SKU#
 81052

 Issue date
 11-25-2021

Version number 01

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified usesNot available.Uses advised againstNone known.1.3. Details of the supplier of the safety data sheet

Supplier

Company name ITW Performance Polymers

Address 30 Endicott Street

Danvers, MA 01923

US

Division

Telephone Customer Service

e-mail Not available. **Contact person** Not available.

1.4. Emergency telephone

number

Chemtrec 800-424-9300

International 703-527-3887

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Regulation (EC) No 1272/2008 as amended

Physical hazards

Flammable liquids Category 2 H225 - Highly flammable liquid and

978-777-1100

vapor.

Health hazards

Acute toxicity, inhalation Category 4 H332 - Harmful if inhaled.

Skin corrosion/irritation Category 1A H314 - Causes severe skin burns

and eye damage.

Serious eye damage/eye irritation Category 1 H318 - Causes serious eye

damage.

Skin sensitization Category 1 H317 - May cause an allergic skin

reaction.

Environmental hazards

Hazardous to the aquatic environment, Category 2 H411 - Toxic to aquatic life with

long-term aquatic hazard long lasting effects.

Hazard summary May be ignited by heat, sparks or flames. Causes severe skin burns and eye damage. Harmful if

inhaled. May cause an allergic skin reaction. Dangerous for the environment if discharged into watercourses. Occupational exposure to the substance or mixture may cause adverse health

effects.

2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Contains: MALEIC ACID, METHACRYLIC ACID, Methyl Methacrylate

Material name: PLEXUS® MA8105 Adhesive 81052 Version #: 01 Issue date: 11-25-2021

Hazard pictograms



Signal word Danger

Hazard statements

H225 Highly flammable liquid and vapor.

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H332 Harmful if inhaled.

H411 Toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P233 Keep container tightly closed.

P240 Ground and bond container and receiving equipment.

P241 Use explosion-proof electrical/ventilating/lighting equipment.

P242 Use non-sparking tools.

P243 Take action to prevent static discharges.

P260 Do not breathe mist/vapors.
P264 Wash thoroughly after handling.

P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing should not be allowed out of the workplace.

P273 Avoid release to the environment.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present

and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTER/doctor.

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.
P370 + P378 In case of fire: Use appropriate media to extinguish.

P391 Collect spillage.

Storage

P403 + P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

Disposal

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Supplemental label information

35% of the mixture consists of component(s) of unknown acute oral toxicity. 74,85% of the mixture consists of component(s) of unknown acute dermal toxicity. 81,76% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 80,43% of the mixture

consists of component(s) of unknown long-term hazards to the aquatic environment.

2.3. Other hazards This mixture does not meet vPvB / PBT criteria of Regulation (EC) No 1907/2006, Annex XIII.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General information

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
Methyl Methacrylate	30 - < 40	80-62-6 201-297-1	-	607-035-00-6	#
	Flam. Liq. 2;H225, Skin 3;H335	Irrit. 2;H315, Skin S	ens. 1;H317, Acute Tox. 4;H	1332, STOT SE	D
METHACRYLIC ACID	5 - < 10	79-41-4 201-204-4	-	607-088-00-5	
	Acute Tox. 4;H302, Acu Tox. 3;H331, STOT SE	, ,	Corr. 1A;H314, Eye Dam.	1;H318, Acute	D

Material name: PLEXUS® MA8105 Adhesive 81052 Version #: 01 Issue date: 11-25-2021 **Chemical name** % CAS-No. / EC No. REACH Registration No. **Notes** Index No. DODECYL METHACRYLATE 142-90-5 607-247-00-9 3 - < 5205-570-6 Classification: Skin Irrit. 2;H315, Eye Irrit. 2;H319, STOT SE 3;H335, Aquatic Acute 1;H400, Aquatic Chronic 1;H410 HEXADECYL METHACRYLATE 1 - < 32495-27-4 607-134-00-4 219-672-3 Classification: Skin Irrit. 2;H315, Eye Irrit. 2;H319, STOT SE 3;H335 Α MALEIC ACID 1 - < 3110-16-7 607-095-00-3 203-742-5 Classification: Acute Tox. 4;H302, Acute Tox. 4;H312, Skin Irrit. 2;H315, Skin Sens. 1;H317, Eye Irrit. 2;H319, STOT SE 3;H335, Aquatic Chronic 2;H411 1,4-benzoquinone < 0,2 106-51-4 606-013-00-3 203-405-2 Classification: Acute Tox. 3;H301, Skin Irrit. 2;H315, Eye Irrit. 2;H319, Acute Tox. 3;H331, STOT SE 3;H335, Aquatic Acute 1;H400(M=10), Aquatic Chronic 1;H410(M=100)

Other components below reportable

levels

List of abbreviations and symbols that may be used above

#: This substance has been assigned Union workplace exposure limit(s).

M: M-factor

PBT: persistent, bioaccumulative and toxic substance.

vPvB: very persistent and very bioaccumulative substance.

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

Composition comments

The full text for all H-statements is displayed in section 16.

SECTION 4: First aid measures

General information

Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing

4.1. Description of first aid measures

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a poison center or doctor/physician if you feel unwell.

Skin contact

Remove contaminated clothing immediately and wash skin with soap and water. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.

Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.

Ingestion

Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

4.2. Most important symptoms and effects, both acute and delayed

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

4.3. Indication of any immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

SECTION 5: Firefighting measures

General fire hazards

Highly flammable liquid and vapor.

5.1. Extinguishing media

Suitable extinguishing

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

media

Unsuitable extinguishing

media

Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture

Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.

5.3. Advice for firefighters

Special protective equipment for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Special fire fighting procedures

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do

Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

For emergency responders

Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. Use personal protection recommended in Section 8 of the SDS.

6.2. Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

6.3. Methods and material for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use.

6.4. Reference to other sections

For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not breathe mist/vapors. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.

7.2. Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

7.3. Specific end use(s)

Not available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

Austria. MAK List, OEL Ordinance (GwV), BGBI. II, no. 184/2001

Components	Туре	Value	
1,4-benzoquinone (CAS 106-51-4)	Ceiling	0,4 mg/m3	
		0,1 ppm	
	MAK	0,4 mg/m3	
		0,1 ppm	
METHACRYLIC ACID (CAS 79-41-4)	MAK	70 mg/m3	
		20 ppm	
Methyl Methacrylate (CAS 80-62-6)	Ceiling	420 mg/m3	
		100 ppm	
	MAK	210 mg/m3	
		50 ppm	

Material name: PLEXUS® MA8105 Adhesive 81052 Version #: 01 Issue date: 11-25-2021

Belgium. Exposure Limit Values Components	Туре	Value	Form
1,4-benzoquinone (CAS	TWA	0,45 mg/m3	
106-51-4)		-	
		0,1 ppm	
METHACRYLIC ACID (CAS 79-41-4)	TWA	71 mg/m3	
		20 ppm	
Methyl Methacrylate (CAS 80-62-6)	STEL	416 mg/m3	
		100 ppm	
	TWA	208 mg/m3	
		50 ppm	
Paraffin Wax (CAS 8002-74-2)	TWA	2 mg/m3	Fume.
Bulgaria. OELs. Regulation No 13 on Components	protection of workers agai	inst risks of exposure to chem Value	nical agents at work
1,4-benzoquinone (CAS 106-51-4)	TWA	0,4 mg/m3	
METHACRYLIC ACID (CAS 79-41-4)	TWA	70 mg/m3	
Methyl Methacrylate (CAS 80-62-6)	STEL	100 ppm	
	TWA	50 ppm	
POLY(METHYL METHACRYLATE) (CAS 9011-14-7)	TWA	20 mg/m3	
Croatia. Dangerous Substance Expos Components	sure Limit Values in the Wo	orkplace (ELVs), Annexes 1 ar Value	nd 2, Narodne Novine, 13/09 Form
METHACRYLIC ACID (CAS 79-41-4)	MAC	72 mg/m3	
,		20 ppm	
	STEL	143 mg/m3	
		40 ppm	
Methyl Methacrylate (CAS 80-62-6)	MAC	50 ppm	
,	STEL	100 ppm	
Paraffin Wax (CAS	MAC	2 mg/m3	Fume.
8002-74-2)		· ·	i unie.
8002-74-2)	STEL	6 mg/m3	Fume.
8002-74-2) Czech Republic. OELs. Government I Components	Decree 361	-	
Czech Republic. OELs. Government I Components 1,4-benzoquinone (CAS		6 mg/m3	
Czech Republic. OELs. Government I Components	Decree 361 Type	6 mg/m3 Value 0,8 mg/m3	
Czech Republic. OELs. Government I Components 1,4-benzoquinone (CAS 106-51-4) Methyl Methacrylate (CAS	Decree 361 Type Ceiling	6 mg/m3 Value	
Czech Republic. OELs. Government I Components 1,4-benzoquinone (CAS 106-51-4)	Decree 361 Type Ceiling TWA	6 mg/m3 Value 0,8 mg/m3 0,4 mg/m3	
Czech Republic. OELs. Government I Components 1,4-benzoquinone (CAS 106-51-4) Methyl Methacrylate (CAS	Decree 361 Type Ceiling TWA Ceiling	6 mg/m3 Value 0,8 mg/m3 0,4 mg/m3 150 mg/m3	
Czech Republic. OELs. Government I Components 1,4-benzoquinone (CAS 106-51-4) Methyl Methacrylate (CAS 80-62-6) Denmark. Exposure Limit Values	Decree 361 Type Ceiling TWA Ceiling TWA	6 mg/m3 Value 0,8 mg/m3 0,4 mg/m3 150 mg/m3 50 mg/m3	Fume.
Czech Republic. OELs. Government I Components 1,4-benzoquinone (CAS 106-51-4) Methyl Methacrylate (CAS 80-62-6) Denmark. Exposure Limit Values Components 1,4-benzoquinone (CAS	Decree 361 Type Ceiling TWA Ceiling TWA Type	6 mg/m3 Value 0,8 mg/m3 0,4 mg/m3 150 mg/m3 50 mg/m3 Value	Fume.
Czech Republic. OELs. Government I Components 1,4-benzoquinone (CAS 106-51-4) Methyl Methacrylate (CAS 80-62-6) Denmark. Exposure Limit Values Components 1,4-benzoquinone (CAS	Decree 361 Type Ceiling TWA Ceiling TWA Type	6 mg/m3 Value 0,8 mg/m3 0,4 mg/m3 150 mg/m3 50 mg/m3 Value 0,4 mg/m3	Fume.
Czech Republic. OELs. Government I Components 1,4-benzoquinone (CAS 106-51-4) Methyl Methacrylate (CAS 80-62-6) Denmark. Exposure Limit Values Components 1,4-benzoquinone (CAS 106-51-4) METHACRYLIC ACID (CAS	Decree 361 Type Ceiling TWA Ceiling TWA Type TUA	6 mg/m3 Value 0,8 mg/m3 0,4 mg/m3 150 mg/m3 50 mg/m3 Value 0,4 mg/m3 0,1 ppm	Fume.

Denmark. Exposure Limit Values Components Value Form Type 25 ppm Paraffin Wax (CAS 8002-74-2) TLV 2 mg/m3 Fume.

Estonia OELs Occupational Exposure Limits of Hazardous Substances (Appex of Regulation No. 293 of 18 September

2001) Components	Туре	Value Form	1
1,4-benzoquinone (CAS 106-51-4)	STEL	1,3 mg/m3	
		0,3 ppm	
	TWA	0,4 mg/m3	
		0,1 ppm	
METHACRYLIC ACID (CAS 79-41-4)	STEL	100 mg/m3	
		30 ppm	
	TWA	70 mg/m3	
		20 ppm	
Methyl Methacrylate (CAS 80-62-6)	STEL	100 ppm	
	TWA	50 ppm	
Paraffin Wax (CAS 8002-74-2)	TWA	2 mg/m3 Vapo	r.
Finland. Workplace Exposure Limits Components	Туре	Value Form	1
<u> </u>			
1,4-benzoquinone (CAS 106-51-4)	STEL	1,3 mg/m3	
		0,3 ppm	
	TWA	0,45 mg/m3	
		0,1 ppm	
METHACRYLIC ACID (CAS 79-41-4)	TWA	71 mg/m3	
		20 ppm	
Methyl Methacrylate (CAS 30-62-6)	STEL	210 mg/m3	
		50 ppm	
	TWA	42 mg/m3	
		10 ppm	
Paraffin Wax (CAS 8002-74-2)	TWA	1 mg/m3 Fume) .
France. Threshold Limit Values (VLEI Components	P) for Occupational Expos Type	sure to Chemicals in France, INRS ED 98 Value Form	
1,4-benzoquinone (CAS 106-51-4)	VLE	1,5 mg/m3	
Regulatory status: Indicative lim	nit (VL)		
		0,3 ppm	
Regulatory status: Indicative lin	nit (VL)		
	VME	0,4 mg/m3	
Regulatory status: Indicative lin	nit (VL)		
		0,1 ppm	
Regulatory status: Indicative lim	nit (VL)		
METHACRYLIC ACID (CAS	VME	70 mg/m3	
79-41-4)			
79-41-4) Regulatory status: Indicative lin	nit (VL)		
-	nit (VL)	20 ppm	

	Туре	re to Chemicals in France, IN Value	Form
ethyl Methacrylate (CAS 0-62-6)	VLE	410 mg/m3	
·	Regulatory binding (VRC)		
		100 ppm	
Regulatory status:	Regulatory binding (VRC)		
	VME	205 mg/m3	
Regulatory status:	Regulatory binding (VRC)	50 ppm	
Regulatory status:	Regulatory binding (VRC)		
araffin Wax (CAS 002-74-2)	VME	2 mg/m3	Fume.
Regulatory status:	Indicative limit (VL)		
ermany. DFG MAK List (the Work Area (DFG)	advisory OELs). Commission for the Ir	nvestigation of Health Hazard	s of Chemical Compoun
omponents	Туре	Value	
ETHACRYLIC ACID (CAS 9-41-4)	S TWA	180 mg/m3	
		50 ppm	
ethyl Methacrylate (CAS	TWA	210 mg/m3	
0-62-6)		50 ppm	
ermany. TRGS 900. Lim	it Values in the Ambient Air at the Worl	kplace	
omponents	Туре	Value	
ETHACRYLIC ACID (CAS	S AGW	180 mg/m3	
9-41-4)		FO	
othyl Motheogylete (CAC	A C \ A \	50 ppm	
ethyl Methacrylate (CAS)-62-6)	AGW	210 mg/m3	
		50 ppm	
reece. OELs (Decree No	. 90/1999, as amended)		
omponents `	Туре	Value	Form
4-benzoquinone (CAS 06-51-4)	STEL	1,5 mg/m3	
•		0,3 ppm	
	TWA	0,4 mg/m3	
		0,1 ppm	
METHACRYLIC ACID (CAS 79-41-4)	S STEL	140 mg/m3	
		40 ppm	
	TWA	70 mg/m3	
		20 ppm	
	STEL	100 ppm	
		50 ppm	
	TWA		
ethyl Methacrylate (CAS 0-62-6) araffin Wax (CAS 002-74-2)	TWA STEL	6 mg/m3	Fume.
0-62-6) araffin Wax (CAS		6 mg/m3 2 mg/m3	Fume. Fume.

STEL

TWA

415 mg/m3

208 mg/m3

Methyl Methacrylate (CAS 80-62-6)

Iceland. OELs. Regulation 154/1999 Components	on occupational exposur Type	re limits Value	Form
1,4-benzoquinone (CAS 106-51-4)	TWA	0,4 mg/m3	
		0,1 ppm	
METHACRYLIC ACID (CAS 79-41-4)	TWA	70 mg/m3	
		20 ppm	
Methyl Methacrylate (CAS 80-62-6)	STEL	100 ppm	
	TWA	50 ppm	
Paraffin Wax (CAS 8002-74-2)	TWA	2 mg/m3	Fume.
Ireland. Occupational Exposure Lin Components	nits Type	Value	Form
1,4-benzoquinone (CAS	TWA	0,4 mg/m3	
106-51-4)		-	
		0,1 ppm	
METHACRYLIC ACID (CAS 79-41-4)	STEL	140 mg/m3	
		40 ppm	
	TWA	70 mg/m3	
		20 ppm	
Methyl Methacrylate (CAS 80-62-6)	STEL	100 ppm	
	TWA	50 ppm	
Paraffin Wax (CAS 8002-74-2)	STEL	6 mg/m3	Fume.
	TWA	2 mg/m3	Fume.
Italy. Occupational Exposure Limits Components	s Type	Value	Form
1,4-benzoquinone (CAS	TWA	0,1 ppm	
106-51-4) METHACRYLIC ACID (CAS 79-41-4)	TWA	20 ppm	
Methyl Methacrylate (CAS 80-62-6)	STEL	100 ppm	
00 02 0)	TWA	50 ppm	
Paraffin Wax (CAS	TWA	2 mg/m3	Fume.
8002-74-2) Latvia. OELs. Occupational exposu	ro limit values of chemica	d substances in work environme	nt
Components	Type	Value	iii.
1,4-benzoquinone (CAS 106-51-4)	TWA	0,05 mg/m3	
METHACRYLIC ACID (CAS 79-41-4)	TWA	10 mg/m3	
Methyl Methacrylate (CAS 80-62-6)	TWA	10 mg/m3	
Lithuania. OELs. Limit Values for C Components	Chemical Substances, Ger Type	neral Requirements Value	
1,4-benzoquinone (CAS	STEL	1,3 mg/m3	
106-51-4)	SIEL	-	
	T) A / A	0,3 ppm	
	TWA	0,4 mg/m3	
METILIA ODVILIO A OLD VOLO	0.77	0,1 ppm	
METHACRYLIC ACID (CAS 79-41-4)	STEL	100 mg/m3	
		30 ppm	

Components	Туре	Value	
	TWA	70 mg/m3	
		20 ppm	
Methyl Methacrylate (CAS 30-62-6)	STEL	416 mg/m3	
		100 ppm	
	TWA	208 mg/m3	
		50 ppm	
uxembourg. Binding Occupationa Components	l exposure limit values (Ann Type	ex I), Memorial A Value	
Methyl Methacrylate (CAS	STEL	100 ppm	
30-62-6)	TWA	50 ppm	
Malta. OELs. Occupational Exposu Schedules I and V)		•	ety Authority Act (CAP. 42
Components	Туре	Value	
Methyl Methacrylate (CAS 30-62-6)	STEL	100 ppm	
J0-02-0)	TWA	50 ppm	
Netherlands. OELs (binding) Components	Туре	Value	
Methyl Methacrylate (CAS 30-62-6)	STEL	410 mg/m3	
80-02-0)	TWA	205 mg/m3	
Norway. Administrative Norms for Components	Contaminants in the Workpla Type	ace Value	Form
1,4-benzoquinone (CAS 106-51-4)	TLV	0,4 mg/m3	
		0,1 ppm	
METHACRYLIC ACID (CAS 79-41-4)	TLV	70 mg/m3	
		20 ppm	
Methyl Methacrylate (CAS 80-62-6)	STEL	400 mg/m3	
		100 ppm	
	TLV	100 mg/m3	
		25 ppm	
Paraffin Wax (CAS 8002-74-2)	TLV	2 mg/m3	Fume.
Poland. Ordinance of the Minister of the Concentrations and intensities of h			
Components	Туре	Value	Form
1,4-benzoquinone (CAS 106-51-4)	STEL	0,4 mg/m3	
	TWA	0,1 mg/m3	
Methyl Methacrylate (CAS 30-62-6)	STEL	300 mg/m3	
	TWA	100 mg/m3	
Paraffin Wax (CAS 3002-74-2)	TWA	2 mg/m3	Inhalable fraction.
Portugal. VLEs. Norm on occupation			_
Components	Туре	Value	Form

Components	l exposure to chemical ag Type	Value	Form
METHACRYLIC ACID (CAS '9-41-4)	TWA	20 ppm	
Methyl Methacrylate (CAS 0-62-6)	STEL	100 ppm	
·	TWA	50 ppm	
Paraffin Wax (CAS 1002-74-2)	TWA	2 mg/m3	Fume.
Romania. OELs. Protection of workers	from exposure to chemic	cal agents at the workplace	
Components	Туре	Value	Form
,4-benzoquinone (CAS 06-51-4)	STEL	0,4 mg/m3	
	TWA	0,3 mg/m3	
METHACRYLIC ACID (CAS 19-41-4)	STEL	45 mg/m3	
		13 ppm	
	TWA	30 mg/m3	
		8,5 ppm	
Methyl Methacrylate (CAS 80-62-6)	STEL	410 mg/m3	
		100 ppm	
	TWA	205 mg/m3	
		50 ppm	
Paraffin Wax (CAS 1002-74-2)	STEL	6 mg/m3	Fume.
	TWA	2 mg/m3	Fume.
Slovakia. OELs. Regulation No. 300/20 Components	007 concerning protection Type	of health in work with chemic Value	al agents Form
,4-benzoquinone (CAS 06-51-4)	TWA	0,4 mg/m3	
		0,1 ppm	
Methyl Methacrylate (CAS 0-62-6)	STEL	100 ppm	
		50 ppm	
	TWA	30 ррш	
Paraffin Wax (CAS 8002-74-2)	STEL	6 mg/m3	Fume.
		• •	Fume.
3002-74-2) Slovenia. OELs. Regulations concerni	STEL TWA ng protection of workers	6 mg/m3 2 mg/m3	Fume.
6002-74-2) Glovenia. OELs. Regulations concerni Official Gazette of the Republic of Slo	STEL TWA ng protection of workers	6 mg/m3 2 mg/m3	Fume.
6002-74-2) Slovenia. OELs. Regulations concerni Official Gazette of the Republic of Slo Components METHACRYLIC ACID (CAS	STEL TWA ng protection of workers ovenia)	6 mg/m3 2 mg/m3 against risks due to exposure	Fume.
6002-74-2) Slovenia. OELs. Regulations concerni Official Gazette of the Republic of Slo Components METHACRYLIC ACID (CAS	STEL TWA ng protection of workers ovenia) Type	6 mg/m3 2 mg/m3 against risks due to exposure Value	Fume.
	STEL TWA ng protection of workers ovenia) Type	6 mg/m3 2 mg/m3 against risks due to exposure Value 180 mg/m3 50 ppm 210 mg/m3	Fume.
Slovenia. OELs. Regulations concerni Official Gazette of the Republic of Slo Components METHACRYLIC ACID (CAS '9-41-4) Methyl Methacrylate (CAS	STEL TWA ng protection of workers evenia) Type TWA	6 mg/m3 2 mg/m3 against risks due to exposure Value 180 mg/m3 50 ppm	Fume.
Slovenia. OELs. Regulations concerni Official Gazette of the Republic of Slo Components METHACRYLIC ACID (CAS '9-41-4) Methyl Methacrylate (CAS :0-62-6) Spain. Occupational Exposure Limits	STEL TWA ng protection of workers evenia) Type TWA	6 mg/m3 2 mg/m3 against risks due to exposure Value 180 mg/m3 50 ppm 210 mg/m3	Fume.
Slovenia. OELs. Regulations concerni Official Gazette of the Republic of Slo Components METHACRYLIC ACID (CAS '9-41-4) Methyl Methacrylate (CAS 30-62-6) Spain. Occupational Exposure Limits Components ,4-benzoquinone (CAS	STEL TWA ng protection of workers evenia) Type TWA TWA	6 mg/m3 2 mg/m3 against risks due to exposure Value 180 mg/m3 50 ppm 210 mg/m3 50 ppm	Fume. to chemicals while worki
Slovenia. OELs. Regulations concerni Official Gazette of the Republic of Slo Components METHACRYLIC ACID (CAS 79-41-4) Methyl Methacrylate (CAS 80-62-6) Spain. Occupational Exposure Limits Components 1,4-benzoquinone (CAS	STEL TWA ng protection of workers venia) Type TWA TWA	6 mg/m3 2 mg/m3 against risks due to exposure Value 180 mg/m3 50 ppm 210 mg/m3 50 ppm Value Value	Fume. to chemicals while working
Slovenia. OELs. Regulations concerni Official Gazette of the Republic of Slo Components METHACRYLIC ACID (CAS 79-41-4) Methyl Methacrylate (CAS	STEL TWA ng protection of workers venia) Type TWA TWA	6 mg/m3 2 mg/m3 against risks due to exposure Value 180 mg/m3 50 ppm 210 mg/m3 50 ppm Value Value 0,45 mg/m3	Fume. to chemicals while working
Glovenia. OELs. Regulations concerni Official Gazette of the Republic of Slo Components METHACRYLIC ACID (CAS '9-41-4) Methyl Methacrylate (CAS 60-62-6) Gpain. Occupational Exposure Limits Components ,4-benzoquinone (CAS 06-51-4) METHACRYLIC ACID (CAS	STEL TWA ng protection of workers ovenia) Type TWA TWA TWA Type Type TWA	6 mg/m3 2 mg/m3 against risks due to exposure Value 180 mg/m3 50 ppm 210 mg/m3 50 ppm Value 0,45 mg/m3 0,1 ppm	Fume. to chemicals while working

Spain. Occupational Exposure Limi	te		
Components	Туре	Value	Form
	TWA	50 ppm	
Paraffin Wax (CAS 8002-74-2)	TWA	2 mg/m3	Fume.
Sweden. OELs. Work Environment Components	Authority (AV), Occupationa Type	l Exposure Limit Values (AFS Value	2015:7)
1,4-benzoquinone (CAS 106-51-4)	STEL	1,3 mg/m3	
		0,3 ppm	
	TWA	0,4 mg/m3	
		0,1 ppm	
METHACRYLIC ACID (CAS 79-41-4)	STEL	100 mg/m3	
75 11 1,		30 ppm	
	TWA	70 mg/m3	
		20 ppm	
Methyl Methacrylate (CAS 80-62-6)	Ceiling	400 mg/m3	
,		100 ppm	
	TWA	200 mg/m3	
		50 ppm	
Switzerland. SUVA Grenzwerte am Components	Arbeitsplatz Type	Value	Form
1,4-benzoquinone (CAS 106-51-4)	STEL	0,4 mg/m3	
•		0,1 ppm	
	TWA	0,4 mg/m3	
		0,1 ppm	
METHACRYLIC ACID (CAS 79-41-4)	STEL	360 mg/m3	
		100 ppm	
	TWA	180 mg/m3	
		50 ppm	
Methyl Methacrylate (CAS 80-62-6)	STEL	420 mg/m3	
•		100 ppm	
	TWA	210 mg/m3	
		50 ppm	
Paraffin Wax (CAS 8002-74-2)	TWA	2 mg/m3	Respirable fume.
UK. EH40 Workplace Exposure Lim	its (WELs)		
Components	Туре	Value	Form
METHACRYLIC ACID (CAS 79-41-4)	STEL	143 mg/m3	
		40 ppm	
	TWA	72 mg/m3	
		20 ppm	
Methyl Methacrylate (CAS 80-62-6)	STEL	416 mg/m3	
		100 ppm	
	TWA	208 mg/m3	
		50 ppm	
Paraffin Wax (CAS 8002-74-2)	STEL	6 mg/m3	Fume.

UK. EH40 Workplace Exposure Limits (WELs)

 Components
 Type
 Value
 Form

 TWA
 2 mg/m3
 Fume.

EU. Indicative Exposure Limit Values in Directives 91/322/EEC, 2000/39/EC, 2006/15/EC, 2009/161/EU, 2017/164/EU

Components Type Value

STEL

Methyl Methacrylate (CAS 80-62-6)

TWA 50 ppm

Biological limit values No biological exposure limits noted for the ingredient(s).

Recommended monitoring

procedures

Follow standard monitoring procedures.

Derived no effect levels

(DNELs)

Not available.

Predicted no effect concentrations (PNECs)

Not available.

Exposure guidelines

Slovenia. OELs. Regulations concerning protection of workers against risks due to exposure to chemicals while working (Official Gazette of the Republic of Slovenia)

METHACRYLIC ACID (CAS 79-41-4)

Can be absorbed through the skin.

100 ppm

8.2. Exposure controls

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

General informationUse personal protective equipment as required. Personal protection equipment should be chosen

according to the CEN standards and in discussion with the supplier of the personal protective

equipment.

Eye/face protection

Chemical respirator with organic vapor cartridge and full facepiece.

Skin protection

- Hand protection Wear appropriate chemical resistant gloves.
 - Other Wear appropriate chemical resistant clothing.

Respiratory protection Chemical respirator with organic vapor cartridge and full facepiece.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

Hygiene measures When using do not smoke. Always observe good personal hygiene measures, such as washing

after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not

be allowed out of the workplace.

Environmental exposure

controls

Inform appropriate managerial or supervisory personnel of all environmental releases. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. Fume scrubbers, filters or engineering modifications to the process equipment may be necessary to reduce emissions to acceptable

levels.

Not available.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state Liquid.
Form Liquid.
Color Not available.
Odor threshold Not available.

Melting point/freezing point -54,4 °F (-48 °C) estimated Initial boiling point and boiling 212,9 °F (100,5 °C) estimated

range

Ha

Flash point 50,0 °F (10,0 °C) estimated

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower

(%)

2,1 % estimated

Flammability limit - upper

(%)

12,5 % estimated

Vapor pressure 37,7 hPa estimated Vapor density Not available.

Relative density Not available.

Solubility(ies)

Solubility (water) Not available.

Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperature 154 °F (67,78 °C) estimated

Decomposition temperatureNot available.ViscosityNot available.Explosive propertiesNot explosive.Oxidizing propertiesNot oxidizing.

9.2. Other information

Density 0,99 g/cm3 estimated **Specific gravity** 0,99 estimated

SECTION 10: Stability and reactivity

10.1. ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stabilityMaterial is stable under normal conditions.

10.3. Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

10.4. Conditions to avoid Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the

decomposition temperature. Avoid temperatures exceeding the flash point. Contact with

incompatible materials.

10.5. Incompatible materials Strong oxidizing agents. Nitrates. Peroxides.

10.6. Hazardous No hazardous decomposition products are known.

decomposition products

SECTION 11: Toxicological information

General information Occupational exposure to the substance or mixture may cause adverse effects.

Information on likely routes of exposure

Inhalation Harmful if inhaled.

Skin contact Causes severe skin burns. May cause an allergic skin reaction.

Eye contact Causes serious eye damage.

Ingestion Causes digestive tract burns.

Symptoms Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may

include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including

blindness could result.

11.1. Information on toxicological effects

Acute toxicity Harmful if inhaled.

Components Species Test Results

DODECYL METHACRYLATE (CAS 142-90-5)

Acute Oral

LD50 Rat > 5 g/kg

Material name: PLEXUS® MA8105 Adhesive 81052 Version #: 01 Issue date: 11-25-2021

Components Species Test Results

MALEIC ACID (CAS 110-16-7)

Acute Dermal

LD50 Rabbit 1560 mg/kg

METHACRYLIC ACID (CAS 79-41-4)

Acute Inhalation

LC50 Rat 7,1 mg/l, 4 Hours

Methyl Methacrylate (CAS 80-62-6)

Acute Inhalation

LC50 Mouse 18,5 mg/l, 2 Hours

Oral

LD50 Rat 7800 mg/kg

Skin corrosion/irritation Causes severe skin burns and eye damage.

Serious eye damage/eye

irritation

Causes serious eye damage.

Respiratory sensitizationDue to partial or complete lack of data the classification is not possible.

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity

Due to partial or complete lack of data the classification is not possible.

Carcinogenicity

Due to partial or complete lack of data the classification is not possible.

Hungary. 26/2000 EüM Ordinance on protection against and preventing risk relating to exposure to carcinogens at work (as amended)

Not listed.

IARC Monographs. Overall Evaluation of Carcinogenicity

1,4-benzoquinone (CAS 106-51-4)

3 Not classifiable as to carcinogenicity to humans.

Methyl Methacrylate (CAS 80-62-6)

3 Not classifiable as to carcinogenicity to humans.

Reproductive toxicity Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity -

single exposure

Not applicable.

Specific target organ toxicity -

repeated exposure

Due to partial or complete lack of data the classification is not possible.

Aspiration hazardDue to partial or complete lack of data the classification is not possible.

Mixture versus substance

information

No information available.

Other information Not available.

SECTION 12: Ecological information

12.1. Toxicity Toxic to aquatic life with long lasting effects. Based on available data, the classification criteria are

not met for hazardous to the aquatic environment, acute hazard.

12.2. Persistence and

degradability

No data is available on the degradability of any ingredients in the mixture.

12.3. Bioaccumulative potential

Partition coefficient n-octanol/water (log Kow)

 1,4-benzoquinone
 0,2

 MALEIC ACID
 -0,48

 METHACRYLIC ACID
 0,93

 Methyl Methacrylate
 1,38

Bioconcentration factor (BCF) Not available.

12.4. Mobility in soil No data available.

12.5. Results of PBT and vPvB

assessment

This mixture does not meet vPvB / PBT criteria of Regulation (EC) No 1907/2006, Annex XIII.

12.6. Other adverse effectsNo other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste Dispose of in accordance with local regulations. Empty containers or liners may retain some

product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

EU waste codeThe Waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Disposal methods/information Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow

this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches

with chemical or used container. Dispose of contents/container in accordance with

local/regional/national/international regulations.

Special precautions Dispose in accordance with all applicable regulations.

SECTION 14: Transport information

ADR

14.1. UN number UN2924

14.2. UN proper shipping

FLAMMABLE LIQUID, CORROSIVE, N.O.S.

name

14.3. Transport hazard class(es)

Class 3
Subsidiary risk 8
Label(s) 3
+8
Hazard No. (ADR) 338
Tunnel restriction code D/E
14.4. Packing group II
14.5. Environmental hazards No.

14.6. Special precautions

Read safety instructions, SDS and emergency procedures before handling.

for user

RID

14.1. UN number UN2924

14.2. UN proper shipping FLAMMABLE LIQUID, CORROSIVE, N.O.S.

name

14.3. Transport hazard class(es)

Class 3
Subsidiary risk 8
Label(s) 3+8
14.4. Packing group II
14.5. Environmental hazards No.

14.6. Special precautions

Read safety instructions, SDS and emergency procedures before handling.

for user

ADN

14.1. UN number UN2924

14.2. UN proper shipping FLAMMABLE LIQUID, CORROSIVE, N.O.S.

name

14.3. Transport hazard class(es)

Class 3
Subsidiary risk 8
Label(s) 3+8

14.4. Packing group ||
14.5. Environmental hazards No.

14.6. Special precautions

Read safety instructions, SDS and emergency procedures before handling.

for user

IATA

14.1. UN number UN2924

14.2. UN proper shipping Flammable liquid, corrosive, n.o.s. (Methyl Methacrylate, METHACRYLIC ACID)

name

14.3. Transport hazard class(es)

Class 3
Subsidiary risk 8
14.4. Packing group II
14.5. Environmental hazards No.

ERG Code 3CH

14.6. Special precautions Read safety instructions, SDS and emergency procedures before handling.

for user

Other information

Passenger and cargo Allowed with restrictions.

aircraft

Cargo aircraft only Allowed with restrictions.

IMDG

14.1. UN number UN2924

14.2. UN proper shipping FLAMMABLE LIQUID, CORROSIVE, N.O.S. (Methyl Methacrylate, METHACRYLIC ACID)

name

14.3. Transport hazard class(es)

Class 3
Subsidiary risk 8
14.4. Packing group ||
14.5. Environmental hazards

Marine pollutant No. EmS F-E, S-C

14.6. Special precautions Read safety instructions, SDS and emergency procedures before handling.

for user

14.7. Transport in bulk Not established.

according to Annex II of Marpol

73/78 and the IBC Code

ADN; ADR; IATA; IMDG; RID



SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended Not listed.

Regulation (EC) No. 850/2004 On persistent organic pollutants, Annex I as amended

Not listed

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA Not listed.

Authorizations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended Methyl Methacrylate (CAS 80-62-6)

Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work, as amended

Not listed.

Other EU regulations

Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended

1,4-benzoquinone (CAS 106-51-4)

DODECYL METHACRYLATE (CAS 142-90-5)

Methyl Methacrylate (CAS 80-62-6)

Other regulations The product is classified and labelled in accordance with Regulation (EC) 1272/2008 (CLP

Regulation) as amended. This Safety Data Sheet complies with the requirements of Regulation

(EC) No 1907/2006, as amended.

National regulations Young people under 18 years old are not allowed to work with this product according to EU

Directive 94/33/EC on the protection of young people at work, as amended. Follow national regulation for work with chemical agents in accordance with Directive 98/24/EC, as amended.

15.2. Chemical safety

assessment

No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

List of abbreviations

ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways.

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.

AGW: Occupational threshold limit value (Arbeitsplatzgrenzwert – Germany).

CAS: Chemical Abstract Service.

CEN: European Committee for Standardization. IATA: International Air Transport Association.

IBC: Intermediate Bulk Container.

IMDG: International Maritime Dangerous Goods.

MAC: Maximum Allowed Concentration.

MARPOL: International Convention for the Prevention of Pollution from Ships.

PBT: Persistent, bioaccumulative, toxic.

RID: Regulations concerning the International Carriage of Dangerous Goods by Rail.

STEL: Short term exposure limit. TLV: Threshold Limit Value. TWA: Time Weighted Average. VLE: Exposure Limit Value. VME: Exposure Average Value.

vPvB: Very persistent and very bioaccumulative.

References Not available.

Information on evaluation method leading to the classification of mixture

The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.

Full text of any H-statements not written out in full under Sections 2 to 15

H225 Highly flammable liquid and vapor.

H301 Toxic if swallowed. H302 Harmful if swallowed. H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H319 Causes serious eve irritation.

H331 Toxic if inhaled. H332 Harmful if inhaled.

H335 May cause respiratory irritation. H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects. H411 Toxic to aquatic life with long lasting effects.

Revision information None

Training information Follow training instructions when handling this material.

Disclaimer

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

Material name: PLEXUS® MA8105 Adhesive 81052 Version #: 01 Issue date: 11-25-2021