

SAFETY DATA SHEET

Version #: 02
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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or designation of the mixture Korrobond 65 Component B

Registration number -

Synonyms None.

SKU# 81065H, 81070H

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Two-component, epoxy-based adhesive. Hardener.

Uses advised against None known.

1.3. Details of the supplier of the safety data sheet

Company Name ITW Performance Polymers

Address Bay 150
Shannon Industrial Estate
Co. Clare
Ireland
V14 DF82

Contact Person Customer Service

Telephone Number 353(61)771500
353(61)471285

Email customerservice.shannon@itwpp.com

Emergency Phone Number 44(0) 1235 239 670 (24 hours)

1.4. Emergency telephone number

General in EU 112 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)

Austria National Poisons Information Center +431 406 4343 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)

Belgium National Poisons Control Center 070 245 245 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)

Bulgaria National Toxicological Information Center +359 2 9154 233 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)

Croatia Poisons Information Center +385 1 2348 342 (Hours of operation not provided. SDS/Product information may not be available for the Emergency Service.)

Cyprus Poison Center 1401 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)

Czech Republic National Poisons Information Center +420 224 919 293, or +420 224 915 402 (Hours of operation not provided. SDS/Product information may not be available for the Emergency Service.)

Denmark National Poisons Control Center +45 82 12 12 12 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)

Estonia National Poisons Information Center 16662 or abroad: (+372) 626 9390 (Monday 9:00AM to Saturday 9:00AM (closed on Sundays and on national holidays). SDS/Product information may not be available for the Emergency Service.)

Finland National Poison Information Center (09) 471 977 (direct) or (09) 4711 (exchange) (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)

France National Poisons Control Center ORFILA number (INRS): + 33 (0) 1 45 42 59 59 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)

1.4. Emergency telephone number

Greece Poison Information Centre	(0030) 2107793777 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)
Hungary National Emergency Phone Number	+36-80-201-199 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)
Iceland Poison Center	(+354) 543 2222 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)
Latvia Emergency medical aid	113
Latvia Poison and Drug Information Center	+371 67042473 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)
Lithuania Neatidėliotina informacija apsinuodijus	+370 5 236 20 52 or +37068753378 (Hours of operation not provided. SDS/Product information may not be available for the Emergency Service.)
Malta Accident and Emergency Department	2545 4030 (Hours of operation not provided. SDS/Product information may not be available for the Emergency Service.)
Netherlands National Poisons Information Center (NVIC)	NVIC: +31 (0)88 755 8000 (Only for the purpose of informing medical personnel in cases of acute intoxications)
Norway Norwegian Poison Information Center	22 59 13 00 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)
Portugal Poison Center	800 250 250 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)
Romania Biroul RSI si Informare Toxicologica	021.318.36.06 (Available 8:00AM-3:00PM. SDS/Product information may not be available for the Emergency Service.)
Slovakia National Toxicological Information Center	+421 2 5477 4166 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)
Spain Toxicology Information Service	+ 34 91 562 04 20 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)
Sweden National Poison Information Center	112 - and ask for Poison Information (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)
Switzerland Tox Info Suisse	145 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Regulation (EC) No 1272/2008 as amended

Health hazards

Acute toxicity, oral	Category 4	H302 - Harmful if swallowed.
Acute toxicity, dermal	Category 3	H311 - Toxic in contact with skin.
Skin corrosion/irritation	Category 1B	H314 - Causes severe skin burns and eye damage.
Serious eye damage/eye irritation	Category 1	H318 - Causes serious eye damage.
Skin sensitization	Category 1	H317 - May cause an allergic skin reaction.
Reproductive toxicity	Category 2	H361 - Suspected of damaging fertility or the unborn child.
Specific target organ toxicity - repeated exposure	Category 1	H372 - Causes damage to organs through prolonged or repeated exposure.

Environmental hazards

Hazardous to the aquatic environment, long-term aquatic hazard	Category 1	H410 - Very toxic to aquatic life with long lasting effects.
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2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Contains: 2-PIPERAZIN-1-YLETHYLAMINE, AMINES, POLYETHYLENEPOLY-, TRIETHYLENETETRAMINE FRACTION, DIISOPROPYLNAPHTHALENE, Carbon Black

Hazard pictograms**Signal word**

Danger

Hazard statements

H302 Harmful if swallowed.
H311 Toxic in contact with skin.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H361 Suspected of damaging fertility or the unborn child.
H372 Causes damage to organs through prolonged or repeated exposure.
H410 Very toxic to aquatic life with long lasting effects.

Precautionary statements**Prevention**

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P260 Do not breathe mist/vapors.
P260 Do not breathe dust or mists.
P264 Wash thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

Response

P330 Rinse mouth.
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P310 Immediately call a POISON CENTER/doctor.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
P361 + P364 Take off immediately all contaminated clothing and wash it before reuse.
P391 Collect spillage.

Storage

P405 Store locked up.

Disposal

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Supplemental label information None.

2.3. Other hazards

This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII. The mixture does not contain any substances included in the list established in accordance with REACH Article 59(1) for having endocrine disrupting properties at a concentration equal to or greater than 0.1% by weight.

SECTION 3: Composition/information on ingredients**3.2. Mixtures**

General information

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
2-PIPERAZIN-1-YLETHYLAMINE	30 - 60	140-31-8 205-411-0	01-2119471486-30-0003	612-105-00-4	
Classification: Acute Tox. 4;H302;(ATE: 500 mg/kg bw), Acute Tox. 4;H312;(ATE: 1100 mg/kg bw), Skin Corr. 1B;H314, Eye Dam. 1;H318, Skin Sens. 1;H317, Aquatic Chronic 3;H412					
AMINES, POLYETHYLENEPOLY-, TRIETHYLENETETRAMINE FRACTION	10 - 30	90640-67-8 292-588-2	01-2119487919-13-0000	-	
Classification: -					
DIISOPROPYLNAPHTHALENE	10 - 30	38640-62-9 254-052-6	-	-	
Classification: -					
Carbon Black	< 1	1333-86-4 215-609-9	-	-	
Classification: Carc. 2;H351					
Other components below reportable levels	<0,1				

List of abbreviations and symbols that may be used above

ATE: Acute toxicity estimate.

M: M-factor

vPvB: very persistent and very bioaccumulative substance.

PBT: persistent, bioaccumulative and toxic substance.

#: This substance has been assigned Union workplace exposure limit(s).

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

Composition comments

The full text for all H-statements is displayed in section 16.

SECTION 4: First aid measures**General information**

Take off immediately all contaminated clothing. IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

4.1. Description of first aid measures**Inhalation**

Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact

Remove contaminated clothing immediately and wash skin with soap and water. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.

Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.

Ingestion

Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

4.2. Most important symptoms and effects, both acute and delayed

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Prolonged exposure may cause chronic effects.

4.3. Indication of any immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

SECTION 5: Firefighting measures**General fire hazards**

No unusual fire or explosion hazards noted.

5.1. Extinguishing media**Suitable extinguishing media**Water fog. Foam. Dry chemical powder. Carbon dioxide (CO₂).**Unsuitable extinguishing media**

Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture

During fire, gases hazardous to health may be formed.

5.3. Advice for firefighters	
Special protective equipment for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Special fire fighting procedures	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures	
For non-emergency personnel	Do not breathe mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing.
For emergency responders	Keep unnecessary personnel away. Ensure adequate ventilation. Avoid breathing mist/vapors. Local authorities should be advised if significant spillages cannot be contained. Use personal protection recommended in Section 8 of the SDS.
6.2. Environmental precautions	Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.
6.3. Methods and material for containment and cleaning up	Prevent product from entering drains. Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use.
6.4. Reference to other sections	For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe mist/vapors. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Avoid prolonged exposure. When using, do not eat, drink or smoke. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.
7.2. Conditions for safe storage, including any incompatibilities	Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS). Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended ANNEX 1, PART 1 Categories of dangerous substances Hazard categories in accordance with Regulation (EC) No 1272/2008 - E1 Hazardous to the Aquatic Environment Chronic (Lower-tier requirements = 100 tons; Upper-tier requirements = 200 tons)
7.3. Specific end use(s)	Observe industrial sector guidance on best practices.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

Belgium. OEL. Exposure Limit Values to Chemical Substances at Work, Code of Well-being at work, Book VI, Title 1 - Chemical agents, as amended

Components	Type	Value
Carbon Black (CAS 1333-86-4)	TWA	3 mg/m ³

Bulgaria. OELs. Ordinance No 13 on protection of workers against risks of exposure to chemical agents at work, as amended

Components	Type	Value	Form
DIISOPROPYLNAPHTHALE NE (CAS 38640-62-9)	TWA	3,5 mg/m ³	Inhalable fraction.

Croatia. OELs (GVI). Regulation on Protection of Workers against Exposure to Dangerous Chemicals at Work, OELs and Biological Limit Values, Annex I (NN 91/2018), as amended

Components	Type	Value
Carbon Black (CAS 1333-86-4)	MAC	3,5 mg/m ³
	STEL	7 mg/m ³

Cyprus. OELs. Control of factory atmosphere and dangerous substances in factories regulation, PI 311/73, as amended

Components	Type	Value
Carbon Black (CAS 1333-86-4)	TWA	3,5 mg/m ³

Czech Republic. Occupational exposure limit values of chemicals at work (Decree on protection of health at work, 361/2007, Annex 2, Part A & Annex 3, Part A, as amended)

Components	Type	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	10 mg/m ³	Dust.
DIISOPROPYLNAPHTHALE NE (CAS 38640-62-9)	TWA	2 mg/m ³	Dust.

Denmark. Work Environment Authority. Exposure Limits for Substances & Materials, Annex 2

Components	Type	Value
Carbon Black (CAS 1333-86-4)	STEL	7 mg/m ³
	TLV	3,5 mg/m ³

Estonia. OELs. Occupational Exposure Limits of Hazardous Substances (Regulation No. 105/2001, Annex), as amended

Components	Type	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	5 mg/m ³	Total dust.

Finland. HTP-arvot, App 3., Binding Limit Values, Social Affairs and Ministry of Health

Components	Type	Value
Carbon Black (CAS 1333-86-4)	STEL	7 mg/m ³
	TWA	3,5 mg/m ³

Germany. DFG MAK List (advisory OELs). Commission for the Investigation of Health Hazards of Chemical Compounds in the Work Area (DFG), as updated

Components	Type	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	4 mg/m ³	Inhalable dust.

Germany. TRGS 900, Limit Values in the Ambient Air at the Workplace

Components	Type	Value	Form
Carbon Black (CAS 1333-86-4)	AGW	10 mg/m ³	Inhalable fraction.
		1,25 mg/m ³	Respirable fraction.

Greece. OELs, Presidential Decree No. 307/1986, as amended

Components	Type	Value
Carbon Black (CAS 1333-86-4)	STEL	7 mg/m ³
	TWA	3,5 mg/m ³

Hungary. OELs. Decree on protection of workers exposed to chemical agents (5/2020. (II.6)), Annex 1&2, as amended

Components	Type	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	3 mg/m ³	Inhalable dust.

Iceland. OELs. Regulation 390/2009 on Pollution Limits and Measures to Reduce Pollution at the Workplace, as amended

Components	Type	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	3,5 mg/m ³	

Iceland. OELs. Regulation 390/2009 on Pollution Limits and Measures to Reduce Pollution at the Workplace, as amended

Components	Type	Value	Form
DIISOPROPYLNAPHTHALE NE (CAS 38640-62-9)	TWA	0,2 mg/m3	Particulate.
		0,2 mg/m3	

Ireland. OELVs, Schedules 1 & 2, Code of Practice for Chemical Agents and Carcinogens Regulations

Components	Type	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	3 mg/m3	Inhalable fraction.

Italy. OELs (Legislative Decree n.81, 9 April 2008), as amended

Components	Type	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	3 mg/m3	Inhalable fraction.

Latvia. OELs. Occupational Exposure Limits of Chemical Substances at Workplace (Reg. No. 325/ 2007, L.V. 80, Annex 1), as amended

Components	Type	Value	Form
DIISOPROPYLNAPHTHALE NE (CAS 38640-62-9)	TWA	4 mg/m3	Dust.

Lithuania. OELs. Occupational Exposure Limit Values for Chemical Substances (Hygiene Norm HN 23:2011; Order No. V-824/A1-389), as amended

Components	Type	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	5 mg/m3	Respirable fraction.
		10 mg/m3	Inhalable fraction.

Netherlands. OELs per Annex XIII of Working Conditions Regulation (Staatscourant no. 252, 29 December 2006), as amended

Components	Type	Value
DIISOPROPYLNAPHTHALE NE (CAS 38640-62-9)	TWA	550 ng/m3

Poland. Maximum permissible concentrations and intensities of harmful factors in the work environment (Dz.U.Poz. 1286/2018, Annex 1)

Components	Type	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	4 mg/m3	Inhalable fraction.
DIISOPROPYLNAPHTHALE NE (CAS 38640-62-9)	TWA	0,002 mg/m3	

Portugal. VLEs. Norm on occupational exposure to chemical agents (NP 1796-2014)

Components	Type	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	3 mg/m3	Fume.

Romania. OELs. Limit Values of Chemical Agents at Workplace (Regulation 1.218/2006, M.O 845, Annex 1, 3&4, as amended)

Components	Type	Value
DIISOPROPYLNAPHTHALE NE (CAS 38640-62-9)	TWA	0,2 mg/m3

Slovakia. OELs. Maximum permissible exposure limits for chemical factors in workplace air (Regulation No 355/2006, Annex 1, Table 1, as amended)

Components	Type	Value
Carbon Black (CAS 1333-86-4)	TWA	2 mg/m3

Slovenia. OELs. Occupational Exposure Limits of Chemicals at Workplace (Reg. on Protection of Workers from Risks due to Exp. to Chemicals at Work, Ann. I 100/2001), as amended

Components	Type	Value	Form
Carbon Black (CAS 1333-86-4)	KTV	20 mg/m3	Inhalable fraction.

Slovenia. OELs. Occupational Exposure Limits of Chemicals at Workplace (Reg. on Protection of Workers from Risks due to Exp. to Chemicals at Work, Ann. I 100/2001), as amended

Components	Type	Value	Form
		2,5 mg/m3	Respirable fraction.

Slovenia. OELs. Occupational Exposure Limits of Chemicals at Workplace (Reg. on Protection of Workers from Risks due to Exp. to Chemicals at Work, Annex I), as amended

Components	Type	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	10 mg/m3	Inhalable fraction.
		1,25 mg/m3	Respirable fraction.

Spain. OELs. INSST, Límites de Exposición Profesional Para Agentes Químicos, Table 1-Valores Límites Ambientales (VLAs)

Components	Type	Value
Carbon Black (CAS 1333-86-4)	TWA	3,5 mg/m3

Sweden. OELs (Annex 1). Work Environment Authority (AV), Occupational Exposure Limit Values (AFS 2018:1), as amended

Components	Type	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	5 mg/m3	Inhalable dusts and mists.
		1 mg/m3	Inhalable dust.

Switzerland. SUVA Grenzwerte am Arbeitsplatz: Aktuelle MAK-Werte

Components	Type	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	3 mg/m3	Respirable dust.
		10 mg/m3	Inhalable dust.

UK. OELs. Workplace Exposure Limits (WELs) (EH40/2005 (Fourth Edition 2020)), Table 1

Components	Type	Value
Carbon Black (CAS 1333-86-4)	STEL	7 mg/m3
	TWA	3,5 mg/m3

Biological limit values

Slovakia. BLVs (Biological Limit Value). Regulation no. 355/2006 concerning protection of workers exposed to chemical agents, Annex 2

Components	Value	Determinant	Specimen	Sampling Time
DIISOPROPYLNAPHTHALE _{3,77} NE (CAS 38640-62-9)	77 µg/g	1-Hydroxypyrene	Creatinine in urine	*
	5,66 µg/l	1-Hydroxypyrene	Urine	*

* - For sampling details, please see the source document.

Switzerland. SUVA Grenzwerte am Arbeitsplatz: Aktuelle BAT-Werte

Components	Value	Determinant	Specimen	Sampling Time
DIISOPROPYLNAPHTHALE _{3,5} NE (CAS 38640-62-9)	3,5 µg/l	1-Hydroxypyrene (nach Hydrolyse)	Urine	*

* - For sampling details, please see the source document.

UK. BELs. Biological Monitoring Guidance Values (BMGVs) (EH40/2005 (Fourth Edition 2020)), Table 2

Components	Value	Determinant	Specimen	Sampling Time
DIISOPROPYLNAPHTHALE ₄ NE (CAS 38640-62-9)	4 umol/mol	1-Hydroxypyrene	Creatinine in urine	*

* - For sampling details, please see the source document.

Recommended monitoring procedures Follow standard monitoring procedures.

Derived no effect levels (DNELs) Not available.

Predicted no effect concentrations (PNECs) Not available.

8.2. Exposure controls

Appropriate engineering controls Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

General information Wear chemical protective equipment that is specifically recommended by the manufacturer. Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

Eye/face protection Chemical respirator with organic vapor cartridge and full facepiece.

Skin protection

- Hand protection Wear appropriate chemical resistant gloves.

- Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection Chemical respirator with organic vapor cartridge and full facepiece.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

Hygiene measures Observe any medical surveillance requirements. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

Environmental exposure controls Inform appropriate managerial or supervisory personnel of all environmental releases. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. Fume scrubbers, filters or engineering modifications to the process equipment may be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state Liquid.

Form Liquid.

Color Black

Odor Ammoniacal.

Melting point/freezing point 63,68 °F (17,6 °C) estimated

Boiling point or initial boiling point and boiling range 428 °F (220 °C) estimated

Flammability Not applicable.

Upper/lower flammability or explosive limits

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Flash point >212,0 °F (>100,0 °C)

Auto-ignition temperature Not available.

Decomposition temperature Not available.

pH Not available.

Kinematic viscosity Not available.

Solubility

Solubility (water) Not available.

Partition coefficient (n-octanol/water) (log value) Not available.

Vapor pressure 0,06 hPa estimated

Density and/or relative density

Density 0,98 g/cm³ estimated

Vapor density Not available.

Particle characteristics Not available.

9.2. Other information

9.2.1. Information with regard to physical hazard classes No relevant additional information available.

9.2.2. Other safety characteristics

pH in aqueous solution	12
Specific gravity	0,98 estimated

SECTION 10: Stability and reactivity

10.1. Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
10.2. Chemical stability	Material is stable under normal conditions.
10.3. Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
10.4. Conditions to avoid	Contact with incompatible materials.
10.5. Incompatible materials	Peroxides. Phenols.
10.6. Hazardous decomposition products	No hazardous decomposition products are known.

SECTION 11: Toxicological information

General information Occupational exposure to the substance or mixture may cause adverse effects.

Information on likely routes of exposure

Inhalation	May cause irritation to the respiratory system. Prolonged inhalation may be harmful.
Skin contact	Toxic in contact with skin. Causes severe skin burns. May cause an allergic skin reaction.
Eye contact	Causes serious eye damage.
Ingestion	Causes digestive tract burns. Harmful if swallowed.

Symptoms Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity Toxic in contact with skin. Harmful if swallowed.

Components	Species	Test Results
Carbon Black (CAS 1333-86-4)		
Acute		
Oral		
LD50	Rat	> 8000 mg/kg
DIISOPROPYLNAPHTHALENE (CAS 38640-62-9)		
Acute		
Dermal		
LD50	Mouse	4,6 g/kg
Oral		
LD50	Mouse	5,1 g/kg

Skin corrosion/irritation Causes severe skin burns and eye damage.

Serious eye damage/eye irritation Causes serious eye damage.

Respiratory sensitization Due to partial or complete lack of data the classification is not possible.

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity Due to partial or complete lack of data the classification is not possible.

Carcinogenicity Risk of cancer cannot be excluded with prolonged exposure.

Reproductive toxicity Suspected of damaging fertility or the unborn child.

Specific target organ toxicity - single exposure Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity - repeated exposure Causes damage to organs through prolonged or repeated exposure.

Aspiration hazard Due to partial or complete lack of data the classification is not possible.

Mixture versus substance information No information available.

11.2. Information on other hazards

Endocrine disrupting properties This mixture does not contain any substances having endocrine disrupting properties with respect to human health as assessed in accordance with the criteria set out in Regulations (EC) No 1907/2006, (EU) No 2017/2100 and (EU) 2018/605, at a concentration equal to or greater than 0.1% by weight.

Other information Not available.

SECTION 12: Ecological information

12.1. Toxicity Very toxic to aquatic life with long lasting effects.

12.2. Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

12.3. Bioaccumulative potential

Partition coefficient n-octanol/water (log Kow)

2-PIPERAZIN-1-YLETHYLAMINE -1,57

Bioconcentration factor (BCF) Not available.

12.4. Mobility in soil No data available.

12.5. Results of PBT and vPvB assessment This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII.

12.6. Endocrine disrupting properties This mixture does not contain any substances having endocrine disrupting properties with respect to the environment as assessed in accordance with the criteria set out in Regulations (EC) No 1907/2006, (EU) No 2017/2100 and (EU) 2018/605, at a concentration equal to or greater than 0.1% by weight.

12.7. Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

EU waste code The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Disposal methods/information Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Special precautions Dispose in accordance with all applicable regulations.

SECTION 14: Transport information

ADR

14.1. UN number UN2735

14.2. UN proper shipping name AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (2-PIPERAZIN-1-YLETHYLAMINE, Triethylenetetramine)

14.3. Transport hazard class(es)

Class 8

Subsidiary hazard -

Label(s) 8

Hazard No. (ADR) 80

Tunnel restriction code E

14.4. Packing group II

14.5. Environmental hazards Yes

14.6. Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

RID

14.1. UN number UN2735

14.2. UN proper shipping name AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (2-PIPERAZIN-1-YLETHHYLAMINE, Triethylenetetramine)

14.3. Transport hazard class(es)

Class 8

Subsidiary hazard -

Label(s) 8

14.4. Packing group II

14.5. Environmental hazards Yes

14.6. Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

ADN

14.1. UN number UN2735

14.2. UN proper shipping name AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (2-PIPERAZIN-1-YLETHHYLAMINE, Triethylenetetramine)

14.3. Transport hazard class(es)

Class 8

Subsidiary hazard -

Label(s) 8

14.4. Packing group II

14.5. Environmental hazards Yes

14.6. Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IATA

14.1. UN number UN2735

14.2. UN proper shipping name Amines, liquid, corrosive, n.o.s. (2-PIPERAZIN-1-YLETHHYLAMINE, Triethylenetetramine)

14.3. Transport hazard class(es)

Class 8

Subsidiary hazard -

14.4. Packing group II

14.5. Environmental hazards Yes

ERG Code 8L

14.6. Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Other information

Passenger and cargo aircraft Allowed with restrictions.

Cargo aircraft only Allowed with restrictions.

IMDG

14.1. UN number UN2735

14.2. UN proper shipping name AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (2-PIPERAZIN-1-YLETHHYLAMINE, Triethylenetetramine), MARINE POLLUTANT

14.3. Transport hazard class(es)

Class 8

Subsidiary hazard -

14.4. Packing group II

14.5. Environmental hazards

Marine pollutant Yes

EmS F-A, S-B

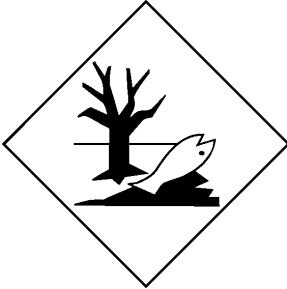
14.6. Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

14.7. Maritime transport in bulk according to IMO instruments Not established.

ADN; ADR; IATA; IMDG; RID



Marine pollutant



SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended

Not listed.

Regulation (EU) 2019/1021 On persistent organic pollutants (recast), as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended

Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended

Not listed.

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA

Not listed.

Authorizations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended

Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use, as amended - Conditions of restriction given for the associated entry number should be considered

Not listed.

Regulation 2019/1148 on Marketing and Use of Explosive Precursors, Annex I, as amended

Not listed.

Regulation 2019/1148 on Marketing and Use of Explosive Precursors, Annex II, as amended

Not listed.

Other EU regulations

Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended

ANNEX 1, PART 1 Categories of dangerous substances

Hazard categories in accordance with Regulation (EC) No 1272/2008

- E1 Hazardous to the Aquatic Environment Chronic

Safety Data Sheet meets Commission Regulation (EU) No 2015/830 of 28 May 2015.

Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work, as amended

Not listed.

Other regulations The product is classified and labelled in accordance with Regulation (EC) 1272/2008 (CLP Regulation) as amended. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006, as amended.

National regulations According to Directive 92/85/EEC as amended, pregnant women should not work with the product, if there is the least risk of exposure.

Young people under 18 years old are not allowed to work with this product according to EU Directive 94/33/EC on the protection of young people at work, as amended. Use of this product by young persons under the age of 18 is not allowed in accordance with the Management of Health and Safety at Work Regulations 1999 [SI 1999/3242], as amended. Follow national regulation for work with chemical agents in accordance with Directive 98/24/EC, as amended. SDS meets Commission Regulation (EU) No 2015/830 of 28 May 2015.

France regulations

France INRS Table of Occupational Diseases

Not regulated.

15.2. Chemical safety assessment No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

List of abbreviations

ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways.
ADR: Agreement concerning the International Carriage of Dangerous Goods by Road.
AGW: Occupational threshold limit value (Arbeitsplatzgrenzwert – Germany).
CAS: Chemical Abstract Service.
CEN: European Committee for Standardization.
IATA: International Air Transport Association.
IBC Code: International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk.
IMDG: International Maritime Dangerous Goods.
MAC: Maximum Allowed Concentration.
MARPOL: International Convention for the Prevention of Pollution from Ships.
PBT: Persistent, bioaccumulative and toxic.
RID: Regulations concerning the International Carriage of Dangerous Goods by Rail.
STEL: Short term exposure limit.
TLV: Threshold Limit Value.
TWA: Time Weighted Average.
VLE: Exposure Limit Value.
VME: Exposure Average Value.
vPvB: Very persistent and very bioaccumulative.

References

Not available.

Information on evaluation method leading to the classification of mixture

The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.

Full text of any statements, which are not written out in full under sections 2 to 15

H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H351 Suspected of causing cancer.
H412 Harmful to aquatic life with long lasting effects.

Revision information

Product and Company Identification: Product and Company Identification
SECTION 2: Hazards identification: Prevention
SECTION 2: Hazards identification: Supplemental label information

Training information

Follow training instructions when handling this material.

Disclaimer

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.