



Cleaner Blend 300

Description:	Cleaner degreaser agent used to remove oils, grease, dirt and dust from metal surfaces before using any Devcon products.
Intended Use:	Industrial Use: Any metal surfaces, alloys and porous castings, Used on rubber surfaces, plastics, wood and concrete surfaces, and Removes dirt, oil, tar, and grease
Features:	Leaves no residue & Fast evaporating
Limitations:	Suitability of product is determined by the end user for their application and process.

Typical Physical Properties: Technical data should be considered representative or typical only and should not be used for specification purposes.

	Typical Values	Standard Tests
Flashpoint	105°F (40.5°C)	NA

Surface Preparation:	<ol style="list-style-type: none">1. Thoroughly clean the surface with Devcon® Cleaner Blend 300 to remove all oil, grease and dirt.2. Grit blast surface area with 8-40 mesh grit, or grind with a coarse wheel or abrasive disc pad, to create increased surface area for better adhesion (Caution: An abrasive disc pad can only be used provided white metal is revealed). Desired profile is 3-5mil, including defined edges (do not "feather-edge" epoxy). <p>Note: For metals exposed to sea water or other salt solution, grit-blast and high-pressure-water-blast the area, then leave overnight to allow any salts in the metal to "sweat" to the surface. Repeat blasting to "sweat out" all soluble salts. Perform chloride contamination test to determine soluble salt content (should be no more than 40ppm).</p> <ol style="list-style-type: none">3. Clean surface again with Devcon® Cleaner Blend 300 to remove all traces of oil, grease, dust or other foreign substances from the grit blasting.4. Repair surface as soon as possible to eliminate any changes or surface contaminants. <p>WORKING CONDITIONS: Ideal application temperature is 55°F to 90°F (13- 32°C). In cold working conditions, directly heat repair area to 100-110°F (38-43°C) prior to applying epoxy and maintain at this temperature during product cure to dry off any moisture, contamination or solvents, as well as to achieve maximum performance properties.</p>
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Mixing Instructions:	Not applicable
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Application Instructions:	Severe surface contamination may require mechanical preparation prior to the application of Devcon Cleaner Blend 300. This may be accomplished through abrading, grinding, or shot blasting. Following this procedure, Cleaner Blend 300 should be applied generously and completely over the desired surface. The area should then be thoroughly wiped with a clean cloth and allowed to dry prior to application of epoxy or urethane products.
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Storage:	Store at room temperature, 70°F (21°C).
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Compliances:	None
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Chemical Resistance:	Rating chemical resistance is not necessary for this product.
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Precautions:	FOR INDUSTRIAL USE ONLY: Please refer to the appropriate <u>Safety Data Sheet</u> prior to using this product.
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Warranty:	ITW Performance Polymers will replace any material found to be defective. Because the storage, handling and application of this material is beyond our control, we can accept no liability for the results obtained.
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Order Information:	<table><tr><td><u>Item No.</u></td><td><u>Package Size</u></td></tr><tr><td>19510</td><td>1 pt.</td></tr></table>	<u>Item No.</u>	<u>Package Size</u>	19510	1 pt.
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Disclaimer:

Product Use: The information herein is based upon good faith testing that ITW PP believes are reliable, but the accuracy or completeness of such information is not guaranteed. Many factors beyond ITW PP control and uniquely within user's knowledge and control can affect the use and performance of an ITW PP product in a particular application. Given the variety of influencers on performance, the data here is not intended to substitute end user testing. It is the end users sole responsible for evaluating any ITW PP product and determining whether it is fit for a particular purpose and suitable for user's design, production, and final application.

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