SAFETY DATA SHEET

1. Identification

Product identifier	Repair Compound Re	sin	
Other means of identification			
SKU#	DM004R		
Recommended use	Not available.		
Recommended restrictions	None known.		
Manufacturer/Importer/Supplie	er/Distributor information		
Manufacturer			
Company name	ITW Performance Polyr	mers	
Address	130 Commerce Drive		
	Montgomeryville, PA 18	8936	
	United States		
Telephone	Customer Service	215-855-8450	
Website	www.itwperformancepc	olymers.com	
E-mail	Not available.		
Contact person	EHS Department		
Emergency phone number	CHEMTREC	800-424-9300	
	International	703-527-3887	
2. Hazard(s) identification	n		
Physical hazards	Not classified		

Physical hazards	Not classified.	
Health hazards	Acute toxicity, oral	Category 4
	Acute toxicity, dermal	Category 4
	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2
	Sensitization, skin	Category 1
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 2
	Hazardous to the aquatic environment, long-term hazard	Category 2
OSHA defined hazards	Not classified.	
Label elements		
Signal word	Warning	
Hazard statement		skin. Causes skin irritation. May cause an allergic oxic to aquatic life. Toxic to aquatic life with long

Precautionary statement Prevention lasting effects. Avoid breathing dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Do not eat,

Avoid breathing dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear eye protection/face protection. Wear protective gloves/protective clothing.

Response If swallowed: Call a poison center/doctor if you feel unwell. Rinse mouth. If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. Collect spillage.

Storage

Not available.

Dispose of contents/container in accordance with local/regional/national/international regulations. None known.

34.080075% of the mixture consists of component(s) of unknown acute oral toxicity. 36.820075% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 39.180075% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Epoxy Resin: reaction product of bisphenol A and epichlorohydrin (refer to epichlorohydrin)		25068-38-6	30 - 60
Limestone	CALCIUM CARBONATE	1317-65-3	10 - 30
Talc		14807-96-6	5 - 15
Cyclic ester		14228-73-0	1 - 5
Silicon Dioxide	Silica, amorphous, fumed, crystfree	112945-52-5	1 - 5
Carbon Black		1333-86-4	0.1 - 1
Quartz		14808-60-7	0.1 - 1
Other components below reportabl	e levels		1 - 5

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.	
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. Get medical advice/attention if you feel unwell. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.	
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.	
Ingestion	Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.	
Most important symptoms/effects, acute and delayed	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.	
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.	
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.	

5. Fire-fighting measures	
Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Use water spray to cool unopened containers.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.	
Methods and materials for containment and cleaning up	Prevent entry into waterways, sewer, basements or confined areas.	
containment and cleaning up	Large Spills: Stop the flow of material, if this is without risk. Following product recovery, flush area with water.	
	Small Spills: Clean surface thoroughly to remove residual contamination.	
Environmental precautions	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.	
7. Handling and storage		
Precautions for safe handling	Do not taste or swallow. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact with eyes, skin, and clothing. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.	
Conditions for safe storage	Store in tightly closed container. Store away from incompatible materials (see Section 10 of the	

including any incompatibilities SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Components	Туре	Value	Form
Carbon Black (CAS 1333-86-4)	PEL	3.5 mg/m3	
Limestone (CAS 1317-65-3)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
Quartz (CAS 14808-60-7)	PEL	0.05 mg/m3	
US. OSHA Table Z-3 Permissible E	xposure Limits (PEL) for Min	eral Dusts (29 CFR 1910.1000	
Components	Туре	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Limestone (CAS 1317-65-3)	TWA	5 mg/m3	Respirable fraction
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction
Quartz (CAS 14808-60-7)	TWA	0.1 mg/m3	Respirable.
		2.4 mppcf	Respirable.
Silicon Dioxide (CAS 112945-52-5)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		0.8 mg/m3	
Talc (CAS 14807-96-6)	TWA	0.1 mg/m3	Respirable.

Components	sible Exposure Limits (PEL) for Mine Type	Value	Form
		20 mppcf	
		2.4 mppcf	Respirable.
US. ACGIH Threshold Limit			_
Components	Туре	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	3 mg/m3	Inhalable fraction.
Quartz (CAS 14808-60-7)	TWA	0.025 mg/m3	Respirable fraction.
Talc (CAS 14807-96-6)	TWA	2 mg/m3	Respirable fraction.
NIOSH. Immediately Danger Components	rous to Life or Health (IDLH) Values, a Type	as amended Value	
Carbon Black (CAS 1333-86-4)	IDLH	1750 mg/m3	
Silicon Dioxide (CAS 112945-52-5)	IDLH	3000 mg/m3	
Talc (CAS 14807-96-6)	IDLH	1000 mg/m3	
US. NIOSH: Pocket Guide to Components	o Chemical Hazards Recommended E Type	xposure Limits (REL) Value	Form
Carbon Black (CAS 1333-86-4)	TWA	0.1 mg/m3	
Limestone (CAS 1317-65-3)	TWA	5 mg/m3	Respirable.
		10 mg/m3	Total
Quartz (CAS 14808-60-7)	TWA	0.05 mg/m3	Respirable dust.
Silicon Dioxide (CAS 112945-52-5)	TWA	6 mg/m3	
Talc (CAS 14807-96-6)	TWA	2 mg/m3	Respirable.
logical limit values	No biological exposure limits noted fo	r the ingredient(s).	
oosure guidelines	Occupational Exposure Limits are not	relevant to the current physica	I form of the product.
propriate engineering atrols	Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.		
ividual protection measures, Eye/face protection	such as personal protective equipme Wear safety glasses with side shields		commended.
Skin protection			
Hand protection	Wear appropriate chemical resistant g	gloves.	
Other	Wear appropriate chemical resistant of	clothing. Use of an impervious a	apron is recommended.
Respiratory protection	In case of insufficient ventilation, wea	r suitable respiratory equipmen	t.
Thermal hazards	Wear appropriate thermal protective of	clothing, when necessary.	
neral hygiene isiderations	Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.		
Physical and chemical	properties		
pearance	Paste.		
Physical state	Solid.		
_			

Solid. Paste.

Blue

Form Color

рН	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	>500 °F (>260 °C)
Flash point	>400.0 °F (>204.4 °C) Pensky-Martens Closed Cup
Evaporation rate	<1 BuAc
Flammability (solid, gas)	Not available.
Upper/lower flammability or exp	losive limits
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	0.03 mm Hg
Vapor density	>1
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	12.08 lb/gal
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
Specific gravity	1.45
VOC	0 g/l

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	No adverse effects due to inhalation are expected.	
Skin contact	Harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction.	
Eye contact	Causes serious eye irritation.	
Ingestion	Harmful if swallowed.	
Symptoms related to the physical, chemical and toxicological characteristics	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.	

Information on toxicological effects

Acute toxicity

Harmful in contact with skin. Harmful if swallowed.

Components	Species	Test Results
Carbon Black (CAS 1333-86-4)		
<u>Acute</u>		
Oral		
LD50	Rat	> 8000 mg/kg
Silicon Dioxide (CAS 112945-52-5)	
Acute		
Oral		
LD50	Rat	> 22500 mg/kg
Skin corrosion/irritation	Causes skin irritation.	
Serious eye damage/eye irritation	Causes serious eye irritation	
Respiratory or skin sensitizatior	ı	
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	May cause an allergic skin re	eaction.
Germ cell mutagenicity		product or any components present at greater than 0.1% are
Carcinogenicity	Risk of cancer cannot be exc	cluded with prolonged exposure.
	Evaluation of Carcinogenicity	
Carbon Black (CAS 1333 Quartz (CAS 14808-60-7 Silicon Dioxide (CAS 112 Talc (CAS 14807-96-6))	 2B Possibly carcinogenic to humans. 1 Carcinogenic to humans. 3 Not classifiable as to carcinogenicity to humans. 2B Possibly carcinogenic to humans. 3 Not classifiable as to carcinogenicity to humans.
Quartz (CAS 14808-60-7		Cancer
	ogram (NTP) Report on Carci	
Carbon Black (CAS 1333 Quartz (CAS 14808-60-7))	Known To Be Human Carcinogen. Known To Be Human Carcinogen.
Reproductive toxicity		to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.	
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	Not an aspiration hazard.	
Chronic effects	Prolonged exposure may car	use chronic effects.
12. Ecological information	ı	
Ecotoxicity	Toxic to aquatic life with long	lasting effects.
Persistence and degradability	No data is available on the d	egradability of any ingredients in the mixture.
Bioaccumulative potential		
Mobility in soil	No data available.	
Other adverse effects		ntal effects (e.g. ozone depletion, photochemical ozone creation on, global warming potential) are expected from this component.
13. Disposal consideratio	ns	
Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.	
Local disposal regulations	Dispose in accordance with a	-
Hazardous waste code		ssigned in discussion between the user, the producer and the waste
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).	
Material name: Repair Compound Re	sin	SDS U

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

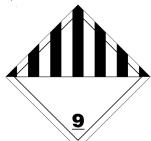
DOT

Not regulated as dangerous goods.

ΙΑΤΑ

UN number	UN3077		
UN proper shipping name	Environmentally hazardous substance, solid, n.o.s. (Epoxy Resin)		
Transport hazard class(es)			
Class	9		
Subsidiary hazard	- ·		
Packing group			
Environmental hazards	Yes		
ERG Code	9L		
	Read safety instructions, SDS and emergency procedures before handling.		
Other information	······································		
Passenger and cargo	Allowed with restrictions.		
aircraft			
Cargo aircraft only	Allowed with restrictions.		
IMDG			
UN number	UN3077		
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy Resin), MARINE		
on proper snipping name	POLLUTANT		
Transport hazard class(es)			
Class	9		
Subsidiary hazard	-		
Packing group			
Environmental hazards			
Marine pollutant	Yes		
EmS	F-A. S-F		
	Read safety instructions, SDS and emergency procedures before handling.		
Transport in bulk according to	Not applicable.		
Annex II of MARPOL 73/78 and			
the IBC Code			

IATA; IMDG



Marine pollutant



General information

IMDG Regulated Marine Pollutant.

15. Regulatory information

15. Regulatory information				
US federal regulations	This product is a "I Standard, 29 CFR		efined by the OSHA Hazard	Communication
Toxic Substances Control	Act (TSCA)			
TSCA Section 12(b) Ex Not regulated.	port Notification (40	CFR 707, Subpt. D)		
CERCLA Hazardous Subst	ance List (40 CFR 30	2.4)		
Not listed.				
SARA 304 Emergency rele	ase notification			
Not regulated. OSHA Specifically Regulat	ed Substances (29 C	FR 1910 1001-1053)		
Quartz (CAS 14808-60-	•	Cancer		
	.)	lung effects		
		immune syste		
		kidney effects	6	
uperfund Amendments and R SARA 302 Extremely haza Not listed.		f 1986 (SARA)		
SARA 311/312 Hazardous chemical	Yes			
Classified hazard	Acute toxicity (any	route of exposure)		
categories	Skin corrosion or ir	ritation		
	Serious eye dama Respiratory or skin			
CADA 212 (TDI reporting)	Respiratory of skin	Sensilization		
SARA 313 (TRI reporting) Chemical name		CAS number	% by wt.	
Ethyl Benzene		100-41-4	0 - 0.1	
Xylene		1330-20-7	0.1 - 1	
Other federal regulations				
Clean Air Act (CAA) Sectio	n 112 Hazardous Air	Pollutants (HAPs) List		
Not regulated.				
Clean Air Act (CAA) Sectio	n 112(r) Accidental F	Release Prevention (40 C	FR 68.130)	
Not regulated.				
Safe Drinking Water Act (SDWA)	Not regulated.			
IS state regulations				
California Proposition 65				
		e you to chemicals includi ore information go to www	ng Talc, which is known to tl .P65Warnings.ca.gov.	ne State of California
California Proposition	65 - CRT: Listed date	e/Carcinogenic substanc	e	
Carbon Black (CAS		Listed: Febru		
Ethyl Benzene (CA	,	Listed: June		
Quartz (CAS 14808		Listed: Octob		
Talc (CAS 14807-9	0-0)	Listed: April 1	, 1990	
nternational Inventories				
Country(s) or region	Inventory name	f. h		On inventory (yes/no
Australia		y of Industrial Chemicals (AICIS)	1
Canada		Domestic Substances List (DSL)		
Canada		ostances List (NDSL)		1
China	-	ng Chemical Substances in	. ,	Y
Europe -	Substances (EINE			1
Europe	European List of N	otified Chemical Substanc	es (ELINCS)	1
				•

Inventory of Existing and New Chemical Substances (ENCS)

Japan

No

Country(s) or region	Inventory name On inven	tory (yes/no)*
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	10-14-2013
Revision date	08-30-2024
Version #	14
HMIS® ratings	Health: 2 Flammability: 1 Physical hazard: 1
NFPA ratings	Health: 2 Flammability: 1 Instability: 1
Disclaimer	ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.
Revision information	Product and Company Identification: Product Registration Numbers Physical & Chemical Properties: Multiple Properties