

# SAFETY DATA SHEET

## 1. Identification

**Product identifier** PhillyBond # 6 Hardener

**Other means of identification**  
**SKU#** DM012H

**Recommended use** Not available.

**Recommended restrictions** None known.

**Manufacturer/Importer/Supplier/Distributor information**

**Company name** ITW Performance Polymers

**Address** 35 Brownridge Road  
Unit 1  
Halton Hills, ON L7G 0C6

**Contact person** Customer Service

**Telephone number** 215-855-8450

**Fax number** 215-855-4688

**Emergency Number** 800-424-9300 (CHEMTREC)

**Supplier** Not available.

## 2. Hazard identification

**Physical hazards** Not classified.

**Health hazards**

Acute toxicity, oral	Category 4
Acute toxicity, dermal	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Sensitization, skin	Category 1

**Environmental hazards**

Hazardous to the aquatic environment, acute hazard	Category 3
Hazardous to the aquatic environment, long-term hazard	Category 3

### Label elements



**Signal word** Warning

**Hazard statement** Harmful if swallowed. Harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful to aquatic life. Harmful to aquatic life with long lasting effects.

**Precautionary statement**

<b>Prevention</b>	Avoid breathing dust/fume/gas/mist/vapours/spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wear eye protection/face protection. Wear protective gloves/protective clothing.
<b>Response</b>	IF SWALLOWED: Call a POISON CENTRE/doctor if you feel unwell. Rinse mouth. IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.
<b>Storage</b>	Not available.

<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Supplemental information</b>	26.97 % of the mixture consists of component(s) of unknown acute inhalation toxicity. 91.29 % of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 83.27 % of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.
<b>Other hazards</b>	None known.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Talc		14807-96-6	30 - 60
Formaldehyde, Oligomeric Reaction Products With Phenol And Triethylenetetramine	Formaldehyde, oligomeric reaction products with phenol and triethylenetetramine	Proprietary	10 - 30
Phenol		108-95-2	5 - 10
TRIETHYLENETETRAMINE	TETA	112-24-3	5 - 10
Silica, amorphous, fumed	Silica, amorphous, fumed, cryst.-free	112945-52-5	1 - 5
Carbon Black		1333-86-4	0.1 - 1
SILICA, CRYSTALLINE, QUARTZ		14808-60-7	< 1
Other components below reportable levels			1 - 5

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Remove contaminated clothing immediately and wash skin with soap and water. Get medical advice/attention if you feel unwell. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
<b>Most important symptoms/effects, acute and delayed</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

### Methods and materials for containment and cleaning up

Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

### Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

### Precautions for safe handling

Do not taste or swallow. Avoid breathing dust/fume/gas/mist/vapours/spray. Avoid contact with eyes, skin, and clothing. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

### Conditions for safe storage, including any incompatibilities

Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. ACGIH Threshold Limit Values (TLV)

Components	Type	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	3 mg/m3	Inhalable fraction.
Phenol (CAS 108-95-2)	TWA	5 ppm	
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)	TWA	0.025 mg/m3	Respirable fraction.
Talc (CAS 14807-96-6)	TWA	2 mg/m3	Respirable fraction.

#### Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2), as amended

Components	Type	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	3.5 mg/m3	
Phenol (CAS 108-95-2)	TWA	19 mg/m3 5 ppm	
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)	TWA	0.025 mg/m3	Respirable particles.
Talc (CAS 14807-96-6)	TWA	2 mg/m3	Respirable particles.

#### Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

Components	Type	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	3 mg/m3	Inhalable
Phenol (CAS 108-95-2)	TWA	5 ppm	
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)	TWA	0.025 mg/m3	Respirable fraction.
Talc (CAS 14807-96-6)	TWA	2 mg/m3	Respirable.

**Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act), as amended**

Components	Type	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	3 mg/m3	Inhalable fraction.
Phenol (CAS 108-95-2)	TWA	5 ppm	
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)	TWA	0.025 mg/m3	Respirable fraction.
Talc (CAS 14807-96-6)	TWA	2 mg/m3	Respirable fraction.

**Canada. New Brunswick OELs: Threshold Limit Values (TLVs) Based on the 1991 and 1997 ACGIH TLVs and BEIs Publication (New Brunswick Regulation 91-191)**

Components	Type	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	3.5 mg/m3	
Phenol (CAS 108-95-2)	TWA	19 mg/m3 5 ppm	
Talc (CAS 14807-96-6)	TWA	2 mg/m3	Respirable.

**Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents), as amended**

Components	Type	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	3 mg/m3	Inhalable fraction.
Phenol (CAS 108-95-2)	TWA	5 ppm	
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)	TWA	0.1 mg/m3	Respirable fraction.
Talc (CAS 14807-96-6)	TWA	2 fibers/cc 2 mg/m3	Respirable fraction.
TRIETHYLENETETRAMINE (CAS 112-24-3)	TWA	3 mg/m3 0.5 ppm	

**Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety), as amended**

Components	Type	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	3 mg/m3	Inhalable dust.
Phenol (CAS 108-95-2)	TWA	19 mg/m3 5 ppm	
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)	TWA	0.1 mg/m3	Respirable dust.
Talc (CAS 14807-96-6)	TWA	2 mg/m3	Respirable dust.

**Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21), as amended**

Components	Type	Value	Form
Carbon Black (CAS 1333-86-4)	15 minute	7 mg/m3	
Phenol (CAS 108-95-2)	15 minute 8 hour	7.5 ppm 5 ppm	
Talc (CAS 14807-96-6)	15 minute	6 mg/m3 20 mg/m3	Respirable fraction. Inhalable fraction.

**Biological limit values****ACGIH Biological Exposure Indices (BEI)**

Components	Value	Determinant	Specimen	Sampling Time
Phenol (CAS 108-95-2)	250 mg/g	Phenol with hydrolysis	Creatinine in urine	*

\* - For sampling details, please see the source document.

**Exposure guidelines**

Occupational Exposure Limits are not relevant to the current physical form of the product.

**Canada - Alberta OELs: Skin designation**

Phenol (CAS 108-95-2)

Can be absorbed through the skin.

**Canada - British Columbia OELs: Skin designation**

Phenol (CAS 108-95-2)

Can be absorbed through the skin.

**Canada - Manitoba OELs: Skin designation**

Phenol (CAS 108-95-2)

Danger of cutaneous absorption

**Canada - Ontario OELs: Skin designation**

Phenol (CAS 108-95-2)

Can be absorbed through the skin.

TRIETHYLENETETRAMINE (CAS 112-24-3)

Can be absorbed through the skin.

**Canada - Quebec OELs: Skin designation**

Phenol (CAS 108-95-2)

Can be absorbed through the skin.

**Canada - Saskatchewan OELs: Can be absorbed through the skin.**

Phenol (CAS 108-95-2)

Can be absorbed through the skin.

**US ACGIH Threshold Limit Values: Skin designation**

Phenol (CAS 108-95-2)

Danger of cutaneous absorption

**Appropriate engineering controls**

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

**Individual protection measures, such as personal protective equipment****Eye/face protection**

Wear safety glasses with side shields (or goggles). Face shield is recommended.

**Skin protection****Hand protection**

Wear appropriate chemical resistant gloves.

**Other**

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

**Respiratory protection**

In case of insufficient ventilation, wear suitable respiratory equipment.

**Thermal hazards**

Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**

Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

**9. Physical and chemical properties****Appearance**

Paste.

**Physical state**

Not available.

**Form**

Paste.

**Colour**

Black.

**Odour**

Ammoniacal.

**Odour threshold**

Not available.

**pH**

Not available.

**Melting point/freezing point**

Not available.

**Initial boiling point and boiling range**

&gt;176.67 °C (&gt;350 °F)

**Flash point**

136.1 °C (277.0 °F)

**Evaporation rate**

Not available.

**Flammability (solid, gas)**

Not available.

**Upper/lower flammability or explosive limits****Explosive limit - lower (%)**

Not available.

**Explosive limit – upper (%)**

Not available.

**Vapour pressure**

&lt;1 mm Hg

**Vapour density**

Not available.

**Relative density**

Not available.

<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Not available.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Density</b>	14.33 lb/gal
<b>Explosive properties</b>	Not explosive.
<b>Flammability class</b>	Combustible IIIB estimated
<b>Oxidising properties</b>	Not oxidising.
<b>Specific gravity</b>	1.72
<b>VOC</b>	0 g/l

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Contact with incompatible materials.
<b>Incompatible materials</b>	Acids. Strong oxidising agents. Aluminium. Peroxides. Phenols.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	No adverse effects due to inhalation are expected.
<b>Skin contact</b>	Harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction.
<b>Eye contact</b>	Causes serious eye irritation.
<b>Ingestion</b>	Harmful if swallowed.

<b>Symptoms related to the physical, chemical and toxicological characteristics</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
---	---

### Information on toxicological effects

<b>Acute toxicity</b>	Harmful in contact with skin. Harmful if swallowed.
-----------------------	---

Components	Species	Test Results
Carbon Black (CAS 1333-86-4)		
<b><u>Acute</u></b>		
<b>Oral</b>		
LD50	Rat	> 8000 mg/kg
Silica, amorphous, fumed (CAS 112945-52-5)		
<b><u>Acute</u></b>		
<b>Oral</b>		
LD50	Rat	> 22500 mg/kg
TRIETHYLENETETRAMINE (CAS 112-24-3)		
<b><u>Acute</u></b>		
<b>Dermal</b>		
<i>Liquid</i>		
LD50	Rat	1465 mg/kg

Components	Species	Test Results
<b>Oral</b>		
<i>Liquid</i>		
LD50	Rat	1716 mg/kg
<b>Skin corrosion/irritation</b>	Causes skin irritation.	
<b>Serious eye damage/eye irritation</b>	Causes serious eye irritation.	
<b>Respiratory or skin sensitisation</b>		
<b>Canada - Alberta OELs: Irritant</b>		
Carbon Black (CAS 1333-86-4)		Irritant
Silica, amorphous, fumed (CAS 112945-52-5)		Irritant
Talc (CAS 14807-96-6)		Irritant
<b>Respiratory sensitisation</b>	Not a respiratory sensitiser.	
<b>Skin sensitisation</b>	May cause an allergic skin reaction.	
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
<b>Carcinogenicity</b>		
<b>ACGIH Carcinogens</b>		
Carbon Black (CAS 1333-86-4)		A3 Confirmed animal carcinogen with unknown relevance to humans.
Phenol (CAS 108-95-2)		A4 Not classifiable as a human carcinogen.
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)		A2 Suspected human carcinogen.
Talc (CAS 14807-96-6)		A1 Confirmed human carcinogen.
		A4 Not classifiable as a human carcinogen.
<b>Canada - Alberta OELs: Carcinogen category</b>		
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)		Suspected human carcinogen.
<b>Canada - Manitoba OELs: carcinogenicity</b>		
Carbon Black (CAS 1333-86-4)		Confirmed animal carcinogen with unknown relevance to humans.
Phenol (CAS 108-95-2)		Not classifiable as a human carcinogen.
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)		Suspected human carcinogen.
Talc (CAS 14807-96-6)		Confirmed human carcinogen.
		Not classifiable as a human carcinogen.
<b>Canada - Quebec OELs: Carcinogen category</b>		
Carbon Black (CAS 1333-86-4)		Detected carcinogenic effect in animals.
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)		Suspected carcinogenic effect in humans.
Talc (CAS 14807-96-6)		Detected carcinogenic effect in humans.
<b>IARC Monographs. Overall Evaluation of Carcinogenicity</b>		
Carbon Black (CAS 1333-86-4)		2B Possibly carcinogenic to humans.
Phenol (CAS 108-95-2)		3 Not classifiable as to carcinogenicity to humans.
Silica, amorphous, fumed (CAS 112945-52-5)		3 Not classifiable as to carcinogenicity to humans.
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)		1 Carcinogenic to humans.
Talc (CAS 14807-96-6)		2B Possibly carcinogenic to humans.
		3 Not classifiable as to carcinogenicity to humans.
<b>US. National Toxicology Program (NTP) Report on Carcinogens</b>		
Carbon Black (CAS 1333-86-4)		Known To Be Human Carcinogen.
SILICA, CRYSTALLINE, QUARTZ (CAS 14808-60-7)		Known To Be Human Carcinogen.
<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.	
<b>Specific target organ toxicity - single exposure</b>	Not classified.	
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.	
<b>Aspiration hazard</b>	Not an aspiration hazard.	

## 12. Ecological information

<b>Ecotoxicity</b>	Harmful to aquatic life with long lasting effects.
<b>Persistence and degradability</b>	No data is available on the degradability of any ingredients in the mixture.
<b>Bioaccumulative potential</b>	

**Partition coefficient n-octanol / water (log Kow)**

Phenol

1.46

**Mobility in soil**

No data available.

**Other adverse effects**

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

**13. Disposal considerations****Disposal instructions**

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

**Local disposal regulations**

Dispose in accordance with all applicable regulations.

**Hazardous waste code**

The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products**

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging**

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

**14. Transport information****TDG**

Not regulated as dangerous goods.

**IATA**

Not regulated as dangerous goods.

**IMDG**

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not applicable. Not established.

**15. Regulatory information****Canadian regulations**

This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

**Controlled Drugs and Substances Act**

Not regulated.

**Export Control List (CEPA 1999, Schedule 3)**

Not listed.

**Greenhouse Gases**

Not listed.

**Ontario. Toxic Substances. Toxic Reduction Act, 2009. Regulation 455/09 (July 1, 2011)**

Phenol (CAS 108-95-2)

**Precursor Control Regulations**

Not regulated.

**International regulations****Stockholm Convention**

Not applicable.

**Rotterdam Convention**

Not applicable.

**Kyoto Protocol**

Not applicable.

**Montreal Protocol**

Not applicable.

**Basel Convention**

Not applicable.



**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

**16. Other information**

<b>Issue date</b>	06-April-2019
<b>Revision date</b>	27-July-2023
<b>Version No.</b>	07
<b>Disclaimer</b>	ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.
<b>Revision information</b>	Physical & Chemical Properties: Multiple Properties