SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or designation of the mixture	Phillybond Orange Hardener
Registration number	-
Product registration number	UFI: A215-61AK-N00P-FEY3
Synonyms	None.
SKU#	DM014H
Issue date	03-July-2024
Version number	01

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses	Not available.
Uses advised against	None known.

1.3. Details of the supplier of the safety data sheet

Company name	ITW Performance Polymers
Address	Bay 150 Shannon Industrial Estate Co. Clare Ireland V14 DF82
Contact person	Customer Service
Telephone number	353(61)771500 353(61)471285
Email	customerservice.shannon@itwpp.com
Emergency phone number	44(0) 1235 239 670 (24 hours)

1.4. Emergency telephone number

General emergency	112 or 999 SDS/Product information may not be available for the Emergency Service.
Non-emergency medical helpline	111 SDS/Product information may not be available for the Emergency Service.

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Regulation (EC) No 1272/2008 as amended

Health hazards		
Acute toxicity, inhalation	Category 4	H332 - Harmful if inhaled.
Skin corrosion/irritation	Category 1B	H314 - Causes severe skin burns and eye damage.
Serious eye damage/eye irritation	Category 1	H318 - Causes serious eye damage.
Skin sensitisation	Category 1	H317 - May cause an allergic skin reaction.
Environmental hazards		
Hazardous to the aquatic environment, long-term aquatic hazard	Category 3	H412 - Harmful to aquatic life with long lasting effects.

2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Contains:	Epoxy Curing Agent, Silicon dioxide, benzyl alcohol, Formaldehyde, Polymer With Benzenamine, Hydrogenated, 4,4'-methylenedicyclohexaneamine

Hazard pictograms

Signal word Danger

Hazard statements

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H332	Harmful if inhaled.
H412	Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention

P260	Do not breathe dust or mists.
P261	Avoid breathing mist/vapours.
P264	Wash thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.

Response

P301 + P330 + P331	IF SWALLOWED: rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P310	Immediately call a POISON CENTRE/doctor.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P362 + P364	Take off contaminated clothing and wash it before reuse.

Storage

P405	Store locked up.

Disposal

P501	Dispose of contents/container in accordance with local/regional/national/international regulations.

Supplemental label information 29.856 % of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 20.928 % of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

2.3. Other hazards This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII. The mixture does not contain any substances included in the list established in accordance with REACH Article 59(1) for having endocrine disrupting properties at a concentration equal to or greater than 0.1% by weight.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General information

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
Epoxy Curing Agent	60 - < 70	Trade Secret -	-	-	
Classification: -					
Silicon dioxide	10 - < 20	112945-52-5 231-545-4	-	-	
Classification: -					
benzyl alcohol	5 - < 10	100-51-6 202-859-9	-	603-057-00-5	
Classification: Acute Tox. 4;H302, Acute Tox. 4;H312, Acute Tox. 4;H332, Aquatic Chronic 2;H411					
Formaldehyde, Polymer With Benzenamine, Hydrogenated	5 - < 10	135108-88-2 -	-	-	
Classification: -					

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
4,4'-methylenedicyclohexaneamine	< 1	1761-71-3 217-168-8	-	-	
Classification: -					
Other components below reportable levels	5 - < 10				

List of abbreviations and symbols that may be used above

ATE: Acute toxicity estimate.
M: M-factor
vPvB: very persistent and very bioaccumulative substance.
PBT: persistent, bioaccumulative and toxic substance.
#: This substance has been assigned Union workplace exposure limit(s).
All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

Composition comments The full text for all H-statements is displayed in section 16.

SECTION 4: First aid measures

General information Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

4.1. Description of first aid measures

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a poison centre or doctor/physician if you feel unwell.

Skin contact Remove contaminated clothing immediately and wash skin with soap and water. Call a physician or poison control centre immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control centre immediately.

Ingestion Call a physician or poison control centre immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

4.2. Most important symptoms and effects, both acute and delayed Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

4.3. Indication of any immediate medical attention and special treatment needed Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

SECTION 5: Firefighting measures

General fire hazards No unusual fire or explosion hazards noted.

5.1. Extinguishing media

Suitable extinguishing media Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture During fire, gases hazardous to health may be formed.

5.3. Advice for firefighters

Special protective equipment for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Special fire fighting procedures Move containers from fire area if you can do so without risk.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel Avoid breathing mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing.

For emergency responders Keep unnecessary personnel away. Ensure adequate ventilation. Avoid breathing mist/vapours. Local authorities should be advised if significant spillages cannot be contained. Use personal protection recommended in Section 8 of the SDS.

6.2. Environmental precautions Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

6.3. Methods and material for containment and cleaning up

Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use.

6.4. Reference to other sections

For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not get in eyes, on skin, or on clothing. Avoid breathing mist/vapours. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.

7.2. Conditions for safe storage, including any incompatibilities

Store locked up. Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

7.3. Specific end use(s)

Observe industrial sector guidance on best practices.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

No exposure limits noted for ingredient(s).

Biological limit values

No biological exposure limits noted for the ingredient(s).

Recommended monitoring procedures

Follow standard monitoring procedures.

Derived no effect levels (DNELs)

Not available.

Predicted no effect concentrations (PNECs)

Not available.

8.2. Exposure controls

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

General information

Use personal protective equipment as required. Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

Eye/face protection

Chemical respirator with organic vapour cartridge and full facepiece.

Skin protection

- Hand protection

Wear appropriate chemical resistant gloves.

- Other

Wear appropriate chemical resistant clothing.

Respiratory protection

Chemical respirator with organic vapour cartridge and full facepiece.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

Hygiene measures

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

Environmental exposure controls

Inform appropriate managerial or supervisory personnel of all environmental releases. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. Fume scrubbers, filters or engineering modifications to the process equipment may be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Paste.

Physical state

Liquid.

Form

Liquid. Paste.

Colour	Amber
Odour	Amine
Odour threshold	Not available.
pH	Not available.
Melting point/freezing point	-15.2 °C (4.64 °F) estimated
Initial boiling point and boiling range	37.78 °C (100 °F) estimated
Flash point	93.3 °C (200.0 °F) estimated
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not available.
Explosive limit – upper (%)	Not available.
Vapour pressure	0.4 hPa estimated
Vapour density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	436 °C (816.8 °F) estimated
Decomposition temperature	Not available.
Viscosity	Not available.
Explosive properties	Not explosive.
Oxidising properties	Not oxidising.
9.2. Other information	
Density	1.16 g/cm3 estimated
Percent volatile	8.93 % estimated
Specific gravity	1.16 estimated
VOC	8.93 % estimated

SECTION 10: Stability and reactivity

10.1. Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
10.2. Chemical stability	Material is stable under normal conditions.
10.3. Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
10.4. Conditions to avoid	Avoid temperatures exceeding the flash point. Contact with incompatible materials.
10.5. Incompatible materials	Strong oxidising agents.
10.6. Hazardous decomposition products	No hazardous decomposition products are known.

SECTION 11: Toxicological information

General information	Occupational exposure to the substance or mixture may cause adverse effects.
Information on likely routes of exposure	
Inhalation	Harmful if inhaled.
Skin contact	Causes severe skin burns. May cause an allergic skin reaction.
Eye contact	Causes serious eye damage.
Ingestion	Causes digestive tract burns.
Symptoms	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

11.1. Information on toxicological effects

Acute toxicity	Harmful if inhaled.

Components	Species	Test Results
benzyl alcohol (CAS 100-51-6)		
Acute		
Dermal		
LD50	Rabbit	2000 mg/kg
Silicon dioxide (CAS 112945-52-5)		
Acute		
Oral		
LD50	Rat	> 22500 mg/kg

Skin corrosion/irritation Causes severe skin burns and eye damage.

Serious eye damage/eye irritation Causes serious eye damage.

Respiratory sensitisation Due to partial or complete lack of data the classification is not possible.

Skin sensitisation May cause an allergic skin reaction.

Germ cell mutagenicity Due to partial or complete lack of data the classification is not possible.

Carcinogenicity Due to partial or complete lack of data the classification is not possible.

IARC Monographs. Overall Evaluation of Carcinogenicity

Silicon dioxide (CAS 112945-52-5)	3 Not classifiable as to carcinogenicity to humans.

Reproductive toxicity Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity - single exposure Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity - repeated exposure Due to partial or complete lack of data the classification is not possible.

Aspiration hazard Due to partial or complete lack of data the classification is not possible.

Mixture versus substance information No information available.

SECTION 12: Ecological information

12.1. Toxicity Harmful to aquatic life with long lasting effects.

12.2. Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

12.3. Bioaccumulative potential

Partition coefficient n-octanol/water (log Kow)

benzyl alcohol	1.1

Bioconcentration factor (BCF) Not available.

12.4. Mobility in soil No data available.

12.5. Results of PBT and vPvB assessment This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII.

12.6. Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

EU waste code The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Disposal methods/information Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Special precautions Dispose in accordance with all applicable regulations.

SECTION 14: Transport information

ADR

14.1. UN number	UN2735
14.2. UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (Aliphatic Amine)
14.3. Transport hazard class(es)	
Class	8
Subsidiary hazard	-
Label(s)	8
Hazard No. (ADR)	80
Tunnel restriction code	E
14.4. Packing group	II
14.5. Environmental hazards	No.
14.6. Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

RID

14.1. UN number	UN2735
14.2. UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (Aliphatic Amine)
14.3. Transport hazard class(es)	
Class	8
Subsidiary hazard	-
Label(s)	8
14.4. Packing group	II
14.5. Environmental hazards	No.
14.6. Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

ADN

14.1. UN number	UN2735
14.2. UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (Aliphatic Amine)
14.3. Transport hazard class(es)	
Class	8
Subsidiary hazard	-
Label(s)	8
14.4. Packing group	II
14.5. Environmental hazards	No.
14.6. Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

IATA

14.1. UN number	UN2735
14.2. UN proper shipping name	Amines, liquid, corrosive, n.o.s. (Aliphatic amine)
14.3. Transport hazard class(es)	
Class	8
Subsidiary hazard	-
14.4. Packing group	II
14.5. Environmental hazards	No.
ERG Code	8L
14.6. Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo aircraft	Allowed with restrictions.
Cargo aircraft only	Allowed with restrictions.

IMDG

14.1. UN number	UN2735
14.2. UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (Aliphatic amine)
14.3. Transport hazard class(es)	
Class	8
Subsidiary hazard	-
14.4. Packing group	II

14.5. Environmental hazards

Marine pollutant No.

EmS F-A, S-B

14.6. Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

ADN; ADR; IATA; IMDG; RID

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Retained direct EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended

Not listed.

Regulation (EU) 2019/1021 On persistent organic pollutants (recast), as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended

Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended

Silicon dioxide (CAS 112945-52-5)

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA

Not listed.

Authorisations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended

Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use, as amended - Conditions of restriction given for the associated entry number should be considered

benzyl alcohol (CAS 100-51-6)

Other regulations

This product is classified and labelled in accordance with the retained CLP Regulation (EC) No 1272/2008, as amended for Great Britain. This Safety Data Sheet is compiled in accordance with REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758.

Follow the requirements of the Control of Substances Hazardous to Health Regulations 2002 [SI 2002/2677], as amended, when using this material.

15.2. Chemical safety assessment No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

List of abbreviations

ADN: European Agreement Concerning the International Carriage of Dangerous Goods by Inland Waterways.
ADR: Agreement concerning the International Carriage of Dangerous Goods by Road.

	CAS: Chemical Abstract Service. CEN: European Committee for Standardization. IATA: International Air Transport Association. IBC Code: International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk. IMDG: International Maritime Dangerous Goods. MARPOL: International Convention for the Prevention of Pollution from Ships. PBT: Persistent, bioaccumulative and toxic. RID: Regulations concerning the International Carriage of Dangerous Goods by Rail. STEL: Short term exposure limit. TWA: Time Weighted Average. vPvB: Very persistent and very bioaccumulative.
References	Not available.
Information on evaluation method leading to the classification of mixture	The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.
Full text of any statements, which are not written out in full under sections 2 to 15	H302 Harmful if swallowed. H312 Harmful in contact with skin. H332 Harmful if inhaled. H411 Toxic to aquatic life with long lasting effects.
Revision information	Product and Company Identification: Product Registration Numbers Composition / Information on Ingredients: Ingredients Transport Information: Product Shipping Name/Packing Group Regulatory Information: United States HazReg Data: International Inventories GHS: Classification
Training information	Follow training instructions when handling this material.
Disclaimer	ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.