SAFETY DATA SHEET

1. Identification

DEVCON® 5 Minute® Epoxy Resin	
None.	
Not available.	
None known.	
r/Distributor information	
ITW Performance Polymers	
Customer Service 978-777-1100	
www.itwperformancepolymers.com	
Not available.	
EHS Department	
n	
Not classified.	
Skin corrosion/irritation Category	y 2
Serious eye damage/eye irritation Category	y 2
Sensitization, skin Category	y 1
Not classified.	
Not classified.	
\wedge	
Warning	
Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.	
Avoid breathing mist/vapors. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Wear eye protection/face protection. Wear protective gloves.	
If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.	
Not available.	
Dispose of contents/container in accordance with local/regional/national/international regulations.	
Niewe Incom	-
None known.	
	None. Not available. None known. //Distributor information ITW Performance Polymers 30 Endicott Street Danvers, MA 01923 United States Customer Service 978-777-1100 www.itwperformancepolymers.com Not available. EHS Department Chemtrec 800-424-9300 International 703-527-3887 n Not classified. Skin corrosion/irritation Categor Serious eye damage/eye irritation Categor Sensitization, skin Categor Sensitization, skin Categor Sensitization, skin Categor Sensitization, skin Categor Sensitization, skin Categor Sensitization, skin Categor Not classified. Not available.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Epoxy Resin: reaction product c bisphenol A and epichlorohydrir (refer to epichlorohydrin)		25068-38-6	90 - 100
4. First-aid measures			
Inhalation	Move to fresh air. Call a physician if sympton	ns develop or persist.	
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.		
Eye contact	Immediately flush eyes with plenty of water for present and easy to do. Continue rinsing. Get		
Ingestion	Rinse mouth. Get medical attention if sympto	oms occur.	
Most important symptoms/effects, acute and delayed	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.		
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.		
General information	Ensure that medical personnel are aware of protect themselves. Wash contaminated clot		ke precautions to
5. Fire-fighting measures			
Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carl	oon dioxide (CO2).	
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as the	nis will spread the fire.	
Specific hazards arising from the chemical	During fire, gases hazardous to health may b	be formed.	
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full p	protective clothing must be worr	n in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do	so without risk.	
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.		
General fire hazards	No unusual fire or explosion hazards noted.		
6. Accidental release mea	sures		
Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep per appropriate protective equipment and clothin not touch damaged containers or spilled mat Ensure adequate ventilation. Local authoritie contained. For personal protection, see secti	g during clean-up. Avoid breath erial unless wearing appropriat s should be advised if significa	ing mist/vapors. Do e protective clothing.
Methods and materials for containment and cleaning up	Large Spills: Stop the flow of material, if this possible. Absorb in vermiculite, dry sand or e recovery, flush area with water.		
	Small Spills: Wipe up with absorbent materia remove residual contamination.	l (e.g. cloth, fleece). Clean surf	ace thoroughly to
	Never return spills to original containers for r	e-use. For waste disposal, see	section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses o	r onto the ground.	
7. Handling and storage			
Precautions for safe handling	Avoid breathing mist/vapors. Avoid contact with eyes, skin, and clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.		
Conditions for safe storage, including any incompatibilities	Store in tightly closed container. Store away SDS).	from incompatible materials (se	e Section 10 of the
8. Exposure controls/pers	onal protection		
Occupational exposure limits	This mixture has no ingredients that have PE	L, TLV, or other recommended	exposure limit.
Biological limit values	No biological exposure limits noted for the in		

Appropriate engineering controls	Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.
Individual protection measure	s, such as personal protective equipment
Eye/face protection	Wear safety glasses with side shields (or goggles). Face shield is recommended.
Skin protection	
Hand protection	Wear appropriate chemical resistant gloves.
Other	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.
9. Physical and chemical properties	

Viscous. Liquid. Appearance **Physical state** Liquid. Form Viscous. Liquid. Color Colorless to light yellow. Odor Slight. **Odor threshold** Not available. pН Not available. Melting point/freezing point Not available. Initial boiling point and boiling 608 °F (320 °C) estimated range 265.0 °F (129.4 °C) estimated Flash point **Evaporation rate** Not available. Flammability (solid, gas) Not applicable. Upper/lower flammability or explosive limits Not available. Explosive limit - lower (%) Explosive limit - upper (%) Not available. Not available. Vapor pressure Not available. Vapor density Not available. **Relative density** Solubility(ies) Solubility (water) Not available. **Partition coefficient** Not available. (n-octanol/water) Not available. Auto-ignition temperature Not available. **Decomposition temperature** Not available. Viscosity Other information 1.16 g/cm3 estimated Density Not explosive. **Explosive properties** Flammability class Combustible IIIB estimated **Oxidizing properties** Not oxidizing. 1.16 estimated **Specific gravity**

10. Stability and reactivity

The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure Inhalation No adverse effects due to inhalation are expected. Skin contact Causes serious eye irritation. Ingestion Expected to be a low ingestion hazard. Symptoms related to the Severe eyer irritation. Symptoms may include stinging, tarring redness, swelling, and blurred vision. Skin irritation. May cause endness and pain. May cause an allergic skin reaction. Demattle. Respiratory sensitization Causes skin irritation. Causes skin irritation. Skin corrosion/irritation Causes skin irritation. Scino seye damage/eye Causes skin irritation. Service sey damage/eye Causes skin irritation. Respiratory or skin sensitization Not a respiratory sensitizer. Skin sensitization Mot causes an allergic skin reaction. Germ cell mutagenicity Not data valiable to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic. Caricinogenicity No data valiable to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic. Not listed. Not classified as to caricinogenicity to humans. IARC Monographs. Overall Evaluator of Carcinogens Not listed. Not classified. Reproductive toxicity <	i ii i oxioologioai iiioiina	
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Local disposal regulations Dispose in accordance with all applicable regulations.	Disposal instructions	
	Local disposal regulations	Dispose in accordance with all applicable regulations.

Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.
14. Transport information	
DOT	
Not regulated as dangerous g	pods.
ΙΑΤΑ	
Not regulated as dangerous g	pods.
IMDG	
Not regulated as dangerous ge	
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not established.
15. Regulatory information	n
US federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
Toxic Substances Control A	ct (TSCA)
TSCA Section 12(b) Exp	ort Notification (40 CFR 707, Subpt. D)
Not regulated.	
CERCLA Hazardous Substa	nce List (40 CFR 302.4)
Not listed. SARA 304 Emergency releas	se notification
	d Substances (29 CFR 1910.1001-1053)
Not listed.	
Superfund Amendments and Re SARA 302 Extremely hazard	authorization Act of 1986 (SARA) lous substance
Not listed.	
SARA 311/312 Hazardous chemical	Yes
Classified hazard categories	Skin corrosion or irritation Serious eye damage or eye irritation Respiratory or skin sensitization
SARA 313 (TRI reporting) Not regulated.	
Other federal regulations	
Clean Air Act (CAA) Section	112 Hazardous Air Pollutants (HAPs) List
Not regulated. Clean Air Act (CAA) Section	112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.	
Safe Drinking Water Act (SDWA)	Not regulated.
US state regulations	
California Proposition 65 California Safe Drinking V	Vater and Toxic Enforcement Act of 1986 (Proposition 65): This material

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes

Country(s) or region	Inventory name On	inventory (yes/no)*
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes
*A "Vee" indicates that all some	n and a static management of the term of the second and a second s	· · · · · · · · · · · · · · · · · · ·

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other informat	ion, including date of preparation or last revision
Issue date	04-15-2019
Revision date	07-26-2023
Version #	08
HMIS® ratings	Health: 2 Flammability: 1 Physical hazard: 0
NFPA ratings	Health: 2 Flammability: 1 Instability: 0
Disclaimer	ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

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