SAFETY DATA SHEET

1. Identification				
Product identifier	Chockfast Versaflow Hardener			
Other means of identification SKU#	GP140H			
Recommended use	Not available.	Not available.		
Recommended restrictions	None known.			
Manufacturer/Importer/Supplie	r/Distributor information			
Company name	ITW Performance Polymers			
Address	35 Brownridge Road			
	Unit 1			
	Halton Hills, ON L7G 0C6			
Contact person	Customer Service			
Telephone number	215-855-8450			
Fax number	215-855-4688			
Emergency Number	800-424-9300 (CHEMTREC)			
Supplier	Not available.			
2. Hazard identification				
Physical hazards	Not classified.			
Health hazards	Acute toxicity, oral	Category 4		
	Acute toxicity, dermal	Category 4		
	Skin corrosion/irritation	Category 1		
	Serious eye damage/eye irritation	Category 1		
	Sensitization, skin	Category 1		
Environmental hazards	Hazardous to the aquatic environment, long-term hazard	Category 3		
Label elements	$\wedge \wedge$			
Signal word	Danger			
Hazard statement	Harmful if swallowed. Harmful in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Harmful to aquatic life with long lasting effects.			
Precautionary statement	-			
Prevention	Do not breathe mist/vapours. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.			
Response	Rinse mouth. IF SWALLOWED: rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTRE/doctor. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.			
Storage	Store locked up.	-		
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.			

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
POLY(OXYPROPYLENE)DIAMINE		9046-10-0	40 - 70
2,4,6-tris-(dimethylaminomethyl)-ph enol		90-72-2	10 - 30
TRIETHYLENETETRAMINE	TETA	112-24-3	7 - 13
Triethylolamine		102-71-6	1 - 5

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures		
Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.	
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. Call a physician or poison control centre immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.	
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control centre immediately.	
Ingestion	Call a physician or poison control centre immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.	
Most important symptoms/effects, acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.	
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.	
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.	
5. Fire-fighting measures		
Suitable extinguishing media	Alcohol resistant foam. Powder. Carbon dioxide (CO2).	
Unquitable extinguishing	Do not use water let as an extinguisher, as this will arread the fire	

General fire hazards	No unusual fire or explosion hazards noted.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Suitable extinguishing media	Alcohor resistant loant. Fowder, Carbon dioxide (CO2).

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

ethods and materials for	Prevent product from entering drains	S.	
ontainment and cleaning up	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.		
	Small Spills: Wipe up with absorben remove residual contamination.	t material (e.g. cloth, fleece). Clean surface thoroughly to	
	Never return spills to original contair	ners for re-use. For waste disposal, see section 13 of the SDS.	
nvironmental precautions	Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.		
7. Handling and storage			
recautions for safe handling	Avoid prolonged exposure. When us Wear appropriate personal protectiv	t get in eyes, on skin, or on clothing. Do not taste or swallow. sing, do not eat, drink or smoke. Provide adequate ventilation. e equipment. Wash hands thoroughly after handling. Avoid ontaminated clothing before reuse. Observe good industrial	
onditions for safe storage, icluding any incompatibilities	Store locked up. Store in tightly clos Section 10 of the SDS).	ed container. Store away from incompatible materials (see	
3. Exposure controls/pers	onal protection		
ccupational exposure limits			
US. ACGIH Threshold Limit Components	Values (TLV) Type	Value	
Triethylolamine (CAS 102-71-6)	TWA	5 mg/m3	
Canada. Alberta OELs (Occo Components	upational Health & Safety Code, Sch Type	hedule 1, Table 2), as amended Value	
Triethylolamine (CAS 102-71-6)	TWA	5 mg/m3	
		s for Chemical Substances, Occupational Health and	
Safety Regulation 296/97, as Components	s amended) Type	Value	
Triethylolamine (CAS	TWA		
102-71-6)		5 mg/m3	
Canada. Manitoba OELs (Re Components	eg. 217/2006, The Workplace Safety Type	And Health Act), as amended Value	
Triethylolamine (CAS 102-71-6)	TWA	5 mg/m3	
Canada. New Brunswick OE Publication (New Brunswick		Based on the 1991 and 1997 ACGIH TLVs and BEIs	
Components	Туре	Value	
Triethylolamine (CAS 102-71-6)	TWA	5 mg/m3	
Canada. Ontario OELs. (Cor Components	ntrol of Exposure to Biological or Cl Type	hemical Agents), as amended Value	
TRIETHYLENETETRAMIN E (CAS 112-24-3)	TWA	3 mg/m3	
		0.5 ppm	
Triethylolamine (CAS 102-71-6)	TWA	3.1 mg/m3	
		0.5 ppm	

Canada. Quebec OELs. (M Components	linistry of Labor - Regulation Type	n respecting occupational health and safety), as amended Value	
Triethylolamine (CAS 102-71-6)	TWA	5 mg/m3	
Canada. Saskatchewan Ol Components	ELs (Occupational Health ar Type	d Safety Regulations, 1996, Table 21), as amended Value	
Triethylolamine (CAS 102-71-6)	15 minute	10 mg/m3	
Biological limit values	No biological exposure lim	its noted for the ingredient(s).	
Exposure guidelines			
Canada - Ontario OELs: S	kin designation		
TRIETHYLENETETRA	MINE (CAS 112-24-3)	Can be absorbed through the skin.	
Appropriate engineering controls	Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.		
Individual protection measure	s, such as personal protecti	ve equipment	
Eye/face protection	Wear safety glasses with side shields (or goggles) and a face shield. Face shield is recommended.		
Skin protection			
Hand protection	Wear appropriate chemica	al resistant gloves.	
Other	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.		
Respiratory protection	In case of insufficient vent	In case of insufficient ventilation, wear suitable respiratory equipment.	
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.		
General hygiene considerations	washing after handling the	drink. Always observe good personal hygiene measures, such as e material and before eating, drinking, and/or smoking. Routinely wash we equipment to remove contaminants. Contaminated work clothing of the workplace.	

9. Physical and chemical properties

Appearance	Liquid.
Physical state	Liquid.
Form	Liquid.
Colour	Colourless to light yellow.
Odour	Ammoniacal.
Odour threshold	Not available.
рН	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	100 °C (212 °F) estimated
Flash point	121.0 °C (249.8 °F) estimated
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or exp	losive limits
Explosive limit - lower (%)	1 % estimated
Explosive limit – upper (%)	9.5 % estimated
Vapour pressure	0.01 hPa estimated
Vapour density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.

Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	294 °C (561.2 °F) estimated
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	0.99 g/cm3 estimated 0.95 g/cm3
Explosive properties	Not explosive.
Flammability class	Combustible IIIB estimated
Oxidising properties	Not oxidising.
Specific gravity	0.99 estimated 0.95

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.	
Chemical stability	Material is stable under normal conditions.	
Possibility of hazardous reactions	Hazardous polymerisation does not occur.	
Conditions to avoid	Contact with incompatible materials.	
Incompatible materials	Peroxides. Phenols.	
Hazardous decomposition products	No hazardous decomposition products are known.	

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause irritation to the respiratory system. Prolonged inhalation may be harmful.	
Innalation	way cause initiation to the respiratory system. Froidinged initiatation may be narmal.	
Skin contact	Causes severe skin burns. Harmful in contact with skin. May cause an allergic skin reaction.	
	Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.	
Eye contact	Causes serious eye damage.	
Ingestion	Causes digestive tract burns. Harmful if swallowed.	
Symptoms related to the physical, chemical and toxicological characteristics	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.	

Information on toxicological effects

Acute toxicity	ity Harmful in contact with skin. Harmful if swallowed.	
Components	Species	Test Results
2,4,6-tris-(dimethylamino	omethyl)-phenol (CAS 90-72-2)	
Acute		
Dermal		
LD50	Rat	1280 mg/kg
Oral		
LD50	Rat	1200 mg/kg
TRIETHYLENETETRAM	1INE (CAS 112-24-3)	
Acute		
Dermal		
Liquid		
LD50	Rat	1465 mg/kg
Oral		
Liquid		
LD50	Rat	1716 mg/kg

Components	Species	Test Results
Triethylolamine (CAS 102-71-6)		
<u>Acute</u>		
Dermal	D. 1. 1	
LD50	Rabbit	> 20000 mg/kg
Oral LD50	Rat	9 alka
		8 g/kg
Skin corrosion/irritation	Causes severe skin burns a	
Serious eye damage/eye irritation	Causes serious eye damag	e.
Respiratory or skin sensitisatior		
Canada - Alberta OELs: Irrit		
Triethylolamine (CAS 102 Canada - Quebec OELs: Ser	,	Irritant
Triethylolamine (CAS 102		Sensitiser.
Respiratory sensitisation	Not a respiratory sensitiser.	
Skin sensitisation	May cause an allergic skin	
Germ cell mutagenicity		e product or any components present at greater than 0.1% are
Carcinogenicity		
IARC Monographs. Overall I	-	ity
Triethylolamine (CAS 102		3 Not classifiable as to carcinogenicity to humans.
Reproductive toxicity		d to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.	
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	Not an aspiration hazard.	
Chronic effects	Prolonged inhalation may be harmful. May be harmful if absorbed through skin. Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.	
12. Ecological information	1	
Ecotoxicity	Harmful to aquatic life with	long lasting effects.
Persistence and degradability Bioaccumulative potential	No data is available on the	degradability of any ingredients in the mixture.
Partition coefficient n-octan Triethylolamine	ol / water (log Kow)	-1
Mobility in soil	No data available.	
Other adverse effects		ental effects (e.g. ozone depletion, photochemical ozone creation ion, global warming potential) are expected from this component.
13. Disposal consideratio	•	
Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.	
Local disposal regulations	Dispose in accordance with	all applicable regulations.
Hazardous waste code	The waste code should be a disposal company.	assigned in discussion between the user, the producer and the waste
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).	

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

TDG	
UN number	UN1760
UN proper shipping name	CORROSIVE LIQUID, N.O.S. (TRIETHYLENETETRAMINE)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	III
Environmental hazards	No.
Special precautions for us	er Read safety instructions, SDS and emergency procedures before handling.
ΙΑΤΑ	
UN number	UN1760
UN proper shipping name	Corrosive liquid, n.o.s. (TRIETHYLENETETRAMINE)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	III
Environmental hazards	No.
ERG Code	8L
Special precautions for us Other information	er Read safety instructions, SDS and emergency procedures before handling.
Passenger and cargo aircraft	Allowed with restrictions.
Cargo aircraft only	Allowed with restrictions.
IMDG	
UN number	UN1760
UN proper shipping name	CORROSIVE LIQUID, N.O.S. (TRIETHYLENETETRAMINE)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	III
Environmental hazards	
Marine pollutant	No.
EmS	F-A, S-B
Special precautions for us	er Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to	Not established.
Annex II of MARPOL 73/78 and	
the IBC Code	

IATA; IMDG; TDG



15. Regulatory information

Canadian regulations

This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated. Export Control List (CEPA 1999, Schedule 3) Not listed.

ons	
Inventory name	On inventory (yes/no)*
Australian Inventory of Industrial Chemicals (AICIS)	Yes
Domestic Substances List (DSL)	Yes
Non-Domestic Substances List (NDSL)	No
Inventory of Existing Chemical Substances in China (IECSC)	Yes
European Inventory of Existing Commercial Chemical Substances (EINECS)	No
European List of Notified Chemical Substances (ELINCS)	No
Inventory of Existing and New Chemical Substances (ENCS)	Yes
Existing Chemicals List (ECL)	Yes
New Zealand Inventory	Yes
Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan Chemical Substance Inventory (TCSI)	Yes
	Australian Inventory of Industrial Chemicals (AICIS) Domestic Substances List (DSL) Non-Domestic Substances List (NDSL) Inventory of Existing Chemical Substances in China (IECSC) European Inventory of Existing Commercial Chemical Substances (EINECS) European List of Notified Chemical Substances (ELINCS) Inventory of Existing and New Chemical Substances (ENCS) Existing Chemicals List (ECL) New Zealand Inventory Philippine Inventory of Chemicals and Chemical Substances

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Issue date Revision date Version No.	14-October-2019 27-July-2023 08
Disclaimer	ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.
Revision information	Physical & Chemical Properties: Multiple Properties