# SAFETY DATA SHEET

1. Identification			
Product identifier	Insulcast 333 Black - Part A		
Other means of identification			
SKU#	IE156R		
Recommended use	Not available.		
Recommended restrictions	None known.		
Manufacturer/Importer/Supplier	r/Distributor information		
Company name	ITW Performance Polymers		
Address	35 Brownridge Road Unit 1		
	Halton Hills, ON L7G 0C6		
Contact person	Customer Service		
Telephone number	215-855-8450		
Fax number	215-855-4688		
Emergency Number	800-424-9300 (CHEMTREC)		
Supplier	Not available.		
2. Hazard identification			
Physical hazards	Not classified.		
Health hazards	Skin corrosion/irritation	Category 2	
	Serious eye damage/eye irritation	Category 2A	
	Sensitization, skin	Category 1	
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 3	
	Hazardous to the aquatic environment, long-term hazard	Category 2	
Label elements			
Signal word	Warning		
Hazard statement	Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful to aquatic life. Toxic to aquatic life with long lasting effects.		
Precautionary statement			
Prevention	Avoid breathing mist/vapours. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wear eye protection/face protection. Wear protective gloves.		
Response	IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. Collect spillage.		
Storage	Not available.		
Disposal	Dispose of contents/container in accordance v	vith local/regional/national/international regulations.	
Supplemental information	86.03 % of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 49.86 % of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.		
Other hazards	None known.		

### 3. Composition/information on ingredients

xtures			
Chemical name	Common name and synonyms	CAS number	%
Alumina Trihydrate		21645-51-2	30 - 60
Epoxy Resin:reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin)	Epoxy resin	25068-38-6	30 - 60
Oxirane, Mono[(c12-14-alkyloxy)methyl] Derivatives [alkyl (c12-14) Glycidyl Ether]		68609-97-2	10 - 30
Propane, 2,2-bis[p-(2,3-epoxypropoxy)phenyl] -, polymers		25085-99-8	10 - < 20
Antimony trioxide		1309-64-4	< 1
Other components below reportable	levels		1 - < 3

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures	
Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.
5. Fire-fighting measures	

Specific methods General fire hazards	Use standard firefighting procedures and consider the hazards of other involved materials. No unusual fire or explosion hazards noted.		
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.		
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.		
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.		
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.		
Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).		

### 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

thods and materials for				
	Prevent entry into waterways, sewer, basements or confined areas.			
ntainment and cleaning up			risk. Dike the spilled material, where this is place into containers. Following product	
	Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.			
	Never return spills to original contain	ers for re-use. For waste dispos	al, see section 13 of the SD	
vironmental precautions	Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.			
Handling and storage				
ecautions for safe handling	Avoid breathing mist/vapours. Avoid contact with eyes, skin, and clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.			
nditions for safe storage, Iuding any incompatibilities	Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).			
Exposure controls/pers	onal protection			
cupational exposure limits				
US. ACGIH Threshold Limit		Value	Form	
Components	Туре	Value	Form	
Antimony trioxide (CAS 1309-64-4)	TWA	0.02 mg/m3	Inhalable fraction.	
Canada. Alberta OELs (Occi Components	upational Health & Safety Code, Sch Type	edule 1, Table 2), as amended Value	d Form	
Alumina Trihydrate (CAS 21645-51-2)	TWA	3 mg/m3	Respirable particles.	
	714/4	10 mg/m3	Total	
Antimony trioxide (CAS 1309-64-4)	TWA	0.5 mg/m3		
Canada. British Columbia O Safety Regulation 296/97, as	ELs. (Occupational Exposure Limits	for Chemical Substances, O	ccupational Health and	
Components	Туре	Value		
components	1960	value		
Antimony trioxide (CAS 1309-64-4)	TWA	0.5 mg/m3		
Antimony trioxide (CAS 1309-64-4)	-	0.5 mg/m3	Form	
Antimony trioxide (CAS 1309-64-4) Canada. Manitoba OELs (Re	TWA eg. 217/2006, The Workplace Safety A	0.5 mg/m3	<b>Form</b> Inhalable fraction.	
Antimony trioxide (CAS 1309-64-4) Canada. Manitoba OELs (Re Components Antimony trioxide (CAS 1309-64-4) Canada. New Brunswick OE	TWA eg. 217/2006, The Workplace Safety A Type TWA ELs: Threshold Limit Values (TLVs) B	0.5 mg/m3 And Health Act), as amended Value 0.02 mg/m3	Inhalable fraction.	
Antimony trioxide (CAS 1309-64-4) Canada. Manitoba OELs (Re Components Antimony trioxide (CAS 1309-64-4) Canada. New Brunswick OE Publication (New Brunswick	TWA eg. 217/2006, The Workplace Safety A Type TWA ELs: Threshold Limit Values (TLVs) B & Regulation 91-191)	0.5 mg/m3 And Health Act), as amended Value 0.02 mg/m3 Gased on the 1991 and 1997 A	Inhalable fraction.	
Antimony trioxide (CAS 1309-64-4) Canada. Manitoba OELs (Re Components Antimony trioxide (CAS 1309-64-4) Canada. New Brunswick OE Publication (New Brunswick Components	TWA eg. 217/2006, The Workplace Safety A Type TWA ELs: Threshold Limit Values (TLVs) B c Regulation 91-191) Type	0.5 mg/m3 And Health Act), as amended Value 0.02 mg/m3 Based on the 1991 and 1997 A Value	Inhalable fraction. CGIH TLVs and BEIs Form	
Antimony trioxide (CAS 1309-64-4) Canada. Manitoba OELs (Re Components Antimony trioxide (CAS 1309-64-4) Canada. New Brunswick OE Publication (New Brunswick	TWA eg. 217/2006, The Workplace Safety A Type TWA ELs: Threshold Limit Values (TLVs) B & Regulation 91-191)	0.5 mg/m3 And Health Act), as amended Value 0.02 mg/m3 Based on the 1991 and 1997 A Value 3 mg/m3	Inhalable fraction. CGIH TLVs and BEIs Form Respirable.	
Antimony trioxide (CAS 1309-64-4) Canada. Manitoba OELs (Re Components Antimony trioxide (CAS 1309-64-4) Canada. New Brunswick OE Publication (New Brunswick Components Alumina Trihydrate (CAS	TWA eg. 217/2006, The Workplace Safety A Type TWA ELs: Threshold Limit Values (TLVs) B c Regulation 91-191) Type	0.5 mg/m3 And Health Act), as amended Value 0.02 mg/m3 Based on the 1991 and 1997 A Value	Inhalable fraction. CGIH TLVs and BEIs Form	
Antimony trioxide (CAS 1309-64-4) Canada. Manitoba OELs (Re Components Antimony trioxide (CAS 1309-64-4) Canada. New Brunswick OE Publication (New Brunswick Components Alumina Trihydrate (CAS 21645-51-2) Antimony trioxide (CAS 1309-64-4)	TWA Fig. 217/2006, The Workplace Safety A Type TWA TWA SLs: Threshold Limit Values (TLVs) B C Regulation 91-191) Type TWA TWA	0.5 mg/m3 And Health Act), as amended Value 0.02 mg/m3 Based on the 1991 and 1997 A Value 3 mg/m3 10 mg/m3 0.5 mg/m3	Inhalable fraction. CGIH TLVs and BEIs Form Respirable.	
Antimony trioxide (CAS 1309-64-4) Canada. Manitoba OELs (Re Components Antimony trioxide (CAS 1309-64-4) Canada. New Brunswick OE Publication (New Brunswick Components Alumina Trihydrate (CAS 21645-51-2) Antimony trioxide (CAS 1309-64-4)	TWA eg. 217/2006, The Workplace Safety A Type TWA ELs: Threshold Limit Values (TLVs) B c Regulation 91-191) Type TWA	0.5 mg/m3 And Health Act), as amended Value 0.02 mg/m3 Based on the 1991 and 1997 A Value 3 mg/m3 10 mg/m3 0.5 mg/m3	Inhalable fraction. CGIH TLVs and BEIs Form Respirable.	

Components	linistry of Labor - Regulation respecting Type	Value	Form
Alumina Trihydrate (CAS 21645-51-2)	TWA	10 mg/m3	Total dust.
Canada. Saskatchewan Ol Components	ELs (Occupational Health and Safety Re Type	egulations, 1996, Table 21), Value	as amended
Antimony trioxide (CAS 1309-64-4)	15 minute	1.5 mg/m3	
Biological limit values	No biological exposure limits noted for	<sup>.</sup> the ingredient(s).	
Appropriate engineering controls	Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.		
Individual protection measure	s, such as personal protective equipme	ent	
Eye/face protection	Wear safety glasses with side shields (or goggles). Face shield is recommended.		
Skin protection			
Hand protection	Wear appropriate chemical resistant gloves.		
Other	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.		
<b>Respiratory protection</b>	In case of insufficient ventilation, wear suitable respiratory equipment.		
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.		
General hygiene considerations	Always observe good personal hygien and before eating, drinking, and/or sm equipment to remove contaminants. C workplace.	oking. Routinely wash work o	clothing and protective

### 9. Physical and chemical properties

9. Physical and chemical	properties
Appearance	Liquid.
Physical state	Liquid.
Form	Liquid.
Colour	Black.
Odour	Slight.
Odour threshold	Not available.
рН	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	>93.3 °C (>200.0 °F)
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or exp	losive limits
Explosive limit - lower ( %)	Not available.
Explosive limit – upper (%)	Not available.
Vapour pressure	Not available.
Vapour density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.

Viscosity	Not available.
Other information	
Density	12.92 lb/gal
Explosive properties	Not explosive.
Flammability class	Combustible IIIB estimated
<b>Oxidising properties</b>	Not oxidising.
Specific gravity	1.55
10. Stability and reactiv	rity

-J		
The product is stable and non-reactive under normal conditions of use, storage and transport.		
Material is stable under normal conditions.		
No dangerous reaction known under conditions of normal use.		
Avoid temperatures exceeding the flash point. Contact with incompatible materials.		
Strong oxidising agents.		
No hazardous decomposition products are known.		

# 11. Toxicological information

Information on likely routes of	exposure		
Inhalation	No adverse effects due to inhalation are expected.		
Skin contact	Causes skin irritation. May cause an allergic skin reaction.		
Eye contact	Causes serious eye irritation.		
Ingestion	Expected to be a low ingestion hazard.		
Symptoms related to the physical, chemical and toxicological characteristics	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.		
1.6			

### Information on toxicological effects

Acute toxicity	Not known.		
Components	Species	Test Results	
Alumina Trihydrate (CAS 2164	5-51-2)		
<u>Acute</u>			
Oral			
LD50	Rat	> 5000 mg/kg	
Antimony trioxide (CAS 1309-6	4-4)		
Acute			
Dermal			
LD50	Rabbit	> 2000 mg/kg	
Oral			
LD50	Rat	> 20 g/kg	
Skin corrosion/irritation	Causes skin irritation.		
Serious eye damage/eye irritation	Causes serious eye irri	tation.	
Respiratory or skin sensitisat	tion		
Canada - Alberta OELs: I	rritant		
Alumina Trihydrate (C. Antimony trioxide (CA		Irritant Irritant	
Respiratory sensitisation	Not a respiratory sensit	iser.	
Skin sensitisation	May cause an allergic s	skin reaction.	
Germ cell mutagenicity		No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carolnogonioity			

### Carcinogenicity

ACGIH Carcinogens			
Alumina Trihydrate (CAS 21645-51-2)		A4 Not classifiable as a human carcinogen.	
Antimony trioxide (CAS 13		A2 Suspected human carcinogen.	
Canada - Manitoba OELs: ca	• •		
Alumina Trihydrate (CAS 21645-51-2) Antimony trioxide (CAS 1309-64-4)		Not classifiable as a human carcinogen. Suspected human carcinogen.	
IARC Monographs. Overall Evaluation of Carcinogenicity		Suspected numan cardinogen.	
Antimony trioxide (CAS 13	2B Possibly carcinogenic to humans.		
	gram (NTP) Report on Carcino		
Antimony trioxide (CAS 13	309-64-4) Reasonably Anticipated to be a Human Carcinogen.		
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.		
Specific target organ toxicity -	Not classified.		
single exposure			
Specific target organ toxicity -	Not classified.		
repeated exposure			
Aspiration hazard	Not an aspiration hazard.		
12. Ecological information			
, , , , , , , , , , , , , , , , , , ,			
Ecotoxicity	Toxic to aquatic life with long la	-	
Persistence and degradability	No data is available on the dec	gradability of any ingredients in the mixture.	
Bioaccumulative potential			
Mobility in soil	No data available.		
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.		
13. Disposal consideration	าร		
Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.		
Local disposal regulations	Dispose in accordance with all applicable regulations.		
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste		
	disposal company.		
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).		
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.		
14. Transport information			
TDG			
UN number	UN3082		
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Resin:reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin)), Marine pollutant		
Transport hazard class(es)			
Class	9		
Subsidiary risk	- 		
Packing group Environmental hazards			
	Yes • Read safety instructions, SDS and emergency procedures before handling.		
IATA			
UN number	UN3082		
UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin:reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin))		
Transport hazard class(es)		····· (······ <b>-</b> p······ <b>··· ···</b> · <b>·</b> ·· <b>·</b> )	
	0		

9

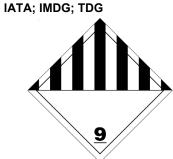
-111

Class

Packing group

Subsidiary risk

Environmental hazards	Yes
ERG Code	9L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo aircraft	Allowed with restrictions.
Cargo aircraft only	Allowed with restrictions.
IMDG	
UN number	UN3082
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Resin:reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin)), MARINE POLLUTANT
Transport hazard class(es)	
Class	9
Subsidiary risk	-
Packing group	
Environmental hazards	
Marine pollutant	Yes
EmS	F-A, S-F
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not established.



### Marine pollutant



### **General information**

IMDG Regulated Marine Pollutant.

15. Regulatory information	
Canadian regulations	•

This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

contains all the information required by the HPR.	
Controlled Drugs and Substances Act	
Not regulated.	
Export Control List (CEPA 1999, Schedule 3)	
Not listed.	
Greenhouse Gases	
Not listed.	
Ontario. Toxic Substances. Toxic Reduction Act, 2009. Regulation 455/09 (July 1, 20	)11)
Antimony trioxide (CAS 1309-64-4)	
Precursor Control Regulations	
Not regulated.	

# International regulations Stockholm Convention Not applicable. Rotterdam Convention Not applicable. Kyoto Protocol Not applicable. Montreal Protocol Not applicable. Basel Convention Not applicable. International Inventories Country(s) or region Australia Australia Canada China

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information

Issue date02-July-2023Revision date07-August-2023Version No.03DisclaimerITW Performance Polymers cannot anticipate all conditions product, or the products of other manufacturers in combination	
Version No.       03         Disclaimer       ITW Performance Polymers cannot anticipate all conditions	
<b>Disclaimer</b> ITW Performance Polymers cannot anticipate all conditions	
the user's responsibility to ensure safe conditions for handl product, and to assume liability for loss, injury, damage or information provided in this Safety Data Sheet is correct to and belief at the date of its publication. The information rela designated and may not be valid for such material used in in any process, unless specified in the text. The information for safe handling, use, processing, storage, transportation,	It is with its product, may be used. It is ling, storage and disposal of the expense due to improper use. The the best of our knowledge, information ates only to the specific material combination with any other materials or n given is designed only as a guidance
Revision informationProduct and Company Identification: EU Poison Centre Physical & Chemical Properties: Multiple Properties	