SAFETY DATA SHEET

1. Identification

| Insulcast 333 Black - Part | A |
|----------------------------|--|
| | |
| IE156R | |
| Not available. | |
| None known. | |
| Distributor information | |
| | |
| ITW Performance Polymers | |
| 130 Commerce Drive | |
| Montgomeryville, PA 18936 | |
| United States | |
| Customer Service | 215-855-8450 |
| www.itwperformancepolyme | rs.com |
| Not available. | |
| EHS Department | |
| CHEMTREC | 800-424-9300 |
| International | 703-527-3887 |
| | IE156R Not available. None known. istributor information ITW Performance Polymers 130 Commerce Drive Montgomeryville, PA 18936 United States Customer Service www.itwperformancepolyme Not available. EHS Department CHEMTREC |

2. Hazard(s) identification

| z. mazaru(3) mentincation | | |
|---------------------------|--|--|
| Physical hazards | Not classified. | |
| Health hazards | Skin corrosion/irritation | Category 2 |
| | Serious eye damage/eye irritation | Category 2A |
| | Sensitization, skin | Category 1 |
| Environmental hazards | Hazardous to the aquatic environment, acute hazard | Category 3 |
| | Hazardous to the aquatic environment, long-term hazard | Category 2 |
| OSHA defined hazards | Not classified. | |
| Label elements | | |
| Signal word | Warning | |
| Hazard statement | Causes skin irritation. May cause an allergic s to aquatic life. Toxic to aquatic life with long la | kin reaction. Causes serious eye irritation. Harmful sting effects. |
| Precautionary statement | | |
| Prevention | Avoid breathing mist/vapors. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear eye protection/face protection. Wear protective gloves. | |
| Response | If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. Collect spillage. | |
| Storage | Not available. | |
| Disposal | Dispose of contents/container in accordance v | vith local/regional/national/international regulations. |

 Disposal
 Dispose of contents/container in accordance with local/regional/national/international regulations.

 Hazard(s) not otherwise
 None known.

 classified (HNOC)
 Contents/container in accordance with local/regional/national/international regulations.

86.03% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 49.86% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

3. Composition/information on ingredients

| Mixtures | | | |
|--|--|--|--|
| Chemical name | Common name and synonyms | CAS number | % |
| Alumina Trihydrate | | 21645-51-2 | 30 - 60 |
| Epoxy Resin:reaction Product Bisphenol A And Epichlorohydri (refer To Epichlorohydrin) | | 25068-38-6 | 30 - 60 |
| Oxirane, Mono[(c12-14-alkyloxy)methyl] Derivatives [alkyl (c12-14) Glyci Ether] | dyl | 68609-97-2 | 10 - 30 |
| Antimony Trioxide | | 1309-64-4 | < 1 |
| Other components below report | able levels | | 1 - < 3 |
| 4. First-aid measures | | | |
| Inhalation | Move to fresh air. Call a physician if sympton | ns develop or persist. | |
| Skin contact | Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse. | | |
| Eye contact | Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists. | | |
| Ingestion | Rinse mouth. Get medical attention if sympto | ms occur. | |
| Most important symptoms/effects, acute and delayed | Severe eye irritation. Symptoms may include vision. Skin irritation. May cause redness and Rash. | | |
| Indication of immediate medical attention and special treatment needed | Provide general supportive measures and tre Symptoms may be delayed. | at symptomatically. Keep victi | n under observation. |
| General information | Ensure that medical personnel are aware of t protect themselves. Wash contaminated cloth | | ke precautions to |
| 5. Fire-fighting measures | | | |
| Suitable extinguishing media | Water fog. Foam. Dry chemical powder. Cart | oon dioxide (CO2). | |
| Unsuitable extinguishing media | Do not use water jet as an extinguisher, as th | is will spread the fire. | |
| Specific hazards arising from the chemical | During fire, gases hazardous to health may b | e formed. | |
| Special protective equipment and precautions for firefighters | Self-contained breathing apparatus and full p | rotective clothing must be wor | n in case of fire. |
| Fire fighting equipment/instructions | Move containers from fire area if you can do | so without risk. | |
| Specific methods | Use standard firefighting procedures and con | sider the hazards of other invo | lved materials. |
| General fire hazards | No unusual fire or explosion hazards noted. | | |
| 6. Accidental release mea | sures | | |
| Personal precautions, protective equipment and emergency procedures | Keep unnecessary personnel away. Keep pe appropriate protective equipment and clothin not touch damaged containers or spilled mate Ensure adequate ventilation. Local authoritie contained. For personal protection, see section | g during clean-up. Avoid breatl erial unless wearing appropriat s should be advised if significa | ning mist/vapors. Do e protective clothing. |

contained. For personal protection, see section 8 of the SDS.

| Methods and materials for | Prevent entry into waterways, sewer, baser | ments or confined areas. | |
|---|--|-----------------------------------|-------------------------------|
| containment and cleaning up | Large Spills: Stop the flow of material, if thi possible. Absorb in vermiculite, dry sand or recovery, flush area with water. | | |
| | Small Spills: Wipe up with absorbent mater remove residual contamination. | rial (e.g. cloth, fleece). Clea | n surface thoroughly to |
| | Never return spills to original containers for | re-use. For waste disposa | l. see section 13 of the SDS. |
| Environmental precautions | Avoid release to the environment. Inform a environmental releases. Prevent further lea drains, water courses or onto the ground. | ppropriate managerial or su | pervisory personnel of all |
| 7. Handling and storage | | | |
| Precautions for safe handling | Avoid breathing mist/vapors. Avoid contact exposure. Provide adequate ventilation. We release to the environment. Observe good | ear appropriate personal pr | otective equipment. Avoid |
| Conditions for safe storage, including any incompatibilities | Store in tightly closed container. Store awa SDS). | y from incompatible materia | als (see Section 10 of the |
| 8. Exposure controls/pers | sonal protection | | |
| | e the only constituents of the product which ha lents have no known exposure limits. | ave a PEL, TLV or other rec | commended exposure limit. |
| US. OSHA Table Z-1 Permis Components | sible Exposure Limits (PEL) for Air Contai Type | minants (29 CFR 1910.100 Value | 0) |
| Antimony Trioxide (CAS 1309-64-4) | PEL | 0.5 mg/m3 | |
| US. OSHA Table Z-3 Permis Components | sible Exposure Limits (PEL) for Mineral Du Type | usts (29 CFR 1910.1000) Value | Form |
| Alumina Trihydrate (CAS 21645-51-2) | TWA | 5 mg/m3 | Respirable fraction. |
| | | 15 mg/m3 | Total dust. |
| | | 50 mppcf | Total dust. |
| | | 15 mppcf | Respirable fraction. |
| US. ACGIH Threshold Limit Components | Values (TLV) Type | Value | Form |
| Antimony Trioxide (CAS 1309-64-4) | TWA | 0.02 mg/m3 | Inhalable fraction. |
| NIOSH. Immediately Danger Components | rous to Life or Health (IDLH) Values, as am Type | ended Value | |
| Antimony Trioxide (CAS 1309-64-4) | IDLH | 50 mg/m3 | |
| US. NIOSH: Pocket Guide to Components | o Chemical Hazards Recommended Expos Type | ure Limits (REL) Value | |
| Antimony Trioxide (CAS 1309-64-4) | TWA | 0.5 mg/m3 | |
| Biological limit values | No biological exposure limits noted for the i | ingredient(s). | |
| Appropriate engineering controls | Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower. | | |
| Individual protection measures, | such as personal protective equipment | | |
| Eye/face protection | Wear safety glasses with side shields (or g | oggles). Face shield is reco | ommended. |
| Skin protection | Wear appropriate chemical resistant gloves | | |

Hand protection Wear appropriate chemical resistant gloves.

| Other | Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended. |
|---|---|
| Respiratory protection Thermal hazards | In case of insufficient ventilation, wear suitable respiratory equipment. Wear appropriate thermal protective clothing, when necessary. |
| General hygiene considerations | Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace. |

| 9. Physical and chemical properties | |
|--|----------------------------|
| Appearance | Liquid. |
| Physical state | Liquid. |
| Form | Liquid. |
| Color | Black. |
| Odor | Slight. |
| Odor threshold | Not available. |
| рН | Not available. |
| Melting point/freezing point | Not available. |
| Initial boiling point and boiling range | Not available. |
| Flash point | >200.0 °F (>93.3 °C) |
| Evaporation rate | Not available. |
| Flammability (solid, gas) | Not applicable. |
| Upper/lower flammability or exp | losive limits |
| Explosive limit - lower (%) | Not available. |
| Explosive limit - upper (%) | Not available. |
| Vapor pressure | Not available. |
| Vapor density | Not available. |
| Relative density | Not available. |
| Solubility(ies) | |
| Solubility (water) | Not available. |
| Partition coefficient (n-octanol/water) | Not available. |
| Auto-ignition temperature | Not available. |
| Decomposition temperature | Not available. |
| Viscosity | Not available. |
| Other information | |
| Density | 12.92 lb/gal |
| Explosive properties | Not explosive. |
| Flammability class | Combustible IIIB estimated |
| Oxidizing properties | Not oxidizing. |
| Specific gravity | 1.55 |
| 10 Stability and reactivity | |

10. Stability and reactivity

| Reactivity | The product is stable and non-reactive under normal conditions of use, storage and transport. |
|-------------------------------------|---|
| Chemical stability | Material is stable under normal conditions. |
| Possibility of hazardous reactions | No dangerous reaction known under conditions of normal use. |
| Conditions to avoid | Avoid temperatures exceeding the flash point. Contact with incompatible materials. |
| Incompatible materials | Strong oxidizing agents. |
| Hazardous decomposition products | No hazardous decomposition products are known. |

11. Toxicological information

Information on likely routes of exposure

| Inhalation | Prolonged inhalation may be harmful. |
|--|---|
| Skin contact | Causes skin irritation. May cause an allergic skin reaction. |
| Eye contact | Causes serious eye irritation. |
| Ingestion | Expected to be a low ingestion hazard. |
| Symptoms related to the physical, chemical and toxicological characteristics | Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. |

Information on toxicological effects

| | Not known. | |
|---|--|--|
| Acute toxicity | | |
| Components | Species | Test Results |
| Alumina Trihydrate (CAS 21645-5 Acute | 1-2) | |
| Oral | | |
| LD50 | Rat | > 5000 mg/kg |
| Antimony Trioxide (CAS 1309-64- | | |
| Acute | ') | |
| Dermal | | |
| LD50 | Rabbit | > 2000 mg/kg |
| Oral | | |
| LD50 | Rat | > 20 g/kg |
| Skin corrosion/irritation | Causes skin irritation. | |
| Serious eye damage/eye irritation | Causes serious eye irritation. | |
| Respiratory or skin sensitization | n | |
| Respiratory sensitization | Not a respiratory sensitizer. | |
| Skin sensitization | May cause an allergic skin rea | action. |
| Germ cell mutagenicity | No data available to indicate p mutagenic or genotoxic. | product or any components present at greater than 0.1% are |
| Carcinogenicity | Not classifiable as to carcinogenicity to humans. | |
| IARC Monographs. Overall | Evaluation of Carcinogenicity | |
| Antimony Trioxide (CAS 1309-64-4) 2B Possibly carcinogenic to humans. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053) | | |
| Not listed. | | |
| US. National Toxicology Program (NTP) Report on Carcinogens | | |
| Antimony Trioxide (CAS | , | Reasonably Anticipated to be a Human Carcinogen. |
| Reproductive toxicity | | o cause reproductive or developmental effects. |
| Specific target organ toxicity - single exposure | Not classified. | |
| Specific target organ toxicity - repeated exposure | Not classified. | |
| Aspiration hazard | Not an aspiration hazard. | |
| Chronic effects | Prolonged inhalation may be h | narmful. |
| 12. Ecological information | | |
| Ecotoxicity | Toxic to aquatic life with long l | asting effects. |
| Persistence and degradability | No data is available on the de | gradability of any ingredients in the mixture. |
| Bioaccumulative potential | | |
| | | |

No data available.

Mobility in soil

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

| 13. Disposal considerations | | |
|--|--|--|
| Disposal instructions | Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations. | |
| Local disposal regulations | Dispose in accordance with all applicable regulations. | |
| Hazardous waste code | The waste code should be assigned in discussion between the user, the producer and the waste disposal company. | |
| Waste from residues / unused products | Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). | |
| Contaminated packaging | Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal. | |

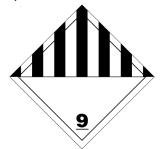
14. Transport information

DOT

Not regulated as dangerous goods.

ΙΑΤΑ

| UN number | UN3082 |
|--|--|
| UN proper shipping name | Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin:reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin)) |
| Transport hazard class(es) | |
| Class | 9 |
| Subsidiary risk | - |
| Packing group | III |
| Environmental hazards | Yes |
| ERG Code | 9L |
| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. |
| Other information | |
| Passenger and cargo aircraft | Allowed with restrictions. |
| Cargo aircraft only | Allowed with restrictions. |
| IMDG | |
| UN number | UN3082 |
| UN proper shipping name | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Resin:reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin)), MARINE POLLUTANT |
| Transport hazard class(es) | |
| Class | 9 |
| Subsidiary risk | - |
| Packing group | |
| Environmental hazards | |
| Marine pollutant | Yes |
| EmS | F-A, S-F |
| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. |
| Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code | Not established. |
| IATA; IMDG | |
| | |



Marine pollutant

General information



IMDG Regulated Marine Pollutant.

| 15. Regulatory informa | tion |
|--|---|
| US federal regulations | This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. |
| US EPCRA (SARA T | itle III) Section 313 - Toxic Chemical: De minimis concentration |
| | e (CAS 1309-64-4) % 1.0 N010 itle III) Section 313 - Toxic Chemical: Listed substance |
| Antimony Trioxide | e (CAS 1309-64-4) Listed. N010 |
| Toxic Substances Contro | ol Act (TSCA) |
| TSCA Section 12(b) | Export Notification (40 CFR 707, Subpt. D) |
| Not regulated. | |
| CERCLA Hazardous Sub | ostance List (40 CFR 302.4) |
| Antimony Trioxide (CA SARA 304 Emergency re | , |
| Not regulated. OSHA Specifically Regul Not listed. | lated Substances (29 CFR 1910.1001-1053) |
| Superfund Amendments and | Reauthorization Act of 1986 (SARA) |
| SARA 302 Extremely haz Not listed. | zardous substance |
| SARA 311/312 Hazardou chemical | s Yes |
| Classified hazard categories | Skin corrosion or irritation Serious eye damage or eye irritation Respiratory or skin sensitization |
| SARA 313 (TRI reporting Not regulated. |) |
| Other federal regulations | |
| Clean Air Act (CAA) Sect | tion 112 Hazardous Air Pollutants (HAPs) List |
| Antimony Trioxide (CA Clean Air Act (CAA) Sect | AS 1309-64-4) tion 112(r) Accidental Release Prevention (40 CFR 68.130) |
| Not regulated. | |
| Safe Drinking Water Act (SDWA) | Contains component(s) regulated under the Safe Drinking Water Act. |
| US state regulations | |
| US. California. Candidate (a)) | e Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. |
| Antimony Trioxide (CA | AS 1309-64-4) |
| California Proposition 65 | 5 |
| WARNING: | This product can expose you to chemicals including Antimony Trioxide, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov. |
| California Propositio | on 65 - CRT: Listed date/Carcinogenic substance |

Antimony Trioxide (CAS 1309-64-4)

Listed: October 1, 1990

International Inventories

| Country(s) or region | Inventory name | On inventory (yes/no)* |
|-----------------------------|---|------------------------|
| Australia | Australian Inventory of Industrial Chemicals (AICIS) | Yes |
| Canada | Domestic Substances List (DSL) | Yes |
| Canada | Non-Domestic Substances List (NDSL) | No |
| China | Inventory of Existing Chemical Substances in China (IECSC) | Yes |
| Europe | European Inventory of Existing Commercial Chemical Substances (EINECS) | No |
| Europe | European List of Notified Chemical Substances (ELINCS) | No |
| Japan | Inventory of Existing and New Chemical Substances (ENCS) | No |
| Korea | Existing Chemicals List (ECL) | Yes |
| New Zealand | New Zealand Inventory | Yes |
| Philippines | Philippine Inventory of Chemicals and Chemical Substances (PICCS) | Yes |
| Taiwan | Taiwan Chemical Substance Inventory (TCSI) | Yes |
| United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory | Yes |

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

| - | • |
|----------------------|---|
| Issue date | 02-01-2019 |
| Revision date | 08-07-2023 |
| Version # | 04 |
| HMIS® ratings | Health: 2 Flammability: 1 Physical hazard: 1 Personal protection: B |
| NFPA ratings | Health: 2 Flammability: 1 Instability: 1 |
| Disclaimer | ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release. |
| Revision information | Product and Company Identification: EU Poison Centre Physical & Chemical Properties: Multiple Properties |