

# SAFETY DATA SHEET

## 1. Identification

**Product identifier** Insulcast 140 FR - Part A

**Other means of identification**  
**SKU#** IE208R

**Recommended use** Not available.

**Recommended restrictions** None known.

**Manufacturer/Importer/Supplier/Distributor information**  
**Manufacturer**

**Company name** ITW Performance Polymers

**Address** 130 Commerce Drive  
Montgomeryville, PA 18936  
United States

**Telephone** Customer Service 215-855-8450

**Website** [www.itwperformancepolymers.com](http://www.itwperformancepolymers.com)

**E-mail** Not available.

**Contact person** EHS Department

**Emergency phone number** CHEMTREC 800-424-9300  
International 703-527-3887

## 2. Hazard(s) identification

**Physical hazards** Not classified.

**Health hazards** Acute toxicity, dermal Category 4  
Skin corrosion/irritation Category 2  
Serious eye damage/eye irritation Category 2  
Sensitization, skin Category 1

**Environmental hazards** Hazardous to the aquatic environment, acute hazard Category 3  
Hazardous to the aquatic environment, long-term hazard Category 2

**OSHA defined hazards** Not classified.

**Label elements**



**Signal word** Warning

**Hazard statement** Harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful to aquatic life. Toxic to aquatic life with long lasting effects.

### Precautionary statement

#### Prevention

Avoid breathing mist/vapors. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear eye protection/face protection. Wear protective gloves/protective clothing.

#### Response

If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. Collect spillage.

#### Storage

Not available.

#### Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

**Hazard(s) not otherwise classified (HNOC)** None known.

**3. Composition/information on ingredients****Mixtures**

Chemical name	Common name and synonyms	CAS number	%
Aluminium Oxide		1344-28-1	60 - 100
Epoxy Resin:--reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin)	EPOXY RESIN	25068-38-6	10 - 30
BUTYL GLYCIDYL ETHER		2426-08-6	1 - 5
Carbon Black		1333-86-4	0.1 - 1
Other components below reportable levels			10 - 30

**4. First-aid measures**

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Remove contaminated clothing immediately and wash skin with soap and water. Get medical advice/attention if you feel unwell. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. Get medical advice/attention if you feel unwell.
<b>Most important symptoms/effects, acute and delayed</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

**5. Fire-fighting measures**

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

**6. Accidental release measures**

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	Prevent entry into waterways, sewer, basements or confined areas.  Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.  Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.  Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

**Environmental precautions**

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

**7. Handling and storage****Precautions for safe handling**

Avoid breathing mist/vapors. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities**

Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

**8. Exposure controls/personal protection****Occupational exposure limits**

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

**US. OSHA Table Z-1 Permissible Exposure Limits (PEL) for Air Contaminants (29 CFR 1910.1000)**

Components	Type	Value	Form
Aluminium Oxide (CAS 1344-28-1)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
BUTYL GLYCIDYL ETHER (CAS 2426-08-6)	PEL	270 mg/m3	
		50 ppm	
Carbon Black (CAS 1333-86-4)	PEL	3.5 mg/m3	

**US. OSHA Table Z-3 Permissible Exposure Limits (PEL) for Mineral Dusts (29 CFR 1910.1000)**

Components	Type	Value	Form
Aluminium Oxide (CAS 1344-28-1)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Carbon Black (CAS 1333-86-4)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.

**US. ACGIH Threshold Limit Values (TLV)**

Components	Type	Value	Form
BUTYL GLYCIDYL ETHER (CAS 2426-08-6)	TWA	3 ppm	
Carbon Black (CAS 1333-86-4)	TWA	3 mg/m3	Inhalable fraction.

**NIOSH. Immediately Dangerous to Life or Health (IDLH) Values, as amended**

Components	Type	Value
BUTYL GLYCIDYL ETHER (CAS 2426-08-6)	IDLH	250 ppm
Carbon Black (CAS 1333-86-4)	IDLH	1750 mg/m3

**US. NIOSH: Pocket Guide to Chemical Hazards Recommended Exposure Limits (REL)**

Components	Type	Value
BUTYL GLYCIDYL ETHER (CAS 2426-08-6)	Ceiling	30 mg/m3
		5.6 ppm

**US. NIOSH: Pocket Guide to Chemical Hazards Recommended Exposure Limits (REL)**

Components	Type	Value
Carbon Black (CAS 1333-86-4)	TWA	0.1 mg/m3

**Biological limit values** No biological exposure limits noted for the ingredient(s).

**Exposure guidelines****US ACGIH Threshold Limit Values: Skin designation**

BUTYL GLYCIDYL ETHER (CAS 2426-08-6)

Danger of cutaneous absorption

**Appropriate engineering controls** Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection** Wear safety glasses with side shields (or goggles). Face shield is recommended.

**Skin protection**

**Hand protection** Wear appropriate chemical resistant gloves.

**Other** Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

**Respiratory protection** In case of insufficient ventilation, wear suitable respiratory equipment.

**Thermal hazards** Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations** Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

**9. Physical and chemical properties**

<b>Appearance</b>	Liquid.
<b>Physical state</b>	Liquid.
<b>Form</b>	Liquid.
<b>Color</b>	Black.
<b>Odor</b>	Slight.
<b>Odor threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	Not available.
<b>Initial boiling point and boiling range</b>	608 °F (320 °C) estimated
<b>Flash point</b>	265.0 °F (129.4 °C) estimated
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not applicable.
<b>Upper/lower flammability or explosive limits</b>	
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	Not available.
<b>Vapor density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Not available.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.

**Other information**

Density	2.42 g/cm <sup>3</sup>
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
Specific gravity	2.42

**10. Stability and reactivity**

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

**11. Toxicological information****Information on likely routes of exposure**

Inhalation	Prolonged inhalation may be harmful.
Skin contact	Harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction.
Eye contact	Causes serious eye irritation.
Ingestion	Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
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**Information on toxicological effects**

Acute toxicity	Harmful in contact with skin. Harmful in contact with skin.
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Components	Species	Test Results
Aluminium Oxide (CAS 1344-28-1)		
<u>Acute</u>		
Oral		
LD50	Rat	> 5000 mg/kg
BUTYL GLYCIDYL ETHER (CAS 2426-08-6)		
<u>Acute</u>		
Dermal		
LD50	Rabbit	0.788 g/kg
Carbon Black (CAS 1333-86-4)		
<u>Acute</u>		
Oral		
LD50	Rat	> 8000 mg/kg

Skin corrosion/irritation	Causes skin irritation.
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Serious eye damage/eye irritation	Causes serious eye irritation.
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**Respiratory or skin sensitization****ACGIH sensitization**

n-Butyl glycidyl ether (BGE) (CAS 2426-08-6)	Dermal sensitization
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Respiratory sensitization	Not a respiratory sensitizer.
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Skin sensitization	May cause an allergic skin reaction.
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Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
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Carcinogenicity	Risk of cancer cannot be excluded with prolonged exposure.
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**IARC Monographs. Overall Evaluation of Carcinogenicity**

BUTYL GLYCIDYL ETHER (CAS 2426-08-6)

2B Possibly carcinogenic to humans.

Carbon Black (CAS 1333-86-4)

2B Possibly carcinogenic to humans.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)**

Not listed.

**US. National Toxicology Program (NTP) Report on Carcinogens**

Carbon Black (CAS 1333-86-4)

Known To Be Human Carcinogen.

<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.
<b>Specific target organ toxicity - single exposure</b>	Not classified.
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.
<b>Aspiration hazard</b>	Not an aspiration hazard.
<b>Chronic effects</b>	Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

**12. Ecological information**

<b>Ecotoxicity</b>	Toxic to aquatic life with long lasting effects.
<b>Persistence and degradability</b>	No data is available on the degradability of any ingredients in the mixture.
<b>Bioaccumulative potential</b>	
<b>Partition coefficient n-octanol / water (log Kow)</b>	
BUTYL GLYCIDYL ETHER	0.63
<b>Mobility in soil</b>	No data available.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

**13. Disposal considerations**

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

**14. Transport information****DOT**

Not regulated as dangerous goods.

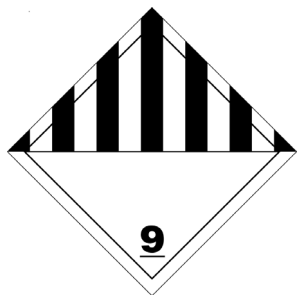
**IATA**

<b>UN number</b>	UN3082
<b>UN proper shipping name</b>	Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin:--reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin))
<b>Transport hazard class(es)</b>	
<b>Class</b>	9
<b>Subsidiary risk</b>	-
<b>Packing group</b>	III
<b>Environmental hazards</b>	Yes
<b>ERG Code</b>	9L
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Other information</b>	
<b>Passenger and cargo aircraft</b>	Allowed with restrictions.
<b>Cargo aircraft only</b>	Allowed with restrictions.

## IMDG

UN number	UN3082
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Resin:--reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin)), MARINE POLLUTANT
Transport hazard class(es)	
Class	9
Subsidiary risk	-
Packing group	III
Environmental hazards	
Marine pollutant	Yes
EmS	F-A, S-F
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not established.

IATA; IMDG



Marine pollutant



General information      IMDG Regulated Marine Pollutant.

## 15. Regulatory information

**US federal regulations**      This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

### US EPCRA (SARA Title III) Section 313 - Toxic Chemical: De minimis concentration

Aluminium Oxide (CAS 1344-28-1)      % 1.0

### US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

Aluminium Oxide (CAS 1344-28-1)      Listed.

### Toxic Substances Control Act (TSCA)

#### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

### CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

### SARA 304 Emergency release notification

Not regulated.

### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)****SARA 302 Extremely hazardous substance**

Not listed.

**SARA 311/312 Hazardous chemical**

Yes

**Classified hazard categories**

Acute toxicity (any route of exposure)  
Skin corrosion or irritation  
Serious eye damage or eye irritation  
Respiratory or skin sensitization

**SARA 313 (TRI reporting)**

Chemical name	CAS number	% by wt.
Aluminium Oxide	1344-28-1	60 - 100

**Other federal regulations****Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

**Safe Drinking Water Act (SDWA)**

Not regulated.

**US state regulations****US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**

BUTYL GLYCIDYL ETHER (CAS 2426-08-6)

Carbon Black (CAS 1333-86-4)

**California Proposition 65**

**WARNING:** This product can expose you to Carbon Black, which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**California Proposition 65 - CRT: Listed date/Carcinogenic substance**

Carbon Black (CAS 1333-86-4)

Listed: February 21, 2003

**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

**16. Other information, including date of preparation or last revision**

Issue date	06-17-2014
Revision date	08-04-2023
Version #	06



**HMIS® ratings**

Health: 2  
Flammability: 1  
Physical hazard: 1

**NFPA ratings**

Health: 2  
Flammability: 1  
Instability: 1

**Disclaimer**

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

**Revision information**

Physical & Chemical Properties: Multiple Properties