SAFETY DATA SHEET

1. Identification

Product identifier Insulcure 9 - Part B

Other means of identification

SKU# IE328H

Recommended use Not available.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name ITW Performance Polymers
Address 130 Commerce Drive
Montgomeryville, PA 18936

United States

Telephone Customer Service 215-855-8450

Website www.itwperformancepolymers.com

E-mail Not available.

Contact person EHS Department

Emergency phone number CHEMTREC 800-424-9300

International 703-527-3887

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Acute toxicity, oral Category 4

Acute toxicity, dermal Category 4
Skin corrosion/irritation Category 1A
Serious eye damage/eye irritation Category 1
Sensitization, skin Category 1
Hazardous to the aquatic environment, acute Category 2

Environmental hazards Hazardous to the aquatic environment, acute

hazard

Hazardous to the aquatic environment,

Category 2

long-term hazard

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Harmful if swallowed. Harmful in contact with skin. Causes severe skin burns and eye damage.

May cause an allergic skin reaction. Causes serious eye damage. Toxic to aquatic life. Toxic to

aquatic life with long lasting effects. Harmful to aquatic life with long lasting effects.

Precautionary statement

Prevention Do not breathe mist/vapors. Wash thoroughly after handling. Do not eat, drink or smoke when

using this product. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face

protection.

Response Rinse mouth. If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off

immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or

rash occurs: Get medical advice/attention. Collect spillage.

Storage Store locked up.

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)

None known.

Supplemental information

None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
TETRAETHYLENEPENTAMINE		112-57-2	60 - 100

4. First-aid measures

Inhalation

Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact

Remove contaminated clothing immediately and wash skin with soap and water. Chemical burns must be treated by a physician. Get medical advice/attention if you feel unwell. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.

Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.

Ingestion

Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Most important symptoms/effects, acute and

symptoms/effects, acute and delayed

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing media

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting

Move containers from fire area if you can do so without risk.

equipment/instructions
Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Prevent entry into waterways, sewer, basements or confined areas.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Do not breathe mist/vapors. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Avoid prolonged exposure. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OARS. Workplace Environmental Exposure Level (WEEL) Guide

Components	Туре	Value	Form
TETRAETHYLENEPENTA MINE (CAS 112-57-2)	TWA	5 mg/m3	Aerosol.
		1 ppm	Aerosol.

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines

US WEEL Guides: Skin designation

TETRAETHYLENEPENTAMINE (CAS 112-57-2)

Can be absorbed through the skin.

Appropriate engineering

controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles) and a face shield. Face shield is

recommended.

Skin protection

Thermal hazards

Hand protection Wear appropriate chemical resistant gloves.

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection

Wear appropriate thermal protective clothing, when necessary.

In case of insufficient ventilation, wear suitable respiratory equipment.

General hygiene considerations

Keep away from food and drink. Always observe good personal hygiene measures, such as

washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing

should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance Liquid. **Physical state** Liquid. Liquid. **Form** Color Amber Odor Ammoniacal. Not available. **Odor threshold** Not available. Ha Melting point/freezing point Not available. 356 °F (180 °C) Initial boiling point and boiling

range

Flash point >275.0 °F (>135.0 °C)

Not available. **Evaporation rate** Not applicable. Flammability (solid, gas)

Upper/lower flammability or explosive limits

Explosive limit - lower (%) Not available. Explosive limit - upper (%) Not available. 0.01 mm Ha Vapor pressure Not available. Vapor density Not available.

Relative density Solubility(ies)

Not available. Solubility (water) Not available. Partition coefficient

(n-octanol/water)

Not available. **Auto-ignition temperature** Not available. **Decomposition temperature Viscosity** Not available.

Other information

0.99 g/cm3 Density **Explosive properties** Not explosive.

Combustible IIIB estimated Flammability class

Oxidizing properties Not oxidizing

Specific gravity 0.99

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions. Possibility of hazardous Hazardous polymerization does not occur.

reactions

Conditions to avoid Contact with incompatible materials.

Incompatible materials Peroxides. Phenols.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

May cause irritation to the respiratory system. Prolonged inhalation may be harmful. Inhalation

Skin contact Causes severe skin burns. Harmful in contact with skin. May cause an allergic skin reaction.

Eye contact Causes serious eye damage.

Causes digestive tract burns. Harmful if swallowed. Ingestion

Symptoms related to the physical, chemical and toxicological characteristics Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including

blindness could result.

Information on toxicological effects

Harmful in contact with skin. Harmful if swallowed. Acute toxicity

Components Species **Test Results**

TETRAETHYLENEPENTAMINE (CAS 112-57-2)

Acute Dermal

LD50 Rabbit 0.66 g/kg

Skin corrosion/irritation Causes severe skin burns and eye damage.

Serious eye damage/eye

Causes serious eye damage.

irritation

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicityNo data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity Toxic to aquatic life.

Persistence and degradability

No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

TETRAETHYLENEPENTAMINE 1.503

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Dispose of this material and its container to hazardous or special waste collection point. Incinerate

the material under controlled conditions in an approved incinerator. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical

or used container. Dispose of contents/container in accordance with

local/regional/national/international regulations.

Local disposal regulations

Dispose in accordance with all applicable regulations.

Hazardous waste code

D002: Waste Corrosive material [pH ≤2 or =>12.5, or corrosive to steel]

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

DOT

UN number UN3066 UN proper shipping name Paint

Transport hazard class(es)

Class 8
Subsidiary risk Label(s) 8
Packing group III

Environmental hazards

Marine pollutant No.

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Special provisions B52, IB3, T4, TP1, TP29

Packaging exceptions 154 Packaging non bulk 173 Packaging bulk 241

IATA

UN3066 **UN** number Paint **UN** proper shipping name

Transport hazard class(es)

Class 8 Subsidiary risk Ш Packing group **Environmental hazards** Yes **ERG Code** 8L

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Other information

Allowed with restrictions.

Passenger and cargo aircraft

Allowed with restrictions. Cargo aircraft only

IMDG

UN3066 **UN** number

UN proper shipping name

PAINT, MARINE POLLUTANT

Transport hazard class(es)

Class 8 Subsidiary risk **Packing group** Ш

Environmental hazards

Yes Marine pollutant F-A, S-B

EmS

Transport in bulk according to Annex II of MARPOL 73/78 and

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Not established.

the IBC Code DOT



IATA; IMDG



Marine pollutant



General information IMDG Regulated Marine Pollutant.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous Yes

chemical

Classified hazard Acute toxicity (any route of exposure)

categories Skin corrosion or irritation

Serious eye damage or eye irritation Respiratory or skin sensitization

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act Not regulated.

(SDWA)

US state regulations

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes

Material name: Insulcure 9 - Part B
IE328H Version #: 06 Revision date: 08-04-2023 Issue date: 07-02-2014

Country(s) or region Inventory name On inventory (yes/no)* Europe European List of Notified Chemical Substances (ELINCS) Inventory of Existing and New Chemical Substances (ENCS) Yes Japan Korea Existing Chemicals List (ECL) Yes New Zealand New Zealand Inventory Yes **Philippines** Philippine Inventory of Chemicals and Chemical Substances Yes

(PICCS)

Taiwan Taiwan Chemical Substance Inventory (TCSI)

United States & Puerto Rico

Toxic Substances Control Act (TSCA) Inventory

Yes

16. Other information, including date of preparation or last revision

 Issue date
 07-02-2014

 Revision date
 08-04-2023

Version # 06

HMIS® ratings Health: 3

Flammability: 1 Physical hazard: 1 Personal protection: B

NFPA ratings Health: 3

Flammability: 1 Instability: 1

Disclaimer ITW Performance Polymers cannot anticipate all conditions under which this information and its

product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or

in any process, unless specified in the text. The information given is designed only as a guidance

for safe handling, use, processing, storage, transportation, disposal and release.

Revision information Physical & Chemical Properties: Multiple Properties

^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).