SAFETY DATA SHEET

1. Identification

1. Identification				
Product identifier	Insulcast RTVS 27 HTC - F	Part A		
Other means of identification				
SKU#	IS117R			
Recommended use	Not available.			
Recommended restrictions	None known.			
Manufacturer/Importer/Supplier	r/Distributor information			
Manufacturer				
Company name	ITW Performance Polymers			
Address	130 Commerce Drive			
	Montgomeryville, PA 18936 United States			
Telephone	Customer Service	215-855-8450		
Website	www.itwperformancepolyme	ers.com		
E-mail	Not available.			
Contact person	EHS Department	000 404 0000		
Emergency phone number	CHEMTREC International	800-424-9300 703-527-3887		
		103-321-3001		
2. Hazard(s) identification	1			
Physical hazards	Not classified.			
Health hazards	Acute toxicity, oral		Category 5	
	Acute toxicity, dermal		Category 5	
Environmental hazards	Hazardous to the aquatic er hazard	ivironment, acute	Category 3	
	Hazardous to the aquatic er long-term hazard	ivironment,	Category 3	
OSHA defined hazards	Not classified.			
Label elements				
Hazard symbol	None.			
Signal word	Warning			
Hazard statement	May be harmful if swallowed to aquatic life with long lasti		in contact with skin. Harmful to a	quatic life. Harmful
Precautionary statement				
Prevention	Avoid release to the environ	ment.		
Response	Not available.			
Storage	Not available.			
Disposal	Dispose of contents/contain	er in accordance v	vith local/regional/national/interna	tional regulations.
Hazard(s) not otherwise classified (HNOC)	None known.			
Supplemental information	the mixture consists of com	ponent(s) of unkno	s) of unknown acute inhalation to wn acute hazards to the aquatic s) of unknown long-term hazards	environment.
3. Composition/informati	on on ingredients			
Mixtures				
Chemical name	Common name and sy	nonyms	CAS number	%

Aluminium Oxide

60 - 100

1344-28-1

Chemical name	Common name and synonyms	CAS number	%	
Silicone Polymer		Proprietary	10 - 30	
Polydimethylsiloxane		63148-62-9	1 - 5	
Quartz		14808-60-7	1 - 5	
Carbon Black		1333-86-4	0.1 - 1	
Other components below report	able levels		0 - 0.1	
4. First-aid measures				
Inhalation	Move to fresh air. Call a physician if symptom	ns develop or persist.		
Skin contact	Wash off with soap and water. Get medical a attention if irritation develops and persists. W			
Eye contact	Do not rub eyes. Rinse with water. Get medic	cal attention if irritation develops	s and persists.	
Ingestion	Rinse mouth. If vomiting occurs, keep head le Get medical advice/attention if you feel unwe		esn't get into the lungs	
Most important symptoms/effects, acute and delayed	Dusts may irritate the respiratory tract, skin a	nd eyes.		
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and tre Symptoms may be delayed.	at symptomatically. Keep victin	n under observation.	
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.			
5. Fire-fighting measures				
Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Cart	oon dioxide (CO2).		
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as the	is will spread the fire.		
Specific hazards arising from the chemical	During fire, gases hazardous to health may b	e formed.		
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full p	rotective clothing must be worr	n in case of fire.	
Fire fighting equipment/instructions	Move containers from fire area if you can do	so without risk.		
Specific methods	Use standard firefighting procedures and con	sider the hazards of other invo	lved materials.	
General fire hazards	No unusual fire or explosion hazards noted.			
6. Accidental release meas	sures			
Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep per appropriate protective equipment and clothing respirator if there is a risk of exposure to dus touch damaged containers or spilled material Ensure adequate ventilation. Local authorities contained. For personal protection, see section	g during clean-up. Use a NIOS t/fume at levels exceeding the e unless wearing appropriate pro s should be advised if significar	H/MSHA approved exposure limits. Do no otective clothing.	
Methods and materials for containment and cleaning up	Prevent product from entering drains. Stop the flow of material, if this is without risk.			

Large Spills: Wet down with water and dike for later disposal. Absorb in vermiculite, dry sand or earth and place into containers. Shovel the material into waste container. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautions Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Do not taste or swallow. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Components	Туре	Value	Form
Aluminium Oxide (CAS 1344-28-1)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
Carbon Black (CAS 1333-86-4)	PEL	3.5 mg/m3	
Quartz (CAS 14808-60-7)	PEL	0.05 mg/m3	Respirable dust.
US. OSHA Table Z-3 Permissible E	Exposure Limits (PEL) for Min	eral Dusts (29 CFR 1910.1000)	
Components	Туре	Value	Form
Aluminium Oxide (CAS 1344-28-1)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Carbon Black (CAS 1333-86-4)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Quartz (CAS 14808-60-7)	TWA	0.1 mg/m3	Respirable.
		2.4 mppcf	Respirable.
US. ACGIH Threshold Limit Values	s (TLV)		
Components	Туре	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	3 mg/m3	Inhalable fraction.
Quartz (CAS 14808-60-7)	TWA	0.025 mg/m3	Respirable fraction.
NIOSH. Immediately Dangerous to Components	Life or Health (IDLH) Values, Type	as amended Value	
Carbon Black (CAS 1333-86-4)	IDLH	1750 mg/m3	
Quartz (CAS 14808-60-7)	IDLH	50 mg/m3	
US. NIOSH: Pocket Guide to Chen Components	nical Hazards Recommended Type	Exposure Limits (REL) Value	Form
Carbon Black (CAS 1333-86-4)	TWA	0.1 mg/m3	
Quartz (CAS 14808-60-7)	TWA	0.05 mg/m3	Respirable dust.

Appropriate engineering controls	Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn.
Individual protection measures,	such as personal protective equipment
Eye/face protection	Wear safety glasses with side shields (or goggles).
Skin protection	
Hand protection	Wear appropriate chemical resistant gloves.
Other	Wear appropriate chemical resistant clothing.
Respiratory protection	Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

9. Physical and chemical	
Appearance	Liquid.
Physical state	Liquid.
Form	Liquid.
Color	Grey.
Odor	Slight.
Odor threshold	Not available.
рН	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	485.0 °F (251.7 °C)
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or exp	losive limits
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	16.55 lb/gal
Explosive properties	Not explosive.
Flammability class	Combustible IIIB estimated
Oxidizing properties	Not oxidizing.
Specific gravity	1.99
VOC	0

10. Stability and react	tivity
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Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of ex	xposure		
Inhalation	Dust may irritate respiratory system. Prolonged inhalation may be harmful.		
Skin contact	May be harmful in contact with skin. Dust or powder may irritate the skin.		
Eye contact	Dust may irritate the eyes.		
Ingestion	May be harmful if swallowed.		
Symptoms related to the physical, chemical and toxicological characteristics	Dusts may irritate the respirate	bry tract, skin and eyes.	
Information on toxicological effe	ects		
Acute toxicity	May be harmful in contact with	n skin. May be harmful if swallowed.	
Components	Species	Test Results	
Aluminium Oxide (CAS 1344-28-1)			
Acute			
Oral	Det		
LD50	Rat	> 5000 mg/kg	
Carbon Black (CAS 1333-86-4)			
<u>Acute</u> Oral			
LD50	Rat	> 8000 mg/kg	
Skin corrosion/irritation	Prolonged skin contact may ca	5 5	
Serious eye damage/eye	Direct contact with eyes may cause temporary irritation.		
irritation	, ,		
Respiratory or skin sensitization	1		
Respiratory sensitization	Not a respiratory sensitizer.		
Skin sensitization	This product is not expected to cause skin sensitization.		
Germ cell mutagenicity	No data available to indicate p mutagenic or genotoxic.	roduct or any components present at greater than 0.1% are	
Carcinogenicity	Not classifiable as to carcinog	enicity to humans.	
- ·	Evaluation of Carcinogenicity		
Carbon Black (CAS 1333-			
Quartz (CAS 14808-60-7) OSHA Specifically Regulate) d Substances (29 CFR 1910.10	1 Carcinogenic to humans. 001-1053)	
Quartz (CAS 14808-60-7)		Cancer	
	gram (NTP) Report on Carcine	ogens	
Carbon Black (CAS 1333- Quartz (CAS 14808-60-7)		Known To Be Human Carcinogen. Known To Be Human Carcinogen.	
Reproductive toxicity	This product is not expected to	o cause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	Not classified.		
Specific target organ toxicity - repeated exposure	Not classified.		

Chronic effects	Prolonged inhalation may be harmful.
•	
Aspiration hazard	Not an aspiration hazard.

Ecotoxicity	Harmful to aquatic life with long lasting effects.
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.
Bioaccumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creatior potential, endocrine disruption, global warming potential) are expected from this component.

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Not established. Annex II of MARPOL 73/78 and the IBC Code

15. Regulatory information

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication **US federal regulations** Standard, 29 CFR 1910.1200. US EPCRA (SARA Title III) Section 313 - Toxic Chemical: De minimis concentration Aluminium Oxide (CAS 1344-28-1) % 1.0 US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance Aluminium Oxide (CAS 1344-28-1) Listed. **Toxic Substances Control Act (TSCA)** TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D) Not regulated. CERCLA Hazardous Substance List (40 CFR 302.4) Not listed. SARA 304 Emergency release notification Not regulated. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053) Quartz (CAS 14808-60-7) Cancer lung effects immune system effects kidney effects

SARA 302 Extremely hazard	dous substance			
Not listed.				
SARA 311/312 Hazardous chemical	Yes			
Classified hazard categories	Acute toxicity (any	route of exposure)		
SARA 313 (TRI reporting)				
Chemical name		CAS number	% by wt.	
Aluminium Oxide		1344-28-1	60 - 100	
Other federal regulations				
Clean Air Act (CAA) Sectior	n 112 Hazardous Ai	r Pollutants (HAPs) List		
Not regulated. Clean Air Act (CAA) Sectior	n 112(r) Accidental	Release Prevention (40 CF	R 68.130)	
Not regulated.				
Safe Drinking Water Act (SDWA)	Not regulated.			
US state regulations				
US. California. Candidate C (a))	hemicals List. Safe	r Consumer Products Reg	ulations (Cal. Code Re	egs, tit. 22, 69502.3, subd.
Carbon Black (CAS 1333 Quartz (CAS 14808-60-7				
California Proposition 65				
		se you to chemicals includin icer. For more information g		
California Proposition 6	65 - CRT: Listed dat	e/Carcinogenic substance)	
Carbon Black (CAS Quartz (CAS 14808-		Listed: Februa Listed: Octobe	•	
International Inventories				
Country(s) or region	Inventory name			On inventory (yes/no)*
Australia	•	ry of Industrial Chemicals (A	AICIS)	Yes
Canada	Domestic Substan			Yes
Canada	Non-Domestic Sul	bstances List (NDSL)		No
China	Inventory of Existi	ng Chemical Substances in	China (IECSC)	Yes
Europe	European Invento Substances (EINE	ry of Existing Commercial C	hemical	No
Europe	European List of N	lotified Chemical Substance	s (ELINCS)	No
Japan	Inventory of Existi	ng and New Chemical Subs	tances (ENCS)	Yes
Korea	Existing Chemical	s List (ECL)		Yes
New Zealand	New Zealand Inve	ntory		Yes
Philippines		ry of Chemicals and Chemic	al Substances	Yes
Taiwan	Taiwan Chemical	Substance Inventory (TCSI)		No
United States & Puerto Rico		Control Act (TSCA) Invento		Yes
*A "Yes" indicates that all compor A "No" indicates that one or more country(s).	nents of this product co	omply with the inventory require	ments administered by the	e governing country(s) v administered by the governing

country(s).

16. Other information, including date of preparation or last revision

Issue date	07-17-2014
Revision date	08-06-2023
Version #	07

HMIS® ratings	Health: 2 Flammability: 1 Physical hazard: 0 Personal protection: B
NFPA ratings	Health: 2 Flammability: 1 Instability: 0
Disclaimer	ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.
Revision information	Physical & Chemical Properties: Multiple Properties