SAFETY DATA SHEET

1. Identification

Product identifier PLEXUS® MA830 Adhesive

Other means of identification

SKU# IT185

Recommended use Not available. **Recommended restrictions** None known.

Manufacturer/Importer/Supplier/Distributor information

Company name ITW Performance Polymers

Address 35 Brownridge Rd

Unit 1

Halton Hills, ON L7G 0C6

Contact personCustomer ServiceTelephone number978-777-1100

Fax E-mail

Emergency telephone

number

800-424-9300

Supplier Not available.

2. Hazard identification

Physical hazardsFlammable liquidsCategory 2Health hazardsSkin corrosion/irritationCategory 1Serious eye damage/eye irritationCategory 1Sensitization, skinCategory 1

Specific target organ toxicity following single Category 3 respiratory tract irritation

exposure

Not classified.

Environmental hazards

Label elements



Signal word Danger

Hazard statement Highly flammable liquid and vapour. Causes severe skin burns and eye damage. May cause an

allergic skin reaction. Causes serious eye damage. May cause respiratory irritation.

Precautionary statement

Prevention Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Keep container tightly closed. Ground and bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Do not breathe mist/vapours. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the

workplace. Wear protective gloves/protective clothing/eye protection/face protection.

Response IF SWALLOWED: rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off

immediately all contaminated clothing. Rinse skin with water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTRE/doctor. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. In case of fire: Use appropriate media to

extinguish.

Material name: PLEXUS® MA830 Adhesive

SDS CANADA

Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. Storage

Keep cool. Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Supplemental information

None. Other hazards

Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapour. May cause flash fire or explosion.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Methyl methacrylate		80-62-6	50 - < 60
Polychloroprene		Mixture	5 - < 10
Methacrylic acid		79-41-4	3 - < 5
Paraffin wax		8002-74-2	1 - < 3
Styrene/butadiene Copolymer		9003-55-8	1 - < 3
Dodecyl methacrylate		142-90-5	< 1
Ethylene glycol		107-21-1	< 1
N,n-dimethyl-p-toluidine		99-97-8	< 1
Zinc oxide		1314-13-2	< 1
Other components below reportable le	evels		20 - < 30

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison Inhalation

centre or doctor/physician if you feel unwell.

Remove contaminated clothing immediately and wash skin with soap and water. Call a physician Skin contact

or poison control centre immediately. Chemical burns must be treated by a physician. Wash

contaminated clothing before reuse.

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if Eye contact present and easy to do. Continue rinsing. Call a physician or poison control centre immediately.

Call a physician or poison control centre immediately. Rinse mouth. Do not induce vomiting. If Ingestion

vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Most important symptoms/effects, acute and delayed

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

General information

Take off all contaminated clothing immediately. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media

Water fog. Foam. Carbon dioxide (CO2). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

Vapours may form explosive mixtures with air. Vapours may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Material name: PLEXUS® MA830 Adhesive IT185 Version #: 06 Revision date: 16-July-2023 Issue date: 17-July-2019

SDS CANADA

Fire fighting equipment/instructions
Specific methods

General fire hazards

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Use standard firefighting procedures and consider the hazards of other involved materials.

Highly flammable liquid and vapour.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil etc) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautions

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not breathe mist/vapours. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code".

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

Components	Туре	Value	Form
Ethylene glycol (CAS 107-21-1)	STEL	10 mg/m3	Aerosol, inhalable.
		50 ppm	Vapor fraction
	TWA	25 ppm	Vapor fraction

Material name: PLEXUS® MA830 Adhesive

IT185 Version #: 06 Revision date: 16-July-2023 Issue date: 17-July-2019

US. ACGIH	Threshold Limit	Values	(TLV)
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Components	Туре	Value	Form
Methacrylic acid (CAS 79-41-4)	TWA	20 ppm	
Methyl methacrylate (CAS 80-62-6)	STEL	100 ppm	
	TWA	50 ppm	
Paraffin wax (CAS 8002-74-2)	TWA	2 mg/m3	Fume.
Zinc oxide (CAS 1314-13-2)	STEL	10 mg/m3	Respirable fraction.
	TWA	2 mg/m3	Respirable fraction.
Canada. Alberta OELs (Occupational He Components	alth & Safety Code, Schedule 1, Tab Type	ole 2), as amended Value	Form
Ethylene glycol (CAS 107-21-1)	Ceiling	100 mg/m3	
Methacrylic acid (CAS 79-41-4)	TWA	70 mg/m3	
		20 ppm	
Methyl methacrylate (CAS 80-62-6)	STEL	410 mg/m3	
		100 ppm	
	TWA	205 mg/m3	
		50 ppm	
Paraffin wax (CAS 8002-74-2)	TWA	2 mg/m3	Fume.
Zinc oxide (CAS 1314-13-2)	STEL	10 mg/m3	Respirable.
	TWA	2 mg/m3	Respirable.
Canada. British Columbia OELs. (Occup	ational Exposure Limits for Chemic	cal Substances, Occ	cupational Health and
Safety Regulation 296/97, as amended) Components	Туре	Value	Form
Ethylene glycol (CAS 107-21-1)	Ceiling	100 mg/m3	Aerosol
		EO nnm	Vapour.
		50 ppm	vapour.
	STEL	20 mg/m3	Particulate.
	STEL TWA		•
		20 mg/m3	Particulate.
79-41-4) Methyl methacrylate (CAS	TWA	20 mg/m3 10 mg/m3	Particulate.
79-41-4) Methyl methacrylate (CAS 80-62-6)	TWA TWA	20 mg/m3 10 mg/m3 20 ppm	Particulate.
79-41-4) Methyl methacrylate (CAS 80-62-6) Paraffin wax (CAS 8002-74-2)	TWA TWA STEL TWA TWA	20 mg/m3 10 mg/m3 20 ppm 100 ppm 50 ppm 2 mg/m3	Particulate. Particulate. Fume.
79-41-4) Methyl methacrylate (CAS 80-62-6) Paraffin wax (CAS 8002-74-2)	TWA TWA STEL TWA TWA STEL	20 mg/m3 10 mg/m3 20 ppm 100 ppm 50 ppm 2 mg/m3	Particulate. Particulate. Fume. Respirable.
79-41-4) Methyl methacrylate (CAS 80-62-6) Paraffin wax (CAS 8002-74-2)	TWA TWA STEL TWA TWA	20 mg/m3 10 mg/m3 20 ppm 100 ppm 50 ppm 2 mg/m3	Particulate. Particulate. Fume.
79-41-4) Methyl methacrylate (CAS 80-62-6) Paraffin wax (CAS 8002-74-2) Zinc oxide (CAS 1314-13-2) Canada. Manitoba OELs (Reg. 217/2006,	TWA TWA STEL TWA TWA STEL TWA	20 mg/m3 10 mg/m3 20 ppm 100 ppm 50 ppm 2 mg/m3 10 mg/m3 2 mg/m3	Particulate. Particulate. Fume. Respirable.
Methacrylic acid (CAS 79-41-4) Methyl methacrylate (CAS 80-62-6) Paraffin wax (CAS 8002-74-2) Zinc oxide (CAS 1314-13-2) Canada. Manitoba OELs (Reg. 217/2006, Components Ethylene glycol (CAS 107-21-1)	TWA TWA STEL TWA TWA STEL TWA STEL TWA TWA The Workplace Safety And Health	20 mg/m3 10 mg/m3 20 ppm 100 ppm 50 ppm 2 mg/m3 10 mg/m3 2 mg/m3 Act), as amended	Particulate. Particulate. Fume. Respirable. Respirable.
79-41-4) Methyl methacrylate (CAS 80-62-6) Paraffin wax (CAS 8002-74-2) Zinc oxide (CAS 1314-13-2) Canada. Manitoba OELs (Reg. 217/2006, Components	TWA TWA STEL TWA TWA STEL TWA STEL TWA TWA The Workplace Safety And Health A	20 mg/m3 10 mg/m3 20 ppm 100 ppm 50 ppm 2 mg/m3 10 mg/m3 2 mg/m3 Act), as amended Value	Particulate. Particulate. Fume. Respirable. Respirable. Form

Material name: PLEXUS® MA830 Adhesive

Components	The Workplace Safety And Type	Value	Form
Methacrylic acid (CAS 79-41-4)	TWA	20 ppm	
Methyl methacrylate (CAS 0-62-6)	STEL	100 ppm	
	TWA	50 ppm	
Paraffin wax (CAS 8002-74-2)	TWA	2 mg/m3	Fume.
Zinc oxide (CAS 1314-13-2)	STEL	10 mg/m3	Respirable fraction.
	TWA	2 mg/m3	Respirable fraction.
Canada. New Brunswick OELs: Threshol		ed on the 1991 and 1997 AC	GIH TLVs and BEIs
Components	Туре	Value	Form
thylene glycol (CAS 07-21-1)	Ceiling	100 mg/m3	Aerosol
Methacrylic acid (CAS 9-41-4)	TWA	70 mg/m3	
•		20 ppm	
Methyl methacrylate (CAS 0-62-6)	TWA	410 mg/m3	
		100 ppm	
Paraffin wax (CAS 9002-74-2)	TWA	2 mg/m3	
inc oxide (CAS 1314-13-2)	STEL	10 mg/m3	
	TWA	5 mg/m3	
		10 mg/m3	Dust.
anada. Ontario OELs. (Control of Expo	sure to Biological or Chemi	ical Agents). as amended	
omponents	Туре	Value	Form
thylene glycol (CAS	STEL	10 mg/m3	Aerosol, inhalable.
07-21-1) lethacrylic acid (CAS	TWA	20 ppm	
07-21-1) Methacrylic acid (CAS '9-41-4) Methyl methacrylate (CAS	TWA STEL	20 ppm 100 ppm	
07-21-1) Methacrylic acid (CAS 9-41-4) Methyl methacrylate (CAS			
07-21-1) Methacrylic acid (CAS '9-41-4) Methyl methacrylate (CAS '0-62-6) Paraffin wax (CAS '002-74-2)	STEL	100 ppm 50 ppm 2 mg/m3	Fume.
07-21-1) lethacrylic acid (CAS 9-41-4) lethyl methacrylate (CAS 0-62-6) araffin wax (CAS 002-74-2)	STEL	100 ppm 50 ppm	
or-21-1) lethacrylic acid (CAS 9-41-4) lethyl methacrylate (CAS 0-62-6) araffin wax (CAS 002-74-2)	STEL TWA TWA	100 ppm 50 ppm 2 mg/m3	Respirable fraction.
07-21-1) Methacrylic acid (CAS 9-41-4) Methyl methacrylate (CAS 60-62-6) Paraffin wax (CAS 6002-74-2) Zinc oxide (CAS 1314-13-2) Canada. Quebec OELs. (Ministry of Labo	STEL TWA TWA STEL TWA	100 ppm 50 ppm 2 mg/m3 10 mg/m3 2 mg/m3	Respirable fraction.
Paraffin wax (CAS 8002-74-2) Paraffin wax (CAS 8002-74-2) Zinc oxide (CAS 1314-13-2) Canada. Quebec OELs. (Ministry of Laboration of Labora	STEL TWA TWA STEL TWA or - Regulation respecting of	100 ppm 50 ppm 2 mg/m3 10 mg/m3 2 mg/m3	Respirable fraction. Respirable fraction. Fety), as amended
07-21-1) Methacrylic acid (CAS 9-41-4) Methyl methacrylate (CAS 0-62-6) Paraffin wax (CAS 002-74-2) Finc oxide (CAS 1314-13-2) Canada. Quebec OELs. (Ministry of Laboromponents Ethylene glycol (CAS	STEL TWA TWA STEL TWA or - Regulation respecting of Type	100 ppm 50 ppm 2 mg/m3 10 mg/m3 2 mg/m3 ccupational health and saf	Respirable fraction. Respirable fraction. rety), as amended Form
07-21-1) Methacrylic acid (CAS '9-41-4) Methyl methacrylate (CAS 80-62-6) Paraffin wax (CAS 8002-74-2) Zinc oxide (CAS 1314-13-2) Canada. Quebec OELs. (Ministry of Labo Components Ethylene glycol (CAS 07-21-1) Methacrylic acid (CAS	STEL TWA TWA STEL TWA or - Regulation respecting of Type	100 ppm 50 ppm 2 mg/m3 10 mg/m3 2 mg/m3 cccupational health and saf	Respirable fraction. Respirable fraction. fety), as amended Form Vapor and mist.
07-21-1) Methacrylic acid (CAS 9-41-4) Methyl methacrylate (CAS 0-62-6) Paraffin wax (CAS 002-74-2) Cinc oxide (CAS 1314-13-2) Canada. Quebec OELs. (Ministry of Labo Components Cthylene glycol (CAS 07-21-1) Methacrylic acid (CAS	STEL TWA TWA STEL TWA or - Regulation respecting of Type Ceiling	100 ppm 50 ppm 2 mg/m3 10 mg/m3 2 mg/m3 ccupational health and safe Value 127 mg/m3 50 ppm	Respirable fraction. Respirable fraction. fety), as amended Form Vapor and mist.
07-21-1) Methacrylic acid (CAS '9-41-4) Methyl methacrylate (CAS '0-62-6) Paraffin wax (CAS '0002-74-2) Zinc oxide (CAS 1314-13-2) Canada. Quebec OELs. (Ministry of Labo Components Ethylene glycol (CAS '07-21-1) Methacrylic acid (CAS '9-41-4) Methyl methacrylate (CAS	STEL TWA TWA STEL TWA or - Regulation respecting of Type Ceiling	100 ppm 50 ppm 2 mg/m3 10 mg/m3 2 mg/m3 ccupational health and saf Value 127 mg/m3 50 ppm 70 mg/m3	Respirable fraction. Respirable fraction. fety), as amended Form Vapor and mist.
Methacrylic acid (CAS '9-41-4) Methyl methacrylate (CAS 80-62-6) Paraffin wax (CAS 8002-74-2) Zinc oxide (CAS 1314-13-2) Canada. Quebec OELs. (Ministry of Labo Components Ethylene glycol (CAS 107-21-1) Methacrylic acid (CAS '9-41-4) Methyl methacrylate (CAS	STEL TWA TWA STEL TWA or - Regulation respecting of Type Ceiling TWA	100 ppm 50 ppm 2 mg/m3 10 mg/m3 2 mg/m3 ccupational health and sate Value 127 mg/m3 50 ppm 70 mg/m3 20 ppm	Respirable fraction. Respirable fraction. fety), as amended Form Vapor and mist.
Methacrylic acid (CAS 79-41-4) Methyl methacrylate (CAS 80-62-6) Paraffin wax (CAS 8002-74-2) Zinc oxide (CAS 1314-13-2) Canada. Quebec OELs. (Ministry of Labo Components Ethylene glycol (CAS	STEL TWA TWA STEL TWA or - Regulation respecting of Type Ceiling TWA STEL	100 ppm 50 ppm 2 mg/m3 10 mg/m3 2 mg/m3 ccupational health and safe Value 127 mg/m3 50 ppm 70 mg/m3 20 ppm 100 ppm	Respirable fraction. Respirable fraction. fety), as amended Form Vapor and mist.

Canada. Quebec OELs. (Ministry of Labor	- Regulation respecting occupation	al health and safety	y), as amended
Components	Туре	Value	Form

TWA	2 mg/m3	Respirable dust.

Components	Туре	Value	Form
Ethylene glycol (CAS 107-21-1)	Ceiling	100 mg/m3	Aerosol
Methacrylic acid (CAS 79-41-4)	15 minute	30 ppm	
	8 hour	20 ppm	
Methyl methacrylate (CAS 80-62-6)	15 minute	100 ppm	
	8 hour	50 ppm	
Paraffin wax (CAS 8002-74-2)	15 minute	4 mg/m3	Fume.
Zinc oxide (CAS 1314-13-2)	15 minute	10 mg/m3	Respirable fraction and dust or fume.

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Chemical respirator with organic vapour cartridge and full facepiece.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.Other Wear appropriate chemical resistant clothing.

Respiratory protection Chemical respirator with organic vapour cartridge and full facepiece.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance Paste.
Physical state Liquid.
Form Paste.
Colour Off-white.

Odour Fragrant
Odour threshold Not available.
pH Not available.

Melting point/freezing point $-48 \, ^{\circ}\text{C} \, (-54.4 \, ^{\circ}\text{F}) \, \text{estimated}$ Initial boiling point and boiling $100.5 \, ^{\circ}\text{C} \, (212.9 \, ^{\circ}\text{F}) \, \text{estimated}$

range

Flash point 10.0 °C (50.0 °F) estimated

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Explosive limit - lower (%) 2.1 % estimated

Explosive limit - lower (%) 2.1 % estimated 2.1 % estimated 8.2 % estimated

(%)

Material name: PLEXUS® MA830 Adhesive

Vapour pressure 51.33 hPa estimated

Vapour density Not available.

Relative density Not available.

Solubility(ies)

Solubility (water) Not available.

Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperature 435 °C (815 °F) estimated

Decomposition temperature Not available. **Viscosity** Not available.

Other information

Density 0.94 g/cm3 estimated

Explosive properties Not explosive.

Flammability class Flammable IB estimated

Oxidising properties Not oxidising.

Specific gravity 0.94 estimated

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stabilityMaterial is stable under normal conditions.Possibility of hazardousHazardous polymerisation does not occur.

reactions

Conditions to avoid Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the

flash point. Contact with incompatible materials.

Incompatible materials Strong oxidising agents. Nitrates. Peroxides.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation May cause irritation to the respiratory system. Prolonged inhalation may be harmful.

Skin contact Causes severe skin burns. May cause an allergic skin reaction.

Eye contact Causes serious eye damage.

Ingestion Causes digestive tract burns.

Symptoms related to the physical, chemical and toxicological characteristics

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including

blindness could result. May cause respiratory irritation.

Information on toxicological effects

Acute toxicity Not known.

Components Species Test Results

Dodecyl methacrylate (CAS 142-90-5)

Acute Dermal

LD50 Rabbit > 3 g/kg

Oral

LD50 Rat > 5 g/kg

Ethylene glycol (CAS 107-21-1)

Acute Dermal

LD50 Rabbit 9530 mg/kg

Material name: PLEXUS® MA830 Adhesive SDS CANADA

Components Species Test Results

Methyl methacrylate (CAS 80-62-6)

Acute Oral

LD50 Rat 7800 mg/kg

N,n-dimethyl-p-toluidine (CAS 99-97-8)

Acute Inhalation

LC50 Rat 1.40000000000000001 mg/l, 4 Hours

Zinc oxide (CAS 1314-13-2)

Acute Inhalation

LC50 Mouse > 5.7000000000000000 mg/l, 4 Hours

Oral

LD50 Rat > 5 g/kg

Skin corrosion/irritation Causes severe skin burns and eye damage.

Serious eye damage/eye

irritation

Causes serious eye damage.

Respiratory or skin sensitisation

ACGIH sensitisation

Methyl methacrylate (CAS 80-62-6)

Dermal sensitisation

Canada - Alberta OELs: Irritant

Ethylene glycol (CAS 107-21-1) Irritant Methacrylic acid (CAS 79-41-4) Irritant Zinc oxide (CAS 1314-13-2) Irritant

Canada - Manitoba OELs Hazard: Dermal sensitization

Methyl methacrylate (CAS 80-62-6)

Dermal sensitisation

Canada - Quebec OELs: Sensitizer

Methyl methacrylate (CAS 80-62-6) Sensitiser.

Canada - Saskatchewan OELs Hazard Data: Sensitiser

Methyl methacrylate (CAS 80-62-6)

Sensitiser.

Respiratory sensitisation Not a respiratory sensitiser.

Skin sensitisation May cause an allergic skin reaction.

Germ cell mutagenicityNo data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity Risk of cancer cannot be excluded with prolonged exposure.

ACGIH Carcinogens

Ethylene glycol (CAS 107-21-1)

Methyl methacrylate (CAS 80-62-6)

A4 Not classifiable as a human carcinogen.

A4 Not classifiable as a human carcinogen.

Canada - Manitoba OELs: carcinogenicity

Ethylene glycol (CAS 107-21-1)

Mot classifiable as a human carcinogen.

Methyl methacrylate (CAS 80-62-6)

Not classifiable as a human carcinogen.

IARC Monographs. Overall Evaluation of Carcinogenicity

Methyl methacrylate (CAS 80-62-6) 3 Not classifiable as to carcinogenicity to humans.

N,n-dimethyl-p-toluidine (CAS 99-97-8) 2B Possibly carcinogenic to humans.

Styrene/butadiene Copolymer (CAS 9003-55-8) 3 Not classifiable as to carcinogenicity to humans.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

May cause respiratory irritation.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability

No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

6.45 Dodecyl methacrylate Ethylene glycol -1.36Methacrylic acid 0.93 1.38 Methyl methacrylate

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of **Disposal instructions**

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Since emptied containers may retain product residue, follow label warnings even after container is Contaminated packaging

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

TDG

UN number UN1133

UN proper shipping name Transport hazard class(es) ADHESIVES containing flammable liquid

Class 3 Subsidiary risk

Ш Packing group No. **Environmental hazards**

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IATA

UN number UN1133

UN proper shipping name Transport hazard class(es) Adhesives containing flammable liquid

Class 3 Subsidiary risk Ш Packing group **Environmental hazards** No. **ERG Code**

Other information

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Passenger and cargo

aircraft

Cargo aircraft only

Allowed with restrictions.

Allowed with restrictions.

IMDG

UN1133 **UN** number

UN proper shipping name

Transport hazard class(es)

ADHESIVES containing flammable liquid

Class 3 Subsidiary risk Ш Packing group

Material name: PLEXUS® MA830 Adhesive

9 / 11 IT185 Version #: 06 Revision date: 16-July-2023 Issue date: 17-July-2019

Environmental hazards

No. Marine pollutant F-E, S-D **EmS**

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Not established.

Transport in bulk according to

Annex II of MARPOL 73/78 and

the IBC Code



15. Regulatory information

Canadian regulations

This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Ontario. Toxic Substances. Toxic Reduction Act, 2009. Regulation 455/09 (July 1, 2011)

Zinc oxide (CAS 1314-13-2)

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto Protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No

Material name: PLEXUS® MA830 Adhesive

IT185 Version #: 06 Revision date: 16-July-2023 Issue date: 17-July-2019

Country(s) or region Inventory name On inventory (yes/no)*

Philippines Philippine Inventory of Chemicals and Chemical Substances

(PICCS)

Taiwan Taiwan Chemical Substance Inventory (TCSI)

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory

Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Issue date 17-July-2019
Revision date 16-July-2023

Version No. 06

Disclaimer ITW Performance Polymers cannot anticipate all conditions under which this information and its

product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance

for safe handling, use, processing, storage, transportation, disposal and release.

Revision information Composition / Information on Ingredients: Disclosure Overrides

Material name: PLEXUS® MA830 Adhesive SDS CANADA