SAFETY DATA SHEET

1. Identification

Product identifier PLEXUS® MA1020 Adhesive

Other means of identification

SKU# IT220

Recommended useNot available. **Recommended restrictions**None known.

Manufacturer/Importer/Supplier/Distributor information

Company name ITW Performance Polymers

Address 35 Brownridge Rd

Unit 1

Halton Hills, ON L7G 0C6

Contact personCustomer ServiceTelephone number978-777-1100

Fax E-mail

Emergency telephone

number

800-424-9300

Supplier Not available.

2. Hazard identification

Physical hazardsFlammable liquidsCategory 2Health hazardsSkin corrosion/irritationCategory 2Serious eye damage/eye irritationCategory 1

Sensitization, skin Category 1A

exposure

Environmental hazards Not classified.

Label elements



Specific target organ toxicity following single

Signal word Danger

Hazard statement Highly flammable liquid and vapour. Causes skin irritation. May cause an allergic skin reaction.

Causes serious eye damage. May cause respiratory irritation.

Precautionary statement

Prevention Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Keep container tightly closed. Ground and bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Avoid breathing mist/vapours. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection.

Category 3 respiratory tract irritation

Response IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF

INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTRE/doctor. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. In case of fire:

Use appropriate media to extinguish.

Storage Keep cool. Store in a well-ventilated place. Keep container tightly closed. Store locked up.

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Disposal

Other hazards

Dispose of contents/container in accordance with local/regional/national/international regulations.

Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapour. May cause flash fire or explosion.

Supplemental information

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Methyl methacrylate		80-62-6	30 - 60
Vinyl Acetate Polymer		9003-20-7	15 - 40
Benzyl 3-isobutyryloxy-1-isopropyl-2,2-dim ethylpropyl Phthalate		16883-83-3	10 - 30
Methacrylic acid		79-41-4	3 - 7
Poly(2-chloro-1,3-butadiene)		9010-98-4	3 - 7
Paraffin wax		8002-74-2	1 - 5
Ethylene glycol		107-21-1	0.1 - 1
Other components below reportable I	evels		10 - 30

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison centre or doctor/physician if you feel unwell.

Skin contact

Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.

Eve contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if

present and easy to do. Continue rinsing. Get medical attention immediately.

Ingestion

Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area, Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

General information

Take off all contaminated clothing immediately. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media

Water fog. Foam. Carbon dioxide (CO2). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

Vapours may form explosive mixtures with air. Vapours may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Specific methods General fire hazards Use standard firefighting procedures and consider the hazards of other involved materials.

Highly flammable liquid and vapour.

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6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil etc) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautions

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not get this material in contact with eyes. Avoid breathing mist/vapours. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code".

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values			
Components	Туре	Value	Form
ETHYLENE GLYCOL (CAS 107-21-1)	STEL	10 mg/m3	Aerosol, inhalable.
		50 ppm	Vapor fraction
	TWA	25 ppm	Vapor fraction
METHACRYLIC ACID (CAS 79-41-4)	TWA	20 ppm	
METHYL METHACRYLATE (CAS 80-62-6)	STEL	100 ppm	

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US.	ACGIH	Threshold	Limit Values
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Components	Туре	Value	Form
	TWA	50 ppm	
Paraffin wax (CAS 8002-74-2)	TWA	2 mg/m3	Fume.
Canada. Alberta OELs (Occupation Components	nal Health & Safety Code, Sch Type	edule 1, Table 2) Value	Form
ETHYLENE GLYCOL (CAS 107-21-1)	Ceiling	100 mg/m3	
METHACRYLIC ACID (CAS 79-41-4)	TWA	70 mg/m3	
,		20 ppm	
METHYL METHACRYLATE (CAS 80-62-6)	STEL	410 mg/m3	
		100 ppm	
	TWA	205 mg/m3	
		50 ppm	
Paraffin wax (CAS 8002-74-2)	TWA	2 mg/m3	Fume.
Canada. British Columbia OELs. (C Safety Regulation 296/97, as amen		for Chemical Substances, O	ccupational Health and
Components	Type	Value	Form
ETHYLENE GLYCOL (CAS 107-21-1)	Ceiling	100 mg/m3	Aerosol
		50 ppm	Vapour.
	STEL	20 mg/m3	Particulate.
	TWA	10 mg/m3	Particulate.
METHACRYLIC ACID (CAS 79-41-4)	TWA	20 ppm	
METHYL METHACRYLATE (CAS 80-62-6)	STEL	100 ppm	
	TWA	50 ppm	
Paraffin wax (CAS 3002-74-2)	TWA	2 mg/m3	Fume.
Canada. Manitoba OELs (Reg. 217/ Components	2006, The Workplace Safety <i>A</i> Type	And Health Act) Value	Form
ETHYLENE GLYCOL (CAS	STEL	10 mg/m3	Aerosol, inhalable.
107-21-1)	0122	50 ppm	Vapor fraction
	TWA	25 ppm	Vapor fraction
METHACRYLIC ACID (CAS 79-41-4)	TWA	20 ppm	·
METHYL METHACRYLATE (CAS 80-62-6)	STEL	100 ppm	
•	TWA	50 ppm	
Paraffin wax (CAS 3002-74-2)	TWA	2 mg/m3	Fume.
Canada. Ontario OELs. (Control of Components	Exposure to Biological or Ch Type	emical Agents) Value	Form
ETHYLENE GLYCOL (CAS 107-21-1)	Ceiling	100 mg/m3	Aerosol

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Canada. Ontario OELs. (Con Components	aror or Expose	Type	Value	Form
METHACRYLIC ACID (CAS 79-41-4)		TWA	20 ppm	
METHYL METHACRYLATE (CAS 80-62-6)		STEL	100 ppm	
,		TWA	50 ppm	
Paraffin wax (CAS 8002-74-2)		TWA	2 mg/m3	Fume.
Canada. Quebec OELs. (Min Components	istry of Labor	- Regulation respectir	ng occupational health a Value	nnd safety) Form
ETHYLENE GLYCOL (CAS		Ceiling	127 mg/m3	3 Vapor and mist.
107-21-1)			50 ppm	Vapor and mist.
METHACRYLIC ACID (CAS 79-41-4)		TWA	70 mg/m3	
- ,			20 ppm	
METHYL METHACRYLATE (CAS 80-62-6)		TWA	205 mg/m	3
(0/10/00/02/0)			50 ppm	
Paraffin wax (CAS 8002-74-2)		TWA	2 mg/m3	Fume.
Canada. Saskatchewan OEL Components	s (Occupation	al Health and Safety F Type	Regulations, 1996, Table Value	21) Form
ETHYLENE GLYCOL (CAS 107-21-1)		Ceiling	100 mg/m3	3 Aerosol
METHACRYLIC ACID (CAS 79-41-4)		15 minute	30 ppm	
,		8 hour	20 ppm	
METHYL METHACRYLATE (CAS 80-62-6)		15 minute	100 ppm	
		8 hour	50 ppm	
Paraffin wax (CAS 8002-74-2)		15 minute	4 mg/m3	Fume.
		8 hour	2 mg/m3	Fume.
logical limit values	No biological	exposure limits noted for	or the ingredient(s).	
propriate engineering trols	Ventilation ra exhaust venti exposure limi	tes should be matched t lation, or other engineer ts. If exposure limits hav	to conditions. If applicable ring controls to maintain a	eneral ventilation should be used e, use process enclosures, local iirborne levels below recommend maintain airborne levels to an
ividual protection measures, Eye/face protection	-		ent our cartridge and full face _l	piece.
Skin protection Hand protection	Wear appropr	riate chemical resistant	gloves.	
Other		riate chemical resistant	_	
Respiratory protection			our cartridge and full face	piece.
Thermal hazards	Wear appropr	riate thermal protective	clothing, when necessary.	
neral hygiene siderations	When using of after handling clothing and p	lo not smoke. Always ol the material and before	oserve good personal hyg e eating, drinking, and/or s	giene measures, such as washin smoking. Routinely wash work ontaminated work clothing should

9. Physical and chemical properties

Appearance Paste.

Physical state Liquid. Paste. **Form** Colour Off-white Fragrant Odour **Odour threshold** Not available. Not available.

Melting point/freezing point -48 °C (-54.4 °F) estimated Initial boiling point and boiling 100.5 °C (212.9 °F) estimated

range

Flash point 10.0 °C (50.0 °F) estimated

Evaporation rate Not available. Not applicable. Flammability (solid, gas) Upper/lower flammability or explosive limits

Flammability limit - lower

(%)

2.1 % estimated

Flammability limit - upper

(%)

12.5 % estimated

Not available. Explosive limit - lower (%) Not available. Explosive limit - upper

(%)

37.23 hPa estimated Vapour pressure

Vapour density Not available. Not available. Relative density

Solubility(ies)

Not available. Solubility (water) Not available. **Partition coefficient**

(n-octanol/water)

Not available. **Auto-ignition temperature** Not available. **Decomposition temperature** Not available. Viscosity

Other information

0.99 g/cm3 estimated Density

Explosive properties Not explosive.

Flammability class Flammable IB estimated

Not oxidising. Oxidising properties 0.99 estimated Specific gravity

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Material is stable under normal conditions. **Chemical stability** Possibility of hazardous Hazardous polymerisation does not occur.

Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the

decomposition temperature. Avoid temperatures exceeding the flash point. Contact with

incompatible materials.

Incompatible materials Strong oxidising agents. Nitrates. Peroxides. Hazardous decomposition

products

reactions

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation May cause irritation to the respiratory system. Prolonged inhalation may be harmful.

Skin contact Causes skin irritation. May cause an allergic skin reaction.

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Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis.

Rash.

Information on toxicological effects

Acute toxicity Not known.

Components Species Test Results

Ethylene glycol (CAS 107-21-1)

Acute Dermal

LD50 Rabbit 9530 mg/kg

Methyl methacrylate (CAS 80-62-6)

Acute

Inhalation

LC50 Mouse 18.5 mg/l, 2 Hours

Oral

LD50 Rat 7800 mg/kg

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye

Causes serious eye damage.

irritation

Respiratory or skin sensitisation

ACGIH sensitisation

Methyl methacrylate (CAS 80-62-6)

Dermal sensitisation

Canada - Alberta OELs: Irritant

Ethylene glycol (CAS 107-21-1) Irritant Methacrylic acid (CAS 79-41-4) Irritant

Canada - Manitoba OELs Hazard: Dermal sensitization

Methyl methacrylate (CAS 80-62-6)

Dermal sensitisation

Canada - Quebec OELs: Sensitizer

Methyl methacrylate (CAS 80-62-6) Sensitiser.

Canada - Saskatchewan OELs Hazard Data: Sensitiser

Methyl methacrylate (CAS 80-62-6)

Sensitiser.

Respiratory sensitisation Not a respiratory sensitizer.

Skin sensitisation May cause an allergic skin reaction.

Germ cell mutagenicityNo data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity

ACGIH Carcinogens

Ethylene glycol (CAS 107-21-1)

Methyl methacrylate (CAS 80-62-6)

A4 Not classifiable as a human carcinogen.

A4 Not classifiable as a human carcinogen.

Canada - Manitoba OELs: carcinogenicity

Ethylene glycol (CAS 107-21-1)

Mot classifiable as a human carcinogen.

Methyl methacrylate (CAS 80-62-6)

Not classifiable as a human carcinogen.

IARC Monographs. Overall Evaluation of Carcinogenicity

Methyl methacrylate (CAS 80-62-6)

Poly(2-chloro-1,3-butadiene) (CAS 9010-98-4)

Vinyl Acetate Polymer (CAS 9003-20-7)

3 Not classifiable as to carcinogenicity to humans.

3 Not classifiable as to carcinogenicity to humans.

3 Not classifiable as to carcinogenicity to humans.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - May ca

single exposure

May cause respiratory irritation.

Specific target organ toxicity - Not classified.

repeated exposure

Mark and a Confirmation

Aspiration hazard Not an aspiration hazard.

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12. Ecological information

Ecotoxicity

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability

No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

-1.36Ethylene glycol Methacrylic acid 0.93 Methyl methacrylate 1.38

No data available. Mobility in soil

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation Other adverse effects

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations

Dispose in accordance with all applicable regulations.

Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

TDG

UN1133 **UN number**

UN proper shipping name Transport hazard class(es) ADHESIVES containing flammable liquid

3 Class Subsidiary risk Ш Packing group

Not available. **Environmental hazards**

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IATA

UN number UN1133

UN proper shipping name Transport hazard class(es) Adhesives containing flammable liquid

3 Class Subsidiary risk Packing group Ш **Environmental hazards** Nο 3L **ERG Code**

Other information

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Passenger and cargo aircraft

Allowed with restrictions.

Cargo aircraft only

Allowed with restrictions.

IMDG

UN number **UN1133**

UN proper shipping name Transport hazard class(es) ADHESIVES containing flammable liquid

3 Class Subsidiary risk **Packing group** Ш

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Environmental hazards

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Not established.

Transport in bulk according to

Annex II of MARPOL 73/78 and

the IBC Code



15. Regulatory information

Canadian regulations

This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto Protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No

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Country(s) or region Inventory name On inventory (yes/no)*

Taiwan Taiwan Chemical Substance Inventory (TCSI)

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory

Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Issue date18-July-2019Revision date18-July-2021

Version No. 03

Disclaimer ITW Performance Polymers cannot anticipate all conditions under which this information and its

product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance

for safe handling, use, processing, storage, transportation, disposal and release.

Revision information This document has undergone significant changes and should be reviewed in its entirety.

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