SAFETY DATA SHEET

Version #: 06

Issue date: 07-18-2019 Revision date: 08-03-2023 Supersedes date: 07-16-2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or designation

PLEXUS® MA1020 Adhesive

Registration number

of the mixture

None. Synonyms SKU# IT225

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Not available. Uses advised against None known.

1.3. Details of the supplier of the safety data sheet

ITW Performance Polymers Company Name

Bay 150 Address

Shannon Industrial Estate

Co. Clare Ireland V14 DF82

Contact Person Customer Service Telephone Number 353(61)771500

353(61)471285

customerservice.shannon@itwpp.com **Fmail**

Emergency Phone Number 44(0) 1235 239 670 (24 hours)

1.4. Emergency telephone number

General in EU 112 (Available 24 hours a day. SDS/Product information may not be available for

the Emergency Service.)

Austria National Poisons

Information Center

+431 406 4343 (Available 24 hours a day. SDS/Product information may not be

available for the Emergency Service.)

Belgium National Poisons

Control Center

070 245 245 (Available 24 hours a day. SDS/Product information may not be

available for the Emergency Service.)

Bulgaria National

Toxicological Information

Center

+359 2 9154 233 (Available 24 hours a day. SDS/Product information may not be

available for the Emergency Service.)

Croatia Poisons Information Center +385 1 2348 342 (Hours of operation not provided. SDS/Product information may

not be available for the Emergency Service.)

Cyprus Poison Center

1401 (Available 24 hours a day. SDS/Product information may not be available

for the Emergency Service.)

Czech Republic National Poisons Information

Center

+420 224 919 293, or +420 224 915 402 (Hours of operation not provided. SDS/Product information may not be available for the Emergency Service.)

Denmark National Poisons

Control Center

+45 82 12 12 12 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)

Estonia National Poisons Information Center

16662 or abroad: (+372) 626 9390 (Monday 9:00AM to Saturday 9:00AM (closed on Sundays and on national holidays). SDS/Product information may not be

available for the Emergency Service.)

Finland National Poison Information Center

(09) 471 977 (direct) or (09) 4711 (exchange) (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)

France National Poisons Control Center

ORFILA number (INRS): + 33 (0) 1 45 42 59 59 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)

Material name: PLEXUS® MA1020 Adhesive

IT225 Version #: 06 Revision date: 08-03-2023 Issue date: 07-18-2019

SDS FII

1.4. Emergency telephone number

Greece Poison Information Centre

(0030) 2107793777 (Available 24 hours a day. SDS/Product information may not

be available for the Emergency Service.)

Hungary National Emergency Phone Number +36-80-201-199 (Available 24 hours a day. SDS/Product information may not be

available for the Emergency Service.)

Iceland Poison Center

(+354) 543 2222 (Available 24 hours a day. SDS/Product information may not be

available for the Emergency Service.)

Latvia Emergency medical

aid

+371 67042473 (Available 24 hours a day. SDS/Product information may not be

Information Center Lithuania Neatidėliotina

Latvia Poison and Drug

available for the Emergency Service.) +370 5 236 20 52 or +37068753378 (Hours of operation not provided.

informacija apsinuodijus Malta Accident and **Emergency Department**

SDS/Product information may not be available for the Emergency Service.) 2545 4030 (Hours of operation not provided. SDS/Product information may not be

Netherlands National Poisons Information Center (NVIC)

available for the Emergency Service.)

NVIC: +31 (0)88 755 8000 (Only for the purpose of informing medical personnel in cases of acute intoxications)

Norway Norwegian Poison Information Center

22 59 13 00 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)

Portugal Poison Center

800 250 250 (Available 24 hours a day. SDS/Product information may not be

available for the Emergency Service.)

Romania Biroul RSI si Informare Toxicologica

Slovakia National

021.318.36.06 (Available 8:00AM-3:00PM. SDS/Product information may not be available for the Emergency Service.)

113

+421 2 5477 4166 (Available 24 hours a day. SDS/Product information may not

be available for the Emergency Service.)

Toxicological Information Center **Spain Toxicology**

+ 34 91 562 04 20 (Available 24 hours a day. SDS/Product information may not be available for the Emergency Service.)

Information Service Sweden National Poison

112 - and ask for Poison Information (Available 24 hours a day. SDS/Product

information may not be available for the Emergency Service.)

Information Center Switzerland Tox Info Suisse

145 (Available 24 hours a day. SDS/Product information may not be available for

the Emergency Service.)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Regulation (EC) No 1272/2008 as amended

Physical hazards

Flammable liquids Category 2 H225 - Highly flammable liquid and

vapor.

Health hazards

H315 - Causes skin irritation. Skin corrosion/irritation Category 2 Serious eye damage/eye irritation Category 1

H318 - Causes serious eye

damage.

Skin sensitization Category 1 H317 - May cause an allergic skin

reaction.

Specific target organ toxicity - single Category 3 respiratory tract irritation H335 - May cause respiratory

exposure irritation.

2.2. Label elements

IT225 Version #: 06 Revision date: 08-03-2023 Issue date: 07-18-2019

Label according to Regulation (EC) No. 1272/2008 as amended

UFI:

Austria: E4A0-K08C-Q005-V1V9 Belgium: E4A0-K08C-Q005-V1V9 Bulgaria: E4A0-K08C-Q005-V1V9 Croatia: E4A0-K08C-Q005-V1V9 Cyprus: E4A0-K08C-Q005-V1V9

Czech Republic: E4A0-K08C-Q005-V1V9 Denmark: E4A0-K08C-Q005-V1V9 Estonia: E4A0-K08C-Q005-V1V9 EU: E4A0-K08C-Q005-V1V9 Finland: E4A0-K08C-Q005-V1V9 France: E4A0-K08C-Q005-V1V9 Germany: E4A0-K08C-Q005-V1V9 Greece: E4A0-K08C-Q005-V1V9 Hungary: E4A0-K08C-Q005-V1V9 Iceland: E4A0-K08C-Q005-V1V9 Ireland: E4A0-K08C-Q005-V1V9 Italy: E4A0-K08C-Q005-V1V9 Latvia: E4A0-K08C-Q005-V1V9 Lithuania: E4A0-K08C-Q005-V1V9 Luxembourg: E4A0-K08C-Q005-V1V9 Malta: E4A0-K08C-Q005-V1V9 Netherlands: E4A0-K08C-Q005-V1V9

Malta: E4A0-K08C-Q005-V1V9
Netherlands: E4A0-K08C-Q005-V1V9
Norway: E4A0-K08C-Q005-V1V9
Poland: E4A0-K08C-Q005-V1V9
Portugal: E4A0-K08C-Q005-V1V9
Romania: E4A0-K08C-Q005-V1V9
Slovakia: E4A0-K08C-Q005-V1V9
Slovenia: E4A0-K08C-Q005-V1V9
Spain: E4A0-K08C-Q005-V1V9

Spain: E4A0-K08C-Q005-V1V9 Sweden: E4A0-K08C-Q005-V1V9

Contains: Benzyl 3-isobutyryloxy-1-isopropyl-2,2-dimethylpropyl Phthalate, methacrylic acid;

2-methylpropenoic acid, methyl methacrylate; methyl 2-methylprop-2-enoate; methyl

2-methylpropenoate, Poly(2-chloro-1,3-butadiene), Vinyl Acetate Polymer

Hazard pictograms







Signal word Danger

Hazard statements

H225 Highly flammable liquid and vapor.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H335 May cause respiratory irritation.

Precautionary statements

Prevention

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P233 Keep container tightly closed.

P235 Keep cool.

P240 Ground and bond container and receiving equipment.
P241 Use explosion-proof electrical/ventilating/lighting equipment.

P242 Use non-sparking tools.

P243 Take action to prevent static discharges.

P261 Avoid breathing mist/vapors.
P264 Wash thoroughly after handling.

P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing should not be allowed out of the workplace.

P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

Response

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with

water/shower.

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present

and easy to do. Continue rinsing

P310 Immediately call a POISON CENTER/doctor.

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

P370 + P378 In case of fire: Use appropriate media to extinguish.

Storage

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P403 + P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

Disposal

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Supplemental label information

55,85% of the mixture consists of component(s) of unknown acute inhalation toxicity.

2.3. Other hazards

This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII. The mixture does not contain any substances included in the list established in accordance with REACH Article 59(1) for having endocrine disrupting properties at a concentration equal to or greater than 0.1% by weight.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General information

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate	30 - < 40	80-62-6 201-297-1	01-2119452498-28-0000	607-035-00-6	#
	Flam. Liq. 2 3;H335	2;H225, Skin Irrit. 2;F	H315, Skin Sens. 1;H317, S	TOT SE	
Specific Concentration Limits:	STOT SE	3;H335: C ≥ 10 %			
Vinyl Acetate Polymer	20 - < 30	9003-20-7	-	-	
Classification:	-				
Benzyl 3-isobutyryloxy-1-isopropyl-2,2-dimet hylpropyl Phthalate	10 - < 20	16883-83-3 240-920-1	-	-	
Classification:	-				
Poly(2-chloro-1,3-butadiene)	5 - < 10	9010-98-4	-	-	
Classification:	_	-			

hylpropenoic 3 - < 5 79-41-4 01-2119463884-26-0000 607-088-00-5

methacrylic acid; 2-methylpropenoic 3 - < 5 79-41-4 acid 201-204-4

Classification: Acute Tox. 4;H302;(ATE: 500 mg/kg bw), Acute Tox. 4;H312;(ATE: 1100

mg/kg bw), Acute Tox. 3;H331;(ATE: 7,1000000000000005 mg/l), Skin

Corr. 1A;H314, Eye Dam. 1;H318, STOT SE 3;H335

Specific Concentration Limits: STOT SE 3;H335: C ≥ 1 %

Other components below reportable

levels

20 - < 30

List of abbreviations and symbols that may be used above

ATE: Acute toxicity estimate.

M: M-factor

vPvB: very persistent and very bioaccumulative substance. PBT: persistent, bioaccumulative and toxic substance.

#: This substance has been assigned Union workplace exposure limit(s).

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

Composition comments The full text for all H-statements is displayed in section 16.

SECTION 4: First aid measures

General information

Take off all contaminated clothing immediately. If you feel unwell, seek medical advice (show the

label where possible). Ensure that medical personnel are aware of the material(s) involved, and

take precautions to protect themselves. Wash contaminated clothing before reuse.

4.1. Description of first aid measures

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison

center or doctor/physician if you feel unwell.

Skin contact Remove contaminated clothing immediately and wash skin with soap and water. In case of

eczema or other skin disorders: Seek medical attention and take along these instructions. Wash

contaminated clothing before reuse.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if

present and easy to do. Continue rinsing. Get medical attention immediately.

Ingestion

4.2. Most important symptoms and effects, both acute and delaved

4.3. Indication of any immediate medical attention and special treatment needed Rinse mouth. Get medical attention if symptoms occur.

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

SECTION 5: Firefighting measures

General fire hazards

Highly flammable liquid and vapor.

5.1. Extinguishing media

Suitable extinguishing media

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture

Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.

5.3. Advice for firefighters Special protective equipment for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Special fire fighting In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do procedures so without risk.

Use standard firefighting procedures and consider the hazards of other involved materials. Specific methods

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Do not touch or walk through spilled material.

For emergency responders

Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Ventilate closed spaces before entering them. Avoid breathing mist/vapors. Local authorities should be advised if significant spillages cannot be contained. Use personal protection recommended in Section 8 of the SDS.

6.2. Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

6.3. Methods and material for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use.

6.4. Reference to other sections

For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not get this material in contact with eyes. Avoid breathing mist/vapors. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

IT225 Version #: 06 Revision date: 08-03-2023 Issue date: 07-18-2019

7.2. Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended

ANNEX 1, PART 1 Categories of dangerous substances

Hazard categories in accordance with Regulation (EC) No 1272/2008

- P5a, b or c FLAMMABLE LIQUIDS (Lower-tier requirements = 50 tons; Upper-tier requirements = 200 tons)

7.3. Specific end use(s)

Observe industrial sector guidance on best practices.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8002-74-2)

Occupational exposure limits

Austria, MAK I ist.	OFI Ordinance	e (GwV). BGF	3I. II. no. 18	4/2001. as amended

Components	Туре	Value	
methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4)	MAK	70 mg/m3	
		20 ppm	
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	Ceiling	420 mg/m3	
		100 ppm	
	MAK	210 mg/m3	
		50 ppm	

Belgium. OEL. Exposure Limit Values to Chemical Substances at Work, Code of Well-being at work, Book VI, Title 1 - Chemical agents, as amended

Components	Туре	Value	Form
methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4)	TWA	71 mg/m3	
		20 ppm	
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	416 mg/m3	
		100 ppm	
	TWA	208 mg/m3	
		50 ppm	
Paraffin Wax (CAS	TWA	2 mg/m3	Fume.

Bulgaria. OELs. Ordinance No 13 on protection of workers against risks of exposure to chemical agents at work, as amended

Components	Туре	Value	
methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4)	TWA	70 mg/m3	
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	100 ppm	
	TWA	50 nnm	

Croatia. OELs (GVI). Regulation on Protection of Workers against Exposure to Dangerous Chemicals at Work, OELs and

Biological Limit Values, Annex I (NN 91) Components	Type	Value	Form
methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4)	MAC	72 mg/m3	

Components	Туре	Value	Form
		20 ppm	
	STEL	143 mg/m3	
		40 ppm	
methyl methacrylate; methyl 2-methylprop-2-enoate;	MAC	50 ppm	
methyl 2-methylpropenoate (CAS 80-62-6)			
	STEL	100 ppm	
Paraffin Wax (CAS 3002-74-2)	MAC	2 mg/m3	Fume.
	STEL	6 mg/m3	Fume.
Cyprus. OELs. Occupational Expo Reg., Ann. 1, R.A.A. 268/2001, as a		s at Work (Safety and Health	n at Work (Chem. Agents)
Components	Туре	Value	
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	100 ppm	
	TWA	50 ppm	
Czech Republic. Occupational exp 361/2007, Annex 2, Part A & Annex		ls at work (Decree on protec	tion of health at work,
Components	Туре	Value	
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	Ceiling	150 mg/m3	
(0,10 00 01 0)	TWA	50 mg/m3	
Denmark. Work Environment Auth	ority. Exposure Limits for Sub		
Denmark. Work Environment Auth Components	ority. Exposure Limits for Sub Type	ostances & Materials, Annex Value	2 Form
Denmark. Work Environment Auth Components methacrylic acid; 2-methylpropenoic acid	ority. Exposure Limits for Sub	ostances & Materials, Annex	
Denmark. Work Environment Auth Components methacrylic acid; 2-methylpropenoic acid	ority. Exposure Limits for Sub Type	ostances & Materials, Annex Value	
Denmark. Work Environment Auth Components methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4) methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate	ority. Exposure Limits for Sub Type	70 mg/m3 20 ppm 102 mg/m3	
Denmark. Work Environment Auth Components methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4) methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	ority. Exposure Limits for Sub Type TLV TLV	70 mg/m3 20 ppm 102 mg/m3	Form
Denmark. Work Environment Auth Components methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4) methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6) Paraffin Wax (CAS	ority. Exposure Limits for Sub Type TLV	70 mg/m3 20 ppm 102 mg/m3	
Denmark. Work Environment Auth Components methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4) methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	ority. Exposure Limits for Sub Type TLV TLV	70 mg/m3 20 ppm 102 mg/m3 25 ppm 2 mg/m3	Fume.
Denmark. Work Environment Auth Components methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4) methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6) Paraffin Wax (CAS 8002-74-2) Estonia. OELs. Occupational Exponents methacrylic acid; 2-methylpropenoic acid	ority. Exposure Limits for Sub Type TLV TLV TLV	70 mg/m3 20 ppm 102 mg/m3 25 ppm 2 mg/m3 estances (Regulation No. 105	Fume. 5/2001, Annex), as amended
Denmark. Work Environment Auth Components methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4) methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6) Paraffin Wax (CAS 8002-74-2) Estonia. OELs. Occupational Exponents methacrylic acid; 2-methylpropenoic acid	ority. Exposure Limits for Sub Type TLV TLV TLV sure Limits of Hazardous Sub	70 mg/m3 20 ppm 102 mg/m3 25 ppm 2 mg/m3 estances (Regulation No. 105) Value	Fume. 5/2001, Annex), as amended
Denmark. Work Environment Auth Components methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4) methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6) Paraffin Wax (CAS 8002-74-2) Estonia. OELs. Occupational Exponents methacrylic acid; 2-methylpropenoic acid	ority. Exposure Limits for Sub Type TLV TLV TLV sure Limits of Hazardous Sub	pstances & Materials, Annex Value 70 mg/m3 20 ppm 102 mg/m3 25 ppm 2 mg/m3 estances (Regulation No. 105 Value 100 mg/m3	Fume. 5/2001, Annex), as amended
Denmark. Work Environment Auth Components methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4) methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6) Paraffin Wax (CAS 8002-74-2) Estonia. OELs. Occupational Exponents methacrylic acid; 2-methylpropenoic acid	Type TLV TLV TLV Sure Limits of Hazardous Sub Type STEL	pstances & Materials, Annex Value 70 mg/m3 20 ppm 102 mg/m3 25 ppm 2 mg/m3 pstances (Regulation No. 105 Value) 100 mg/m3 30 ppm	Fume. 5/2001, Annex), as amended
Denmark. Work Environment Auth Components methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4) methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6) Paraffin Wax (CAS 8002-74-2) Estonia. OELs. Occupational Expo Components methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4) methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate	Type TLV TLV TLV Sure Limits of Hazardous Sub Type STEL	pstances & Materials, Annex Value 70 mg/m3 20 ppm 102 mg/m3 25 ppm 2 mg/m3 pstances (Regulation No. 105 Value 100 mg/m3 30 ppm 70 mg/m3	Fume. 5/2001, Annex), as amended
Denmark. Work Environment Auth Components methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4) methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6) Paraffin Wax (CAS 8002-74-2) Estonia. OELs. Occupational Expo	TLV TLV TLV Sure Limits of Hazardous Sub Type STEL	pstances & Materials, Annex Value 70 mg/m3 20 ppm 102 mg/m3 25 ppm 2 mg/m3 pstances (Regulation No. 105 Value) 100 mg/m3 30 ppm 70 mg/m3 20 ppm	Fume. 5/2001, Annex), as amended

Components	Туре	Value	Form
nethacrylic acid; 2-methylpropenoic acid CAS 79-41-4)	TWA	71 mg/m3	
<i>5,</i> 10 11 1)		20 ppm	
nethyl methacrylate; metl 2-methylprop-2-enoate; nethyl 2-methylpropenoa CAS 80-62-6)		210 mg/m3	
		50 ppm	
	TWA	42 mg/m3	
		10 ppm	
Paraffin Wax (CAS 3002-74-2)	TWA	1 mg/m3	Fume.
France. OELs. Occupati	onal Exposure Limits as Prescribed by		as amended
Components	Туре	Value	
methyl methacrylate; metl 2-methylprop-2-enoate; methyl 2-methylpropenoa (CAS 80-62-6)		410 mg/m3	
		100 ppm	
	VME	205 mg/m3	
		50 ppm	
France. Threshold Limit Components	Values (VLEP) for Occupational Expose Type	ure to Chemicals in France, INR Value	S ED 984 Form
methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4)	VME	70 mg/m3	
Regulatory status:	Indicative limit (VL)		
		20 ppm	
Regulatory status:	Indicative limit (VL)	440/0	
methyl methacrylate; metl 2-methylprop-2-enoate; methyl 2-methylpropenoa (CAS 80-62-6)		410 mg/m3	
Regulatory status:	Regulatory binding (VRC)		
		100 ppm	
Regulatory status:	Regulatory binding (VRC)		
	VME	205 mg/m3	
Regulatory status:	Regulatory binding (VRC)	FO	
Dogulatamy -4-4	Pogulatory binding (VDC)	50 ppm	
Regulatory status: Paraffin Wax (CAS	Regulatory binding (VRC) VME	2 mg/m3	Fume.
8002-74-2) Regulatory status:	Indicative limit (VL)		
	t (advisory OELs). Commission for the I	nvestigation of Health Hazarde	of Chemical Compound
in the Work Area (DFG),		iirosuguuon oi neallii nazalus	o. Onemical compound
Components	Туре	Value	
methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4)	TWA	180 mg/m3	
manatha an	TIA/A	50 ppm	
methyl methacrylate; metl 2-methylprop-2-enoate; methyl 2-methylpropenoa (CAS 80-62-6)		210 mg/m3	

50 ppm

	Туре	Value	
nethacrylic acid; 2-methylpropenoic acid CAS 79-41-4)	AGW	180 mg/m3	
0/10/13/11/4/		50 ppm	
nethyl methacrylate; methyl 2-methylprop-2-enoate; nethyl 2-methylpropenoate CAS 80-62-6)	AGW	210 mg/m3	
, , , , , , , , , , , , , , , , , , , ,		50 ppm	
Greece. OELs, Presidential Decree Components	No. 307/1986, as amended Type	Value	Form
nethacrylic acid; 2-methylpropenoic acid CAS 79-41-4)	STEL	140 mg/m3	
		40 ppm	
	TWA	70 mg/m3	
		20 ppm	
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	100 ppm	
, , , , , , , , , , , , , , , , , , , ,	TWA	50 ppm	
Paraffin Wax (CAS 3002-74-2)	STEL	6 mg/m3	Fume.
	TWA	2 mg/m3	Fume.
Hungary. OELs. Decree on protecti Components	on of workers exposed to ch Type	emical agents (5/2020. (II.6)), Value	Annex 1&2, as amended
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	415 mg/m3	
,		000 / 0	
	TWA	208 mg/m3	
		-	the Workplace, as amendo
Components nethacrylic acid; 2-methylpropenoic acid	on Pollution Limits and Mea	asures to Reduce Pollution at	
Components methacrylic acid; 2-methylpropenoic acid	on Pollution Limits and Mea	asures to Reduce Pollution at Value	
methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4) methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate	on Pollution Limits and Mea	asures to Reduce Pollution at Value 70 mg/m3	
methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4) methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate	O on Pollution Limits and Mea Type TWA	70 mg/m3	
celand. OELs. Regulation 390/2008 Components methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4) methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6) Paraffin Wax (CAS 8002-74-2)	O on Pollution Limits and Mea Type TWA STEL	70 mg/m3 20 ppm 100 ppm	
methacrylic acid; 2-methylpropenoic acid CAS 79-41-4) methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate CAS 80-62-6) Paraffin Wax (CAS 8002-74-2) reland. OELVs, Schedules 1 & 2, C	O on Pollution Limits and Mea Type TWA STEL TWA TWA TWA	70 mg/m3 20 ppm 100 ppm 50 ppm 2 mg/m3	Form Fume.
methacrylic acid; 2-methylpropenoic acid CAS 79-41-4) methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate CAS 80-62-6) Paraffin Wax (CAS 8002-74-2) reland. OELVs, Schedules 1 & 2, Components methacrylic acid; 2-methylpropenoic acid	O on Pollution Limits and Mea Type TWA STEL TWA TWA TWA TWA	70 mg/m3 20 ppm 100 ppm 2 mg/m3 Agents and Carcinogens Re Value 140 mg/m3	Fume. gulations
methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4) methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	Type TWA STEL TWA TWA TWA TWA TWA SODE of Practice for Chemical Type STEL	70 mg/m3 20 ppm 100 ppm 50 ppm 2 mg/m3 Agents and Carcinogens Re Value 140 mg/m3 40 ppm	Fume. gulations
methacrylic acid; 2-methylpropenoic acid CAS 79-41-4) methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate CAS 80-62-6) Paraffin Wax (CAS 8002-74-2) reland. OELVs, Schedules 1 & 2, Components methacrylic acid; 2-methylpropenoic acid	O on Pollution Limits and Mea Type TWA STEL TWA TWA TWA TWA TOTAL TOTAL	70 mg/m3 20 ppm 100 ppm 2 mg/m3 Agents and Carcinogens Revalue 140 mg/m3 40 ppm 70 mg/m3	Fume. gulations
methacrylic acid; 2-methylpropenoic acid CAS 79-41-4) methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate CAS 80-62-6) Paraffin Wax (CAS 3002-74-2) reland. OELVs, Schedules 1 & 2, CC Components methacrylic acid; 2-methylpropenoic acid CAS 79-41-4)	Type TWA STEL TWA TWA TWA TWA TODE OF Practice for Chemical Type STEL TWA TYPE	70 mg/m3 20 ppm 100 ppm 2 mg/m3 Agents and Carcinogens Revalue 140 mg/m3 40 ppm 70 mg/m3 20 ppm	Fume. gulations
methacrylic acid; 2-methylpropenoic acid CAS 79-41-4) methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate CAS 80-62-6) Paraffin Wax (CAS 8002-74-2) reland. OELVs, Schedules 1 & 2, Components methacrylic acid; 2-methylpropenoic acid	Type TWA STEL TWA TWA TWA TWA TWA SODE of Practice for Chemical Type STEL	70 mg/m3 20 ppm 100 ppm 2 mg/m3 Agents and Carcinogens Revalue 140 mg/m3 40 ppm 70 mg/m3	Fume. gulations

Paraffin Wax (CAS	STEL	6 mg/m3	Fume.
3002-74-2)		·	_
	TWA	2 mg/m3	Fume.
taly. OELs (Legislative Decree n.8 Components	1, 9 April 2008), as amended Type	Value	Form
nethacrylic acid; 2-methylpropenoic acid CAS 79-41-4)	TWA	20 ppm	
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	100 ppm	
,	TWA	50 ppm	
Paraffin Wax (CAS 8002-74-2)	TWA	2 mg/m3	Fume.
Latvia. OELs. Occupational Exposi 1), as amended			o. 325/ 2007, L.V. 80, Annex
Components	Туре	Value	
methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4)	TWA	10 mg/m3	
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	TWA	10 mg/m3	
Lithuania. OELs. Occupational Exp V-824/A1-389), as amended			orm HN 23:2011; Order No.
Components	Туре	Value	
methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4)	STEL	100 mg/m3	
		30 ppm	
	TWA	70 mg/m3	
		20 ppm	
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	416 mg/m3	
(0/10/00/02/0)		100 ppm	
	TWA	208 mg/m3	
		50 ppm	
Luxembourg. OELs. Binding Occu n ° 235/2016, as amended			vember 2016, OJ Memorial
Components	Туре	Value	
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate	STEL	100 ppm	
(CAS 80-62-6)	TWA	50 ppm	
(CAS 80-62-6)	1 4 4 / 3		
Malta. OELs. Protection of Health a		tisks related to Chemical Age	ents at Work (L.N 227/2003
Malta. OELs. Protection of Health a Schedules I and V), as amended		tisks related to Chemical Age Value	ents at Work (L.N 227/2003
Malta. OELs. Protection of Health a Schedules I and V), as amended Components methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	and Safety of Workers from R	_	ents at Work (L.N 227/2003

Netherlands. OELs per Annex XIII of Working Conditions Regulation (Staatscourant no. 252, 29 December 2006), as amended

Components	Type	Value	
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	410 mg/m3	
	TWA	205 mg/m3	

Norway. Regulation No. 1358 on Measures and Limit Values for Physical and Chemical Factors in Work Environment and Infection Groups for Biological Factors, as amended

Components	Туре	Value	Form
methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4)	TLV	70 mg/m3	
		20 ppm	
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	400 mg/m3	
		100 ppm	
	TLV	100 mg/m3	
		25 ppm	
Paraffin Wax (CAS 8002-74-2)	TLV	2 mg/m3	Fume.

Poland. Maximum permissible concentrations and intensities of harmful factors in the work environment (Dz.U.Poz. 1286/2018, Annex 1)

Components	Туре	Value	Form
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	300 mg/m3	
	TWA	100 mg/m3	
Paraffin Wax (CAS 8002-74-2)	TWA	2 mg/m3	Inhalable fraction.

Portugal. VLEs. Norm on occupational exposure to chemical agents (NP 1796-2014)

Components	Туре	Value	Form	
methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4)	TWA	20 ppm		
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	100 ppm		
	TWA	50 ppm		
Paraffin Wax (CAS 8002-74-2)	TWA	2 mg/m3	Fume.	

Romania. OELs. Limit Values of Chemical Agents at Workplace (Regulation 1.218/2006, M.O 845, Annex 1, 3&4, as amended)

Components	Туре	Value Form	
methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4)	STEL	45 mg/m3	
		13 ppm	
	TWA	30 mg/m3	
		8,5 ppm	
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	410 mg/m3	
		100 ppm	

Romania. OELs. Limit Values of Chemical Agents at Workplace (Regulation 1.218/2006, M.O 845, Annex 1, 3&4, as amended)

Components	Туре	Value	Form
	TWA	205 mg/m3	
		50 ppm	
Paraffin Wax (CAS 8002-74-2)	STEL	6 mg/m3	Fume.
•	TWA	2 mg/m3	Fume.

Slovakia. OELs. Maximum permissible exposure limits for chemical factors in workplace air (Regulation No 355/2006, Annex 1, Table 1, as amended)

Components	Туре	Value	Form	
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	100 ppm		
	TWA	50 ppm		
Paraffin Wax (CAS 8002-74-2)	STEL	6 mg/m3	Fume.	
,	TWA	2 mg/m3	Fume	

Slovenia. OELs. Occupational Exposure Limits of Chemicals at Workplace (Reg. on Protection of Workers from Risks due to Exp. to Chemicals at Work, Annex I), as amended

Components	Туре	Value	
methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4)	TWA	180 mg/m3	
		50 ppm	
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	TWA	210 mg/m3	
		50 ppm	

Spain. OELs. INSST, Límites de Exposición Profesional Para Agentes Químicos, Table 1-Valores Límites Ambientales (VLAs)

Components	Туре	Value	Form
methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4)	TWA	72 mg/m3	
		20 ppm	
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	STEL	100 ppm	
	TWA	50 ppm	
Paraffin Wax (CAS 8002-74-2)	TWA	2 mg/m3	Fume.

Sweden. OELs (Annex 1). Work Environment Authority (AV), Occupational Exposure Limit Values (AFS 2018:1), as amended

Components	Туре	Value	
methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4)	STEL	100 mg/m3	
		30 ppm	
	TWA	70 mg/m3	
		20 ppm	
methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)	Ceiling	400 mg/m3	
		100 ppm	
	TWA	200 mg/m3	

	50 ppm	
erte am Arbeitsplatz: Aktuelle MAK-We Type	erte Value	Form
5.22	eee mg/me	
	100 ppm	
TWA	180 mg/m3	
	50 ppm	
STEL	420 mg/m3	
	100 ppm	
TWA	210 mg/m3	
	50 ppm	
TWA	2 mg/m3	Respirable fume.
sure Limits (WELs) (EH40/2005 (Fourt Type	h Edition 2020)), Table 1 Value	Form
	143 mg/m3	
	40 ppm	
TWA	72 mg/m3	
	20 ppm	
STEL	416 mg/m3	
	100 ppm	
TWA	208 mg/m3	
	50 ppm	
STEL	6 mg/m3	Fume.
T10/0	2 / 2	F
	-	Fume.
nit Values in Directives 91/322/EEC, 20 Type	000/39/EC, 2006/15/EC, 2009 Value	161/EU, 2017/164/EU
STEL	100 ppm	
TWA	50 ppm	
No biological exposure limits noted for		
* '	- ','	
Not available.		
Not available.		
	TWA TWA Sure Limits (WELs) (EH40/2005 (Fourth Type STEL TWA STEL TWA STEL TWA STEL TWA STEL TWA No biological exposure limits noted for Follow standard monitoring procedures Not available.	TWA 180 mg/m3 50 ppm STEL 420 mg/m3 TWA 210 mg/m3 TWA 210 mg/m3 TWA 210 mg/m3 Sure Limits (WELs) (EH40/2005 (Fourth Edition 2020)), Table 1 Type Value STEL 143 mg/m3 40 ppm TWA 72 mg/m3 20 ppm STEL 416 mg/m3 TWA 208 mg/m3 50 ppm STEL 416 mg/m3 TWA 208 mg/m3 50 ppm STEL 6 mg/m3 TWA 2 mg/m3 TWA 2 mg/m3 50 ppm STEL 6 mg/m3 TWA 50 ppm STEL 100 ppm TWA 50 ppm STEL 5006/15/EC, 2009/Type Type Value STEL 100 ppm TWA 50 ppm No biological exposure limits noted for the ingredient(s). Follow standard monitoring procedures.

Ex

Croatia ELVs: Skin designation

methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)

Can be absorbed through the skin.

Denmark GV: Skin designation

methyl methacrylate; methyl 2-methylprop-2-enoate;

methyl 2-methylpropenoate (CAS 80-62-6)

Hungary OELs: Skin designation

methyl methacrylate; methyl 2-methylprop-2-enoate;

methyl 2-methylpropenoate (CAS 80-62-6)

Iceland OELs: Skin designation

methyl methacrylate; methyl 2-methylprop-2-enoate;

methyl 2-methylpropenoate (CAS 80-62-6)

Can be absorbed through the skin.

Can be absorbed through the skin.

Can be absorbed through the skin.

Slovenia. OELs. Regulations concerning protection of workers against risks due to exposure to chemicals while working (Official Gazette of the Republic of Slovenia)

methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4) Can be absorbed through the skin.

8.2. Exposure controls

Appropriate engineering

controls

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Use personal protective equipment as required. Personal protection equipment should be chosen **General information**

according to the CEN standards and in discussion with the supplier of the personal protective

equipment.

Eye/face protection

Chemical respirator with organic vapor cartridge and full facepiece.

Skin protection - Hand protection

Wear appropriate chemical resistant gloves.

Wear appropriate chemical resistant clothing.

Respiratory protection Chemical respirator with organic vapor cartridge and full facepiece.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

When using do not smoke. Always observe good personal hygiene measures, such as washing Hygiene measures

> after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not

be allowed out of the workplace.

Environmental exposure

controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. Fume scrubbers, filters or

engineering modifications to the process equipment may be necessary to reduce emissions to

acceptable levels.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state Liquid. **Form** Paste. Off-white Color Odor Fragrant

Melting point/freezing point -54,4 °F (-48 °C) estimated Boiling point or initial boiling

point and boiling range

212,9 °F (100,5 °C) estimated

Not applicable. **Flammability** Upper/lower flammability or explosive limits

Explosive limit - lower (%) 2,1 % estimated 8,2 % estimated Explosive limit - upper (%)

50,0 °F (10,0 °C) estimated Flash point **Auto-ignition temperature** 815 °F (435 °C) estimated

Decomposition temperature Not available. Not available. pН Not available. Kinematic viscosity

Solubility

Not available. Solubility (water) Partition coefficient Not available.

(n-octanol/water) (log value)

Vapor pressure 37,23 hPa estimated

Material name: PLEXUS® MA1020 Adhesive

SDS FII

Density and/or relative density

0,98 g/cm3 estimated Density

Not available. Vapor density Not available Particle characteristics

9.2. Other information

9.2.1. Information with regard

to physical hazard classes

No relevant additional information available.

9.2.2. Other safety characteristics

0,98 estimated Specific gravity

SECTION 10: Stability and reactivity

10.1. Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability Material is stable under normal conditions.

10.3. Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

10.4. Conditions to avoid Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the

flash point. Contact with incompatible materials.

10.5. Incompatible materials Strong oxidizing agents. Nitrates. Peroxides.

10.6. Hazardous

No hazardous decomposition products are known.

decomposition products

SECTION 11: Toxicological information

General information Occupational exposure to the substance or mixture may cause adverse effects.

Information on likely routes of exposure

Inhalation May cause irritation to the respiratory system. Prolonged inhalation may be harmful.

Skin contact Causes skin irritation. May cause an allergic skin reaction.

Eye contact Causes serious eye damage.

Ingestion May cause discomfort if swallowed. However, ingestion is not likely to be a primary route of

occupational exposure.

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred **Symptoms**

> vision. Permanent eye damage including blindness could result. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity Not known.

Components **Species Test Results**

methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4)

Inhalation

LC50 Rat 7,1000000000000005 mg/l, 4 Hours

methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)

Acute Oral

LD50 7800 mg/kg Rat

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye

irritation

Causes serious eye damage.

Respiratory sensitization Due to partial or complete lack of data the classification is not possible.

May cause an allergic skin reaction. Skin sensitization

Germ cell mutagenicity Due to partial or complete lack of data the classification is not possible. Carcinogenicity Due to partial or complete lack of data the classification is not possible.

IARC Monographs. Overall Evaluation of Carcinogenicity

methyl methacrylate; methyl 2-methylprop-2-enoate;

3 Not classifiable as to carcinogenicity to humans.

methyl 2-methylpropenoate (CAS 80-62-6) Poly(2-chloro-1,3-butadiene) (CAS 9010-98-4)

3 Not classifiable as to carcinogenicity to humans.

Vinyl Acetate Polymer (CAS 9003-20-7)

3 Not classifiable as to carcinogenicity to humans.

Reproductive toxicity Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity -

single exposure

May cause respiratory irritation.

Specific target organ toxicity -

repeated exposure

Not applicable.

Aspiration hazard

Due to partial or complete lack of data the classification is not possible.

Mixture versus substance

information

No information available.

11.2. Information on other hazards

Endocrine disrupting

properties

This mixture does not contain any substances having endocrine disrupting properties with respect to human health as assessed in accordance with the criteria set out in Regulations (EC) No 1907/2006, (EU) No 2017/2100 and (EU) 2018/605, at a concentration equal to or greater than

0.1% by weight.

Not available. Other information

SECTION 12: Ecological information

12.1. Toxicity Based on available data, the classification criteria are not met for hazardous to the aquatic

environment

12.2. Persistence and

degradability

No data is available on the degradability of any ingredients in the mixture.

12.3. Bioaccumulative potential

Partition coefficient n-octanol/water (log Kow)

> methacrylic acid: 2-methylpropenoic acid 0.93 methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 1,38

2-methylpropenoate

Bioconcentration factor (BCF) Not available. 12.4. Mobility in soil No data available.

12.5. Results of PBT and vPvB

assessment

This mixture does not contain substances assessed to be vPvB / PBT according to Regulation

(EC) No 1907/2006, Annex XIII.

12.6. Endocrine disrupting

properties

This mixture does not contain any substances having endocrine disrupting properties with respect to the environment as assessed in accordance with the criteria set out in Regulations (EC) No 1907/2006, (EU) No 2017/2100 and (EU) 2018/605, at a concentration equal to or greater than

0.1% by weight.

12.7. Other adverse effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste Dispose of in accordance with local regulations. Empty containers or liners may retain some

product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Since emptied containers may retain product residue, follow label warnings even after container is Contaminated packaging

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

EU waste code The Waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of Disposal methods/information

contents/container in accordance with local/regional/national/international regulations.

Dispose in accordance with all applicable regulations. **Special precautions**

SECTION 14: Transport information

ADR

14.1. UN number **UN1133**

14.2. UN proper shipping ADHESIVES containing flammable liquid

14.3. Transport hazard class(es)

Class 3 Subsidiary risk 3 Label(s) 30 Hazard No. (ADR) D/E **Tunnel restriction code** 14.4. Packing group Ш

Material name: PLEXUS® MA1020 Adhesive

14.5. Environmental hazards No.

14.6. Special precautions Read safety instructions, SDS and emergency procedures before handling. for user RID 14.1. UN number **UN1133** ADHESIVES containing flammable liquid 14.2. UN proper shipping 14.3. Transport hazard class(es) Class 3 Subsidiary risk 3 Label(s) 14.4. Packing group Ш 14.5. Environmental hazards No. 14.6. Special precautions Read safety instructions, SDS and emergency procedures before handling. for user **ADN** 14.1. UN number UN1133 14.2. UN proper shipping ADHESIVES containing flammable liquid name 14.3. Transport hazard class(es) 3 Class Subsidiary risk 3 Label(s) Ш 14.4. Packing group 14.5. Environmental hazards No. 14.6. Special precautions Read safety instructions, SDS and emergency procedures before handling. for user **IATA** UN1133 14.1. UN number 14.2. UN proper shipping Adhesives containing flammable liquid name 14.3. Transport hazard class(es) Class 3 Subsidiary risk Ш 14.4. Packing group 14.5. Environmental hazards No. **ERG Code** 31 14.6. Special precautions Read safety instructions, SDS and emergency procedures before handling. for user Other information Allowed with restrictions. Passenger and cargo aircraft Allowed with restrictions. Cargo aircraft only **IMDG** 14.1. UN number UN1133 14.2. UN proper shipping ADHESIVES containing flammable liquid name 14.3. Transport hazard class(es) Class 3 Subsidiary risk 14.4. Packing group Ш 14.5. Environmental hazards Marine pollutant No. F-E, S-D **EmS** 14.6. Special precautions Read safety instructions, SDS and emergency procedures before handling. for user 14.7. Maritime transport in bulk Not established. according to IMO instruments



SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended Not listed.

Regulation (EU) 2019/1021 On persistent organic pollutants (recast), as amended Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended

Not listed

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended Not listed.

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA Not listed.

UFI:

Austria: E4A0-K08C-Q005-V1V9
Belgium: E4A0-K08C-Q005-V1V9
Bulgaria: E4A0-K08C-Q005-V1V9
Croatia: E4A0-K08C-Q005-V1V9
Cyprus: E4A0-K08C-Q005-V1V9
Czech Republic: E4A0-K08C-Q005-V1V9
Denmark: E4A0-K08C-Q005-V1V9
Estonia: E4A0-K08C-Q005-V1V9
EU: E4A0-K08C-Q005-V1V9
Finland: E4A0-K08C-Q005-V1V9
Germany: E4A0-K08C-Q005-V1V9

Germany: E4A0-K08C-Q005-V1V9
Greece: E4A0-K08C-Q005-V1V9
Hungary: E4A0-K08C-Q005-V1V9
Iceland: E4A0-K08C-Q005-V1V9
Ireland: E4A0-K08C-Q005-V1V9
Italy: E4A0-K08C-Q005-V1V9
Latvia: E4A0-K08C-Q005-V1V9
Lithuania: E4A0-K08C-Q005-V1V9
Luxembourg: E4A0-K08C-Q005-V1V9
Malta: E4A0-K08C-Q005-V1V9
Norway: E4A0-K08C-Q005-V1V9
Poland: E4A0-K08C-Q005-V1V9
Portugal: E4A0-K08C-Q005-V1V9
Romania: E4A0-K08C-Q005-V1V9
Slovakia: E4A0-K08C-Q005-V1V9

Slovenia: E4A0-K08C-Q005-V1V9 Spain: E4A0-K08C-Q005-V1V9 Sweden: E4A0-K08C-Q005-V1V9

Authorizations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use, as amended - Conditions of restriction given for the associated entry number should be considered

methacrylic acid; 2-methylpropenoic acid (CAS 79-41-4) 75

Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work, as amended

Not listed.

Other EU regulations Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended

ANNEX 1, PART 1 Categories of dangerous substances

Hazard categories in accordance with Regulation (EC) No 1272/2008

- P5a, b or c FLAMMABLE LIQUIDS

Other regulations The product is classified and labelled in accordance with Regulation (EC) 1272/2008 (CLP

Regulation) as amended. This Safety Data Sheet complies with the requirements of Regulation

(EC) No 1907/2006, as amended.

National regulations Young people under 18 years old are not allowed to work with this product according to EU

Directive 94/33/EC on the protection of young people at work, as amended. Follow national regulation for work with chemical agents in accordance with Directive 98/24/EC, as amended.

France regulations

France INRS Table of Occupational Diseases

methyl methacrylate; methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate (CAS 80-62-6)

Affections provoquées par le méthacrylate de méthyle 82

Product registration number

Austria UFI: E4A0-K08C-Q005-V1V9 **Belgium** UFI: E4A0-K08C-Q005-V1V9 **Czech Republic** UFI: E4A0-K08C-Q005-V1V9 UFI: E4A0-K08C-Q005-V1V9 **Denmark European Union** UFI: E4A0-K08C-Q005-V1V9 **Finland** UFI: E4A0-K08C-Q005-V1V9 UFI: E4A0-K08C-Q005-V1V9 France UFI: E4A0-K08C-Q005-V1V9 Germany UFI: E4A0-K08C-Q005-V1V9 Greece UFI: E4A0-K08C-Q005-V1V9 Hungary UFI: E4A0-K08C-Q005-V1V9 Italy **Netherlands** UFI: E4A0-K08C-Q005-V1V9 **Norway** UFI: E4A0-K08C-Q005-V1V9 **Poland** UFI: E4A0-K08C-Q005-V1V9 **Portugal** UFI: E4A0-K08C-Q005-V1V9 UFI: E4A0-K08C-Q005-V1V9 Slovakia UFI: E4A0-K08C-Q005-V1V9 Slovenia UFI: E4A0-K08C-Q005-V1V9 Spain UFI: E4A0-K08C-Q005-V1V9 Sweden UFI: E4A0-K08C-Q005-V1V9 Switzerland

15.2. Chemical safety

assessment

No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

List of abbreviations

ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways.

ADR: Agreement concerning the International Carriage of Dangerous Goods by Road.

AGW: Occupational threshold limit value (Arbeitsplatzgrenzwert – Germany).

CAS: Chemical Abstract Service.

CEN: European Committee for Standardization. IATA: International Air Transport Association.

IBC Code: International Code for the Construction and Equipment of Ships Carrying Dangerous

Chemicals in Bulk.

IMDG: International Maritime Dangerous Goods.

MAC: Maximum Allowed Concentration.

MARPOL: International Convention for the Prevention of Pollution from Ships.

PBT: Persistent, bioaccumulative and toxic.

RID: Regulations concerning the International Carriage of Dangerous Goods by Rail.

STEL: Short term exposure limit. TLV: Threshold Limit Value. TWA: Time Weighted Average. VLE: Exposure Limit Value. VME: Exposure Average Value.

vPvB: Very persistent and very bioaccumulative.

References

Information on evaluation method leading to the classification of mixture

Full text of any statements, which are not written out in full under sections 2 to 15

Not available.

The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.

H225 Highly flammable liquid and vapor.

H302 Harmful if swallowed.

H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H331 Toxic if inhaled.

None.

H335 May cause respiratory irritation.

Revision information

Training information

Disclaimer

Follow training instructions when handling this material.

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

Material name: PLEXUS® MA1020 Adhesive

SDS EU 20 / 20