

SAFETY DATA SHEET

1. Identification

Product identifier	Korrobond 65 Component A
Other means of identification	
SKU#	81065R, 81070R
Recommended use	Two-component, epoxy-based adhesive. Resin.
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Company name	ITW Performance Polymers
Address	35 Brownridge Road Unit 1 Halton Hills, ON L7G 0C6
Contact person	Customer Service
Telephone number	215-855-8450
Fax number	215-855-4688
Emergency Number	800-424-9300 (CHEMTREC)
Supplier	Not available.

2. Hazard identification

Physical hazards	Not classified.	
Health hazards	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2A
	Sensitization, skin	Category 1
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 3
	Hazardous to the aquatic environment, long-term hazard	Category 3

Label elements



Signal word	Warning
Hazard statement	Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful to aquatic life. Harmful to aquatic life with long lasting effects.
Precautionary statement	
Prevention	Avoid breathing mist/vapours. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wear eye protection/face protection. Wear protective gloves.
Response	IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.
Storage	Not available.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Supplemental information	69.29 % of the mixture consists of component(s) of unknown acute oral toxicity. 95.92 % of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 95.92 % of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

Other hazards

None known.

3. Composition/information on ingredients**Mixtures**

Chemical name	Common name and synonyms	CAS number	%
Quartz		14808-60-7	30 - 60
Bisphenol A Diglycidyl Ether		25068-38-6	10 - 30
1,4-butanediol Diglycidyl Ether		2425-79-8	1 - 5
Benzyl alcohol		100-51-6	1 - 5
4-MORPHOLINECARBALDEHYDE		4394-85-8	< 1
Propylene glycol methyl ether acetate	1-Methoxy-2-propylacetate	108-65-6	< 1
Titanium dioxide	Titanium dioxide	13463-67-7	< 1
Other components below reportable levels			10 - < 20

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Foam. Powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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Methods and materials for containment and cleaning up

Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage**Precautions for safe handling**

Avoid breathing mist/vapours. Avoid contact with eyes, skin, and clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection**Occupational exposure limits****US. ACGIH Threshold Limit Values (TLV)**

Components	Type	Value	Form
Quartz (CAS 14808-60-7)	TWA	0.025 mg/m ³	Respirable fraction.
Titanium dioxide (CAS 13463-67-7)	TWA	2.5 mg/m ³	Respirable finescale particles
		0.2 mg/m ³	Respirable nanoscale particles

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2), as amended

Components	Type	Value	Form
Quartz (CAS 14808-60-7)	TWA	0.025 mg/m ³	Respirable particles.
Titanium dioxide (CAS 13463-67-7)	TWA	10 mg/m ³	

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

Components	Type	Value	Form
Propylene glycol methyl ether acetate (CAS 108-65-6)	STEL	75 ppm	
	TWA	50 ppm	
Titanium dioxide (CAS 13463-67-7)	TWA	3 mg/m ³	Respirable fraction.
		10 mg/m ³	Total dust.

Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act), as amended

Components	Type	Value	Form
Quartz (CAS 14808-60-7)	TWA	0.025 mg/m ³	Respirable fraction.
Titanium dioxide (CAS 13463-67-7)	TWA	2.5 mg/m ³	Respirable finescale particles
		0.2 mg/m ³	Respirable nanoscale particles

Canada. New Brunswick OELs: Threshold Limit Values (TLVs) Based on the 1991 and 1997 ACGIH TLVs and BEIs Publication (New Brunswick Regulation 91-191)

Components	Type	Value	Form
Quartz (CAS 14808-60-7)	TWA	0.025 mg/m ³	Respirable fraction.

Canada. New Brunswick OELs: Threshold Limit Values (TLVs) Based on the 1991 and 1997 ACGIH TLVs and BEIs Publication (New Brunswick Regulation 91-191)

Components	Type	Value	Form
Titanium dioxide (CAS 13463-67-7)	TWA	10 mg/m ³	

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents), as amended

Components	Type	Value	Form
Propylene glycol methyl ether acetate (CAS 108-65-6)	TWA	270 mg/m ³	
		50 ppm	
Quartz (CAS 14808-60-7)	TWA	0.1 mg/m ³	Respirable fraction.
Titanium dioxide (CAS 13463-67-7)	TWA	10 mg/m ³	

Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety), as amended

Components	Type	Value	Form
Quartz (CAS 14808-60-7)	TWA	0.05 mg/m ³	Respirable dust.
Titanium dioxide (CAS 13463-67-7)	TWA	10 mg/m ³	Total dust.

Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21), as amended

Components	Type	Value
Titanium dioxide (CAS 13463-67-7)	15 minute	20 mg/m ³

Biological limit values	No biological exposure limits noted for the ingredient(s).
Appropriate engineering controls	Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.
Individual protection measures, such as personal protective equipment	
Eye/face protection	Wear safety glasses with side shields (or goggles). Face shield is recommended.
Skin protection	
Hand protection	Wear appropriate chemical resistant gloves.
Other	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance	Viscous. Liquid.
Physical state	Liquid.
Form	Liquid.
Colour	Light grey
Odour	Not available.
Odour threshold	Not available.
pH	Not available.
Melting point/freezing point	8 °C (46.4 °F) estimated
Initial boiling point and boiling range	Not available.
Flash point	>200.0 °C (>392.0 °F)

Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not available.
Explosive limit – upper (%)	Not available.
Vapour pressure	-0.01 hPa estimated
Vapour density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	1.81 g/cm ³
Explosive properties	Not explosive.
Flammability class	Combustible IIIB estimated
Oxidising properties	Not oxidising.
Specific gravity	1.81

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong oxidising agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	No adverse effects due to inhalation are expected.
Skin contact	Causes skin irritation. May cause an allergic skin reaction.
Eye contact	Causes serious eye irritation.
Ingestion	Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
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Information on toxicological effects

Acute toxicity	Not known.
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Components	Species	Test Results
Benzyl alcohol (CAS 100-51-6)		
Acute		
Dermal		
LD50	Rabbit	2000 mg/kg
Inhalation		
LC50	Rat	> 4.178 mg/l, 4 Hours

Components	Species	Test Results
Bisphenol A Diglycidyl Ether (CAS 25068-38-6)		
Acute		
Oral		
LD50	Rat	> 1000 mg/kg
Titanium dioxide (CAS 13463-67-7)		
Acute		
Dermal		
LD50	Hamster	>= 10000 mg/kg
Oral		
LD50	Rat	> 10000 mg/kg
Skin corrosion/irritation	Causes skin irritation.	
Serious eye damage/eye irritation	Causes serious eye irritation.	
Respiratory or skin sensitisation		
Canada - Alberta OELs: Irritant		
Titanium dioxide (CAS 13463-67-7)	Irritant	
Respiratory sensitisation	Not a respiratory sensitiser.	
Skin sensitisation	May cause an allergic skin reaction.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity		
ACGIH Carcinogens		
Quartz (CAS 14808-60-7)	A2 Suspected human carcinogen.	
Titanium dioxide (CAS 13463-67-7)	A3 Confirmed animal carcinogen with unknown relevance to humans.	
Canada - Alberta OELs: Carcinogen category		
Quartz (CAS 14808-60-7)	Suspected human carcinogen.	
Canada - Manitoba OELs: carcinogenicity		
Quartz (CAS 14808-60-7)	Suspected human carcinogen.	
Titanium dioxide (CAS 13463-67-7)	Confirmed animal carcinogen with unknown relevance to humans.	
Canada - Quebec OELs: Carcinogen category		
Quartz (CAS 14808-60-7)	Suspected carcinogenic effect in humans.	
IARC Monographs. Overall Evaluation of Carcinogenicity		
Bisphenol A Diglycidyl Ether (CAS 25068-38-6)	3 Not classifiable as to carcinogenicity to humans.	
Quartz (CAS 14808-60-7)	1 Carcinogenic to humans.	
Titanium dioxide (CAS 13463-67-7)	2B Possibly carcinogenic to humans.	
US. National Toxicology Program (NTP) Report on Carcinogens		
Quartz (CAS 14808-60-7)	Known To Be Human Carcinogen.	
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	Not classified.	
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	Not an aspiration hazard.	

12. Ecological information

Ecotoxicity	Harmful to aquatic life with long lasting effects.	
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.	
Bioaccumulative potential		
Partition coefficient n-octanol / water (log Kow)		
Benzyl alcohol	1.1	
Bisphenol A Diglycidyl Ether	3.84	
Mobility in soil	No data available.	

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

TDG

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

15. Regulatory information

Canadian regulations This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto Protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes

Country(s) or region	Inventory name	On inventory (yes/no)*
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

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Disclaimer ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

Revision information This document has undergone significant changes and should be reviewed in its entirety.