

# SAFETY DATA SHEET

## 1. Identification

<b>Product identifier</b>	<b>Korrobond 65 Component B</b>
<b>Other means of identification</b>	
<b>SKU#</b>	81065H, 81070H
<b>Recommended use</b>	Two-component, epoxy-based adhesive. Hardener.
<b>Recommended restrictions</b>	None known.
<b>Manufacturer/Importer/Supplier/Distributor information</b>	
<b>Company name</b>	ITW Performance Polymers
<b>Address</b>	35 Brownridge Road Unit 1 Halton Hills, ON L7G 0C6
<b>Contact person</b>	Customer Service
<b>Telephone number</b>	215-855-8450
<b>Fax number</b>	215-855-4688
<b>Emergency Number</b>	800-424-9300 (CHEMTREC)
<b>Supplier</b>	Not available.

## 2. Hazard identification

<b>Physical hazards</b>	Not classified.	
<b>Health hazards</b>	Acute toxicity, oral	Category 4
	Acute toxicity, dermal	Category 3
	Skin corrosion/irritation	Category 1
	Serious eye damage/eye irritation	Category 1
	Sensitization, skin	Category 1
	Reproductive toxicity	Category 2
	Specific target organ toxicity following repeated exposure	Category 1
<b>Environmental hazards</b>	Not classified.	
<b>Label elements</b>		



<b>Signal word</b>	Danger
<b>Hazard statement</b>	Harmful if swallowed. Toxic in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Suspected of damaging fertility or the unborn child. Causes damage to organs through prolonged or repeated exposure.
<b>Precautionary statement</b>	
<b>Prevention</b>	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe mist/vapours. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection.
<b>Response</b>	Rinse mouth. IF SWALLOWED: rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTRE/doctor. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. Take off immediately all contaminated clothing and wash it before reuse.

<b>Storage</b>	Store locked up.
<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Supplemental information</b>	40.16 % of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 40.16 % of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.
<b>Other hazards</b>	None known.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
2-Piperazin-1-ylethy lamine		140-31-8	30 - 60
AMINES, POLYETHYLENEPOLY-, TRIETHYLENETETRAMINE FRACTION		90640-67-8	10 - 30
DIISOPROPYLNAPHTHALENE		38640-62-9	10 - 30
Carbon Black		1333-86-4	< 1
Other components below reportable levels			<0.1

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Remove contaminated clothing immediately and wash skin with soap and water. Call a physician or poison control centre immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control centre immediately.
<b>Ingestion</b>	Call a physician or poison control centre immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
<b>Most important symptoms/effects, acute and delayed</b>	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Prolonged exposure may cause chronic effects.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Take off immediately all contaminated clothing. IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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**Methods and materials for containment and cleaning up**

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

**Environmental precautions**

Avoid discharge into drains, water courses or onto the ground.

**7. Handling and storage****Precautions for safe handling**

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe mist/vapours. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Avoid prolonged exposure. When using, do not eat, drink or smoke. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities**

Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

**8. Exposure controls/personal protection****Occupational exposure limits****US. ACGIH Threshold Limit Values (TLV)**

Components	Type	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	3 mg/m <sup>3</sup>	Inhalable fraction.

**Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2), as amended**

Components	Type	Value
Carbon Black (CAS 1333-86-4)	TWA	3.5 mg/m <sup>3</sup>

**Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)**

Components	Type	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	3 mg/m <sup>3</sup>	Inhalable

**Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act), as amended**

Components	Type	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	3 mg/m <sup>3</sup>	Inhalable fraction.

**Canada. New Brunswick OELs: Threshold Limit Values (TLVs) Based on the 1991 and 1997 ACGIH TLVs and BEIs Publication (New Brunswick Regulation 91-191)**

Components	Type	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	3 mg/m <sup>3</sup>	Inhalable fraction.

**Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents), as amended**

Components	Type	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	3 mg/m <sup>3</sup>	Inhalable fraction.

**Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety), as amended**

Components	Type	Value	Form
Carbon Black (CAS 1333-86-4)	TWA	3 mg/m <sup>3</sup>	Inhalable dust.

**Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21), as amended**

Components	Type	Value
Carbon Black (CAS 1333-86-4)	15 minute	7 mg/m <sup>3</sup>

<b>Biological limit values</b>	No biological exposure limits noted for the ingredient(s).
<b>Appropriate engineering controls</b>	Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.
<b>Individual protection measures, such as personal protective equipment</b>	
<b>Eye/face protection</b>	Chemical respirator with organic vapour cartridge and full facepiece.
<b>Skin protection</b>	
<b>Hand protection</b>	Wear appropriate chemical resistant gloves.
<b>Other</b>	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.
<b>Respiratory protection</b>	Chemical respirator with organic vapour cartridge and full facepiece.
<b>Thermal hazards</b>	Wear appropriate thermal protective clothing, when necessary.
<b>General hygiene considerations</b>	Observe any medical surveillance requirements. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

## 9. Physical and chemical properties

<b>Appearance</b>	Liquid.
<b>Physical state</b>	Liquid.
<b>Form</b>	Liquid.
<b>Colour</b>	Black
<b>Odour</b>	Ammoniacal.
<b>Odour threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	17.6 °C (63.68 °F) estimated
<b>Initial boiling point and boiling range</b>	220 °C (428 °F) estimated
<b>Flash point</b>	>100.0 °C (>212.0 °F)
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not applicable.
<b>Upper/lower flammability or explosive limits</b>	
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit – upper (%)</b>	Not available.
<b>Vapour pressure</b>	0.06 hPa estimated
<b>Vapour density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Not available.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Density</b>	0.98 g/cm <sup>3</sup> estimated
<b>Explosive properties</b>	Not explosive.
<b>Flammability class</b>	Combustible IIIB estimated
<b>Oxidising properties</b>	Not oxidising.
<b>pH in aqueous solution</b>	12

Specific gravity 0.98 estimated

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	Hazardous polymerisation does not occur.
<b>Conditions to avoid</b>	Contact with incompatible materials.
<b>Incompatible materials</b>	Peroxides. Phenols.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	May cause irritation to the respiratory system. Prolonged inhalation may be harmful.
<b>Skin contact</b>	Toxic in contact with skin. Causes severe skin burns. May cause an allergic skin reaction.
<b>Eye contact</b>	Causes serious eye damage.
<b>Ingestion</b>	Causes digestive tract burns. Harmful if swallowed.

**Symptoms related to the physical, chemical and toxicological characteristics** Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

### Information on toxicological effects

**Acute toxicity** Toxic in contact with skin. Harmful if swallowed.

Components	Species	Test Results
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Carbon Black (CAS 1333-86-4)

#### Acute

##### **Oral**

LD50	Rat	> 8000 mg/kg
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DIISOPROPYLNAPHTHALENE (CAS 38640-62-9)

#### Acute

##### **Dermal**

LD50	Mouse	4.6 g/kg
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##### **Oral**

LD50	Mouse	5.1 g/kg
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**Skin corrosion/irritation** Causes severe skin burns and eye damage.

**Serious eye damage/eye irritation** Causes serious eye damage.

### Respiratory or skin sensitisation

#### **Canada - Alberta OELs: Irritant**

Carbon Black (CAS 1333-86-4)	Irritant
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**Respiratory sensitisation** Not a respiratory sensitiser.

**Skin sensitisation** May cause an allergic skin reaction.

**Germ cell mutagenicity** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity** Risk of cancer cannot be excluded with prolonged exposure.

#### **ACGIH Carcinogens**

Carbon Black (CAS 1333-86-4)	A3 Confirmed animal carcinogen with unknown relevance to humans.
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#### **Canada - Manitoba OELs: carcinogenicity**

Carbon Black (CAS 1333-86-4)	Confirmed animal carcinogen with unknown relevance to humans.
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#### **Canada - Quebec OELs: Carcinogen category**

Carbon Black (CAS 1333-86-4)	Detected carcinogenic effect in animals.
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## IARC Monographs. Overall Evaluation of Carcinogenicity

Carbon Black (CAS 1333-86-4)

2B Possibly carcinogenic to humans.

## US. National Toxicology Program (NTP) Report on Carcinogens

Carbon Black (CAS 1333-86-4)

Known To Be Human Carcinogen.

<b>Reproductive toxicity</b>	Suspected of damaging fertility or the unborn child.
<b>Specific target organ toxicity - single exposure</b>	Not classified.
<b>Specific target organ toxicity - repeated exposure</b>	Causes damage to organs through prolonged or repeated exposure.
<b>Aspiration hazard</b>	Not an aspiration hazard.
<b>Chronic effects</b>	Prolonged inhalation may be harmful. Causes damage to organs through prolonged or repeated exposure. Prolonged exposure may cause chronic effects.

## 12. Ecological information

<b>Ecotoxicity</b>	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
<b>Persistence and degradability</b>	No data is available on the degradability of any ingredients in the mixture.
<b>Bioaccumulative potential</b>	
<b>Partition coefficient n-octanol / water (log Kow)</b>	
2-Piperazin-1-ylethy lamine	-1.57
<b>Mobility in soil</b>	No data available.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

### TDG

<b>UN number</b>	UN2735
<b>UN proper shipping name</b>	AMINES, LIQUID, CORROSIVE, N.O.S. (2-PIPERAZIN-1-YLETHHYLAMINE, Triethylenetetramine)
<b>Transport hazard class(es)</b>	
<b>Class</b>	8
<b>Subsidiary hazard</b>	-
<b>Packing group</b>	II
<b>Environmental hazards</b>	No.
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.

### IATA

<b>UN number</b>	UN2735
<b>UN proper shipping name</b>	Amines, liquid, corrosive, n.o.s. (2-PIPERAZIN-1-YLETHHYLAMINE, Triethylenetetramine)
<b>Transport hazard class(es)</b>	
<b>Class</b>	8
<b>Subsidiary hazard</b>	-
<b>Packing group</b>	II
<b>Environmental hazards</b>	No.
<b>ERG Code</b>	8L
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.

**Other information**

**Passenger and cargo aircraft** Allowed with restrictions.  
**Cargo aircraft only** Allowed with restrictions.

**IMDG**

**UN number** UN2735  
**UN proper shipping name** AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (2-PIPERAZIN-1-YLETHHYLAMINE, Triethylenetetramine)

**Transport hazard class(es)**

**Class** 8  
**Subsidiary hazard** -

**Packing group** II

**Environmental hazards**

**Marine pollutant** No.

**EmS** F-A, S-B

**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.

IATA; IMDG; TDG



## 15. Regulatory information

**Canadian regulations** This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

**Controlled Drugs and Substances Act**

Not regulated.

**Export Control List (CEPA 1999, Schedule 3)**

Not listed.

**Greenhouse Gases**

Not listed.

**Precursor Control Regulations**

Not regulated.

**International regulations****Stockholm Convention**

Not applicable.

**Rotterdam Convention**

Not applicable.

**Kyoto Protocol**

Not applicable.

**Montreal Protocol**

Not applicable.

**Basel Convention**

Not applicable.

**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	No
Canada	Domestic Substances List (DSL)	No

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information

<b>Issue date</b>	26-March-2024
<b>Revision date</b>	28-April-2024
<b>Version No.</b>	02
<b>Disclaimer</b>	ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.
<b>Revision information</b>	Product and Company Identification: Product and Company Identification Hazard identification: Supplemental information