



# Liquid Release Agent

<b>Description:</b>	A silicone compound used to coat metals to act as a release agent to stop epoxies and urethanes from adhering to parts.
<b>Intended Use:</b>	Industrial Use: Any metal surfaces, alloys, porous castings, rubber surfaces, plastics, and concrete that need to prevent having any polymers sticking to the surface
<b>Features:</b>	<b>Releases over multiple uses</b> <b>Silicone Oil</b>
<b>Limitations:</b>	Suitability of product is determined by the end user for their application and process.
<b>Typical Physical Properties:</b>	Technical data should be considered representative or typical only and should not be used for specification purposes. <b>Uncured</b> Flashpoint (TCC method) > 19 °F (> -7°C)
<b>Surface Preparation:</b>	<ol style="list-style-type: none"><li>1. Thoroughly clean the surface with Devcon® Cleaner Blend 300 to remove all oil, grease and dirt.</li><li>2. Grit blast surface area with 8-40 mesh grit, or grind with a coarse wheel or abrasive disc pad, to create increased surface area for better adhesion (Caution: An abrasive disc pad can only be used provided white metal is revealed). Desired profile is 3-5mil, including defined edges (do not "feather-edge" epoxy).</li></ol> <p>Note: For metals exposed to sea water or other salt solution, grit-blast and high-pressure-water-blast the area, then leave overnight to allow any salts in the metal to "sweat" to the surface. Repeat blasting to "sweat out" all soluble salts. Perform chloride contamination test to determine soluble salt content (should be no more than 40ppm).</p> <ol style="list-style-type: none"><li>3. Clean surface again with Devcon® Cleaner Blend 300 to remove all traces of oil, grease, dust or other foreign substances from the grit blasting.</li><li>4. Repair surface as soon as possible to eliminate any changes or surface contaminants.</li></ol> <p>WORKING CONDITIONS: Ideal application temperature is 55°F to 90°F. In cold working conditions, directly heat repair area to 100-110°F (38-43°C) prior to applying epoxy and maintain at this temperature during product cure to dry off any moisture, contamination or solvents, as well as to achieve maximum performance properties.</p>
<b>Mixing Instructions:</b>	No Mixing required - Use adequate ventilation is necessary when mixing this product.----
<b>Application Instructions:</b>	Take a clean lint-free cloth and pour a generous amount of Release Agent onto the cloth. Lightly rub out the part or piece of equipment gently, leaving a thin, shiny coat. Let dry!
<b>Storage:</b>	Store at room temperature, 70°F (21°C).
<b>Compliances:</b>	None
<b>Chemical Resistance:</b>	Rating chemical resistance is not necessary for this product.
<b>Precautions:</b>	<b>FOR INDUSTRIAL USE ONLY:</b> Please refer to the appropriate <u>S</u> afety <u>D</u> ata <u>S</u> heet prior to using this product.
<b>Warranty:</b>	ITW Performance Polymers will replace any material found to be defective. Because the storage, handling and application of this material is beyond our control, we can accept no liability for the results obtained.

**Order  
Information:**

<u>Item No.</u>	<u>Package Size</u>
19600	1 pt. (0.47 L)

**Contacts:**

[www.itwpp.com](http://www.itwpp.com)

ITW Performance Polymers (EMEA)  
Bay 150, Shannon Industrial Estate  
Shannon, County Clare, Ireland V14 DF82  
TEL: +353 61 771 500  
FAX: +353 61 471 285  
Email: customerservice.shannon@itwpp.com

ITW Performance Polymers (US)  
30 Endicott Street  
Danvers, MA 01923 USA  
TEL: 855 489 7262  
FAX: 978 774 0516  
Email: info@itwpp.com

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**Exclusion of Warranties:** As to the herein described materials and test results, there are no warranties which extend beyond the description on the face hereof. ITW PP makes no other warranties, express or implied, including, but not limited to, any implied warranty of merchantability or fitness for a particular purpose. Since the use of the herein described involves many variables in methods of application, design, handling and/or use, the user, in accepting and using these materials, assumes all responsibility for the end result. ITW PP shall not otherwise be liable for loss of damages, whether direct, indirect, special, incidental, or consequential, regardless of the legal theory asserted, including negligence, warranty, or strict liability.