

SAFETY DATA SHEET

1. Identification

| | | |
|---|--|--------------|
| Product identifier | Marine-Tex Gray - Resin | |
| Other means of identification | | |
| SKU# | RM301R, RM302R, RM303R, RM304R | |
| Recommended use | Not available. | |
| Recommended restrictions | None known. | |
| Manufacturer/Importer/Supplier/Distributor information | | |
| Manufacturer | | |
| Company name | ITW Performance Polymers | |
| Address | 130 Commerce Drive Montgomeryville, PA 18936 United States | |
| Telephone | Customer Service | 215-855-8450 |
| Website | www.itwperformancepolymers.com | |
| E-mail | Not available. | |
| Contact person | EHS Department | |
| Emergency phone number | CHEMTREC | 800-424-9300 |
| | International | 703-527-3887 |

2. Hazard(s) identification

| | | |
|------------------------------|---|-------------|
| Physical hazards | Not classified. | |
| Health hazards | Acute toxicity, oral | Category 4 |
| | Acute toxicity, dermal | Category 4 |
| | Skin corrosion/irritation | Category 2 |
| | Serious eye damage/eye irritation | Category 2A |
| | Sensitization, skin | Category 1 |
| Environmental hazards | Hazardous to the aquatic environment, long-term hazard | Category 3 |
| OSHA defined hazards | Not classified. | |
| Label elements | | |



| | | |
|--|--|--|
| Signal word | Warning | |
| Hazard statement | Harmful if swallowed. Harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful to aquatic life with long lasting effects. | |
| Precautionary statement | | |
| Prevention | Avoid breathing dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear eye protection/face protection. Wear protective gloves/protective clothing. | |
| Response | If swallowed: Call a poison center/doctor if you feel unwell. Rinse mouth. If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. | |
| Storage | Not available. | |
| Disposal | Dispose of contents/container in accordance with local/regional/national/international regulations. | |
| Hazard(s) not otherwise classified (HNOC) | None known. | |

3. Composition/information on ingredients

Mixtures

| Chemical name | Common name and synonyms | CAS number | % |
|--|--------------------------|------------|---------|
| ALUMINIUM SILICATE | | 1335-30-4 | 30 - 60 |
| Epoxy Resin:--reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin) | EPOXY RESIN | 25068-38-6 | 30 - 60 |
| BUTYL GLYCIDYL ETHER | | 2426-08-6 | 0.1 - 1 |
| Carbon Black | | 1333-86-4 | 0.1 - 1 |
| Other components below reportable levels | | | 1 - < 3 |

4. First-aid measures

| | |
|---|--|
| Inhalation | Move to fresh air. Call a physician if symptoms develop or persist. |
| Skin contact | Remove contaminated clothing immediately and wash skin with soap and water. Get medical advice/attention if you feel unwell. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse. |
| Eye contact | Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists. |
| Ingestion | Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell. |
| Most important symptoms/effects, acute and delayed | Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. |
| Indication of immediate medical attention and special treatment needed | Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed. |
| General information | Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse. |

5. Fire-fighting measures

| | |
|--|---|
| Suitable extinguishing media | Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). |
| Unsuitable extinguishing media | Do not use water jet as an extinguisher, as this will spread the fire. |
| Specific hazards arising from the chemical | During fire, gases hazardous to health may be formed. |
| Special protective equipment and precautions for firefighters | Self-contained breathing apparatus and full protective clothing must be worn in case of fire. |
| Fire fighting equipment/instructions | Use water spray to cool unopened containers. |
| Specific methods | Use standard firefighting procedures and consider the hazards of other involved materials. |
| General fire hazards | No unusual fire or explosion hazards noted. |

6. Accidental release measures

| | |
|--|--|
| Personal precautions, protective equipment and emergency procedures | Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS. |
| Methods and materials for containment and cleaning up | Prevent product from entering drains. Large Spills: Stop the flow of material, if this is without risk. Following product recovery, flush area with water. Small Spills: Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. |

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Do not taste or swallow. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact with eyes, skin, and clothing. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Permissible Exposure Limits (PEL) for Air Contaminants (29 CFR 1910.1000)

| Components | Type | Value |
|---|------|-------------------------|
| BUTYL GLYCIDYL ETHER (CAS 2426-08-6) | PEL | 270 mg/m3 50 ppm |
| Carbon Black (CAS 1333-86-4) | PEL | 3.5 mg/m3 |

US. OSHA Table Z-3 Permissible Exposure Limits (PEL) for Mineral Dusts (29 CFR 1910.1000)

| Components | Type | Value | Form |
|---------------------------------|------|----------|----------------------|
| Carbon Black (CAS 1333-86-4) | TWA | 5 mg/m3 | Respirable fraction. |
| | | 15 mg/m3 | Total dust. |
| | | 50 mppcf | Total dust. |
| | | 15 mppcf | Respirable fraction. |

US. ACGIH Threshold Limit Values (TLV)

| Components | Type | Value | Form |
|---|------|---------|---------------------|
| BUTYL GLYCIDYL ETHER (CAS 2426-08-6) | TWA | 3 ppm | |
| Carbon Black (CAS 1333-86-4) | TWA | 3 mg/m3 | Inhalable fraction. |

NIOSH. Immediately Dangerous to Life or Health (IDLH) Values, as amended

| Components | Type | Value |
|---|------|------------|
| BUTYL GLYCIDYL ETHER (CAS 2426-08-6) | IDLH | 250 ppm |
| Carbon Black (CAS 1333-86-4) | IDLH | 1750 mg/m3 |

US. NIOSH: Pocket Guide to Chemical Hazards Recommended Exposure Limits (REL)

| Components | Type | Value |
|---|---------|-----------|
| BUTYL GLYCIDYL ETHER (CAS 2426-08-6) | Ceiling | 30 mg/m3 |
| | | 5.6 ppm |
| Carbon Black (CAS 1333-86-4) | TWA | 0.1 mg/m3 |

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines

Occupational Exposure Limits are not relevant to the current physical form of the product.

US ACGIH Threshold Limit Values: Skin designation

BUTYL GLYCIDYL ETHER (CAS 2426-08-6)

Danger of cutaneous absorption

| | |
|--|--|
| Appropriate engineering controls | Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower. |
| Individual protection measures, such as personal protective equipment | |
| Eye/face protection | Wear safety glasses with side shields (or goggles). Face shield is recommended. |
| Skin protection | |
| Hand protection | Wear appropriate chemical resistant gloves. |
| Other | Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended. |
| Respiratory protection | In case of insufficient ventilation, wear suitable respiratory equipment. |
| Thermal hazards | Wear appropriate thermal protective clothing, when necessary. |
| General hygiene considerations | Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace. |

9. Physical and chemical properties

| | |
|---|------------------------|
| Appearance | Paste. |
| Physical state | Solid. |
| Form | Paste. |
| Color | Dark grey |
| Odor | Slight. |
| Odor threshold | Not available. |
| pH | Not available. |
| Melting point/freezing point | Not available. |
| Initial boiling point and boiling range | >500 °F (>260 °C) |
| Flash point | >400.0 °F (>204.4 °C) |
| Evaporation rate | Not available. |
| Flammability (solid, gas) | Not available. |
| Upper/lower flammability or explosive limits | |
| Explosive limit - lower (%) | Not available. |
| Explosive limit - upper (%) | Not available. |
| Vapor pressure | 0.03 mm Hg |
| Vapor density | >1 |
| Relative density | Not available. |
| Solubility(ies) | |
| Solubility (water) | Not available. |
| Partition coefficient (n-octanol/water) | Not available. |
| Auto-ignition temperature | Not available. |
| Decomposition temperature | Not available. |
| Viscosity | Not available. |
| Other information | |
| Density | 1.70 g/cm ³ |
| Explosive properties | Not explosive. |
| Oxidizing properties | Not oxidizing. |
| Specific gravity | 1.7 |

10. Stability and reactivity

| | |
|---------------------------|---|
| Reactivity | The product is stable and non-reactive under normal conditions of use, storage and transport. |
| Chemical stability | Material is stable under normal conditions. |

| | |
|---|---|
| Possibility of hazardous reactions | No dangerous reaction known under conditions of normal use. |
| Conditions to avoid | Contact with incompatible materials. |
| Incompatible materials | Strong oxidizing agents. |
| Hazardous decomposition products | No hazardous decomposition products are known. |

11. Toxicological information

Information on likely routes of exposure

| | |
|---------------------|--|
| Inhalation | No adverse effects due to inhalation are expected. |
| Skin contact | Harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction. |
| Eye contact | Causes serious eye irritation. |
| Ingestion | Harmful if swallowed. |

Symptoms related to the physical, chemical and toxicological characteristics Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity Harmful in contact with skin. Harmful if swallowed.

| Components | Species | Test Results |
|------------|---------|--------------|
|------------|---------|--------------|

BUTYL GLYCIDYL ETHER (CAS 2426-08-6)

Acute

Dermal

| | | |
|------|--------|------------|
| LD50 | Rabbit | 0.788 g/kg |
|------|--------|------------|

Carbon Black (CAS 1333-86-4)

Acute

Oral

| | | |
|------|-----|--------------|
| LD50 | Rat | > 8000 mg/kg |
|------|-----|--------------|

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory or skin sensitization

ACGIH sensitization

n-Butyl glycidyl ether (BGE) (CAS 2426-08-6) Dermal sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity Risk of cancer cannot be excluded with prolonged exposure.

IARC Monographs. Overall Evaluation of Carcinogenicity

BUTYL GLYCIDYL ETHER (CAS 2426-08-6) 2B Possibly carcinogenic to humans.

Carbon Black (CAS 1333-86-4) 2B Possibly carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Carbon Black (CAS 1333-86-4) Known To Be Human Carcinogen.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged exposure may cause chronic effects.

12. Ecological information

| | |
|--|---|
| Ecotoxicity | Harmful to aquatic life with long lasting effects. |
| Persistence and degradability | No data is available on the degradability of any ingredients in the mixture. |
| Bioaccumulative potential | |
| Partition coefficient n-octanol / water (log Kow) | |
| BUTYL GLYCIDYL ETHER | 0.63 |
| Mobility in soil | No data available. |
| Other adverse effects | No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component. |

13. Disposal considerations

| | |
|--|--|
| Disposal instructions | Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations. |
| Local disposal regulations | Dispose in accordance with all applicable regulations. |
| Hazardous waste code | The waste code should be assigned in discussion between the user, the producer and the waste disposal company. |
| Waste from residues / unused products | Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). |
| Contaminated packaging | Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal. |

14. Transport information

DOT

Not regulated as dangerous goods.

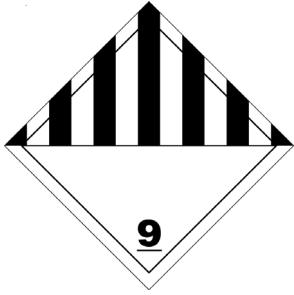
IATA

| | |
|-------------------------------------|---|
| UN number | UN3077 |
| UN proper shipping name | Environmentally hazardous substance, solid, n.o.s. (Epoxy Resin) |
| Transport hazard class(es) | |
| Class | 9 |
| Subsidiary hazard | - |
| Packing group | III |
| Environmental hazards | Yes |
| ERG Code | 9L |
| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. |
| Other information | |
| Passenger and cargo aircraft | Allowed with restrictions. |
| Cargo aircraft only | Allowed with restrictions. |

IMDG

| | |
|---|---|
| UN number | UN3077 |
| UN proper shipping name | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy Resin) |
| Transport hazard class(es) | |
| Class | 9 |
| Subsidiary hazard | - |
| Packing group | III |
| Environmental hazards | |
| Marine pollutant | No. |
| EmS | F-A, S-F |
| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. |
| Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code | Not applicable. |

IATA; IMDG



Marine pollutant



15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical

Yes

Classified hazard categories

Acute toxicity (any route of exposure)
Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitization

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Not regulated.

US state regulations

California Proposition 65



WARNING: This product can expose you to chemicals including BUTYL GLYCIDYL ETHER, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

BUTYL GLYCIDYL ETHER (CAS 2426-08-6)
Carbon Black (CAS 1333-86-4)

Listed: January 27, 2023
Listed: February 21, 2003

International Inventories

| Country(s) or region | Inventory name | On inventory (yes/no)* |
|-----------------------------|--|------------------------|
| Australia | Australian Inventory of Industrial Chemicals (AICIS) | Yes |
| Canada | Domestic Substances List (DSL) | Yes |
| Canada | Non-Domestic Substances List (NDSL) | No |
| China | Inventory of Existing Chemical Substances in China (IECSC) | Yes |
| Europe | European Inventory of Existing Commercial Chemical Substances (EINECS) | Yes |
| Europe | European List of Notified Chemical Substances (ELINCS) | No |
| Japan | Inventory of Existing and New Chemical Substances (ENCS) | No |
| Korea | Existing Chemicals List (ECL) | Yes |
| New Zealand | New Zealand Inventory | Yes |
| Philippines | Philippine Inventory of Chemicals and Chemical Substances (PICCS) | Yes |
| Taiwan | Taiwan Chemical Substance Inventory (TCSI) | Yes |
| United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory | Yes |

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 01-07-2015

Revision date 08-23-2024

Version # 04

HMIS® ratings Health: 1
Flammability: 1
Physical hazard: 0

NFPA ratings Health: 1
Flammability: 1
Instability: 0

Disclaimer ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

Revision information This document has undergone significant changes and should be reviewed in its entirety.