SAFETY DATA SHEET

1. Identification			
Product identifier	Phillymastic TG-7B Liquid Hardener		
Other means of identification			
SKU#	DM030H		
Recommended use	Not available.		
Recommended restrictions	None known.		
Manufacturer/Importer/Supplier	r/Distributor information		
Company name	ITW Performance Polymers		
Address	35 Brownridge Road		
	Unit 1		
	Halton Hills, ON L7G 0C6		
Contact person	Customer Service		
Telephone number	215-855-8450		
Fax number	215-855-4688		
Emergency Number	800-424-9300 (CHEMTREC)		
Supplier	Not available.		
2. Hazard identification			
Physical hazards	Not classified.		
Health hazards	Acute toxicity, oral	Category 4	
	Acute toxicity, dermal	Category 4	
	Skin corrosion/irritation	Category 1	
	Serious eye damage/eye irritation	Category 1	
	Sensitization, skin	Category 1	
Environmental hazards	Hazardous to the aquatic environment, long-term hazard	Category 3	
Label elements			
Signal word	Danger		
Hazard statement	Harmful if swallowed. Harmful in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Harmful to aquatic life with long lasting effects.		
Precautionary statement	-		
Prevention	Do not breathe mist/vapours. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.		
Response	Rinse mouth. IF SWALLOWED: rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a POISON CENTRE/doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.		
Storage	Store locked up.		
Disposal	Dispose of contents/container in accordance	with local/regional/national/international regulations.	

25 % of the mixture consists of component(s) of unknown acute inhalation toxicity. 100 % of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. None known.

Other hazards

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
TRIETHYLENETETRAMINE	ТЕТА	112-24-3	60 - 100
PINE OIL		8002-09-3	10 - 30

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures	
Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. Chemical burns must be treated by a physician. Get medical advice/attention if you feel unwell. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
Ingestion	Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
Most important symptoms/effects, acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.
5. Fire-fighting measures	
Suitable extinguishing media	Alcohol resistant foam. Powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.
6. Accidental release mea	sures
Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for	Prevent entry into waterways, sewer, basements or confined areas.
containment and cleaning up	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.
	Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions		rm appropriate managerial or supervisory personnel of all er leakage or spillage if safe to do so. Avoid discharge into nd.
7. Handling and storage		
Precautions for safe handling	Do not breathe mist/vapours. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Avoid prolonged exposure. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.	
Conditions for safe storage, including any incompatibilities	Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).	
8. Exposure controls/pers	onal protection	
Occupational exposure limits Canada. Ontario OELs. (Con Components	ntrol of Exposure to Biological or Che Type	mical Agents), as amended Value
TRIETHYLENETETRAMIN E (CAS 112-24-3)	TWA	3 mg/m3
		0.5 ppm
Biological limit values	No biological exposure limits noted for	the ingredient(s).
Exposure guidelines		
Canada - Ontario OELs: Ski	n designation	
TRIETHYLENETETRAM	NE (CAS 112-24-3) Can b	e absorbed through the skin.
Appropriate engineering controls	Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.	
Individual protection measures,	such as personal protective equipme	
Eye/face protection	Wear safety glasses with side shields recommended.	(or goggles) and a face shield. Face shield is
Skin protection		
Hand protection	Wear appropriate chemical resistant g	loves.
Other	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.	
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.	
Thermal hazards	Wear appropriate thermal protective c	lothing, when necessary.
General hygiene considerations	washing after handling the material an	ys observe good personal hygiene measures, such as d before eating, drinking, and/or smoking. Routinely wash nt to remove contaminants. Contaminated work clothing place.

9. Physical and chemical properties

Appearance	
Physical state	Liquid.
Form	Not available.
Colour	Not available.
Odour	Not available.
Odour threshold	Not available.
рН	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	200 °C (392 °F) estimated
Flash point	148.0 °C (298.4 °F) estimated
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.

Upper/lower flammability or exp	olosive limits
Explosive limit - lower (%)	1 % estimated
Explosive limit – upper (%)	9.5 % estimated
Vapour pressure	0.01 hPa estimated
Vapour density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	294 °C (561.2 °F) estimated
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	0.96 g/cm3 estimated
Explosive properties	Not explosive.
Flammability class	Combustible IIIB estimated
Oxidising properties	Not oxidising.
Specific gravity	0.96 estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerisation does not occur.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Peroxides. Phenols.
Hazardous decomposition products	No hazardous decomposition products are known.
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11. Toxicological information

Information on likely routes of exposure May cause irritation to the respiratory system. Prolonged inhalation may be harmful. Inhalation Skin contact Causes severe skin burns. Harmful in contact with skin. May cause an allergic skin reaction. Eye contact Causes serious eye damage. Ingestion Causes digestive tract burns. Harmful if swallowed. Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may Symptoms related to the include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including physical, chemical and blindness could result. toxicological characteristics

Information on toxicological effects

Acute toxicity	Harmful in contact with skin. Harmful if swallowed.		
Components	Species	Test Results	
PINE OIL (CAS 8002-09-3)			
Acute			
Dermal			
LD50	Rat	> 2000 mg/kg	
Oral			
LD50	Rat	3200 mg/kg	

Components	Species	Test Results	
TRIETHYLENETETRAMINE (CAS	S 112-24-3)		
Acute			
Dermal			
<i>Liquid</i> LD50	Rat	1465 malka	
Oral	Nat	1465 mg/kg	
Liquid			
LD50	Rat	1716 mg/kg	
Skin corrosion/irritation	Causes severe skin burns and		
Serious eye damage/eye irritation	Causes serious eye damage.		
Respiratory or skin sensitisatio	n		
Respiratory sensitisation	Not a respiratory sensitiser.		
Skin sensitisation	May cause an allergic skin rea	ction.	
Germ cell mutagenicity	No data available to indicate pr mutagenic or genotoxic.	roduct or any components present at greater than 0.1% are	
Carcinogenicity	Not available.		
Reproductive toxicity	This product is not expected to	cause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	Not classified.		
Specific target organ toxicity - repeated exposure	Not classified.		
Aspiration hazard	Not an aspiration hazard.		
Chronic effects	Prolonged inhalation may be harmful.		
12. Ecological informatio	n		
Ecotoxicity	Harmful to aquatic life with long	g lasting effects.	
Persistence and degradability	No data is available on the dec	radability of any ingredients in the mixture.	
Bioaccumulative potential	No data available.		
Mobility in soil	No data available.		
Other adverse effects	No other adverse environment potential, endocrine disruption,	al effects (e.g. ozone depletion, photochemical ozone creation global warming potential) are expected from this component.	
13. Disposal consideration	ons		
Disposal instructions	this material to drain into sewe	in sealed containers at licensed waste disposal site. Do not allow rs/water supplies. Do not contaminate ponds, waterways or ditches rr. Dispose of contents/container in accordance with onal regulations.	
Local disposal regulations	Dispose in accordance with all	applicable regulations.	
Hazardous waste code	The waste code should be ass disposal company.	igned in discussion between the user, the producer and the waste	
Waste from residues / unused products	product residues. This material Disposal instructions).	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:	
Contaminated packaging		retain product residue, follow label warnings even after container is ould be taken to an approved waste handling site for recycling or	
14. Transport information	1		
TDG			

100	
UN number	UN1760
UN proper shipping name	CORROSIVE LIQUID, N.O.S. (TRIETHYLENETETRAMINE)
Transport hazard class(es)	
Class	8
Subsidiary risk	-

Packing group Environmental hazards	ll No.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
ΙΑΤΑ	
UN number	UN1760
UN proper shipping name	Corrosive liquid, n.o.s. (TRIETHYLENETETRAMINE)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	II
Environmental hazards	Yes
ERG Code	8L
Special precautions for user Other information	 Read safety instructions, SDS and emergency procedures before handling.
Passenger and cargo aircraft	Allowed with restrictions.
Cargo aircraft only	Allowed with restrictions.
IMDG	
UN number	UN1760
UN proper shipping name	CORROSIVE LIQUID, N.O.S. (TRIETHYLENETETRAMINE), MARINE POLLUTANT
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	II
Environmental hazards	
Marine pollutant	Yes
EmS	F-A, S-B
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not established.
IATA; IMDG; TDG	



Marine pollutant



IMDG Regulated Marine Pollutant.

15. Regulatory information

Canadian regulations

This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Subs	tances Act	
Not regulated.		
Export Control List (CEPA	1999, Schedule 3)	
Not listed.		
Greenhouse Gases		
Not listed. Precursor Control Regulati	ons	
Not regulated.		
International regulations		
Stockholm Convention		
Not applicable. Rotterdam Convention		
Not applicable. Kyoto Protocol		
Not applicable. Montreal Protocol		
Not applicable.		
Basel Convention		
Not applicable.		
International Inventories		
Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information	
Issue date	04-October-2019
Revision date	13-April-2023
Version No.	06
Disclaimer	ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.