

SAFETY DATA SHEET

SECTION 1. Identification of the hazardous chemical substance or mixture and of the supplier or manufacturer

Name of the hazardous chemical substance or mixture Phillymastic TG-7B Liquid Hardener

Other means of identification

SKU# DM030H

Recommended use of the hazardous chemical substance or mixture, and restrictions of use

Recommended use Not available.

Recommended restrictions None known.

Suppliers details

Company name ITW Performance Polymers

Address 130 Commerce Drive
Montgomeryville, PA 18936
United States

Telephone Customer Service 215-855-8450

Website www.itwperformancepolymers.com

E-mail Not available.

Contact person EHS Department

Emergency phone number CHEMTREC 800-424-9300
International 703-527-3887

SECTION 2. Hazard identification

Classification of the substance or mixture

Physical hazards Not classified.

Health hazards

Acute toxicity, oral	Category 4
Acute toxicity, dermal	Category 4
Skin corrosion/irritation	Category 1A
Serious eye damage/eye irritation	Category 1
Sensitization, skin	Category 1

Environmental hazards

Hazardous to the aquatic environment, long-term hazard	Category 3
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Elements of labeling, including precautionary statements and warning pictograms



Signal word Danger

Hazard statement

H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H412	Harmful to aquatic life with long lasting effects.

Precautionary statement

Prevention

P260	Do not breathe mist/vapors.
P264	Wash thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P272	Contaminated work clothing should not be allowed out of the workplace.

P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
Response	
P330	Rinse mouth.
P301 + P330 + P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water and easy to do. Continue rinsing.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER/doctor if you feel unwell.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.
P362 + P364	Take off contaminated clothing and wash it before reuse.

Storage

P405	Store locked up.
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Disposal

P501	Dispose of contents/container in accordance with local/regional/national/international regulations.
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Other hazards which do not result in classification None known.

Supplemental information 25% of the mixture consists of component(s) of unknown acute inhalation toxicity. 100% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment.

SECTION 3. Composition/information on ingredients

Mixtures

Chemical identity	Common name(s), synonym(s)	CAS number and other unique identifiers	Concentration
TRIETHYLENETETRAMINE	TETA	112-24-3	60 - 100
PINE OIL		8002-09-3	10 - 30

SECTION 4. First-aid measures

Description of necessary first-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. Chemical burns must be treated by a physician. Get medical advice/attention if you feel unwell. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
Ingestion	Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.

Most important symptoms/effects, acute and delayed Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Indication of immediate medical attention and special treatment needed Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

SECTION 5. Fire-fighting measures

Suitable extinguishing media	Alcohol resistant foam. Powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective actions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

SECTION 6. Measures that must be taken in the event of accidental spillage or an accidental leak

Personal precautionary measures, protective equipment and emergency procedure

For non-emergency personnel Do not breathe mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing.

For emergency responders Keep unnecessary personnel away. Ensure adequate ventilation. Avoid breathing mist/vapors. Local authorities should be advised if significant spillages cannot be contained. Use personal protection recommended in Section 8 of the SDS.

Environmental precautions Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

Methods and materials for containing and cleaning up spills or releases Prevent entry into waterways, sewer, basements or confined areas.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

SECTION 7. Handling and storage

Precautions for safe handling Do not breathe mist/vapors. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

SECTION 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits No exposure limits noted for ingredient(s).

Biological limit values No biological exposure limits noted for the ingredient(s).

Control banding approach Not available.

Appropriate engineering controls Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment (PPE)

Eye/face protection Wear safety glasses with side shields (or goggles) and a face shield. Face shield is recommended.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations	Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.
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SECTION 9. Physical and chemical properties

Appearance

Physical state	Liquid.
Form	Not available.
Color	Not available.
Odor	Not available.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	392 °F (200 °C) estimated
Flash point	298.4 °F (148.0 °C) estimated
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	1 % estimated
Explosive limit - upper (%)	9.5 % estimated
Vapor pressure	0.01 hPa estimated
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	561.2 °F (294 °C) estimated
Decomposition temperature	Not available.
Viscosity	Not available.
Molecular weight	Not available.
Other information	
Density	0.96 g/cm3 estimated
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
Specific gravity	0.96 estimated

SECTION 10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions that must be avoided	Contact with incompatible materials.
Incompatible materials	Peroxides. Phenols.
Hazardous decomposition products	No hazardous decomposition products are known.

SECTION 11. Toxicological information

Information about likely routes of entry

Inhalation	May cause irritation to the respiratory system.
Skin contact	Causes severe skin burns. Harmful in contact with skin. May cause an allergic skin reaction.

Eye contact	Causes serious eye damage.	
Ingestion	Causes digestive tract burns. Harmful if swallowed.	
Symptoms related to the physical, chemical and toxicological characteristics	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.	
Delayed and immediate effects and also chronic effects from short and long term exposure		
Numerical measures of toxicity (such as acute toxicity estimates)		
Acute toxicity	Harmful in contact with skin. Harmful if swallowed.	
Components	Species	Test Results
PINE OIL (CAS 8002-09-3)		
Acute		
Dermal		
LD50	Rat	> 2000 mg/kg
Oral		
LD50	Rat	3200 mg/kg
TRIETHYLENETETRAMINE (CAS 112-24-3)		
Acute		
Dermal		
Liquid		
LD50	Rat	1465 mg/kg
Oral		
Liquid		
LD50	Rat	1716 mg/kg
Skin corrosion/irritation	Causes severe skin burns and eye damage.	
Serious eye damage/eye irritation	Causes serious eye damage.	
Respiratory or skin sensitization		
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	May cause an allergic skin reaction.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	Not classifiable as to carcinogenicity to humans.	
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	Not classified.	
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	Not an aspiration hazard.	
Other information	Not available.	

SECTION 12. Ecotoxicological information

Toxicity	Harmful to aquatic life with long lasting effects.
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.
Bioaccumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

SECTION 13. Disposal considerations

Disposal methods

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. Transport information

SCT

UN number	UN1760
Proper shipping name	CORROSIVE LIQUID, N.O.S. (TRIETHYLENETETRAMINE)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	II
Environmental hazards	Yes
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Bulk special provisions	223,274

DOT

UN number	UN1760
Proper shipping name	Corrosive liquids, n.o.s. (TRIETHYLENETETRAMINE)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Label(s)	8
Packing group	II
Environmental hazards	
Marine pollutant	No.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	B2, IB2, T7, TP2
Packaging exceptions	154
Packaging non bulk	202
Packaging bulk	242

ADR

UN number	UN1760
Proper shipping name	CORROSIVE LIQUID, N.O.S. (TRIETHYLENETETRAMINE)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Label(s)	8
Hazard No. (ADR)	80
Tunnel restriction code	Not assigned.
Packing group	II
Environmental hazards	No.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

RID

UN number	UN1760
Proper shipping name	CORROSIVE LIQUID, N.O.S. (TRIETHYLENETETRAMINE)
Transport hazard class(es)	
Class	8
Subsidiary risk	-

Label(s) 8
Packing group II
Environmental hazards Yes
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

ADN

UN number UN1760
Proper shipping name Corrosive Liquid, N.o.s. (TRIETHYLENETETRAMINE)
Transport hazard class(es)
Class 8
Subsidiary risk -
Label(s) 8
Packing group II
Environmental hazards No.
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IATA

UN number UN1760
Proper shipping name Corrosive liquid, n.o.s. (TRIETHYLENETETRAMINE)
Transport hazard class(es)
Class 8
Subsidiary risk -
Packing group II
Environmental hazards Yes
ERG Code 8L
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Other information

Passenger and cargo aircraft Allowed with restrictions.
Cargo aircraft only Allowed with restrictions.

IMDG

UN number UN1760
Proper shipping name CORROSIVE LIQUID, N.O.S. (TRIETHYLENETETRAMINE), MARINE POLLUTANT
Transport hazard class(es)
Class 8
Subsidiary risk -
Packing group II
Environmental hazards
Marine pollutant Yes
EmS F-A, S-B

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

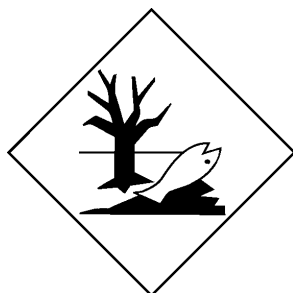
ADN; ADR; IATA; IMDG; RID; SCT



DOT



Marine pollutant



General information

IMDG Regulated Marine Pollutant.

SECTION 15. Regulatory information

Safety, health and environmental regulations specific for the hazard chemical substance or mixture in question

This safety data sheet was prepared in accordance with the Official Mexican Standard (NOM-018-STPS-2015).

Mexico. Substances subject to reporting for the pollutant release and transfer registry (PRTR)

Not listed.

International regulations

Montreal Protocol

Not applicable.

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region

Inventory name

On inventory (yes/no)*

Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes

Country(s) or region	Inventory name	On inventory (yes/no)*
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

SECTION 16. Other included information relevant to the preparation and updating of safety data sheets

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Version # 10

List of abbreviations

ACGIH: American Conference of Governmental Industrial Hygienists.
ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways.
ADR: Agreement concerning the International Carriage of Dangerous Goods by Road.
ANTT: National Agency of Land Transport.
CAS: Chemical Abstract Service.
DOT: Department of Transportation.
GHS: Globally Harmonized System of Classification and Labeling of Chemicals.
IARC: International Agency for Research on Cancer.
IATA: International Air Transport Association.
IBC Code: International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk.
IMDG: International Maritime Dangerous Goods.
MARPOL: International Convention for the Prevention of Pollution from Ships.
NFPA: National Fire Protection Association.
RID: Regulations concerning the International Carriage of Dangerous Goods by Rail.
SCT: Secretariat of Communications and Transportation (NOM-002-SCT/2011).
STEL: Short term exposure limit.
TWA: Time Weighted Average.

References

NMX-R-019-SCFI-2011 - Harmonized system of classification and communication of dangers of chemical products
NOM-010-STPS-2014 (second revision) – Occupational Exposure Limits – becomes effective on April 28, 2016
NOM-018-STPS-2015 - Harmonized system for the identification and communication of hazards and risks for hazardous chemicals in the workplace
NOM-026-STPS-2008 - Colors and signals of safety and hygiene, and risk identification through fluids in pipes
NOM-028-STPS-2012 – Work-Safety Management System for Processes and Critical Equipment Handling Hazardous Chemical Substances
NOM-047-SSA1-2011 – Workplace Biological Exposure Indices (BEIs) to Chemical Substances
Workplace Threshold Quantities of Hazardous Chemicals

Disclaimer

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.