SAFETY DATA SHEET

1. Identification

Product identifier IXT-59 Solvent

Other means of identification

SKU# RT910E, RT911E Recommended use Not available. **Recommended restrictions** None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

ITW Performance Polymers Company name **Address** 130 Commerce Drive Montgomeryville, PA 18936

United States

Telephone **Customer Service** 215-855-8450

Website www.itwperformancepolymers.com

E-mail Not available. **EHS Department** Contact person

800-424-9300 **Emergency phone number CHEMTREC**

International 703-527-3887

2. Hazard(s) identification

Physical hazards Flammable liquids Category 3 **Health hazards** Serious eye damage/eye irritation Category 2A

> Specific target organ toxicity, single exposure Category 3 respiratory tract irritation

Specific target organ toxicity, single exposure Category 3 narcotic effects

Environmental hazards Not classified. **OSHA** defined hazards Not classified.

Label elements



Signal word Warning

Hazard statement Flammable liquid and vapor. Causes serious eye irritation. May cause respiratory irritation. May

cause drowsiness or dizziness.

Precautionary statement

Prevention Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly

closed. Ground/bond container and receiving equipment. Use explosion-proof

electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing mist/vapors. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye

protection/face protection.

Response If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. In case of fire: Use

appropriate media to extinguish.

Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. **Storage**

Keep cool. Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise

Static accumulating flammable liquid can become electrostatically charged even in bonded and classified (HNOC) grounded equipment. Sparks may ignite liquid and vapor. May cause flash fire or explosion.

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100% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 100% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
1-methoxy-2-propanol		107-98-2	60 - 100

4. First-aid measures

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison center or doctor/physician if you feel unwell.

Skin contact

Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical attention if irritation develops and persists.

Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion

Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

May cause drowsiness or dizziness. Headache. Nausea, vomiting. Diarrhea. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

General information

Take off all contaminated clothing immediately. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media

Water fog. Foam. Carbon dioxide (CO2). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Specific methods
General fire hazards

Use standard firefighting procedures and consider the hazards of other involved materials.

Flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Material name: IXT-59 Solvent SDS US

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautions

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid breathing mist/vapors. Avoid contact with eyes. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code".

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. ACGIH Threshold Limit Values (TLV)

Components	Туре	Value	
1-methoxy-2-propanol (CAS 107-98-2)	STEL	100 ppm	
	TWA	50 ppm	
US. NIOSH: Pocket Guide to Chem	nical Hazards Recommended	Exposure Limits (REL)	
Components	Туре	Value	
1-methoxy-2-propanol (CAS 107-98-2)	STEL	540 mg/m3	
		150 ppm	
	TWA	360 mg/m3	
		100 ppm	

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines

US - California OELs: Skin designation

1-methoxy-2-propanol (CAS 107-98-2)

Can be absorbed through the skin.

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Appropriate engineering

controls

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear suitable protective clothing.

Respiratory protection If engineering controls do not maintain airborne concentrations below recommended exposure

limits (where applicable) or to an acceptable level (in countries where exposure limits have not

been established), an approved respirator must be worn.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work

clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance Liquid.
Physical state Liquid.
Form Liquid.

Color Clear colorless or nearly colorless

Odor Ethereal
Odor threshold Not available.
pH Not available.
Melting point/freezing point Not available.

Initial boiling point and boiling

range

246.2 °F (119 °C) estimated

Flash point 89.6 °F (32.0 °C) estimated

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure 16.67 hPa estimated

Vapor density Not available.

Relative density Not available.

Solubility(ies)

Solubility (water) Not available.

Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperature

518 °F (270 °C) estimated

Decomposition temperature Not available. **Viscosity** Not available.

Other information

Density 0.96 g/cm3 estimated

Explosive properties Not explosive.

Flammability class Flammable IC estimated Flammable IC estimated

Oxidizing properties Not oxidizing.

Specific gravity 0.96 estimated

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10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the

flash point. Contact with incompatible materials.

Incompatible materials Strong acids. Strong oxidizing agents.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation May cause drowsiness or dizziness. Headache. Nausea, vomiting. May cause irritation to the

respiratory system. Prolonged inhalation may be harmful.

Skin contact No adverse effects due to skin contact are expected.

Eye contact Causes serious eye irritation.

Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

May cause drowsiness or dizziness. Headache. Nausea, vomiting. Diarrhea. Severe eye irritation.

Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause

respiratory irritation.

Information on toxicological effects

Acute toxicity

Components	Species	l est Results	
1-methoxy-2-propanol (CAS 107	7-98-2)		
<u>Acute</u>			

<u>Acute</u> Dermal

LD50 Rabbit 13 - 14 g/kg

Inhalation

LC50 Rat 54.600000000000014 mg/l, 4 Hours

Oral

LD50 Rat 5.71 g/kg

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye

irritation

Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicityNo data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

May cause respiratory irritation. May cause drowsiness or dizziness.

Specific target organ toxicity - Not classified.

repeated exposure

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Not an aspiration hazard. **Aspiration hazard**

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

The product is not classified as environmentally hazardous. However, this does not exclude the **Ecotoxicity**

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability

No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

1-methoxy-2-propanol -0.49

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Dispose of this material and its container to hazardous or special waste collection point. Incinerate

> the material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. If discarded, this product is considered a RCRA ignitable waste, D001. Dispose of contents/container in accordance with local/regional/national/international regulations.

Dispose in accordance with all applicable regulations. Local disposal regulations

Hazardous waste code D001: Waste Flammable material with a flash point <140 F

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some

product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Since emptied containers may retain product residue, follow label warnings even after container is Contaminated packaging

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

DOT

UN1993 **UN** number

UN proper shipping name Transport hazard class(es) Flammable liquids, n.o.s. (1-methoxy-2-propanol RQ = 100 LBS)

3 Class Subsidiary risk 3 Label(s) Ш Packing group

Environmental hazards

Marine pollutant No.

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Special provisions B1, B52, IB3, T4, TP1, TP29

Packaging exceptions 150 Packaging non bulk 203 242 Packaging bulk

IATA

UN number UN1993

Flammable liquid, n.o.s. (1-methoxy-2-propanol) **UN proper shipping name**

Transport hazard class(es)

3 Class Subsidiary risk Packing group Ш **Environmental hazards** Nο **ERG Code** 3L

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Other information

Passenger and cargo

aircraft

Allowed with restrictions.

Cargo aircraft only Allowed with restrictions.

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IMDG

UN number UN1993

UN proper shipping name FLAMMABLE LIQUID, N.O.S. (1-methoxy-2-propanol)

Transport hazard class(es)

Class 3
Subsidiary risk Packing group ||||

Environmental hazards

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Not established.

Annex II of MARPOL 73/78 and the IBC Code

DOT



IATA; IMDG



15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

1-methoxy-2-propanol (CAS 107-98-2) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous Ye

chemical

Yes

Classified hazard

categories

Flammable (gases, aerosols, liquids, or solids)

Serious eye damage or eye irritation

Specific target organ toxicity (single or repeated exposure)

Hazard not otherwise classified (HNOC)

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SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Not regulated.

(SDWA)

US state regulations

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd.

1-methoxy-2-propanol (CAS 107-98-2)

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories

Taiwan

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes

Taiwan Chemical Substance Inventory (TCSI)

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

 Issue date
 09-28-2015

 Revision date
 08-04-2023

Version # 08

HMIS® ratings Health: 2

Flammability: 3 Physical hazard: 0

NFPA ratings Health: 2 Flammability: 3

Instability: 0

Disclaimer ITW Performance Polymers cannot anticipate all conditions under which this information and its

product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance

for safe handling, use, processing, storage, transportation, disposal and release.

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Yes