

Description:	A Silicone adhesive/sealant compound for sealing, caulking, bonding, and making gaskets.				
Intended Use:	Industrial Use: Weather-proofing electrical components, caulking plumbing fixtures, sealing glass, and making form-in-place gaskets.				
Features:	Flexible from -60°F to 450°F (-51°C to 232°C) (white & clear) Moisture curing Flexible from -60°F to 500°F (-51°C to 260°C) / 600°F (316°C) intermittent (Red) Resistant to weather and chemicals				
Limitations:	Suitability of product is determined by the end user for their application and process.				
Typical Physical	Technical data should be considered representative or typical only and should not be used for specification purposes.				
Properties:	Cured 7 Days @ 75°F (24°C)Typical ValuesStandard TestsDielectric Strength375 volts/mils (14.8 kV/mm)Dielectric Constant ASTM D 150Elongation600%Maximum Elongation ASTM D 412Hardness30 Shore ATensile Strength (Urethanes) ASTM D 412Temperature Resistance-58°F - 446°F (-50°C - 230°C)Cured Hardness Shore A ASTM D 2240Tear Resistance47 pli (8.2 N/mm)Dielectric Strength, volts/mil ASTM D 149Tensile Strength400 psi (2.8 MPa)Tear Resistance ASTM D 624Dielectric Constant2.8Volume Resistivity, ohm/cm ASTM D 149				
	UncuredColorClear, White, or RedCoverage (Depend on Bead Size)100 ft (30.5 m) LinearDensity8.76 lb/Gal (1.05 g/cm3)Functional Cure24 Hr.Recoat TimeAnytimeTangent Loss103Thickness per CoatNon-sag gel up to 3/4" (19 mm)Viscosity300,000 - 400,000 cP				
Surface Preparation:	Clean surface by solvent-wiping any deposits of heavy grease, oil, dirt, or other contaminants. Surface can also be cleaned with industrial cleaning equipment such as vapor phase degreasers or hot aqueous baths.				
Mixing Instructions:	Mixing is not applicable to this product				
Application Instructions:	Clip tip of cartridge back to desired thickness. Drop into the caulking gun and squeeze trigger.				
Storage:	Store at room temperature, 70°F (21°C).				
Compliances:	Meets USDA, FDA 177.2600. Meets MIL-A-46106A Group 1, Type 1, NSF ANSI 51				
Chemical Resistance:	Chemical resistance is calculated with a 7 day, room temp. cure (30 days immersion) @ 75°F (24°C)AmmoniaFairAmmonium Hydroxide 20%Very goodCutting OilVery goodCutting OilVery goodEthanolExcellentGasolinePoorGlycols/AntifreezeVery goodHydrochloric 10%PoorHydrochloric 36%PoorSodiumVery goodSulfuric 10%Very good				
Precautions:	FOR INDUSTRIAL USE ONLY: Please refer to the appropriate <u>Safety</u> <u>Data</u> <u>Sheet</u> prior to using this product.				
Warranty:	ITW Performance Polymers will replace any material found to be defective. Because the storage, handling and application of this material is beyond our control, we can accept no liability for the results obtained.				

Order Information:	Item No. Package Size 17100 Clear3 oz. 17140 White10.3 fl. oz. 17130 Red 10.3 fl. oz. 17150 Clear10.3 fl. oz.			
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Disclaimer:	Product Use : The information herein is based upon good faith testing that ITW PP believes are reliable, but the accuracy or completeness of such information is not guaranteed. Many factors beyond ITW PP control and uniquely within user's knowledge and control can affect the use and performance of an ITW PP product in a particular application. Given the variety of influencers on performance, the data here is not intended to substitute end user testing. It is the end users sole responsible for evaluating any ITW PP product and determining whether it is fit for a particular purpose and suitable for user's design, production, and final application.			
	Exclusion of Warranties : As to the herein described materials and test results, there are no warranties which extend beyond the description on the face hereof. ITW PP makes no other warranties, express or implied, including, but not limited to, any implied warranty of merchantability or fitness for a particular purpose. Since the use of the herein described involves many variables in methods of application, design, handling and/or use, the user, in accepting and using these materials, assumes all responsibility for the end result. ITW PP shall not otherwise be liable for loss of damages, whether direct, indirect, special, incidental, or consequential, regardless of the legal theory asserted, including negligence, warranty, or strict liability.			