

SAFETY DATA SHEET

1. Identification

Product identifier Flexane GP Putty Hardener

Other means of identification

SKU# X0025BB

Recommended use Not available.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name ITW Performance Polymers

Address Bay 150
Shannon Industrial Estate
Co, Clare, Ireland

Telephone Phone 363(61)771500

E-mail customerservice.shannon@itwpp.com

Emergency phone number Emergency Number 44(0)1235 239 670

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Acute toxicity, oral Category 4
Serious eye damage/eye irritation Category 2A
Specific target organ toxicity, repeated exposure Category 2

Environmental hazards Hazardous to the aquatic environment, acute hazard Category 1
Hazardous to the aquatic environment, long-term hazard Category 1

OSHA defined hazards Not classified.

Label elements



Signal word Warning

Hazard statement Harmful if swallowed. Causes serious eye irritation. May cause damage to organs through prolonged or repeated exposure. Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.

Precautionary statement

Prevention Do not breathe mist/vapors. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Avoid release to the environment. Wear eye protection/face protection.

Response If swallowed: Call a poison center/doctor if you feel unwell. Rinse mouth. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention if you feel unwell. If eye irritation persists: Get medical advice/attention. Collect spillage.

Storage Not available.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information

3% of the mixture consists of component(s) of unknown acute dermal toxicity. 45% of the mixture consists of component(s) of unknown acute inhalation toxicity. 3% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 3% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

3. Composition/information on ingredients**Mixtures**

| Chemical name | Common name and synonyms | CAS number | % |
|--|--------------------------|------------|--------|
| Diethyltoluenediamine | | 68479-98-1 | 30-60% |
| Carbon Black | | 1333-86-4 | 1-5% |
| Other components below reportable levels | | | |

4. First-aid measures

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| Inhalation | Move to fresh air. Call a physician if symptoms develop or persist. |
| Skin contact | Wash off with soap and water. Get medical attention if irritation develops and persists. |
| Eye contact | Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists. |
| Ingestion | Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell. |
| Most important symptoms/effects, acute and delayed | Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Prolonged exposure may cause chronic effects. |
| Indication of immediate medical attention and special treatment needed | Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed. |
| General information | If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. |

5. Fire-fighting measures

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| Suitable extinguishing media | Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂). |
| Unsuitable extinguishing media | Do not use water jet as an extinguisher, as this will spread the fire. |
| Specific hazards arising from the chemical | During fire, gases hazardous to health may be formed. |
| Special protective equipment and precautions for firefighters | Self-contained breathing apparatus and full protective clothing must be worn in case of fire. |
| Fire fighting equipment/instructions | Move containers from fire area if you can do so without risk. |
| Specific methods | Use standard firefighting procedures and consider the hazards of other involved materials. |
| General fire hazards | No unusual fire or explosion hazards noted. |

6. Accidental release measures

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| Personal precautions, protective equipment and emergency procedures | Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS. |
| Methods and materials for containment and cleaning up | Prevent product from entering drains. Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. |
| Environmental precautions | Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground. |

7. Handling and storage

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| Precautions for safe handling | Do not breathe mist/vapors. Do not taste or swallow. Avoid contact with eyes. Avoid prolonged exposure. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Observe good industrial hygiene practices. |
| Conditions for safe storage, including any incompatibilities | Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS). |

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Permissible Exposure Limits (PEL) for Air Contaminants (29 CFR 1910.1000)

| Components | Type | Value |
|------------------------------|------|-----------|
| Carbon Black (CAS 1333-86-4) | PEL | 3.5 mg/m3 |

US. OSHA Table Z-3 Permissible Exposure Limits (PEL) for Mineral Dusts (29 CFR 1910.1000)

| Components | Type | Value | Form |
|------------------------------|------|----------|----------------------|
| Carbon Black (CAS 1333-86-4) | TWA | 5 mg/m3 | Respirable fraction. |
| | | 15 mg/m3 | Total dust. |
| | | 50 mppcf | Total dust. |
| | | 15 mppcf | Respirable fraction. |

US. ACGIH Threshold Limit Values (TLV)

| Components | Type | Value | Form |
|------------------------------|------|---------|---------------------|
| Carbon Black (CAS 1333-86-4) | TWA | 3 mg/m3 | Inhalable fraction. |

NIOSH. Immediately Dangerous to Life or Health (IDLH) Values, as amended

| Components | Type | Value |
|------------------------------|------|------------|
| Carbon Black (CAS 1333-86-4) | IDLH | 1750 mg/m3 |

US. NIOSH: Pocket Guide to Chemical Hazards Recommended Exposure Limits (REL)

| Components | Type | Value |
|------------------------------|------|-----------|
| Carbon Black (CAS 1333-86-4) | TWA | 0.1 mg/m3 |

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| Biological limit values | No biological exposure limits noted for the ingredient(s). |
| Appropriate engineering controls | Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station. |

Individual protection measures, such as personal protective equipment

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| Eye/face protection | Chemical respirator with organic vapor cartridge and full facepiece. |
| Skin protection | |
| Hand protection | Wear appropriate chemical resistant gloves. |
| Other | Wear suitable protective clothing. Use of an impervious apron is recommended. |
| Respiratory protection | Chemical respirator with organic vapor cartridge and full facepiece. |
| Thermal hazards | Wear appropriate thermal protective clothing, when necessary. |

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| General hygiene considerations | Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. |
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9. Physical and chemical properties

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| Appearance | Liquid. |
| Physical state | Liquid. |

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| Form | Liquid. |
| Color | Clear. |
| Odor | Slight. Pungent. |
| Odor threshold | Not available. |
| pH | Not available. |
| Melting point/freezing point | Not available. |
| Initial boiling point and boiling range | Not available. |
| Flash point | Not available. |
| Evaporation rate | Not available. |
| Flammability (solid, gas) | Not applicable. |
| Upper/lower flammability or explosive limits | |
| Explosive limit - lower (%) | Not available. |
| Explosive limit - upper (%) | Not available. |
| Vapor pressure | 0.00009 hPa estimated |
| Vapor density | Not available. |
| Relative density | Not available. |
| Solubility(ies) | |
| Solubility (water) | Not available. |
| Partition coefficient (n-octanol/water) | Not available. |
| Auto-ignition temperature | Not available. |
| Decomposition temperature | Not available. |
| Viscosity | Not available. |
| Other information | |
| Density | 1.08 g/cm ³ |
| Explosive properties | Not explosive. |
| Flammability class | Combustible IIIB estimated |
| Oxidizing properties | Not oxidizing. |
| Specific gravity | 1.08 |

10. Stability and reactivity

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| Reactivity | The product is stable and non-reactive under normal conditions of use, storage and transport. |
| Chemical stability | Material is stable under normal conditions. |
| Possibility of hazardous reactions | Hazardous polymerization does not occur. |
| Conditions to avoid | Contact with incompatible materials. |
| Incompatible materials | Strong oxidizing agents. |
| Hazardous decomposition products | No hazardous decomposition products are known. |

11. Toxicological information

Information on likely routes of exposure

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| Inhalation | Prolonged inhalation may be harmful. |
| Skin contact | No adverse effects due to skin contact are expected. |
| Eye contact | Causes serious eye irritation. |
| Ingestion | Harmful if swallowed. |
| Symptoms related to the physical, chemical and toxicological characteristics | Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. |

Information on toxicological effects

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|-----------------------|-----------------------|
| Acute toxicity | Harmful if swallowed. |
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| Components | Species | Test Results |
|--|--|--------------|
| Carbon Black (CAS 1333-86-4) | | |
| <u>Acute</u> | | |
| Oral | | |
| LD50 | Rat | > 8000 mg/kg |
| Skin corrosion/irritation | Prolonged skin contact may cause temporary irritation. | |
| Serious eye damage/eye irritation | Causes serious eye irritation. | |
| Respiratory or skin sensitization | | |
| Respiratory sensitization | Not a respiratory sensitizer. | |
| Skin sensitization | This product is not expected to cause skin sensitization. | |
| Germ cell mutagenicity | No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic. | |
| Carcinogenicity | Risk of cancer cannot be excluded with prolonged exposure. | |
| IARC Monographs. Overall Evaluation of Carcinogenicity | | |
| Carbon Black (CAS 1333-86-4) | 2B Possibly carcinogenic to humans. | |
| OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053) | | |
| Not listed. | | |
| US. National Toxicology Program (NTP) Report on Carcinogens | | |
| Carbon Black (CAS 1333-86-4) | Known To Be Human Carcinogen. | |
| Reproductive toxicity | This product is not expected to cause reproductive or developmental effects. | |
| Specific target organ toxicity - single exposure | Not classified. | |
| Specific target organ toxicity - repeated exposure | May cause damage to organs through prolonged or repeated exposure. | |
| Aspiration hazard | Not an aspiration hazard. | |
| Chronic effects | Prolonged inhalation may be harmful. May cause damage to organs through prolonged or repeated exposure. Prolonged exposure may cause chronic effects. | |
| 12. Ecological information | | |
| Ecotoxicity | Very toxic to aquatic life with long lasting effects. | |
| Persistence and degradability | No data is available on the degradability of any ingredients in the mixture. | |
| Bioaccumulative potential | No data available. | |
| Mobility in soil | No data available. | |
| Other adverse effects | No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component. | |
| 13. Disposal considerations | | |
| Disposal instructions | Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations. | |
| Local disposal regulations | Dispose in accordance with all applicable regulations. | |
| Hazardous waste code | The waste code should be assigned in discussion between the user, the producer and the waste disposal company. | |
| Waste from residues / unused products | Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). | |
| Contaminated packaging | Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal. | |
| 14. Transport information | | |
| DOT | | |
| UN number | UN3082 | |
| UN proper shipping name | Environmentally hazardous substance, liquid, n.o.s. | |

Transport hazard class(es)

Class 9
Subsidiary risk -
Label(s) 9

Packing group III

Environmental hazards

Marine pollutant No.

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Special provisions 8, 146, 173, 335, IB3, T4, TP1, TP29

Packaging exceptions 155

Packaging non bulk 203

Packaging bulk 241

IATA

UN number UN3082

UN proper shipping name Environmentally hazardous substance, liquid, n.o.s.

Transport hazard class(es)

Class 9
Subsidiary risk -

Packing group III

Environmental hazards No.

ERG Code 9L

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Other information

Passenger and cargo aircraft Allowed with restrictions.

Cargo aircraft only Allowed with restrictions.

IMDG

UN number UN3082

UN proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Transport hazard class(es)

Class 9
Subsidiary risk -

Packing group III

Environmental hazards

Marine pollutant No.

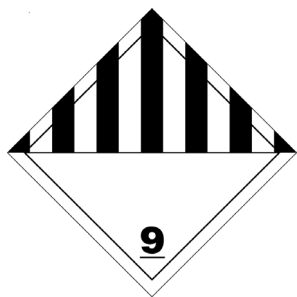
EmS F-A, S-F

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Not established.

Annex II of MARPOL 73/78 and the IBC Code

DOT; IATA; IMDG

**15. Regulatory information****US federal regulations**

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)**SARA 302 Extremely hazardous substance**

Not listed.

SARA 311/312 Hazardous chemical

Yes

Classified hazard categories

Acute toxicity (any route of exposure)
Serious eye damage or eye irritation
Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Not regulated.

US state regulations**US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**

Carbon Black (CAS 1333-86-4)
Diethyltoluenediamine (CAS 68479-98-1)

California Proposition 65

WARNING: This product can expose you to Carbon Black, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

Carbon Black (CAS 1333-86-4) Listed: February 21, 2003

International Inventories

| Country(s) or region | Inventory name | On inventory (yes/no)* |
|-----------------------------|--|------------------------|
| Australia | Australian Inventory of Industrial Chemicals (AICIS) | Yes |
| Canada | Domestic Substances List (DSL) | Yes |
| Canada | Non-Domestic Substances List (NDSL) | No |
| China | Inventory of Existing Chemical Substances in China (IECSC) | Yes |
| Europe | European Inventory of Existing Commercial Chemical Substances (EINECS) | Yes |
| Europe | European List of Notified Chemical Substances (ELINCS) | No |
| Japan | Inventory of Existing and New Chemical Substances (ENCS) | No |
| Korea | Existing Chemicals List (ECL) | Yes |
| New Zealand | New Zealand Inventory | Yes |
| Philippines | Philippine Inventory of Chemicals and Chemical Substances (PICCS) | Yes |
| Taiwan | Taiwan Chemical Substance Inventory (TCSI) | Yes |
| United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory | Yes |

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 07-25-2023

Material name: Flexane GP Putty Hardener

X0025BB Version #: 01 Issue date: 07-25-2023

SDS US

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|----------------------|---|
| Version # | 01 |
| HMIS® ratings | Health: 2* Flammability: 1 Physical hazard: 0 |
| NFPA ratings | Health: 2 Flammability: 1 Instability: 0 |
| Disclaimer | ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release. |