SAFETY DATA SHEET

1. Identification

Product identifier	Insulbond 5-171-1 - Part A	
Other means of identification SKU#	IE100B	
Recommended use	Not available.	
Recommended restrictions	None known.	
Manufacturer/Importer/Supplier/	Distributor information	
Manufacturer		
Company name	ITW Performance Polymers	
Address	130 Commerce Drive	
	Montgomeryville, PA 18936	
	United States	
Telephone	Customer Service	215-855-8450
Website	www.itwperformancepolyme	rs.com
E-mail	Not available.	
Contact person	EHS Department	
Emergency phone number	CHEMTREC International	800-424-9300 703-527-3887

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2
	Sensitization, skin	Category 1
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 3
	Hazardous to the aquatic environment, long-term hazard	Category 2
OSHA defined hazards	Not classified.	

Label elements

Signal word	Warning
Hazard statement	Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful to aquatic life. Toxic to aquatic life with long lasting effects.
Precautionary statement	
Prevention	Avoid breathing mist/vapor. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear eye protection/face protection. Wear protective gloves.
Response	If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse. Collect spillage.
Storage	Store away from incompatible materials.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.

84% of the mixture consists of component(s) of unknown acute oral toxicity. 84% of the mixture consists of component(s) of unknown acute dermal toxicity. 84% of the mixture consists of component(s) of unknown acute inhalation toxicity. 84% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment.

3. Composition/information on ingredients

Mixtures			
Chemical name	Common name and synonyms	CAS number	%
Epoxy Resin:reaction Product Bisphenol A And Epichlorohydr (refer To Epichlorohydrin)		25068-38-6	30 - 60
Blocked polyisocyanate		102900-03-8	10 - 30
Oxirane, Mono[(c12-14-alkyloxy)methyl] Derivatives [alkyl (c12-14) Glyc Ether]	idyl	68609-97-2	10 - 30
Other components below repor	table levels		< 1
*Designates that a specific chemic	al identity and/or percentage of composition ha	as been withheld as a trade se	ecret.
4. First-aid measures			
Inhalation	Move to fresh air. Call a physician if sympton	ns develop or persist.	
Skin contact	Remove contaminated clothing immediately eczema or other skin disorders: Seek medica contaminated clothing before reuse.		
Eye contact	Immediately flush eyes with plenty of water for present and easy to do. Continue rinsing. Get		
Ingestion	Rinse mouth. Get medical attention if sympto	oms occur.	
Most important symptoms/effects, acute and delayed	Severe eye irritation. Symptoms may include vision. Skin irritation. May cause redness and Rash.		
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.		
General information	Ensure that medical personnel are aware of protect themselves. Wash contaminated clot		ake precautions to
5. Fire-fighting measures			
Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carl	bon dioxide (CO2).	
Unsuitable extinguishing media	Water. Do not use water jet as an extinguish	er, as this will spread the fire.	
Specific hazards arising from the chemical	During fire, gases hazardous to health may b	be formed.	
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full p	protective clothing must be wor	rn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do	so without risk.	
Specific methods	Use standard firefighting procedures and cor	nsider the hazards of other inve	olved materials.
General fire hazards	No unusual fire or explosion hazards noted.		
6. Accidental release meas	sures		

6. Accidental release measures

Personal precautions,
protective equipment and
emergency proceduresKeep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear
appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapor. Do not
touch damaged containers or spilled material unless wearing appropriate protective clothing.
Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be
contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up	Prevent entry into waterways, sewer, basements or confined areas.
	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.
	Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.
7. Handling and storage	
Precautions for safe handling	Avoid contact with eyes, skin, and clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.
Conditions for safe storage, including any incompatibilities	Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).
8. Exposure controls/pers	onal protection
Occupational exposure limits	This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.
Biological limit values	No biological exposure limits noted for the ingredient(s).
Appropriate engineering controls	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.
Individual protection measures,	such as personal protective equipment
Eye/face protection	Face shield is recommended. Wear safety glasses with side shields (or goggles).
Skin protection	
Hand protection	Wear appropriate chemical resistant gloves.
Other	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.
9. Physical and chemical p	properties
Appearance	Liquid.
Physical state	Liquid.
Form	Liquid.

Form	Liquid.	
Color	Amber	
Odor	Slight.	
Odor threshold	Not available.	
рН	Not available.	
Melting point/freezing point	Not available.	
Initial boiling point and boiling range	Not available.	
Flash point	378.0 °F (192.2 °C)	
Evaporation rate	Not available.	
Flammability (solid, gas)	Not applicable.	
Upper/lower flammability or explosive limits		
Flammability limit - lower (%)	Not available.	

Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	9.11 lb/gal
Explosive properties	Not explosive.
Flammability class	Combustible IIIB estimated
Oxidizing properties	Not oxidizing.
Percent volatile	0.16 % estimated
Specific gravity	1.09
VOC	42 g/l Mixed components
10. Stability and reactivity	
Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

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	Inhalation	No adverse effects due to inhalation are expected.	
	Skin contact	Causes skin irritation. May cause an allergic skin reaction.	
	Eye contact	Causes serious eye irritation.	
	Ingestion	Expected to be a low ingestion hazard.	
	Symptoms related to the physical, chemical and toxicological characteristics	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.	
Information on toxicological effects		cts	
	Acute toxicity	Not known.	
	Skin corrosion/irritation	Causes skin irritation.	
	Serious eye damage/eye irritation	Causes serious eye irritation.	
	Respiratory or skin sensitization		
	Respiratory sensitization	Not a respiratory sensitizer.	
	Skin sensitization	May cause an allergic skin reaction.	
	Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	

Carcinogenicity	Not classifiable as to carcinogenicity to humans.
IARC Monographs. Overall Evaluation of Carcinogenicity	
Not listed.	
	d Substances (29 CFR 1910.1001-1052)
Not regulated.	www. (NTD) Demost on Consinents
	gram (NTP) Report on Carcinogens
Not listed.	
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.
12. Ecological information	
Ecotoxicity	Toxic to aquatic life with long lasting effects.
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.
Bioaccumulative potential	
Mobility in soil	No data available.
Other adverse effects	The product contains volatile organic compounds which have a photochemical ozone creation potential.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

ΙΑΤΑ

	A	
	UN number	UN3082
	UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin:reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin))
	Transport hazard class(es)	
	Class	9
	Subsidiary risk	-
	Packing group	III
	Environmental hazards	No.
	ERG Code	9L
	Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
	Other information	
	Passenger and cargo aircraft	Allowed with restrictions.
	Cargo aircraft only	Allowed with restrictions.
IME)G	
	UN number	UN3082
	UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Resin:reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin)), MARINE POLLUTANT

Transport hazard class(es)	
Class	9
Subsidiary risk	-
Packing group	III
Environmental hazards	
Marine pollutant	Yes
EmS	F-A, S-F
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not established.

9

Marine pollutant

IATA; IMDG



General information

IMDG Regulated Marine Pollutant.

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous Yes

chemical

Classified hazard	Skin corrosion or irritation
categories	Serious eye damage or eye irritation
-	Respiratory or skin sensitization

SARA 313 (TRI reporting) Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act Not regulated.

(SDWA)

US state regulations

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 2016 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	03-12-2014
Revision date	07-02-2018
Version #	03
HMIS® ratings	Health: 2 Flammability: 1 Physical hazard: 1
NFPA ratings	Health: 2 Flammability: 1 Instability: 1
Disclaimer	ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.
Revision information	This document has undergone significant changes and should be reviewed in its entirety.