

# SAFETY DATA SHEET

## 1. Identification

<b>Product identifier</b>	<b>Insulcast 3230 LV Black - Part A</b>	
<b>Other means of identification</b>		
<b>SKU#</b>	IE148R	
<b>Recommended use</b>	Not available.	
<b>Recommended restrictions</b>	None known.	
<b>Manufacturer/Importer/Supplier/Distributor information</b>		
<b>Manufacturer</b>		
<b>Company name</b>	ITW Performance Polymers	
<b>Address</b>	130 Commerce Drive Montgomeryville, PA 18936 United States	
<b>Telephone</b>	Customer Service	215-855-8450
<b>Website</b>	www.itwperformancepolymers.com	
<b>E-mail</b>	Not available.	
<b>Contact person</b>	EHS Department	
<b>Emergency phone number</b>	CHEMTREC	800-424-9300
	International	703-527-3887

## 2. Hazard(s) identification

<b>Physical hazards</b>	Flammable liquids	Category 3
<b>Health hazards</b>	Acute toxicity, oral	Category 4
	Acute toxicity, dermal	Category 4
	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2
	Sensitization, skin	Category 1
<b>Environmental hazards</b>	Hazardous to the aquatic environment, long-term hazard	Category 2
<b>OSHA defined hazards</b>	Not classified.	
<b>Label elements</b>		



<b>Signal word</b>	Warning
<b>Hazard statement</b>	Flammable liquid and vapor. Harmful if swallowed. Harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Toxic to aquatic life with long lasting effects.
<b>Precautionary statement</b>	
<b>Prevention</b>	Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing mist/vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/protective clothing. Wear protective gloves/eye protection/face protection.
<b>Response</b>	If swallowed: Call a poison center/doctor if you feel unwell. Rinse mouth. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse. In case of fire: Use appropriate media to extinguish. Collect spillage.

<b>Storage</b>	Store in a well-ventilated place. Keep cool.
<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.
<b>Supplemental information</b>	93.83% of the mixture consists of component(s) of unknown acute oral toxicity. % of the mixture consists of component(s) of unknown acute inhalation toxicity. 97.63% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 64.2% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Aluminium Oxide		1344-28-1	60 - 100
Epoxy Resin:--reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin)		25068-38-6	10 - 30
BUTYL GLYCIDYL ETHER		2426-08-6	1 - 5
Carbon Black		1333-86-4	0.1 - 1
Other components below reportable levels			1 - < 3

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Remove contaminated clothing immediately and wash skin with soap and water. Get medical advice/attention if you feel unwell. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
<b>Most important symptoms/effects, acute and delayed</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	Flammable liquid and vapor.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

### Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. Prevent entry into waterways, sewer, basements or confined areas.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

### Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

### Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not taste or swallow. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

### Conditions for safe storage, including any incompatibilities

Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Aluminium Oxide (CAS 1344-28-1)	PEL	5 mg/m <sup>3</sup>	Respirable fraction.
		15 mg/m <sup>3</sup>	Total dust.
BUTYL GLYCIDYL ETHER (CAS 2426-08-6)	PEL	270 mg/m <sup>3</sup>	
		50 ppm	
Carbon Black (CAS 1333-86-4)	PEL	3.5 mg/m <sup>3</sup>	

#### US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Type	Value	Form
Aluminium Oxide (CAS 1344-28-1)	TWA	5 mg/m <sup>3</sup>	Respirable fraction.
		15 mg/m <sup>3</sup>	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.

**US. ACGIH Threshold Limit Values**

Components	Type	Value	Form
Aluminium Oxide (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.
BUTYL GLYCIDYL ETHER (CAS 2426-08-6)	TWA	3 ppm	
Carbon Black (CAS 1333-86-4)	TWA	3 mg/m3	Inhalable fraction.

**US. NIOSH: Pocket Guide to Chemical Hazards**

Components	Type	Value
BUTYL GLYCIDYL ETHER (CAS 2426-08-6)	Ceiling	30 mg/m3
		5.6 ppm
Carbon Black (CAS 1333-86-4)	TWA	0.1 mg/m3

**Biological limit values** No biological exposure limits noted for the ingredient(s).

**Exposure guidelines****US ACGIH Threshold Limit Values: Skin designation**

BUTYL GLYCIDYL ETHER (CAS 2426-08-6) Can be absorbed through the skin.

**Appropriate engineering controls** Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection** Face shield is recommended. Wear safety glasses with side shields (or goggles).

**Skin protection**

**Hand protection** Wear appropriate chemical resistant gloves.

**Other** Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

**Respiratory protection** If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.

**Thermal hazards** Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations** When using do not smoke. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

**9. Physical and chemical properties**

<b>Appearance</b>	Liquid.
<b>Physical state</b>	Liquid.
<b>Form</b>	Liquid.
<b>Color</b>	Black.
<b>Odor</b>	Slight.
<b>Odor threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	Not available.
<b>Initial boiling point and boiling range</b>	325 °F (162.78 °C)
<b>Flash point</b>	125.0 °F (51.7 °C)
<b>Evaporation rate</b>	0.01
<b>Flammability (solid, gas)</b>	Not applicable.

### Upper/lower flammability or explosive limits

Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.

Vapor pressure	3 mm Hg
Vapor density	2.1
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.

### Other information

Density	17.16 lb/gal
Explosive properties	Not explosive.
Flammability class	Combustible II estimated
Oxidizing properties	Not oxidizing.
Specific gravity	2.05

## 10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents. Chlorine.
Hazardous decomposition products	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	Harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction.
Eye contact	Causes serious eye irritation.
Ingestion	Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
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### Information on toxicological effects

Acute toxicity	Harmful in contact with skin. Harmful if swallowed.
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Components	Species	Test Results
BUTYL GLYCIDYL ETHER (CAS 2426-08-6)		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rabbit	0.788 g/kg
<b>Inhalation</b>		
LC50	Rat	> 670 mg/l, 8 Hours

Components	Species	Test Results
<b>Oral</b> LD50	Rat	2.05 g/kg
Carbon Black (CAS 1333-86-4)		
<b>Acute</b>		
<b>Oral</b> LD50	Rat	> 8000 mg/kg
<b>Skin corrosion/irritation</b>	Causes skin irritation.	
<b>Serious eye damage/eye irritation</b>	Causes serious eye irritation.	
<b>Respiratory or skin sensitization</b>		
<b>ACGIH sensitization</b>		
N-BUTYL GLYCIDYL ETHER (BGE) (CAS 2426-08-6)	Dermal sensitization	
<b>Respiratory sensitization</b>	Not a respiratory sensitizer.	
<b>Skin sensitization</b>	May cause an allergic skin reaction.	
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
<b>Carcinogenicity</b>	Risk of cancer cannot be excluded with prolonged exposure.	
<b>IARC Monographs. Overall Evaluation of Carcinogenicity</b>		
Carbon Black (CAS 1333-86-4)	2B Possibly carcinogenic to humans.	
<b>OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)</b>		
Not regulated.		
<b>US. National Toxicology Program (NTP) Report on Carcinogens</b>		
Not listed.		
<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.	
<b>Specific target organ toxicity - single exposure</b>	Not classified.	
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.	
<b>Aspiration hazard</b>	Not an aspiration hazard.	
<b>Chronic effects</b>	Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.	
<b>12. Ecological information</b>		
<b>Ecotoxicity</b>	Toxic to aquatic life with long lasting effects.	
<b>Persistence and degradability</b>	No data is available on the degradability of any ingredients in the mixture.	
<b>Bioaccumulative potential</b>		
<b>Partition coefficient n-octanol / water (log Kow)</b>		
BUTYL GLYCIDYL ETHER	0.63	
<b>Mobility in soil</b>	No data available.	
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.	
<b>13. Disposal considerations</b>		
<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. If discarded, this product is considered a RCRA ignitable waste, D001. Dispose of contents/container in accordance with local/regional/national/international regulations.	
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.	
<b>Hazardous waste code</b>	D001: Waste Flammable material with a flash point <140 F The waste code should be assigned in discussion between the user, the producer and the waste disposal company.	
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).	

**Contaminated packaging**

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

**14. Transport information****DOT**

<b>UN number</b>	UN1263
<b>UN proper shipping name</b>	Paint
<b>Transport hazard class(es)</b>	
<b>Class</b>	3
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	3
<b>Packing group</b>	III
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Special provisions</b>	B1, B52, IB3, T2, TP1, TP29
<b>Packaging exceptions</b>	150
<b>Packaging non bulk</b>	173
<b>Packaging bulk</b>	242

**IATA**

<b>UN number</b>	UN1263
<b>UN proper shipping name</b>	Paint
<b>Transport hazard class(es)</b>	
<b>Class</b>	3
<b>Subsidiary risk</b>	-
<b>Packing group</b>	III
<b>Environmental hazards</b>	Yes
<b>ERG Code</b>	3L
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Other information</b>	
<b>Passenger and cargo aircraft</b>	Allowed with restrictions.
<b>Cargo aircraft only</b>	Allowed with restrictions.

**IMDG**

<b>UN number</b>	UN1263
<b>UN proper shipping name</b>	Paint, MARINE POLLUTANT
<b>Transport hazard class(es)</b>	
<b>Class</b>	3
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	3
<b>Packing group</b>	III
<b>Environmental hazards</b>	
<b>Marine pollutant</b>	Yes
<b>EmS</b>	Not available.
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.

**DOT**

IATA; IMDG



Marine pollutant



General information

IMDG Regulated Marine Pollutant.

## 15. Regulatory information

### US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

#### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

#### CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

#### SARA 304 Emergency release notification

Not regulated.

#### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

#### US EPCRA (SARA Title III) Section 313 - Toxic Chemical: De minimis concentration

Aluminium Oxide (CAS 1344-28-1) % 1.0

#### US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

Aluminium Oxide (CAS 1344-28-1) Listed.

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

#### SARA 302 Extremely hazardous substance

Not listed.

**SARA 311/312 Hazardous chemical** Yes

**Classified hazard categories** Flammable (gases, aerosols, liquids, or solids)  
Acute toxicity (any route of exposure)  
Skin corrosion or irritation  
Serious eye damage or eye irritation  
Respiratory or skin sensitization

#### SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Aluminium Oxide	1344-28-1	60 - 100

### Other federal regulations

#### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

#### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.



## US state regulations

### California Proposition 65



**WARNING:** This product can expose you to chemicals including Carbon Black, which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

### California Proposition 65 - CRT: Listed date/Carcinogenic substance

Carbon Black (CAS 1333-86-4) Listed: February 21, 2003  
Crystalline SiO<sub>2</sub> (Quartz) (CAS 14808-60-7) Listed: October 1, 1988

### US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Carbon Black (CAS 1333-86-4)

## International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

<b>Issue date</b>	03-26-2014
<b>Revision date</b>	07-03-2018
<b>Version #</b>	03
<b>HMIS® ratings</b>	Health: 2 Flammability: 2 Physical hazard: 1 Personal protection: B
<b>NFPA ratings</b>	Health: 2 Flammability: 2 Instability: 1

**Disclaimer** ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

**Revision information** This document has undergone significant changes and should be reviewed in its entirety.