

# Proven Grouting Solutions For Offshore Foundations



# ITW Performance Polymers Your Experienced Partner

## DENSIT

Densit® is a brand of ITW Performance Polymers. Since 1983, ITW Performance Polymers has been specializing in the development, manufacture and supply of high performance solutions based on its Ultra High performance Cementitious (UHPC) Densit® material.

In addition to connecting offshore structures in the wind industry, UHPC Densit® materials are applied worldwide in other demanding areas such as wear and abrasion resistant solutions, the reinforcement of oil and gas platforms, industrial flooring and pavement and security barriers.

## QUALITY ASSURANCE

The various sites are certified to ISO 9001, ISO 14001 and OHSAS 18001.

The manufacturing and quality management of Ducorit® products hold a Shop Approval Certificate issued by DNV-GL.

# Proven Grouting Solutions For Offshore Foundations

Ever since the start of offshore wind farm construction, **ITW Performance Polymers' ultra high performance grout, Ducorit® has been a crucial structural component of foundations for offshore wind turbines.**

## TURNKEY GROUTING SERVICES

ITW Performance Polymers has market leading experience in providing turnkey grouting services, which include consultancy, planning, manufacturing and supplying Ducorit® material, installation, test sampling and documentation for any offshore structural design or installation scheme.

Each project is handled by a project manager and a leading supervisor to ensure that the project is carried out safely according to our ISO 9001, ISO 14001 and OHSAS 18001 quality management systems.

ITW Performance Polymers' offshore supervisors are skilled, experienced and dedicated to providing the best service. Throughout the grouting installation process, Ducorit® samples are taken according to a strict quality plan for testing and documentation according to DNV-GL guidelines.

## WHY DUCORIT® GROUT?

Ducorit® is a pumpable, ultra-high performance cementitious material especially developed for grouting offshore connections.

*Ducorit®'s properties make it a unique and strong solution for connecting structures offshore:*

- Extremely high strength and outstanding fatigue properties
- Minimal shrinkage
- Strong bond between Ducorit® grout and steel
- Fast curing and strength development
- High inner cohesion, i.e. no mixing with sea-water
- Low hydration heat

## TURNKEY SOLUTIONS

- Ducorit® Products
- Equipment
- Personnel & Supervision
- Testing Facilities
- Project Management
- Transport & Storage



## Supervisors & Equipment

ITW Performance Polymers supplies highly skilled and experienced offshore supervisors and state of the art equipment solutions for offshore wind projects.

Our supervisors have gathered many years of experience through our extensive reference list from all around the world. We ensure supervisors who are highly skilled communicators with good understanding of offshore work processes. They work closely with clients on board and apply a solution oriented work approach for optimal problem solving. Pioneering this business has enabled us to offer the most experienced supervisors in the business and ensure correct application of products every time.

In addition to our unique supervisors, we also provide specialized equipment as part of our turnkey solutions. We strive to eliminate as many obstacles as possible for our clients. Therefore, we have developed a fully containerized mixing system which ensures no dust emission, no deck cleaning and compact deck space.

Furthermore, our new waste reduction system ensures a very significant reduction in material waste, which means a significant cost reduction in waste handling for the client.



## Foundation Types

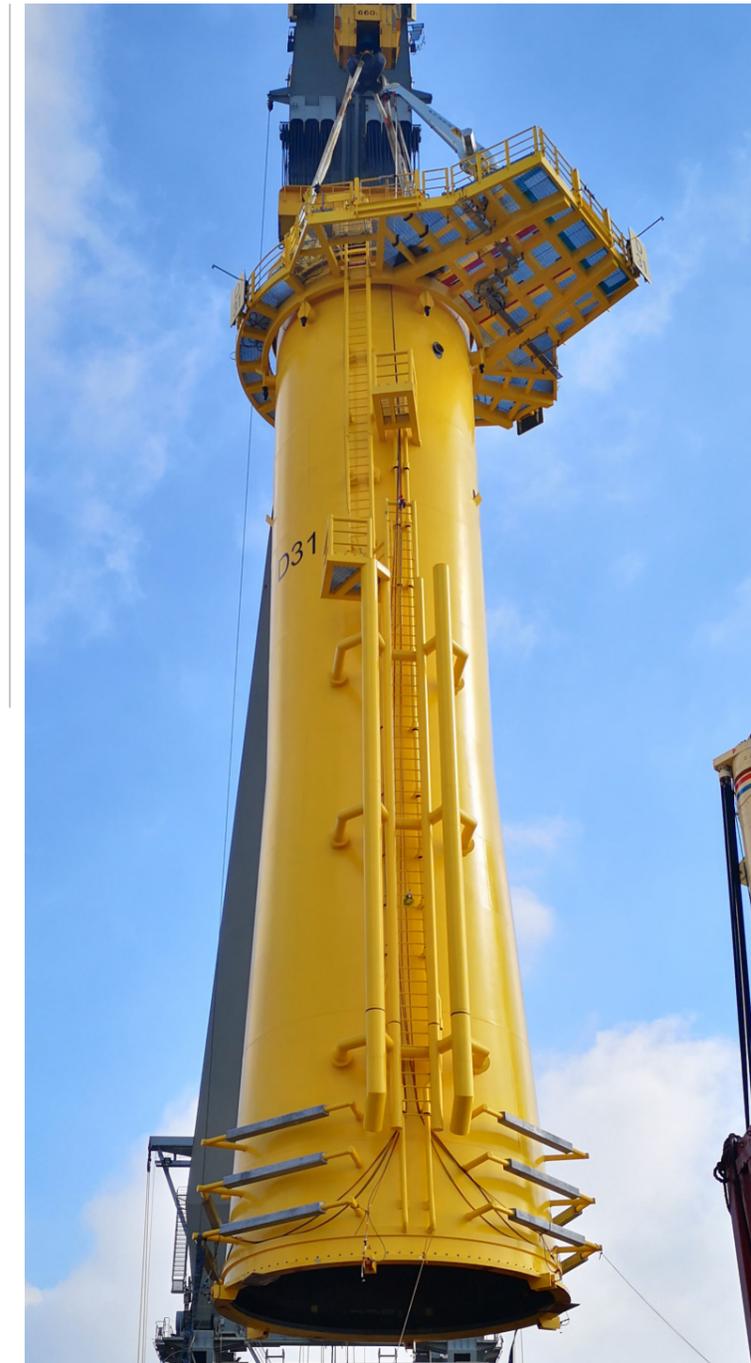
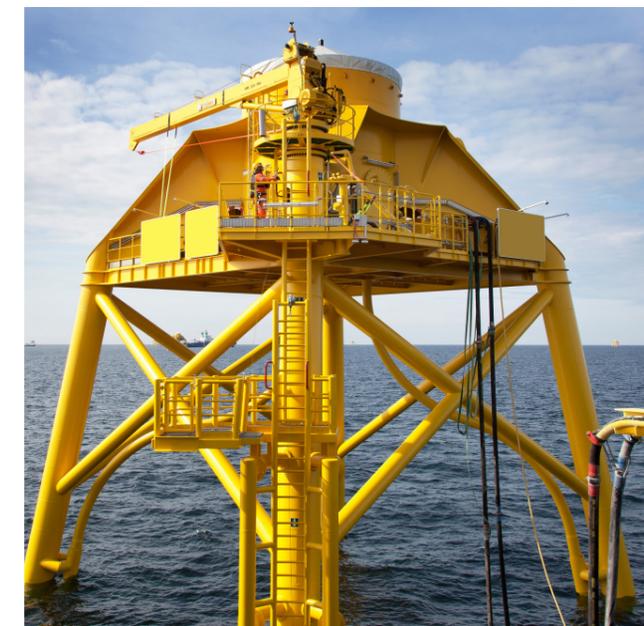
The most significant foundation types in the offshore wind industry at the moment are monopile transition pieces and jackets.

### MONOPILES

The monopile foundation concept is a proven, efficient and economical solution for connecting towers to foundations, as the concept enables the verticality of the base to be adjusted. A monopile foundation consists of a steel pile driven into the seabed and a transition piece slid onto or into the pile. The space between pile and transition piece is grouted with Ducorit® which is mixed and pumped through flexible hoses into the annulus. Applying Ducorit® for the grouting of a transition piece to a monopile makes it easy to adjust the verticality of the tower and turbine in the event of an inclination in the monopile.

### JACKET FOUNDATIONS

As wind farms are gradually being moved to deeper waters, jacket foundations are likely to become more common, as the jacket foundations enable wind turbine installations at more challenging water depths than the monopile tp's. A recent example of this is the Wikingen offshore wind farm project. Here, the installations were done at water depths between 37 and 43 meters, which required cutting edge installation technology. ITW Performance Polymers successfully grouted 70 challenging jacket installations with Ducorit® S2, proving the Ducorit® material's versatile capabilities once again.



# More Than 2500 Grouted Connections in Offshore Foundations



## REFERENCES OUTSIDE EUROPE

- 2019: Formosa 1, PH2, Taiwan  
20 - MP/TP
- 2016/17: Huaneng, China  
2 - 4 legged booster station
- 2016/17: South Grid, China  
17 - 4 legged jackets
- 2015/16: Block Island, USA  
5 - 4 legged jacket structure
- 2015: CGNPC, China  
1 - 4 legged booster station
- 2015: Taipower, Taiwan  
1 - MP/TP MET mast
- 2015: TGC, Taiwan  
1 - MP/TP MET mast
- 2014: COOEC, China  
1 - 3 legged jacket

- |   |   |  |   |
|---|---|--|---|
| <ul style="list-style-type: none"> <li>51 2017: Walney 3 and 4, United Kingdom<br/>87 monopiles u/c</li> <li>50 2016: SS Nordsee 1, Germany<br/>4 legged jacket structure</li> <li>49 2016: OSS Veja Mate, Germany<br/>4 legged jacket structure</li> <li>48 2016: Dolwin Gamma, Germany<br/>2x9 pile/sleeve</li> <li>47 2016: Veja Mate, Germany<br/>67 monopiles</li> <li>46 2016: Wikinger OWF, Germany<br/>70 4 legged jacket</li> <li>45 2015/2016: DanTysk, Germany<br/>Accommodation platform - 4 legged jacket</li> <li>44 2015: Gode Wind - Substation 1+2, Germany<br/>2 jackets OHVS 4 legged pile/sleeve</li> <li>43 2015: Baltic 2, Germany<br/>OHVS 4 legged pile/sleeve jacket</li> <li>42 2014: Baltic 2, Germany<br/>41 jackets/39 monopiles</li> <li>41 2014: Butendiek, Germany<br/>80 monopiles</li> <li>40 2014: Amrumbank, Germany<br/>80 monopiles</li> <li>39 2014: Borkum Riffgrund 1, Germany<br/>77 monopiles</li> </ul> | <ul style="list-style-type: none"> <li>38 2014: Westermost Rough, United Kingdom<br/>35 monopiles</li> <li>37 2013: DanTysk, Germany<br/>80 monopiles</li> <li>36 2013: Northwind, Belgium<br/>72 monopiles</li> <li>35 2013: Nord See Ost, Germany<br/>Supply of materials</li> <li>34 2012: Globaltech 1, Germany<br/>80 tripods</li> <li>33 2012: Teeside, United Kingdom<br/>27 monopiles</li> <li>32 2012: Riffgat, Germany<br/>30 monopiles</li> <li>31 2012: Meer Wind, Germany<br/>80 monopiles</li> <li>30 2012: Anholt, Denmark<br/>111 monopiles</li> <li>29 2011: Lincs, United Kingdom<br/>75 monopiles</li> <li>28 2011: London Array, United Kingdom<br/>177 monopiles</li> <li>27 2011: Walney 2, United Kingdom<br/>51 monopiles</li> <li>26 2010/2011: Sheringham Shoal, United Kingdom<br/>90 monopiles</li> </ul> | <ul style="list-style-type: none"> <li>25 2010/2012: BARD Offshore 1, Germany<br/>80 tripiles</li> <li>24 2010: Baltic 1, Germany<br/>21 monopiles</li> <li>23 2010: Walney 1, United Kingdom<br/>51 monopiles</li> <li>22 2009/2010: Belwind, Belgium<br/>56 monopiles</li> <li>21 2009/2010: Greater Gabbard, United Kingdom<br/>140 monopiles</li> <li>20 2009: Thanet, United Kingdom<br/>100 monopiles</li> <li>19 2008/2009: Alpha Ventus, Germany<br/>6 tripods</li> <li>18 2008: Gunfleet Sands, United Kingdom<br/>48 monopiles</li> <li>17 2008: Hooksiel, Germany<br/>1 tripile</li> <li>16 2008: Thornton Bank, Belgium<br/>6 undercasting of towers</li> <li>15 2008: Horns Rev 2, Denmark<br/>92 monopiles</li> <li>14 2008: Rhyll Flats, United Kingdom<br/>25 monopiles</li> <li>13 2007: Robin Rigg, United Kingdom<br/>60 monopiles</li> </ul> | <ul style="list-style-type: none"> <li>12 2007: Lynn &amp; Inner Dowsing, United Kingdom<br/>54 monopiles</li> <li>11 2006: Princess Amalia, the Netherlands<br/>60 monopiles</li> <li>10 2006: Burbo Bank, United Kingdom<br/>25 monopiles</li> <li>9 2006: Egmond aan Zee, the Netherlands<br/>36 monopiles</li> <li>8 2005: Barrow, United Kingdom<br/>30 monopiles</li> <li>7 2004: Kentish Flats, United Kingdom<br/>30 monopiles</li> <li>6 2003: Arklow Bank, Ireland<br/>7 monopiles</li> <li>5 2003: North Hoyle, United Kingdom<br/>30 monopiles</li> <li>4 2002: Samsø, Denmark<br/>10 monopiles</li> <li>3 2002: Horns Rev 1, Denmark<br/>80 monopiles</li> <li>2 2001: Yttre Stengrund, Sweden<br/>5 monopiles</li> <li>1 2000: Utgrunden, Sweden<br/>7 monopiles</li> </ul> |
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## Global operations

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### North America

#### ITW Performance Polymers

30 Endicott Street  
Danvers, MA 01923  
T: +1 855-489-7262  
cs@itwpp.com  
www.itwpp.com

#### ITW Performance Polymers

130 Commerce Drive  
Montgomeryville, PA 18936  
T: +1 215-855-8450  
customerservice.na@itwpp.com  
www.itwpp.com

### South America

#### ITW PP&F

Rua Antonio Felamingo, 430  
Macuco, Valinhos, SP 13279-452  
T: +55 19 2138-7600  
www.itwppf.com.br

### Europe

#### ITW Performance Polymers

Bay 150  
Shannon Industrial Estate  
Shannon, County Clare  
Ireland  
T: +353 61 771 500  
E: customerservice.shannon@itwpp.com  
www.itwpp.com

#### ITW Performance Polymers

Rørdalsvej 44  
9220, Aalborg Ø  
Denmark  
T: +45 9816 7011  
E: customerservice.aalborg@itwpp.com  
www.itwpp.com

### Asia Pacific

#### ITW PP&F China

2703, Xingyuan Building  
No. 418, Guiping Rd.  
Cao He Jing Hi-Tech Park  
Shanghai  
China 200233  
T: +86-21-5426-1212  
www.itwppfchina.com

#### ITW PP&F Japan

30-32 Enoki-cho,  
Suita, Osaka 564-0053  
Japan  
T: +81-6-6330-7118  
www.itwppfjapan.com

#### ITW PP&F Korea

13th floor, PAX Tower, Unit B  
231-13, Nonhyeon-Dong, Gangnam-Gu  
Seoul, Korea 135-010  
T: +82-2-2088-3560  
www.itwppfkorea.com

#### ITW P & F – Polymers Australia

100 Hassall Street, Wetherill Park  
NSW 2164  
Tel: +800 063 511  
www.itwppf.com.au

#### ITW India Limited

Plot no: 34 to 37, Phase-2,  
IDA, APIIC, Pashamylaram,  
Medak Dist-502307  
Andhra Pradesh, India  
Tel: +08455-224700,224701  
www.itwchemin.com

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