SAFETY DATA SHEET

| 1. Identification | | | |
|------------------------------------|--|---|--|
| Product identifier | PLEXUS® MA560-1 Activator | | |
| Other means of identification SKU# | IT211 | | |
| Recommended use | Not available. | | |
| Recommended restrictions | None known. | | |
| Manufacturer/Importer/Supplier | Distributor information | | |
| Company name | ITW Performance Polymers | | |
| Address | 35 Brownridge Rd | | |
| | Unit 1 | | |
| | Halton Hills, ON L7G 0C6 | | |
| Contact person | Customer Service | | |
| Telephone number | 978-777-1100 | | |
| Fax | | | |
| E-mail | | | |
| Emergency telephone number | 800-424-9300 | | |
| Supplier | Not available. | | |
| 2. Hazard identification | | | |
| Physical hazards | Flammable liquids | Category 2 | |
| Health hazards | Acute toxicity, inhalation | Category 4 | |
| | Skin corrosion/irritation | Category 2 | |
| | Serious eye damage/eye irritation | Category 2B | |
| | Sensitization, skin | Category 1A | |
| | Specific target organ toxicity following single exposure | Category 3 respiratory tract irritation | |
| Environmental hazards | Not classified. | | |
| Label elements | | | |
| | | | |
| Signal word | Danger | | |
| Hazard statement | Highly flammable liquid and vapour. Causes skin irritation. May cause an allergic skin reaction. Causes eye irritation. Harmful if inhaled. May cause respiratory irritation. | | |
| Precautionary statement | | | |
| Prevention | Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Ground and bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection. | | |

| Response | IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a POISON CENTRE/doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. In case of fire: Use appropriate media to extinguish. |
|--------------------------|--|
| Storage | Keep cool. Store in a well-ventilated place. Keep container tightly closed. Store locked up. |
| Disposal | Dispose of contents/container in accordance with local/regional/national/international regulations. |
| Other hazards | None known. |
| Supplemental information | None. |

3. Composition/information on ingredients

Mixtures

| Chemical name | Common name and synonyms | CAS number | % |
|--|--------------------------|------------|---------|
| Methyl methacrylate | | 80-62-6 | 40 - 70 |
| Benzyl 3-isobutyryloxy-1-isopropyl-2,2-dim ethylpropyl Phthalate | | 16883-83-3 | 5 - 10 |
| PYRIDINE, 3,5-DIETHYL-1,2-DIHYDRO-1-PHE NYL-2-P ROPYL- | | 34562-31-7 | 1 - 5 |
| Other components below reportable le | evels | | 15 - 40 |

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

| 4. First-aid measures | |
|--|--|
| Inhalation | Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a poison centre or doctor/physician if you feel unwell. |
| Skin contact | Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse. |
| Eye contact | Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists. |
| Ingestion | Rinse mouth. Get medical attention if symptoms occur. |
| Most important symptoms/effects, acute and delayed | Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. |
| Indication of immediate medical attention and special treatment needed | Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed. |
| General information | Take off all contaminated clothing immediately. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse. |
| 5. Fire-fighting measures | |
| Suitable extinguishing media | Water fog. Foam. Carbon dioxide (CO2). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only. |
| Unsuitable extinguishing media | Do not use water jet as an extinguisher, as this will spread the fire. |
| Specific hazards arising from the chemical | Vapours may form explosive mixtures with air. Vapours may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed. |
| Special protective equipment and precautions for firefighters | Self-contained breathing apparatus and full protective clothing must be worn in case of fire. |

| Fire fighting equipment/instructions | In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can d so without risk. |
|---|---|
| Specific methods | Use standard firefighting procedures and consider the hazards of other involved materials. |
| General fire hazards | Highly flammable liquid and vapour. |
| 6. Accidental release mea | sures |
| Personal precautions, protective equipment and emergency procedures | Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate al ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS. |
| Methods and materials for containment and cleaning up | Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil etc) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. |
| | Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water. |
| | Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. |
| | Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS |
| Environmental precautions | Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination. |
| 7. Handling and storage | |
| Precautions for safe handling | Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaut ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handlin operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid breathing mist/vapours. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. |
| | Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code". |
| Conditions for safe storage, including any incompatibilities | Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoi spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS). |
| 8. Exposure controls/pers | sonal protection |

| US. ACGIH Threshold Limit Values | | | |
|--------------------------------------|------|---------|--|
| Components | Туре | Value | |
| METHYL METHACRYLATE (CAS 80-62-6) | STEL | 100 ppm | |
| | TWA | 50 ppm | |

| Components | cupational Health & Safety Code, Sche Type | Value |
|---|--|--|
| METHYL METHACRYLATE (CAS 80-62-6) | STEL | 410 mg/m3 |
| | | 100 ppm |
| | TWA | 205 mg/m3 |
| | | 50 ppm |
| Canada. British Columbia (Safety Regulation 296/97, a | | for Chemical Substances, Occupational Health and |
| Components | Туре | Value |
| METHYL METHACRYLATE (CAS 80-62-6) | STEL | 100 ppm |
| | TWA | 50 ppm |
| Canada. Manitoba OELs (R Components | eg. 217/2006, The Workplace Safety A Type | nd Health Act) Value |
| METHYL METHACRYLATE (CAS 80-62-6) | STEL | 100 ppm |
| | TWA | 50 ppm |
| Canada. Ontario OELs. (Co Components | ntrol of Exposure to Biological or Che Type | emical Agents) Value |
| METHYL METHACRYLATE (CAS 80-62-6) | STEL | 100 ppm |
| | TWA | 50 ppm |
| Canada. Quebec OELs. (Mi Components | nistry of Labor - Regulation respectin Type | g occupational health and safety) Value |
| METHYL METHACRYLATE (CAS 80-62-6) | TWA | 205 mg/m3 |
| | | 50 ppm |
| Canada. Saskatchewan OE Components | Ls (Occupational Health and Safety R Type | egulations, 1996, Table 21) Value |
| METHYL METHACRYLATE (CAS 80-62-6) | 15 minute | 100 ppm |
| | 8 hour | 50 ppm |
| logical limit values | No biological exposure limits noted fo | r the ingredient(s). |
| propriate engineering trols | Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommende exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower. | |
| vidual protection measures Eye/face protection | , such as personal protective equipme Chemical respirator with organic vapo | |
| Skin protection Hand protection | Wear appropriate chemical resistant | gloves. |
| Other | Wear appropriate chemical resistant clothing. | |
| Respiratory protection | Chemical respirator with organic vapour cartridge and full facepiece. | |
| Thermal hazards | Wear appropriate thermal protective of | slothing, when necessary. |
| neral hygiene siderations | after handling the material and before | serve good personal hygiene measures, such as washing eating, drinking, and/or smoking. Routinely wash work remove contaminants. Contaminated work clothing should |

9. Physical and chemical properties

Paste.

| Physical state | Liquid. |
|--|---|
| Form | Paste. |
| Colour | Not available. |
| Odour | Fragrant |
| Odour threshold | Not available. |
| pH | Not available. |
| Melting point/freezing point | -48 °C (-54.4 °F) estimated |
| Initial boiling point and boiling range | 100.5 °C (212.9 °F) estimated |
| Flash point | 10.0 °C (50.0 °F) estimated |
| Evaporation rate | Not available. |
| Flammability (solid, gas) | Not applicable. |
| Upper/lower flammability or exp | losive limits |
| Flammability limit - lower (%) | 2.1 % estimated |
| Flammability limit - upper (%) | 12.5 % estimated |
| Explosive limit - lower (%) | Not available. |
| Explosive limit – upper (%) | Not available. |
| Vapour pressure | 28 mm Hg @ 20 °C |
| Vapour density | Not available. |
| Relative density | Not available. |
| Solubility(ies) | |
| Solubility (water) | Not available. |
| Partition coefficient (n-octanol/water) | Not available. |
| Auto-ignition temperature | Not available. |
| Decomposition temperature | Not available. |
| Viscosity | Not available. |
| Other information | |
| Density | 0.94 g/cm3 estimated |
| Explosive properties | Not explosive. |
| Flammability class | Flammable IB estimated |
| Oxidising properties | Not oxidising. |
| Specific gravity | 0.94 estimated |
| 10. Stability and reactivity | / |
| Reactivity | The product is stable and non-reactive under normal conditions of use, storage and transport. |
| | |

| Reactivity | The product is stable and non-reactive under normal conditions of use, storage and transport. |
|---------------------------------------|--|
| Chemical stability | Material is stable under normal conditions. |
| Possibility of hazardous reactions | Hazardous polymerisation does not occur. |
| Conditions to avoid | Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials. |
| Incompatible materials | Strong oxidising agents. Nitrates. Peroxides. |
| Hazardous decomposition products | No hazardous decomposition products are known. |

11. Toxicological information Information on likely routes of exposure Inhalation Harmful if inhaled. Skin contact Causes skin irritation. May cause an allergic skin reaction. Eye contact Causes eye irritation.

| | | and in in a manifester | |
|---|---|---|--|
| Ingestion | Knowledge about health hazard is incomplete. | | |
| Symptoms related to the physical, chemical and | Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic | | |
| toxicological characteristics | skin reaction. Dermatitis. Rash. | | |
| Information on toxicological eff | | | |
| Acute toxicity | Harmful if inhaled. | | |
| Components | Species | Test Results | |
| Methyl methacrylate (CAS 80-62- | 6) | | |
| Acute | | | |
| Inhalation | | | |
| LC50 | Mouse | 18.5 mg/l, 2 Hours | |
| Oral | _ | | |
| LD50 | Rat | 7800 mg/kg | |
| Skin corrosion/irritation | Causes skin irritation. | | |
| Serious eye damage/eye irritation | Causes eye irritation. | | |
| Respiratory or skin sensitisatio | n | | |
| ACGIH sensitisation | | | |
| Methyl methacrylate (CA Canada - British Columbia | S 80-62-6) OELs: Respiratory or skin ser | Dermal sensitization sitiser | |
| Methyl methacrylate (CA | S 80-62-6) | Capable of causing respiratory, dermal or conjunctival sensitization. | |
| Canada - Manitoba OELs H | azard: Dermal sensitization | | |
| | Methyl methacrylate (CAS 80-62-6) Dermal sensitization Canada - Quebec OELs: Sensitizer | | |
| Methyl methacrylate (CA Canada - Saskatchewan OB | S 80-62-6) ELs Hazard Data: Sensitiser | Sensitiser. | |
| Methyl methacrylate (CA | S 80-62-6) | Sensitiser. | |
| Respiratory sensitisation | Due to partial or complete lac | k of data the classification is not possible. | |
| Skin sensitisation | May cause an allergic skin re | action. | |
| Germ cell mutagenicity | Due to partial or complete lac | k of data the classification is not possible. | |
| Carcinogenicity | Due to partial or complete lac | k of data the classification is not possible. | |
| ACGIH Carcinogens | | | |
| Methyl methacrylate (CA Canada - Manitoba OELs: c | | A4 Not classifiable as a human carcinogen. | |
| Methyl methacrylate (CA IARC Monographs. Overall | S 80-62-6) Evaluation of Carcinogenicity | Not classifiable as a human carcinogen. | |
| Methyl methacrylate (CA | S 80-62-6) | 3 Not classifiable as to carcinogenicity to humans. | |
| Reproductive toxicity | Due to partial or complete lac | k of data the classification is not possible. | |
| Specific target organ toxicity - single exposure | May cause respiratory irritation. | | |
| Specific target organ toxicity - repeated exposure | Due to partial or complete lack of data the classification is not possible. | | |
| Aspiration hazard | Due to partial or complete lack of data the classification is not possible. | | |
| Chronic effects | Prolonged inhalation may be harmful. | | |
| 12. Ecological informatio | n | | |
| Ecotoxicity | | as environmentally hazardous. However, this does not exclude the ent spills can have a harmful or damaging effect on the environment. | |
| Persistence and degradability | | egradability of any ingredients in the mixture. | |
| Bioaccumulative potential | | | |
| Partition coefficient n-octain Methyl methacrylate | nol / water (log Kow) | 1.38 | |
| | NI I | | |

Mobility in soil

No data available.

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

| 13. Disposal considerations | | |
|---------------------------------------|--|--|
| Disposal instructions | Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations. | |
| Local disposal regulations | Dispose in accordance with all applicable regulations. | |
| Hazardous waste code | The waste code should be assigned in discussion between the user, the producer and the waste disposal company. | |
| Waste from residues / unused products | Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). | |
| Contaminated packaging | Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal. | |

14. Transport information

| TDG | | |
|---|---|--|
| UN number | UN1133 | |
| UN proper shipping name | ADHESIVES containing flammable liquid | |
| Transport hazard class(es) | | |
| Class | 3 | |
| Subsidiary risk | - | |
| Packing group | | |
| Environmental hazards | Not available. | |
| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. | |
| ΙΑΤΑ | | |
| UN number | UN1133 | |
| UN proper shipping name | Adhesives containing flammable liquid | |
| Transport hazard class(es) | | |
| Class | 3 | |
| Subsidiary risk | - | |
| Packing group | | |
| Environmental hazards | No. | |
| ERG Code | 3L | |
| · · | Read safety instructions, SDS and emergency procedures before handling. | |
| Other information | | |
| Passenger and cargo | Allowed with restrictions. | |
| aircraft | | |
| Cargo aircraft only | Allowed with restrictions. | |
| IMDG | | |
| UN number | UN1133 | |
| UN proper shipping name | ADHESIVES containing flammable liquid | |
| Transport hazard class(es) | | |
| Class | 3 | |
| Subsidiary risk | - | |
| Packing group | 111 | |
| Environmental hazards | | |
| Marine pollutant | No. | |
| EmS | F-E, S-D | |
| | Read safety instructions, SDS and emergency procedures before handling. | |
| Transport in bulk according to | Not established. | |
| Annex II of MARPOL 73/78 and the IBC Code | | |
| | | |

IATA; IMDG; TDG



15. Regulatory information

Canadian regulations

This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated. Export Control List (CEPA 1999, Schedule 3) Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto Protocol

Not applicable. Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

| Country(s) or region | Inventory name | On inventory (yes/no)* |
|-----------------------------|---|------------------------|
| Australia | Australian Inventory of Chemical Substances (AICS) | Yes |
| Canada | Domestic Substances List (DSL) | Yes |
| Canada | Non-Domestic Substances List (NDSL) | No |
| China | Inventory of Existing Chemical Substances in China (IECSC) | Yes |
| Europe | European Inventory of Existing Commercial Chemical Substances (EINECS) | Yes |
| Europe | European List of Notified Chemical Substances (ELINCS) | No |
| Japan | Inventory of Existing and New Chemical Substances (ENCS) | No |
| Korea | Existing Chemicals List (ECL) | Yes |
| New Zealand | New Zealand Inventory | Yes |
| Philippines | Philippine Inventory of Chemicals and Chemical Substances (PICCS) | Yes |
| Taiwan | Taiwan Chemical Substance Inventory (TCSI) | Yes |
| United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory | Yes |

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

| 16. Other information | on | |
|-----------------------|--------------|--|
| Issue date | 02-July-2019 | |
| Revision date | 01-May-2020 | |
| | 0.1 | |

| Version No. | 02 |
|----------------------|---|
| Disclaimer | ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release. |
| Revision information | Composition / Information on Ingredients: Component Summary |