SAFETY DATA SHEET

1. Identification

Product identifier PLEXUS® MA320/550 EU White Activator

Other means of identification

SKU# 0638

Recommended useNot available. **Recommended restrictions**None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name ITW Performance Polymers

Address 30 Endicott Street

Danvers, MA 01923 United States

Telephone Customer Service 978-777-1100

Website www.itwperformancepolymers.com

E-mail Not available.

Contact person EHS Department

Emergency phone number Chemtrec 800-424-9300

International 703-527-3887

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Skin corrosion/irritation Category 2

Serious eye damage/eye irritation Category 2A Sensitization, skin Category 1

Specific target organ toxicity, single exposure Category 3 respiratory tract irritation

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements



Signal word Warning

Hazard statement Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May

cause respiratory irritation.

Precautionary statement

Prevention Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated

work clothing must not be allowed out of the workplace. Wear eye protection/face protection.

Wear protective gloves.

Response If on skin: Wash with plenty of water. If inhaled: Remove person to fresh air and keep comfortable

for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a poison center/doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical

advice/attention. Take off contaminated clothing and wash it before reuse.

Storage Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise

classified (HNOC)

None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
DIBUTYL MALEATE		105-76-0	20 - 40
Titanium Dioxide		13463-67-7	20 - 40
Dibenzoyl Peroxide		94-36-0	2.5 - 10
Other components below repo	ortable levels		40 - 60

^{*}Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison

center or doctor/physician if you feel unwell.

Skin contact Remove contaminated clothing immediately and wash skin with soap and water. In case of

eczema or other skin disorders: Seek medical attention and take along these instructions. Wash

contaminated clothing before reuse.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if

present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion Rinse mouth. Get medical attention if symptoms occur.

Most important

symptoms/effects, acute and delaved

Indication of immediate medical attention and special treatment needed

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing

General information

media

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

Special protective equipment

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

and precautions for firefighters Fire fighting

equipment/instructions

Specific methods General fire hazards Move containers from fire area if you can do so without risk.

During fire, gases hazardous to health may be formed.

Use standard firefighting procedures and consider the hazards of other involved materials.

No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Avoid breathing mist/vapors. Avoid contact with eyes, skin, and clothing. Avoid prolonged

exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe

good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

He O	CHA Tabla	7 1 Limita	for Air	Contominanto	120 1	CFR 1910.1000)
U3. U	эпа таріе	Z-I LIIIIIIS	IOF AIF	Contaminants	(29 (CFR 1910.1000)

Components	Туре	Value	Form
Dibenzoyl Peroxide (CAS 94-36-0)	PEL	5 mg/m3	
Titanium Dioxide (CAS 13463-67-7)	PEL	15 mg/m3	Total dust.
US. OSHA Table Z-3 (29 CFR 1910	0.1000)		
Components	Туре	Value	Form
Titanium Dioxide (CAS 13463-67-7)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
US. ACGIH Threshold Limit Value	s		
Components	Туре	Value	
Dibenzoyl Peroxide (CAS 94-36-0)	TWA	5 mg/m3	
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m3	
US. NIOSH: Pocket Guide to Cher	mical Hazards		
Components	Туре	Value	

Biological limit values

Dibenzoyl Peroxide (CAS

94-36-0)

Appropriate engineering controls

No biological exposure limits noted for the ingredient(s).

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

5 mg/m3

Individual protection measures, such as personal protective equipment

Chemical respirator with organic vapor cartridge and full facepiece. Eye/face protection

TWA

Skin protection

Wear appropriate chemical resistant gloves. Hand protection Wear appropriate chemical resistant clothing. Other

Respiratory protection Chemical respirator with organic vapor cartridge and full facepiece.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the

workplace.

9. Physical and chemical properties

Paste. **Appearance** Physical state Liquid.

Form Paste. White Color Odor Slight.

Odor threshold Not available.

pН

217.4 °F (103 °C) estimated Melting point/freezing point

Initial boiling point and boiling

range

Not available.

Not available. Flash point **Evaporation rate** Not available. Flammability (solid, gas) Not applicable. Upper/lower flammability or explosive limits

Flammability limit - lower

Not available.

(%)

Flammability limit - upper

(%)

Not available.

Explosive limit - lower (%) Not available. Explosive limit - upper (%) Not available.

0.0004 hPa estimated Vapor pressure

Not available. Vapor density Not available. Relative density

Solubility(ies)

Not available. Solubility (water) Not available. **Partition coefficient**

(n-octanol/water)

Auto-ignition temperature 176 °F (80 °C) estimated

Not available. **Decomposition temperature** Not available. **Viscosity**

Other information

Not explosive. **Explosive properties** Not oxidizing. Oxidizing properties

10. Stability and reactivity

The product is stable and non-reactive under normal conditions of use, storage and transport. Reactivity

Material is stable under normal conditions. Chemical stability

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with Conditions to avoid

incompatible materials.

Incompatible materials Alcohols. Amines.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

May cause irritation to the respiratory system. Prolonged inhalation may be harmful. Inhalation

Causes skin irritation. May cause an allergic skin reaction. Skin contact

Causes serious eye irritation. Eye contact

Expected to be a low ingestion hazard. Ingestion

Symptoms related to the physical, chemical and toxicological characteristics Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Not known. **Acute toxicity**

Components **Species Test Results**

Dibenzoyl Peroxide (CAS 94-36-0)

Acute Oral

LD50 Rat 7710 mg/kg

Skin corrosion/irritation Serious eye damage/eye Causes skin irritation.

irritation

Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Not classifiable as to carcinogenicity to humans. Carcinogenicity

IARC Monographs. Overall Evaluation of Carcinogenicity

Dibenzoyl Peroxide (CAS 94-36-0) 3 Not classifiable as to carcinogenicity to humans.

Titanium Dioxide (CAS 13463-67-7) 2B Possibly carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

May cause respiratory irritation.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard Not likely, due to the form of the product. **Chronic effects** Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability

Bioaccumulative potential

No data is available on the degradability of any ingredients in the mixture.

Partition coefficient n-octanol / water (log Kow)

Dibenzoyl Peroxide 3.46

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations

Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Since emptied containers may retain product residue, follow label warnings even after container is Contaminated packaging

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

Material name: PLEXUS® MA320/550 EU White Activator

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14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to

Not established.

Annex II of MARPOL 73/78 and

the IBC Code

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910,1200.

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: De minimis concentration

Dibenzovl Peroxide (CAS 94-36-0)

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

Dibenzoyl Peroxide (CAS 94-36-0) Listed.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Yes

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous

Classified hazard

chemical

categories

Skin corrosion or irritation Serious eye damage or eye irritation

Respiratory or skin sensitization

Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Chemical name CAS number % by wt. Dibenzoyl Peroxide 94-36-0 2.5 - 10

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Not regulated.

(SDWA)

US state regulations

California Proposition 65



WARNING: This product can expose you to chemicals including Titanium Dioxide, which is known to the State of California to cause cancer, and 1,2-BENZENEDICARBOXYLIC ACID, DI-C9-11-BRANCHED ALKYL ESTERS, C10-RICH, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

2-Propenenitrile; Acrylonitrile, Cyanoethylene

(CAS 107-13-1)

Listed: July 1, 1987

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STYRENE (CAS 100-42-5) Listed: April 22, 2016 Titanium Dioxide (CAS 13463-67-7) Listed: September 2, 2011

California Proposition 65 - CRT: Listed date/Developmental toxin

1,2-BENZENEDICARBOXYLIC ACID, Listed: April 20, 2007

DI-C9-11-BRANCHED ALKYL ESTERS, C10-RICH

(CAS 68515-49-1)

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Titanium Dioxide (CAS 13463-67-7)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

16. Other information, including date of preparation or last revision

Issue date 04-09-2019

Version # 01

HMIS® ratings Health: 2

Flammability: 1 Physical hazard: 0

NFPA ratings Health: 2

Flammability: 1
Instability: 0

Disclaimer

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

Material name: PLEXUS® MA320/550 EU White Activator 0638 Version #: 01 Issue date: 04-09-2019

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

SAFETY DATA SHEET

1. Identification

Product identifier PLEXUS® MA320 Adhesive

Other means of identification

0971 SKU#

Recommended use Not available. Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

ITW Performance Polymers Company name

30 Endicott Street **Address**

> Danvers, MA 01923 **United States**

978-777-1100 **Telephone Customer Service**

Website www.itwperformancepolymers.com

E-mail Not available. **Contact person EHS Department**

Chemtrec 800-424-9300 **Emergency phone number**

International 703-527-3887

2. Hazard(s) identification

Physical hazards Flammable liquids Category 2 Health hazards Acute toxicity, inhalation Category 4 Skin corrosion/irritation Category 2 Serious eye damage/eye irritation Category 2A

> Sensitization, skin Category 1A Specific target organ toxicity, single exposure Category 3 respiratory tract irritation

Environmental hazards Not classified. **OSHA** defined hazards Not classified.

Label elements



Danger Signal word

Hazard statement Highly flammable liquid and vapor. Causes skin irritation. May cause an allergic skin reaction.

Causes serious eve irritation. Harmful if inhaled. May cause respiratory irritation.

Precautionary statement

Prevention Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly

closed. Ground/bond container and receiving equipment. Use explosion-proof

electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Wear

protective gloves/eye protection/face protection.

Response If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a poison center/doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off

contaminated clothing and wash it before reuse. In case of fire: Use appropriate media to

extinguish.

Keep cool. Store in a well-ventilated place. Keep container tightly closed. Store locked up. Storage

Disposal

Hazard(s) not otherwise classified (HNOC)

Supplemental information

Dispose of contents/container in accordance with local/regional/national/international regulations.

Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapor. May cause flash fire or explosion.

None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Methyl Methacrylate		80-62-6	60 - 80
Styrene/butadiene Copolymer		9003-55-8	10 - 20
METHACRYLIC ACID		79-41-4	2.5 - 10
Other components below reportable	e levels		10 - 20

4. First-aid measures

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a poison center or doctor/physician if you feel unwell.

Skin contact

Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.

Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion

Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and

delayed

Indication of immediate medical attention and special treatment needed

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information

Take off all contaminated clothing immediately. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media

Water fog. Foam. Carbon dioxide (CO2). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards

Highly flammable liquid and vapor.

Material name: PLEXUS® MA320 Adhesive

SDS US

Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautions

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid breathing mist/vapors. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code".

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Components	Туре	Value	
Methyl Methacrylate (CAS 80-62-6)	PEL	410 mg/m3	
		100 ppm	

US. ACGIH Threshold Limit Values Components	: Type	Value	
METHACRYLIC ACID (CAS 79-41-4)	TWA	20 ppm	
Methyl Methacrylate (CAS 80-62-6)	STEL	100 ppm	
	TWA	50 ppm	
US. NIOSH: Pocket Guide to Chem	ical Hazards		
Components	Туре	Value	
METHACRYLIC ACID (CAS 79-41-4)	TWA	70 mg/m3	
		20 ppm	
Methyl Methacrylate (CAS 80-62-6)	TWA	410 mg/m3	
		100 ppm	

Biological limit values No biological exposure limits noted for the ingredient(s).

Exposure guidelines

US - California OELs: Skin designation METHACRYLIC ACID (CAS 79-41-4)

Can be absorbed through the skin.

US - Tennessee OELs: Skin designation

METHACRYLIC ACID (CAS 79-41-4) Can be absorbed through the skin.

US NIOSH Pocket Guide to Chemical Hazards: Skin designation

METHACRYLIC ACID (CAS 79-41-4) Can be absorbed through the skin.

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Chemical respirator with organic vapor cartridge and full facepiece. Eye/face protection

Skin protection

Hand protection Wear appropriate chemical resistant gloves. Wear appropriate chemical resistant clothing. Other

Chemical respirator with organic vapor cartridge and full facepiece. Respiratory protection

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Paste. **Appearance** Liquid. Physical state **Form** Paste. Off-white. Color Fragrant Odor Odor threshold Not available. Not available. Ηg

Melting point/freezing point -54.4 °F (-48 °C) estimated Initial boiling point and boiling 212.9 °F (100.5 °C) estimated

range

50.0 °F (10.0 °C) estimated Flash point

0971 Version #: 02 Revision date: 05-03-2020 Issue date: 05-26-2019

Evaporation rate Not available. Flammability (solid, gas) Not applicable.

Material name: PLEXUS® MA320 Adhesive SDS US Upper/lower flammability or explosive limits

Flammability limit - lower 1.7 %

(%)

Flammability limit - upper

(%)

12.5 %

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure 51.33 hPa estimated

Vapor densityNot available.Relative densityNot available.

Solubility(ies)

Solubility (water) Not available.

Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperatureNot available.Decomposition temperatureNot available.ViscosityNot available.

Other information

Density 0.95 g/cm3 estimated

Explosive properties Not explosive.

Flammability class Flammable IB estimated

Oxidizing properties Not oxidizing.

Specific gravity 0.95 estimated

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability

Material is stable under normal conditions.

Possibility of hazardous

Hazardous polymerization does not occur.

reactions

Conditions to avoid Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the

flash point. Contact with incompatible materials.

Incompatible materials Strong oxidizing agents. Nitrates. Peroxides.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation Harmful if inhaled.

Skin contact Causes skin irritation. May cause an allergic skin reaction.

Eye contact Causes serious eye irritation.

Ingestion Knowledge about health hazard is incomplete.

Symptoms related to the physical, chemical and toxicological characteristics

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an

allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity Harmful if inhaled.

Components Species Test Results

METHACRYLIC ACID (CAS 79-41-4)

Acute Dermal

LD50 Rabbit 500 mg/kg

Inhalation

LC50 Rat 7.1 mg/l, 4 Hours

Material name: PLEXUS® MA320 Adhesive

SDS US

Species Test Results Components

Oral

LD50 Rat 1060 mg/kg

Methyl Methacrylate (CAS 80-62-6)

Acute Inhalation

LC50 Mouse 18.5 mg/l, 2 Hours

Oral

LD50 Rat 7800 mg/kg

Skin corrosion/irritation Causes skin irritation. Serious eye damage/eye Causes serious eye irritation.

irritation

Respiratory or skin sensitization

ACGIH sensitization

METHYL METHACRYLATE (CAS 80-62-6) Dermal sensitization

Due to partial or complete lack of data the classification is not possible. Respiratory sensitization

May cause an allergic skin reaction. Skin sensitization

Germ cell mutagenicity Due to partial or complete lack of data the classification is not possible. Carcinogenicity Due to partial or complete lack of data the classification is not possible.

IARC Monographs. Overall Evaluation of Carcinogenicity

Methyl Methacrylate (CAS 80-62-6) 3 Not classifiable as to carcinogenicity to humans. Styrene/butadiene Copolymer (CAS 9003-55-8) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Due to partial or complete lack of data the classification is not possible. Reproductive toxicity

Specific target organ toxicity -

single exposure

May cause respiratory irritation.

Specific target organ toxicity -

repeated exposure

Due to partial or complete lack of data the classification is not possible.

Aspiration hazard Due to partial or complete lack of data the classification is not possible.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

The product is not classified as environmentally hazardous. However, this does not exclude the **Ecotoxicity**

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

No data is available on the degradability of any ingredients in the mixture. Persistence and degradability

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

0.93 METHACRYLIC ACID 1.38 Methyl Methacrylate

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the

material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. If discarded, this product is considered a RCRA ignitable waste, D001. Dispose of

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code D001: Waste Flammable material with a flash point <140 F

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

DOT

UN number UN1133

UN proper shipping name Adhesives, containing a flammable liquid, Limited Quantity

Transport hazard class(es)

Class 3 Subsidiary risk _ 3 Label(s) Ш Packing group

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

149, B52, IB2, T4, TP1, TP8 **Special provisions**

Packaging exceptions 150 Packaging non bulk 173 Packaging bulk 242

IATA

UN1133 **UN number**

UN proper shipping name Transport hazard class(es) Adhesives containing flammable liquid, Limited Quantity

Class 3 Subsidiary risk Packing group Ш **Environmental hazards** No. **ERG Code** 3L

Other information

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Passenger and cargo

aircraft

Allowed with restrictions.

Cargo aircraft only Allowed with restrictions.

IMDG

UN number UN1133

UN proper shipping name Transport hazard class(es) ADHESIVES containing flammable liquid, Limited Quantity

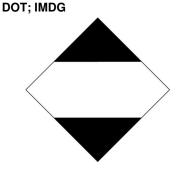
Class 3 Subsidiary risk П Packing group **Environmental hazards**

Marine pollutant No. F-E. S-D **EmS**

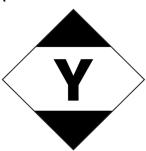
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and Not established.

the IBC Code



Material name: PLEXUS® MA320 Adhesive



15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: De minimis concentration

Methyl Methacrylate (CAS 80-62-6)

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

Methyl Methacrylate (CAS 80-62-6) Listed.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Methyl Methacrylate (CAS 80-62-6) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous

chemical

Yes

Classified hazard

categories

Flammable (gases, aerosols, liquids, or solids)

Acute toxicity (any route of exposure)

Skin corrosion or irritation

Serious eve damage or eve irritation Respiratory or skin sensitization

Specific target organ toxicity (single or repeated exposure)

Hazard not otherwise classified (HNOC)

SARA 313 (TRI reporting)

Chemical name CAS number % by wt. Methyl Methacrylate 80-62-6 60 - 80

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Methyl Methacrylate (CAS 80-62-6)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Contains component(s) regulated under the Safe Drinking Water Act.

(SDWA)

FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace

Methyl Methacrylate (CAS 80-62-6) Low priority

US state regulations

California Proposition 65



WARNING: This product can expose you to Ethylene Glycol, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Material name: PLEXUS® MA320 Adhesive

SDS US

California Proposition 65 - CRT: Listed date/Developmental toxin

Ethylene Glycol (CAS 107-21-1) Listed: June 19, 2015

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Methyl Methacrylate (CAS 80-62-6)

International Inventories

Country(s) or region	Inventory name On inventory	(yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes
** ** ** ** ** ** ** ** ** ** ** ** **		

^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

 Issue date
 05-26-2019

 Revision date
 05-03-2020

Version # 02

HMIS® ratings Health: 2

Flammability: 3 Physical hazard: 0

NFPA ratings Health: 2

Flammability: 3 Instability: 0

Disclaimer ITW Performance Polymers cannot anticipate all conditions under which this information and its

product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance

for safe handling, use, processing, storage, transportation, disposal and release.

Material name: PLEXUS® MA320 Adhesive

SDS US