SAFETY DATA SHEET

1. Identification			
Product identifier	PLEXUS® H4110 Activator		
Other means of identification			
SKU#	41103		
Recommended use	Not available.		
Recommended restrictions	None known.		
Manufacturer/Importer/Supplier	/Distributor information		
Company name	ITW Performance Polymers		
Address	35 Brownridge Rd		
	Unit 1		
	Halton Hills, ON L7G 0C6		
Contact person	Customer Service		
Telephone number	978-777-1100		
Fax			
E-mail			
Emergency telephone number	800-424-9300		
Supplier	Not available.		
2. Hazard identification			
Physical hazards	Not classified.		
Health hazards	Skin corrosion/irritation	Category 2	
	Serious eye damage/eye irritation	Category 2A	
	Sensitization, skin	Category 1	
Environmental hazards	Not classified.		
Label elements	\wedge		
Signal word	Warning		
Hazard statement	Causes skin irritation. May cause an allergic	skin reaction. Causes serious eye irritation.	
Precautionary statement	,	,	
Prevention	Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear eye protection/face protection. Wear protective gloves.		
Response	IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.		
Storage	Store away from incompatible materials.		
Disposal	Dispose of contents/container in accordance	with local/regional/national/international regulations.	
Other hazards	None known.		
Supplemental information	52 % of the mixture consists of component(s) of unknown acute oral toxicity. 52 % of the mixture consists of component(s) of unknown acute dermal toxicity. 52 % of the mixture consists of component(s) of unknown acute inhalation toxicity. 52 % of the mixture consists of component(s) of unknown acute inhalation toxicity. 52 % of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 2 % of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.		

3. Composition/information on ingredients

Chemical name	Common name and synonyms	CAS number	%
Epoxy Resin:reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin)	Epoxy resin	25068-38-6	40 - 70
3-(trimethoxysilyl)propyl Glycidyl Ether		2530-83-8	1 - 5
DIBUTYLTIN DIACETATE		1067-33-0	0.1 - 1
Other components below reportable	levels		30 - 60

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures	
Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.
5. Fire-fighting measures	

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for	Prevent entry into waterways, sewer, basements or confined areas.
containment and cleaning up	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.
	Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
Environmental precautions	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage			
Precautions for safe handling	Avoid breathing mist/vapours. Avoid contact with eyes, skin, and clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.		
Conditions for safe storage, including any incompatibilities	Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).		
8. Exposure controls/pers	onal protection		
Occupational exposure limits			
US. ACGIH Threshold Limit Components	Values Type	Value	
DIBUTYLTIN DIACETATE (CAS 1067-33-0)	STEL	0.2 mg/m3	
	TWA	0.1 mg/m3	
Canada. Alberta OELs (Occu Components	upational Health & Safety Co Type	de, Schedule 1, Table 2) Value	
DIBUTYLTIN DIACETATE (CAS 1067-33-0)	STEL	0.2 mg/m3	
	TWA	0.1 mg/m3	
Canada. British Columbia O Safety Regulation 296/97, as		e Limits for Chemical Substances, Occupational Health and	
Components	Туре	Value	
DIBUTYLTIN DIACETATE (CAS 1067-33-0)	STEL	0.2 mg/m3	
	TWA	0.1 mg/m3	
Canada. Manitoba OELs (Re Components	g. 217/2006, The Workplace Type	Safety And Health Act) Value	
DIBUTYLTIN DIACETATE (CAS 1067-33-0)	STEL	0.2 mg/m3	
	TWA	0.1 mg/m3	
Canada. Ontario OELs. (Con	ntrol of Exposure to Biologic	al or Chemical Agents)	
Components	Туре	Value	
DIBUTYLTIN DIACETATE (CAS 1067-33-0)	TWA	0.1 mg/m3	
Canada. Quebec OELs. (Min Components	istry of Labor - Regulation re Type	especting occupational health and safety) Value	
DIBUTYLTIN DIACETATE (CAS 1067-33-0)	STEL	0.2 mg/m3	
	TWA	0.1 mg/m3	
Canada. Saskatchewan OEL Components	s (Occupational Health and Type	Safety Regulations, 1996, Table 21) Value	
DIBUTYLTIN DIACETATE (CAS 1067-33-0)	15 minute	0.2 mg/m3	
· · ·	8 hour	0.1 mg/m3	
Biological limit values	No biological exposure limits	noted for the ingredient(s).	
Exposure guidelines			
Canada - Alberta OELs: Skir	n designation		
DIBUTYLTIN DIACETATE	,	Can be absorbed through the skin.	
Canada - British Columbia C	-		
DIBUTYLTIN DIACETATE Canada - Manitoba OELs: SI	kin designation	Can be absorbed through the skin.	
DIBUTYLTIN DIACETATE	E (CAS 1067-33-0)	Can be absorbed through the skin.	

Canada - Ontario OELs: Skir	n designation	
DIBUTYLTIN DIACETATE (CAS 1067-33-0)		Can be absorbed through the skin.
Canada - Quebec OELs: Skin designation		
DIBUTYLTIN DIACETATE	· · · · · · · · · · · · · · · · · · ·	Can be absorbed through the skin.
Canada - Saskatchewan OELs: Skin designation		
DIBUTYLTIN DIACETATE	· · · · · · · · · · · · · · · · · · ·	Can be absorbed through the skin.
US ACGIH Threshold Limit V	alues: Skin designation	
DIBUTYLTIN DIACETATE	E (CAS 1067-33-0)	Can be absorbed through the skin.
Appropriate engineering controls	Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.	
Individual protection measures,	such as personal protective e	quipment
Eye/face protection	Wear safety glasses with side	shields (or goggles). Face shield is recommended.
Skin protection		
Hand protection	Wear appropriate chemical re-	sistant gloves.
Other	Wear appropriate chemical re-	sistant clothing. Use of an impervious apron is recommended.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.	
Thermal hazards	Wear appropriate thermal prot	ective clothing, when necessary.
General hygiene considerations	and before eating, drinking, ar	I hygiene measures, such as washing after handling the material nd/or smoking. Routinely wash work clothing and protective nants. Contaminated work clothing should not be allowed out of the

9. Physical and chemical properties

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Appearance	Liquid.
Physical state	Liquid.
Form	Liquid.
Colour	Dark grey
Odour	Slight.
Odour threshold	Not available.
рН	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	> 200.0 °C (> 392.0 °F)
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or exp	losive limits
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit – upper (%)	Not available.
Vapour pressure	Not available.
Vapour density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.

Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	1.55 g/cm3
Explosive properties	Not explosive.
Flammability class	Combustible IIIB estimated
Oxidising properties	Not oxidising.
Specific gravity	1.55

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Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong oxidising agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information or	likely routes	of exposure
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Inhalation	Knowledge about health hazard is incomplete.
Skin contact	Causes skin irritation. May cause an allergic skin reaction.
Eye contact	Causes serious eye irritation.
Ingestion	Knowledge about health hazard is incomplete.
Symptoms related to the physical, chemical and toxicological characteristics	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity	Not known.	
Components	Species	Test Results
DIBUTYLTIN DIACETATE (CAS 1	067-33-0)	
Acute		
Oral		
LD50	Rat	32 mg/kg
Skin corrosion/irritation	Causes skin irritation.	
Serious eye damage/eye irritation	Causes serious eye irritation.	
Respiratory or skin sensitisation	1	
Respiratory sensitisation	Due to partial or complete lack	 of data the classification is not possible.
Skin sensitisation	May cause an allergic skin rea	action.
Germ cell mutagenicity	Due to partial or complete lacl	 of data the classification is not possible.
Carcinogenicity	Due to partial or complete lacl	 of data the classification is not possible.
ACGIH Carcinogens		
DIBUTYLTIN DIACETATE Canada - Manitoba OELs: ca	. ,	A4 Not classifiable as a human carcinogen.
DIBUTYLTIN DIACETATE	E (CAS 1067-33-0)	Not classifiable as a human carcinogen.
Reproductive toxicity	Due to partial or complete lacl	 of data the classification is not possible.
Specific target organ toxicity - single exposure	Due to partial or complete lac	 of data the classification is not possible.
Specific target organ toxicity - repeated exposure	Due to partial or complete lac	k of data the classification is not possible.

12. Ecological information		
Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.	
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.	
Bioaccumulative potential		
Partition coefficient n-octanol / water (log Kow) DIBUTYLTIN DIACETATE 1.27		
Mobility in soil	No data available.	
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.	
13. Disposal considerations		
Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.	
Local disposal regulations	Dispose in accordance with all applicable regulations.	
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.	
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).	
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.	

14. Transport information

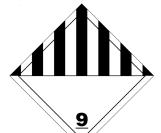
TDG

Not regulated as dangerous goods.

ΙΑΤΑ

UN number	UN3082
UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin:reaction Product Of
	Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin))
Transport hazard class(es)	
Class	9
Subsidiary risk	-
Packing group	III
Environmental hazards	Yes
ERG Code	9L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo	Allowed with restrictions.
aircraft	
Cargo aircraft only	Allowed with restrictions.
IMDG	
UN number	UN3082
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Resin:reaction
	Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin)), MARINE POLLUTANT
Transport hazard class(es)	
Class	9
Subsidiary risk	-
Packing group	
Environmental hazards	
Marine pollutant	Yes
EmS	F-A, S-F
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to	Not established.
Annex II of MARPOL 73/78 and	
the IBC Code	

IATA; IMDG



Marine pollutant



General information

IMDG Regulated Marine Pollutant.

15. Regulatory information

Canadian regulations

This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

	contains all the information required by the HPR.	
Controlled Drugs and Subs	stances Act	
Not regulated.		
Export Control List (CEPA	1999, Schedule 3)	
Not listed.		
Greenhouse Gases		
Not listed.		
Precursor Control Regulati	ons	
Not regulated.		
International regulations		
Stockholm Convention		
Not applicable. Rotterdam Convention		
Not applicable. Kyoto Protocol		
Not applicable. Montreal Protocol		
Not applicable.		
Basel Convention		
Not applicable.		
International Inventories		
Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes

Country(s) or region	Inventory name On inventory (y	es/no)*
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes
*A "Yes" indicates that all compo	nents of this product comply with the inventory requirements administered by the governing country(s)	

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other informati	on
Issue date	24-January-2020
Revision date	11-February-2020
Version No.	02
Disclaimer	ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.