SAFETY DATA SHEET

1. Identification

Product identifier	DEVCON® Deep Pour Gro	out™ Resin	
Other means of identification			
SKU#	5020		
Recommended use	Not available.		
Recommended restrictions	None known.		
Manufacturer/Importer/Supplier	Distributor information		
Manufacturer			
Company name	ITW Performance Polymers	6	
Address	30 Endicott Street		
	Danvers, MA 01923 United States		
Telephone	Customer Service	978-777-1100	
Website	www.itwperformancepolyme		
E-mail	Not available.		
Contact person	EHS Department		
Emergency phone number	Chemtrec	800-424-9300	
	International	703-527-3887	
2. Hazard(s) identification	l		
Physical hazards	Not classified.		
Health hazards	Acute toxicity, oral		Category 4
	Acute toxicity, dermal		Category 4
	Skin corrosion/irritation		Category 2
	Serious eye damage/eye iri	ritation	Category 2A
	Sensitization, skin		Category 1
Environmental hazards	Not classified.		5 ,
OSHA defined hazards	Not classified.		
Label elements	•		
Signal word	Warning		
Hazard statement	Harmful if swallowed. Harm skin reaction. Causes serio		skin. Causes skin irritation. May cause an allergic
Precautionary statement			
Prevention			Irink or smoke when using this product.
	Contaminated work clothing protection. Wear protective		ved out of the workplace. Wear eye protection/face clothing.
Response		•	u feel unwell. Rinse mouth. If on skin: Wash with
	plenty of water. If in eyes: F	Rinse cautiously wi	th water for several minutes. Remove contact
			nsing. Call a poison center/doctor if you feel unwell. dvice/attention. If eye irritation persists: Get medical
			ing and wash it before reuse.
Storage	Store away from incompatible materials.		
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.		
Hazard(s) not otherwise	None known.		
classified (HNOC)			
Supplemental information	None.		

3. Composition/information	on on ingredients			
Mixtures				
Chemical name	Common name and synonyms	CAS number	%	
Epoxy Resin:reaction Product Bisphenol A And Epichlorohydr (refer To Epichlorohydrin)		25068-38-6	80 - 90	
BUTYL GLYCIDYL ETHER		2426-08-6	10 - 20	
Aromatic Hydrocarbon Solvents	3	64742-95-6	1 - 2.5	
Other components below report	table levels		1 - 2.5	
4. First-aid measures				
Inhalation	Move to fresh air. Call a physician if symptor	ms develop or persist.		
Skin contact	Remove contaminated clothing immediately advice/attention if you feel unwell. In case of attention and take along these instructions.	eczema or other skin disorder	s: Seek medical	
Eye contact	Immediately flush eyes with plenty of water for present and easy to do. Continue rinsing. Get			
Ingestion	Rinse mouth. If vomiting occurs, keep head Get medical advice/attention if you feel unwe		pesn't get into the lungs	
Most important symptoms/effects, acute and delayed	Severe eye irritation. Symptoms may include vision. Skin irritation. May cause redness an Rash.			
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.			
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.			
5. Fire-fighting measures				
Suitable extinguishing media	Foam. Powder. Carbon dioxide (CO2).			
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.			
Specific hazards arising from the chemical	During fire, gases hazardous to health may b	be formed.		
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full p	protective clothing must be wo	rn in case of fire.	
Fire fighting equipment/instructions	Move containers from fire area if you can do	so without risk.		
Specific methods	Use standard firefighting procedures and con	nsider the hazards of other inv	olved materials.	
General fire hazards	No unusual fire or explosion hazards noted.			
6. Accidental release mea	sures			
Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep per appropriate protective equipment and clothin not touch damaged containers or spilled mat Ensure adequate ventilation. Local authorities contained. For personal protection, see section	ng during clean-up. Avoid breat terial unless wearing appropria as should be advised if significa	thing mist/vapors. Do te protective clothing.	
Methods and materials for	Use water spray to reduce vapors or divert v	apor cloud drift.		
containment and cleaning up	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.			
	Small Spills: Wipe up with absorbent materia	al (e.g. cloth, fleece). Clean su	face thoroughly to	

Environmental precautionsNever return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.Avoid discharge into drains, water courses or onto the ground.

remove residual contamination.

7. Handling and storage

Precautions for safe handling

Do not taste or swallow. Avoid breathing mist/vapors. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Components	Туре	Value
BUTYL GLYCIDYL ETHER (CAS 2426-08-6)	PEL	270 mg/m3
		50 ppm
US. ACGIH Threshold Limit		
Components	Туре	Value
BUTYL GLYCIDYL ETHER (CAS 2426-08-6)	TWA	3 ppm
US. NIOSH: Pocket Guide to		
Components	Туре	Value
BUTYL GLYCIDYL ETHER (CAS 2426-08-6)	Ceiling	30 mg/m3
		5.6 ppm
ological limit values	No biological exposure limits noted for	or the ingredient(s).
posure guidelines		
US ACGIH Threshold Limit	-	
BUTYL GLYCIDYL ETHE		be absorbed through the skin.
propriate engineering ntrols	Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.	
•	such as personal protective equipm	
Eye/face protection	Wear safety glasses with side shield	ls (or goggles). Face shield is recommended.
Skin protection Hand protection	Wear appropriate chemical resistant	t gloves.
Other	Wear appropriate chemical resistant	t clothing. Use of an impervious apron is recommended.
Respiratory protection	In case of insufficient ventilation, wea	ar suitable respiratory equipment.
Thermal hazards	Wear appropriate thermal protective	clothing, when necessary.
neral hygiene nsiderations	washing after handling the material a	ays observe good personal hygiene measures, such as and before eating, drinking, and/or smoking. Routinely was ent to remove contaminants. Contaminated work clothing

9. Physical and chen	9. Physical and chemical properties		
Appearance	Viscous. Liquid.		
Physical state	Liquid.		
Form	Viscous. Liquid.		
Color	Not available.		
Odor	Slight.		
Odor threshold	Not available.		

рН	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	327.2 °F (164 °C) estimated
Flash point	265.0 °F (129.4 °C) estimated
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or exp	losive limits
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	4.27 hPa estimated
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	1.15 g/cm3 estimated
Explosive properties	Not explosive.
Flammability class	Combustible IIIB estimated
Oxidizing properties	Not oxidizing.
Specific gravity	1.15 estimated
10. Stability and reactivity	/
Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.
11. Toxicological informa	tion
Information on likely routes of e	xposure
Inhalation	Prolonged inhalation may be harmful.
Skin contact	Harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction.
Eye contact	Causes serious eye irritation.
Ingestion	Harmful if swallowed.

ingeotion	
Symptoms related to the physical, chemical and toxicological characteristics	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity

Harmful in contact with skin. Harmful if swallowed.

Components	Species	Test Results	
BUTYL GLYCIDYL ETHER (CAS	2426-08-6)		
Acute			
Dermal LD50	Rabbit	0.700 alle	
	Rappil	0.788 g/kg	
Inhalation LC50	Rat	> 670 mg/l, 8 Hours	
		> 07 0 mg/i, 0 mours	
Skin corrosion/irritation	Causes skin irritation.		
Serious eye damage/eye rritation	Causes serious eye irritation.		
Respiratory or skin sensitizatio	n		
ACGIH sensitization			
	HER (BGE) (CAS 2426-08-6)	Dermal sensitization	
Respiratory sensitization		ck of data the classification is not possible.	
Skin sensitization	May cause an allergic skin re		
Germ cell mutagenicity		ck of data the classification is not possible.	
Carcinogenicity	Due to partial or complete lac	ck of data the classification is not possible.	
	Evaluation of Carcinogenicity	1	
Not listed. OSHA Specifically Regulate	ed Substances (29 CFR 1910.1	1001-1053)	
Not listed.			
	ogram (NTP) Report on Carcir	nogens	
Not listed.			
Reproductive toxicity		ck of data the classification is not possible.	
Specific target organ toxicity - single exposure	Due to partial or complete lack of data the classification is not possible.		
Specific target organ toxicity - repeated exposure	Due to partial or complete lack of data the classification is not possible.		
Aspiration hazard	Due to partial or complete lack of data the classification is not possible.		
Chronic effects	Prolonged inhalation may be harmful.		
12. Ecological informatio			
Ecotoxicity		as environmentally hazardous. However, this does not exclude the ent spills can have a harmful or damaging effect on the environment.	
Persistence and degradability	No data is available on the de	egradability of any ingredients in the mixture.	
Bioaccumulative potential			
Partition coefficient n-octar BUTYL GLYCIDYL ETHER	nol / water (log Kow)	0.63	
Mobility in soil	No data available.		
Other adverse effects		ntal effects (e.g. ozone depletion, photochemical ozone creation n, global warming potential) are expected from this component.	
13. Disposal consideration	ons		
Disposal instructions		e in sealed containers at licensed waste disposal site. Dispose of ance with local/regional/national/international regulations.	
Local disposal regulations	Dispose in accordance with a		
Hazardous waste code	•	ssigned in discussion between the user, the producer and the waste	
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).		
Contaminated packaging		ay retain product residue, follow label warnings even after container is hould be taken to an approved waste handling site for recycling or	

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Not established. Annex II of MARPOL 73/78 and the IBC Code

AustraliaAustralian Inventory of Chemical Substances (AICS)Yes	15. Regulatory informat	ion	
TSCA Section 12(b) Export Notification (40 CFR 707, Subpl. D) Not regulated. Not regulated. CERCLA Hazardous Substance List (40 CFR 302.4) Not listed. Not regulated. SARA 304 Emergency release notification Not regulated. Solution (1000) OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053) Not listed. Solution (1000) Superfund Amendments and Reauthorization Act of 1986 (SARA) SARA 302 Extremely hazardous substance SARA 302 Extremely hazardous substance Not listed. Classified hazard chemical Acute toxicity (any route of exposure) Skrin corrosion or irritation Serious eye damage or eye irritation Respiratory or skin sensitization Serious eye damage or eye irritation Respiratory or skin sensitization SARA 313 (TRI reporting) Not regulated. Sate regulations Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List Not regulated. Clean Air Act (CAA) Section 112 (r) Accidental Release Prevention (40 CFR 68.130) Not regulated. Not regulated. Sate regulations California proposition 65 California coause cancer and birth defects or other reproductive harm. For more information go to www. PGSWarmings.ca.gov. Vis State regulations California to cause cancer and birth defects or other reproductive harm. For more information go to www. PGSWarmings.ca.gov. California Proposition 65 - California to cause cancer and birth defects or other reproductive harm. For more information go to www. PGSWarmings.ca.g	US federal regulations		lazard Communication
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California Proposition 65 WARNING: This product can expose you to chemicals including Benzene, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov. California Proposition 65 - CRT: Listed date/Carcinogenic substance Carbon Black (CAS 1333-86-4) Listed: February 21, 2003 US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a)) Aromatic Hydrocarbon Solvents (CAS 64742-95-6) International Inventories Country(s) or region Inventory name Australia Australian Inventory of Chemical Substances (AICS)		Contains component(s) regulated under the Safe Drinking Water A	.ct.
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International InventoriesInventory nameOn inventory (yes/no)*Country(s) or regionInventory nameOn inventory (yes/no)*AustraliaAustralian Inventory of Chemical Substances (AICS)Yes	US. California. Candie		code Regs, tit. 22, 69502.3,
Country(s) or regionInventory nameOn inventory (yes/no)*AustraliaAustralian Inventory of Chemical Substances (AICS)Yes	Aromatic Hydroca	rbon Solvents (CAS 64742-95-6)	
Australia Australian Inventory of Chemical Substances (AICS) Yes	International Inventories		
	Country(s) or region	Inventory name	On inventory (yes/no)*
Canada Domestic Substances List (DSL) Yes	Australia	Australian Inventory of Chemical Substances (AICS)	Yes
	Canada	Domestic Substances List (DSL)	Yes

Country(s) or region	Inventory name C	On inventory (yes/no)*
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes
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*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	05-29-2019
Revision date	04-30-2020
Version #	02
HMIS® ratings	Health: 2 Flammability: 1 Physical hazard: 0
NFPA ratings	Health: 2 Flammability: 1 Instability: 0
Disclaimer	ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.
Revision information	Composition/information on ingredients: Component information Stability and reactivity: Conditions to avoid Toxicological information: Aspiration hazard Toxicological information: Carcinogenicity Toxicological information: Corrosivity Toxicological information: Eye contact Toxicological information: Mutagenicity Toxicological information: Reproductivity Toxicological information: Respiratory sensitization Toxicological information: Eye contact Toxicological information: Eye contact Toxicological information: Respiratory sensitization Toxicological information: Ingestion Toxicological information: Skin contact Toxicological information: Specific target organ toxicity - repeated exposure Toxicological information: Specific target organ toxicity - single exposure

SAFETY DATA SHEET

1. Identification

1. Identification			
Product identifier	DEVCON® Deep Pour Gro	out™ Hardener	
Other means of identification			
SKU#	5220		
Recommended use	Not available.		
Recommended restrictions	None known.		
Manufacturer/Importer/Supplier	Distributor information		
Manufacturer			
Company name Address	ITW Performance Polymers 30 Endicott Street Danvers, MA 01923	S	
	United States		
Telephone	Customer Service	978-777-1100	
Website E-mail	www.itwperformancepolym Not available.	ers.com	
Contact person	EHS Department		
Emergency phone number	Chemtrec	800-424-9300	
	International	703-527-3887	
2. Hazard(s) identification	1		
Physical hazards	Not classified.		
Health hazards	Acute toxicity, oral		Category 4
	Acute toxicity, dermal		Category 4
	Skin corrosion/irritation		Category 1
	Serious eye damage/eye ir	ritation	Category 1
	Sensitization, skin		Category 1
Environmental hazards	Not classified.		
OSHA defined hazards	Not classified.		
	Not classified.		
Label elements			
Signal word	Danger	C 1 · · · · · · · · · · · · · · · · · ·	
Hazard statement	May cause an allergic skin		skin. Causes severe skin burns and eye damage. serious eye damage.
Precautionary statement			
Prevention	Do not breathe mist/vapors. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection.		
Response	If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. If skin irritation or rash occurs: Get medical advice/attention.		
Storage	Store locked up.		
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.		
Hazard(s) not otherwise classified (HNOC)	None known.		
Supplemental information	None.		

3. Composition/information	on on ingredients			
Mixtures				
Chemical name	Common name and synonyms	CAS number	%	
1-(2-aminoethyl)piperazine		140-31-8	90 - 100	
4. First-aid measures				
Inhalation	Move to fresh air. Call a physician if sympton	ms develop or persist.		
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.			
Eye contact	Immediately flush eyes with plenty of water f present and easy to do. Continue rinsing. Ca			
Ingestion	Call a physician or poison control center imr vomiting occurs, keep head low so that storr			
Most important symptoms/effects, acute and delayed	Burning pain and severe corrosive skin dam include stinging, tearing, redness, swelling, a blindness could result.	age. Causes serious eye dama and blurred vision. Permanent (ge. Symptoms may eye damage including	
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and tr immediately. While flushing, remove clothes ambulance. Continue flushing during transpo observation. Symptoms may be delayed.	which do not adhere to affecte	d area. Call an	
General information	Ensure that medical personnel are aware of protect themselves. Show this safety data sh clothing before reuse.			
5. Fire-fighting measures				
Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Car	rbon dioxide (CO2).		
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.			
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.			
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.			
Fire fighting equipment/instructions	Move containers from fire area if you can do	so without risk.		
Specific methods	Use standard firefighting procedures and co	nsider the hazards of other invo	olved materials.	
General fire hazards	No unusual fire or explosion hazards noted.			
6. Accidental release mea	sures			
Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep per appropriate protective equipment and clothin touch damaged containers or spilled materia Ensure adequate ventilation. Local authoritie contained. For personal protection, see sect	ng during clean-up. Do not brea al unless wearing appropriate p es should be advised if significa	the mist/vapors. Do no rotective clothing.	
Methods and materials for containment and cleaning up	Large Spills: Stop the flow of material, if this possible. Absorb in vermiculite, dry sand or recovery, flush area with water.			
	Small Spills: Wipe up with absorbent materia remove residual contamination.	al (e.g. cloth, fleece). Clean sur	face thoroughly to	
Environmental precautions	Never return spills to original containers for a Avoid discharge into drains, water courses of	•	section 13 of the SDS	
7. Handling and storage		<u> </u>		
Precautions for safe handling	Do not breathe mist/vapors. Do not get in ey When using, do not eat, drink or smoke. Pro protective equipment. Wash hands thorough reuse. Observe good industrial hygiene prac	ovide adequate ventilation. Weanly after handling. Wash contan	r appropriate persona	

Conditions for safe storage, including any incompatibilities Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection			
Occupational exposure limits	This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.		
Biological limit values	No biological exposure limits noted for the ingredient(s).		
Appropriate engineering controls	Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.		
Individual protection measures, such as personal protective equipment			
Eye/face protection	Wear safety glasses with side shields (or goggles) and a face shield. Face shield is recommended.		
Skin protection			
Hand protection	Wear appropriate chemical resistant gloves.		
Other	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.		
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.		
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.		
General hygiene considerations	Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely was work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.		

9. Physical and chemical properties

-	
Appearance	Liquid.
Physical state	Liquid.
Form	Liquid.
Color	Clear water-white Pale yellow
Odor	Ammoniacal.
Odor threshold	Not available.
рН	Not available.
Melting point/freezing point	63.68 °F (17.6 °C) estimated
Initial boiling point and boiling range	432 °F (222.22 °C) estimated
Flash point	200.0 °F (93.3 °C) estimated
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or exp	losive limits
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	0.09 hPa estimated
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.

Viscosity	Not available.
Other information	
Density	0.98 g/cm3 estimated
Explosive properties	Not explosive.
Flammability class	Combustible IIIB estimated
Oxidizing properties	Not oxidizing.
Specific gravity	0.98 estimated
10. Stability and reactiv	<i>r</i> ity

	• 7			
Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.			
Chemical stability	Material is stable under normal conditions.			
Possibility of hazardous reactions	Hazardous polymerization does not occur.			
Conditions to avoid	Avoid temperatures exceeding the flash point. Contact with incompatible materials.			
Incompatible materials	Peroxides. Phenols.			
Hazardous decomposition products	No hazardous decomposition products are known.			

11. Toxicological information

Information on likely routes of exposure				
Inhalation	May cause irritation to the respiratory system.			
Skin contact	Causes severe skin burns. Harmful in contact with skin. May cause an allergic skin reaction.			
Eye contact	Causes serious eye damage.			
Ingestion	Causes digestive tract burns. Harmful if swallowed.			
Symptoms related to the physical, chemical and toxicological characteristics	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.			
Information on toxicological effe	ects			
Acute toxicity	Harmful in contact with skin. Harmful if swallowed.			
Skin corrosion/irritation	Causes severe skin burns and eye damage.			
Serious eye damage/eye irritation	Causes serious eye damage.			
Respiratory or skin sensitization	1			
Respiratory sensitization	Due to partial or complete lack of data the classification is not possible.			
Skin sensitization	May cause an allergic skin reaction.			
Germ cell mutagenicity	Due to partial or complete lack of data the classification is not possible.			
Carcinogenicity	Due to partial or complete lack of data the classification is not possible.			
	Evaluation of Carcinogenicity			
Not listed. OSHA Specifically Regulate Not listed.	d Substances (29 CFR 1910.1001-1053)			
	gram (NTP) Report on Carcinogens			
Not listed.				
Reproductive toxicity	Due to partial or complete lack of data the classification is not possible.			
Specific target organ toxicity - single exposure	Due to partial or complete lack of data the classification is not possible.			
Specific target organ toxicity - repeated exposure	Due to partial or complete lack of data the classification is not possible.			
Aspiration hazard	Due to partial or complete lack of data the classification is not possible.			
12. Ecological information	1			
Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.			
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.			

Bioaccumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

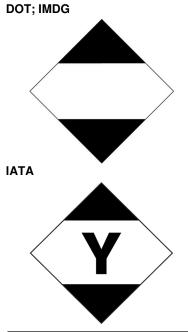
13. Disposal considerations		
Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Dispose of contents/container in accordance with local/regional/national/international regulations.	
Local disposal regulations	Dispose in accordance with all applicable regulations.	
Hazardous waste code	D002: Waste Corrosive material [pH <=2 or =>12.5, or corrosive to steel] The waste code should be assigned in discussion between the user, the producer and the waste disposal company.	
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).	
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.	

14. Transport information

DOT

DOT				
UN number	UN2735			
UN proper shipping name	Amines, liquid, corrosive, n.o.s, or Polyamines, liquid, corrosive, n.o.s. (1-(2-aminoethyl)piperazine), Limited Quantity			
Transport hazard class(es)				
Class	8			
Subsidiary risk	-			
Label(s)	8			
Packing group	III			
	Read safety instructions, SDS and emergency procedures before handling.			
Special provisions	IB3, T7, TP1, TP28			
Packaging exceptions	154			
Packaging non bulk	203			
Packaging bulk	241			
ΙΑΤΑ				
UN number	UN2735			
UN proper shipping name	Amines, liquid, corrosive, n.o.s. (1-(2-aminoethyl)piperazine), Limited Quantity			
Transport hazard class(es)				
Class	8			
Subsidiary risk	-			
Packing group				
Environmental hazards	No.			
ERG Code	8L			
Special precautions for user Other information	Read safety instructions, SDS and emergency procedures before handling.			
Passenger and cargo	Allowed with restrictions.			
aircraft				
Cargo aircraft only	Allowed with restrictions.			
IMDG				
UN number	UN2735			
UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S.			
Transport barand class(ac)	(1-(2-aminoethyl)piperazine), Limited Quantity			
Transport hazard class(es)				
Class	8			
Subsidiary risk	-			
Packing group	III			
Environmental hazards				
Marine pollutant	No.			
EmS	F-A, S-B			
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.			

Transport in bulk according to Not established. Annex II of MARPOL 73/78 and the IBC Code



15. Regulatory information

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.	
Act (TSCA)	
port Notification (40 CFR 707, Subpt. D)	
ance List (40 CFR 302.4)	
se notification	
ed Substances (29 CFR 1910.1001-1053)	
eauthorization Act of 1986 (SARA)	
dous substance	
Yes	
Acute toxicity (any route of exposure)	
Skin corrosion or irritation Serious eye damage or eye irritation	
Respiratory or skin sensitization	
n 112 Hazardous Air Pollutants (HAPs) List	
n 112(r) Accidental Release Prevention (40 CFR 68.130)	
Not regulated.	

US state regulations

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories

Country(s) or region	Inventory name On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	05-29-2019		
Revision date	04-30-2020		
Version #	02		
HMIS® ratings	Health: 3 Flammability: 1 Physical hazard: 0		
NFPA ratings	Health: 3 Flammability: 1 Instability: 0		
Disclaimer	ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.		
Revision information	Composition/information on ingredients: Component information Stability and reactivity: Conditions to avoid Toxicological information: Aspiration hazard Toxicological information: Carcinogenicity Toxicological information: Mutagenicity Toxicological information: Reproductivity Toxicological information: Respiratory sensitization Toxicological information: Ingestion Toxicological information: Inhalation Toxicological information: Skin contact Toxicological information: Specific target organ toxicity - repeated exposure Toxicological information: Specific target organ toxicity - single exposure		

SAFETY DATA SHEET

1. Identification

1. Identification				
Product identifier	DEVCON® Ultra Quartz™	Crystal		
Other means of identification				
SKU#	5200			
Recommended use	Not available.			
Recommended restrictions	None known.			
Manufacturer/Importer/Supplier/I	r/Distributor information			
Manufacturer				
Company name	ITW Performance Polymers			
Address	30 Endicott Street			
	Danvers, MA 01923 United States			
Telephone	Customer Service	978-777-1100		
Website	www.itwperformancepolyme	rs.com		
E-mail	Not available.			
Contact person	EHS Department			
Emergency phone number	Chemtrec International	800-424-9300 703-527-3887		
	International	/03-52/-366/		
2. Hazard(s) identification				
Physical hazards	Not classified.			
Health hazards	Skin corrosion/irritation		Category 2	
	Serious eye damage/eye irr	tation	Category 2A	
	Sensitization, skin		Category 1	
Environmental hazards	Not classified.			
OSHA defined hazards	Not classified.			
Label elements				
	$\mathbf{\wedge}$			
Signal word	Warning			
Hazard statement	Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.			
Precautionary statement				
Prevention	Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Wear eye protection/face protection. Wear protective gloves.			
Response	If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.			
Storage	Store away from incompatible materials.			
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.			
Hazard(s) not otherwise classified (HNOC)	None known.			
Supplemental information	None.			

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Epoxy Resin:reaction Product Bisphenol A And Epichlorohydri (refer To Epichlorohydrin)		25068-38-6	60 - 80
Alky Glycidyl Ether (oxirane) (as Polymer), Particulate	3	68609-97-2	10 - 20
C.I. PIGMENT BROWN 24		68186-90-3	2.5 - 10
Other components below report	able levels		0.1 - 1
4. First-aid measures			
Inhalation	Move to fresh air. Call a physician if symptor	ns develop or persist.	
Skin contact	Remove contaminated clothing immediately eczema or other skin disorders: Seek medica contaminated clothing before reuse.	al attention and take along the	se instructions. Wash
Eye contact	Immediately flush eyes with plenty of water f present and easy to do. Continue rinsing. Ge		
Ingestion	Rinse mouth. Get medical attention if sympto	oms occur.	
Most important symptoms/effects, acute and delayed	Severe eye irritation. Symptoms may include vision. Skin irritation. May cause redness an Rash.		
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.		
General information	Ensure that medical personnel are aware of protect themselves. Wash contaminated clot		ake precautions to
5. Fire-fighting measures			
Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Car	bon dioxide (CO2).	
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as the	his will spread the fire.	
Specific hazards arising from the chemical	During fire, gases hazardous to health may b	be formed.	
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full p	protective clothing must be wo	rn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do	so without risk.	
Specific methods	Use standard firefighting procedures and con	nsider the hazards of other inv	olved materials.
General fire hazards	No unusual fire or explosion hazards noted.		
6. Accidental release mea	sures		
Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep per appropriate protective equipment and clothin not touch damaged containers or spilled mat Ensure adequate ventilation. Local authoritie contained. For personal protection, see sect	ng during clean-up. Avoid brea terial unless wearing appropria as should be advised if signific	thing mist/vapors. Do ate protective clothing.
Methods and materials for containment and cleaning up	Large Spills: Stop the flow of material, if this possible. Absorb in vermiculite, dry sand or e recovery, flush area with water.		
	Small Spills: Wipe up with absorbent materia remove residual contamination.	al (e.g. cloth, fleece). Clean su	rface thoroughly to
	Never return spills to original containers for r	e-use. For waste disposal, see	e section 13 of the SDS
Environmental precautions	Avoid discharge into drains, water courses o	r onto the ground.	
7. Handling and storage			
Precautions for safe handling Conditions for safe storage,	Avoid breathing mist/vapors. Avoid contact w ventilation. Wear appropriate personal prote- practices. Store in tightly closed container. Store away	ctive equipment. Observe goo	d industrial hygiene
including any incompatibilities	SDS).		

8. Exposure controls/personal protection

o. Exposure controls/per		
Occupational exposure limits	This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.	
Biological limit values	No biological exposure limits noted for the ingredient(s).	
Appropriate engineering controls	Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.	
Individual protection measures, such as personal protective equipment		
Eye/face protection	Wear safety glasses with side shields (or goggles). Face shield is recommended.	
Skin protection		
Hand protection	Wear appropriate chemical resistant gloves.	
Other	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.	
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.	
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.	
General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.	

9. Physical and chemical properties

Appearance		
Physical state	Liquid.	
Form	Liquid.	
Color	Brown.	
Odor	Slight.	
Odor threshold	Not available.	
рН	Not available.	
Melting point/freezing point	Not available.	
Initial boiling point and boiling range	608 °F (320 °C) estimated	
Flash point	265.0 °F (129.4 °C) estimated	
Evaporation rate	Not available.	
Flammability (solid, gas)	Not applicable.	
Upper/lower flammability or explosive limits		
Flammability limit - lower (%)	Not available.	
Flammability limit - upper (%)	Not available.	
Explosive limit - lower (%)	Not available.	
Explosive limit - upper (%)	Not available.	
Vapor pressure	0.001 hPa estimated	
Vapor density	Not available.	
Relative density	Not available.	
Solubility(ies)		
Solubility (water)	Not available.	
Partition coefficient (n-octanol/water)	Not available.	
Auto-ignition temperature	Not available.	
Decomposition temperature	Not available.	
Viscosity	Not available.	

1.16 g/cm3 estimated
Not explosive.
Combustible IIIB estimated
Not oxidizing.
1.16 estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure		
Inhalation	Knowledge about health hazard is incomplete.	
Skin contact	Causes skin irritation. May cause an allergic skin reaction.	
Eye contact	Causes serious eye irritation.	
Ingestion	Knowledge about health hazard is incomplete.	
Symptoms related to the physical, chemical and toxicological characteristics	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.	

Information on toxicological effects

Acute toxicity	Not known.
Skin corrosion/irritation	Causes skin irritation.
Serious eye damage/eye	Causes serious eye irritation.
irritation	

Respiratory or skin sensitization

ACGIH sensitization

TRIVALENT CHROMIUM INORGANIC COMPOUNE ORE PROCESSING, AS (FRACTION (CAS 68186-9	DS, INCLUDING CHROMITE CR (III), INHALABLE	Dermal sensitization	
		Respiratory sensitization	
Respiratory sensitization	Due to partial or complete lack	of data the classification is not possible.	
Skin sensitization	May cause an allergic skin reaction.		
Germ cell mutagenicity	Due to partial or complete lack of data the classification is not possible.		
Carcinogenicity	Due to partial or complete lack of data the classification is not possible.		
IARC Monographs. Overall Evaluation of Carcinogenicity			
C.I. PIGMENT BROWN 24 OSHA Specifically Regulated Not listed.	4 (CAS 68186-90-3) I Substances (29 CFR 1910.10	3 Not classifiable as to carcinogenicity to humans. 01-1053)	
US. National Toxicology Program (NTP) Report on Carcinogens			
Not listed.	3 · () · · · · · · · · ·		
Reproductive toxicity	Due to partial or complete lack	of data the classification is not possible.	
Specific target organ toxicity - single exposure	Due to partial or complete lack	of data the classification is not possible.	
Specific target organ toxicity - repeated exposure	Due to partial or complete lack	of data the classification is not possible.	
Aspiration hazard	Due to partial or complete lack	of data the classification is not possible.	

12. Ecological information		
Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.	
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.	
Bioaccumulative potential	No data available.	
Mobility in soil	No data available.	
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.	

13. Disposal considerations Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of **Disposal instructions** contents/container in accordance with local/regional/national/international regulations. Local disposal regulations Dispose in accordance with all applicable regulations. Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company. Waste from residues / unused Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: products Disposal instructions). Since emptied containers may retain product residue, follow label warnings even after container is Contaminated packaging emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

ΙΑΤΑ

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Not established. Annex II of MARPOL 73/78 and the IBC Code

15. Regulatory information

US federal regulations	
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This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical	Yes
Classified hazard categories	Skin corrosion or irritation Serious eye damage or eye irritation Respiratory or skin sensitization

SARA 313 (TRI reporting)

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act Not regulated.

(SDWA)

US state regulations

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	05-29-2019
Revision date	04-30-2020
Version #	02
HMIS® ratings	Health: 2 Flammability: 1 Physical hazard: 0
NFPA ratings	Health: 2 Flammability: 1 Instability: 0
Disclaimer	ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.
Revision information	This document has undergone significant changes and should be reviewed in its entirety.