

# SAFETY DATA SHEET

## 1. Identification

**Product identifier** DEVCON® FasMetal™ 10 HVAC Repair Resin

**Other means of identification**  
**SKU#** 0128

**Recommended use** Not available.

**Recommended restrictions** None known.

**Manufacturer/Importer/Supplier/Distributor information**  
**Manufacturer**

**Company name** ITW Performance Polymers  
**Address** 30 Endicott Street  
Danvers, MA 01923  
United States

**Telephone** Customer Service 978-777-1100  
**Website** www.itwperformancepolymers.com  
**E-mail** Not available.

**Contact person** EHS Department

**Emergency phone number** Chemtrec 800-424-9300  
International 703-527-3887

## 2. Hazard(s) identification

**Physical hazards** Not classified.

**Health hazards** Skin corrosion/irritation Category 2  
Serious eye damage/eye irritation Category 2A  
Sensitization, skin Category 1

**Environmental hazards** Not classified.

**OSHA defined hazards** Not classified.

**Label elements**



**Signal word** Warning

**Hazard statement** Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.

**Precautionary statement**

**Prevention** Avoid breathing dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Wear eye protection/face protection. Wear protective gloves.

**Response** If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.

**Storage** Store away from incompatible materials.

**Disposal** Dispose of contents/container in accordance with local/regional/national/international regulations.

**Hazard(s) not otherwise classified (HNOC)** None known.

**Supplemental information** None.

## 3. Composition/information on ingredients

### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Epoxy Resin:--reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin)		25068-38-6	40 - 60
Aluminum Flake		7429-90-5	20 - 40
Calcium Carbonate		1317-65-3	20 - 40
Silicon Dioxide		112945-52-5	1 - 2.5
Quartz		14808-60-7	0.1 - 1
Other components below reportable levels			0.1 - 1

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

#### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. Get medical attention if symptoms occur.
<b>Most important symptoms/effects, acute and delayed</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

#### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Use water spray to cool unopened containers.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

#### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.  Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
<b>Environmental precautions</b>	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

<b>Precautions for safe handling</b>	Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact with eyes, skin, and clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.
<b>Conditions for safe storage, including any incompatibilities</b>	Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Aluminum Flake (CAS 7429-90-5)	PEL	5 mg/m <sup>3</sup>	Respirable fraction.
		15 mg/m <sup>3</sup>	Total dust.
Calcium Carbonate (CAS 1317-65-3)	PEL	5 mg/m <sup>3</sup>	Respirable fraction.
		15 mg/m <sup>3</sup>	Total dust.
Quartz (CAS 14808-60-7)	PEL	0.05 mg/m <sup>3</sup>	Respirable dust.

#### US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Type	Value	Form
Aluminum Flake (CAS 7429-90-5)	TWA	5 mg/m <sup>3</sup>	Respirable fraction.
		15 mg/m <sup>3</sup>	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Quartz (CAS 14808-60-7)	TWA	0.1 mg/m <sup>3</sup>	Respirable.
		2.4 mppcf	Respirable.
Silicon Dioxide (CAS 112945-52-5)	TWA	0.8 mg/m <sup>3</sup>	
		20 mppcf	

#### US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Aluminum Flake (CAS 7429-90-5)	TWA	1 mg/m <sup>3</sup>	Respirable fraction.
Quartz (CAS 14808-60-7)	TWA	0.025 mg/m <sup>3</sup>	Respirable fraction.

#### US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
Aluminum Flake (CAS 7429-90-5)	TWA	5 mg/m <sup>3</sup>	Welding fume or pyrophoric powder.
		5 mg/m <sup>3</sup>	Respirable.
		10 mg/m <sup>3</sup>	Total
Calcium Carbonate (CAS 1317-65-3)	TWA	5 mg/m <sup>3</sup>	Respirable.
		10 mg/m <sup>3</sup>	Total
Quartz (CAS 14808-60-7)	TWA	0.05 mg/m <sup>3</sup>	Respirable dust.
Silicon Dioxide (CAS 112945-52-5)	TWA	6 mg/m <sup>3</sup>	

### Biological limit values

No biological exposure limits noted for the ingredient(s).

### Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection** Face shield is recommended. Wear safety glasses with side shields (or goggles).

**Skin protection**

**Hand protection** Wear appropriate chemical resistant gloves.

**Other**

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

**Respiratory protection**

In case of insufficient ventilation, wear suitable respiratory equipment.

**Thermal hazards**

Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

**9. Physical and chemical properties**

<b>Appearance</b>	Paste.
<b>Physical state</b>	Solid.
<b>Form</b>	Paste.
<b>Color</b>	Grey
<b>Odor</b>	Slight.
<b>Odor threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	Not available.
<b>Initial boiling point and boiling range</b>	608 °F (320 °C) estimated
<b>Flash point</b>	265.0 °F (129.4 °C) estimated
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	Not available.
<b>Vapor density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Not available.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Density</b>	1.90 g/cm <sup>3</sup> estimated
<b>Explosive properties</b>	Not explosive.
<b>Oxidizing properties</b>	Not oxidizing.
<b>Specific gravity</b>	1.9 estimated

**10. Stability and reactivity**

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.

<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials.
<b>Incompatible materials</b>	Strong oxidizing agents.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	No adverse effects due to inhalation are expected.
<b>Skin contact</b>	Causes skin irritation. May cause an allergic skin reaction.
<b>Eye contact</b>	Causes serious eye irritation.
<b>Ingestion</b>	Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics** Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

### Information on toxicological effects

**Acute toxicity** Not known.

Components	Species	Test Results
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Silicon Dioxide (CAS 112945-52-5)

#### Acute

#### **Oral**

LD50	Rat	> 22500 mg/kg
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**Skin corrosion/irritation** Causes skin irritation.

**Serious eye damage/eye irritation** Causes serious eye irritation.

### Respiratory or skin sensitization

<b>Respiratory sensitization</b>	Not a respiratory sensitizer.
<b>Skin sensitization</b>	May cause an allergic skin reaction.

**Germ cell mutagenicity** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity** Not classifiable as to carcinogenicity to humans.

#### **IARC Monographs. Overall Evaluation of Carcinogenicity**

Quartz (CAS 14808-60-7)	1 Carcinogenic to humans.
Silicon Dioxide (CAS 112945-52-5)	3 Not classifiable as to carcinogenicity to humans.

#### **OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)**

Quartz (CAS 14808-60-7)	Cancer
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#### **US. National Toxicology Program (NTP) Report on Carcinogens**

Quartz (CAS 14808-60-7)	Known To Be Human Carcinogen.
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**Reproductive toxicity** This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure** Not classified.

**Specific target organ toxicity - repeated exposure** Not classified.

**Aspiration hazard** Not an aspiration hazard.

## 12. Ecological information

**Ecotoxicity** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

**Persistence and degradability** No data is available on the degradability of any ingredients in the mixture.

**Bioaccumulative potential** No data available.

**Mobility in soil** No data available.

**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

### 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

### 14. Transport information

<b>DOT</b>	Not regulated as dangerous goods.
<b>IATA</b>	Not regulated as dangerous goods.
<b>IMDG</b>	Not regulated as dangerous goods.
<b>Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code</b>	Not applicable.

### 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**US EPCRA (SARA Title III) Section 313 - Toxic Chemical: De minimis concentration**

Aluminum Flake (CAS 7429-90-5) % 1.0

**US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance**

Aluminum Flake (CAS 7429-90-5) Listed.

**Toxic Substances Control Act (TSCA)**

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

**CERCLA Hazardous Substance List (40 CFR 302.4)**

Not listed.

**SARA 304 Emergency release notification**

Not regulated.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)**

Quartz (CAS 14808-60-7) Cancer  
lung effects  
immune system effects  
kidney effects

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**SARA 302 Extremely hazardous substance**

Not listed.

**SARA 311/312 Hazardous chemical** Yes

**Classified hazard categories** Skin corrosion or irritation  
Serious eye damage or eye irritation  
Respiratory or skin sensitization

**SARA 313 (TRI reporting)**

<b>Chemical name</b>	<b>CAS number</b>	<b>% by wt.</b>
Aluminum Flake	7429-90-5	20 - 40

## Other federal regulations

### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.

## US state regulations

### California Proposition 65



**WARNING:** This product can expose you to Quartz, which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

### California Proposition 65 - CRT: Listed date/Carcinogenic substance

Quartz (CAS 14808-60-7)

Listed: October 1, 1988

### US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Aluminum Flake (CAS 7429-90-5)

Quartz (CAS 14808-60-7)

## International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

**Issue date** 05-29-2019

**Version #** 01

**HMIS® ratings**  
Health: 2  
Flammability: 1  
Physical hazard: 0

**NFPA ratings**  
Health: 2  
Flammability: 1  
Instability: 0

**Disclaimer** ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

# SAFETY DATA SHEET

## 1. Identification

<b>Product identifier</b>	<b>DEVCON® 1-2-3 Hardener</b>	
<b>Other means of identification</b>		
<b>SKU#</b>	0205	
<b>Recommended use</b>	Not available.	
<b>Recommended restrictions</b>	None known.	
<b>Manufacturer/Importer/Supplier/Distributor information</b>		
<b>Manufacturer</b>		
<b>Company name</b>	ITW Performance Polymers	
<b>Address</b>	30 Endicott Street Danvers, MA 01923 United States	
<b>Telephone</b>	Customer Service	978-777-1100
<b>Website</b>	www.itwperformancepolymers.com	
<b>E-mail</b>	Not available.	
<b>Contact person</b>	EHS Department	
<b>Emergency phone number</b>	Chemtrec	800-424-9300
	International	703-527-3887

## 2. Hazard(s) identification

<b>Physical hazards</b>	Not classified.	
<b>Health hazards</b>	Acute toxicity, oral	Category 4
	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 1
	Sensitization, skin	Category 1
<b>Environmental hazards</b>	Not classified.	
<b>OSHA defined hazards</b>	Not classified.	

### Label elements



<b>Signal word</b>	Danger	
<b>Hazard statement</b>	Harmful if swallowed. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage.	
<b>Precautionary statement</b>		
<b>Prevention</b>	Avoid breathing dust. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Wear eye protection/face protection. Wear protective gloves.	
<b>Response</b>	If swallowed: Call a poison center/doctor if you feel unwell. Rinse mouth. If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.	
<b>Storage</b>	Store away from incompatible materials.	
<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national/international regulations.	
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.	
<b>Supplemental information</b>	None.	



### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Barium Sulfate		7727-43-7	40 - 60
Fatty Acids, C18-unsatd., Dimers, Oligomeric Reaction Products With Tall-oil Fatty Acids And Triethylenetetramine		68082-29-1	20 - 40
2,4,6-tris-(dimethylaminomethyl)-phenol		90-72-2	2.5 - 10
Aluminium Silicate, Hydrated (kaolin)		1332-58-7	2.5 - 10
CALCIUM CARBONATE		471-34-1	2.5 - 10
POLYAMINES AND FATTY ACIDS REACTANT		68953-36-6	2.5 - 10
TRIETHYLENETETRAMINE		112-24-3	2.5 - 10
3,6,9-triazaundecamethylenediamine		112-57-2	1 - 2.5
Quartz		14808-60-7	1 - 2.5
Silicon Dioxide		112945-52-5	1 - 2.5
Other components below reportable levels			0.1 - 1

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Do not rub eyes. Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
<b>Ingestion</b>	Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
<b>Most important symptoms/effects, acute and delayed</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Dusts may irritate the respiratory tract, skin and eyes. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Use water spray to cool unopened containers.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

## 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid inhalation of dust. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up**

Minimize dust generation and accumulation. Avoid the generation of dusts during clean-up. Collect dust using a vacuum cleaner equipped with HEPA filter. Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. Absorb in vermiculite, dry sand or earth and place into containers. Shovel the material into waste container. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

**Environmental precautions**

Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

**Precautions for safe handling**

Minimize dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. Do not get this material in contact with eyes. Do not taste or swallow. Avoid breathing dust. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities**

Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

**Occupational exposure limits**

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

**US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

Components	Type	Value	Form
Aluminium Silicate, Hydrated (kaolin) (CAS 1332-58-7)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
Barium Sulfate (CAS 7727-43-7)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
CALCIUM CARBONATE (CAS 471-34-1)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
Quartz (CAS 14808-60-7)	PEL	0.05 mg/m3	Respirable dust.

**US. OSHA Table Z-3 (29 CFR 1910.1000)**

Components	Type	Value	Form
Aluminium Silicate, Hydrated (kaolin) (CAS 1332-58-7)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Barium Sulfate (CAS 7727-43-7)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.

**US. OSHA Table Z-3 (29 CFR 1910.1000)**

Components	Type	Value	Form
Quartz (CAS 14808-60-7)	TWA	50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
		0.1 mg/m3	Respirable.
		2.4 mppcf	Respirable.
Silicon Dioxide (CAS 112945-52-5)	TWA	0.8 mg/m3	
		20 mppcf	

**US. ACGIH Threshold Limit Values**

Components	Type	Value	Form
Aluminium Silicate, Hydrated (kaolin) (CAS 1332-58-7)	TWA	2 mg/m3	Respirable fraction.
Barium Sulfate (CAS 7727-43-7)	TWA	5 mg/m3	Inhalable fraction.
Quartz (CAS 14808-60-7)	TWA	0.025 mg/m3	Respirable fraction.

**US. NIOSH: Pocket Guide to Chemical Hazards**

Components	Type	Value	Form
Aluminium Silicate, Hydrated (kaolin) (CAS 1332-58-7)	TWA	5 mg/m3	Respirable.
		10 mg/m3	Total
Barium Sulfate (CAS 7727-43-7)	TWA	5 mg/m3	Respirable.
		10 mg/m3	Total
CALCIUM CARBONATE (CAS 471-34-1)	TWA	5 mg/m3	Respirable.
		10 mg/m3	Total
Quartz (CAS 14808-60-7)	TWA	0.05 mg/m3	Respirable dust.
Silicon Dioxide (CAS 112945-52-5)	TWA	6 mg/m3	

**US. Workplace Environmental Exposure Level (WEEL) Guides**

Components	Type	Value	Form
3,6,9-triazaundecamethylenediamine (CAS 112-57-2)	TWA	5 mg/m3	Aerosol.
		1 ppm	Aerosol.
TRIETHYLENETETRAMINE (CAS 112-24-3)	TWA	6 mg/m3	
		1 ppm	

**Biological limit values** No biological exposure limits noted for the ingredient(s).

**Exposure guidelines**

**US WEEL Guides: Skin designation**

3,6,9-triazaundecamethylenediamine (CAS 112-57-2) Can be absorbed through the skin.  
 TRIETHYLENETETRAMINE (CAS 112-24-3) Can be absorbed through the skin.

**Appropriate engineering controls**

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn. If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits. Provide eyewash station and safety shower.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection** Wear safety glasses with side shields (or goggles) and a face shield.

<b>Skin protection</b>	
<b>Hand protection</b>	Wear appropriate chemical resistant gloves.
<b>Other</b>	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.
<b>Respiratory protection</b>	Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.
<b>Thermal hazards</b>	Wear appropriate thermal protective clothing, when necessary.
<b>General hygiene considerations</b>	Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

## 9. Physical and chemical properties

<b>Appearance</b>	Paste.
<b>Physical state</b>	Solid.
<b>Form</b>	Paste.
<b>Color</b>	White.
<b>Odor</b>	Ammoniacal.
<b>Odor threshold</b>	Not available.
<b>pH</b>	10 - 11 @ 5% solution
<b>Melting point/freezing point</b>	Not available.
<b>Initial boiling point and boiling range</b>	Not available.
<b>Flash point</b>	200.1 °F (93.4 °C) estimated
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	< 0.01 mm Hg @ 68 F
<b>Vapor density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	30 - 60 %
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Density</b>	1.73 g/cm <sup>3</sup>
<b>Explosive properties</b>	Not explosive.
<b>Oxidizing properties</b>	Not oxidizing.
<b>Specific gravity</b>	1.73

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.

<b>Conditions to avoid</b>	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
<b>Incompatible materials</b>	Strong oxidizing agents.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	Dust may irritate respiratory system. Prolonged inhalation may be harmful.
<b>Skin contact</b>	Causes skin irritation. May cause an allergic skin reaction.
<b>Eye contact</b>	Causes serious eye damage.
<b>Ingestion</b>	Harmful if swallowed.

**Symptoms related to the physical, chemical and toxicological characteristics** Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Dusts may irritate the respiratory tract, skin and eyes. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

### Information on toxicological effects

**Acute toxicity** Harmful if swallowed.

Components	Species	Test Results
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Aluminium Silicate, Hydrated (kaolin) (CAS 1332-58-7)

**Acute**

**Dermal**

LD50	Rat	> 5000 mg/kg
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**Oral**

LD50	Rat	> 5000 mg/kg
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CALCIUM CARBONATE (CAS 471-34-1)

**Acute**

**Oral**

LD50	Rat	6450 mg/kg
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Silicon Dioxide (CAS 112945-52-5)

**Acute**

**Oral**

LD50	Rat	> 22500 mg/kg
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TRIETHYLENETETRAMINE (CAS 112-24-3)

**Acute**

**Dermal**

*Liquid*

LD50	Rat	1465 mg/kg
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**Oral**

*Liquid*

LD50	Rat	1716 mg/kg
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**Skin corrosion/irritation** Causes skin irritation.

**Serious eye damage/eye irritation** Causes serious eye damage.

### Respiratory or skin sensitization

**Respiratory sensitization** Not a respiratory sensitizer.

**Skin sensitization** May cause an allergic skin reaction.

**Germ cell mutagenicity** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity** Not classifiable as to carcinogenicity to humans.

### IARC Monographs. Overall Evaluation of Carcinogenicity

Quartz (CAS 14808-60-7)	1 Carcinogenic to humans.
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Silicon Dioxide (CAS 112945-52-5)	3 Not classifiable as to carcinogenicity to humans.
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**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)**

Quartz (CAS 14808-60-7)

Cancer

**US. National Toxicology Program (NTP) Report on Carcinogens**

Quartz (CAS 14808-60-7)

Known To Be Human Carcinogen.

<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.
<b>Specific target organ toxicity - single exposure</b>	Not classified.
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.
<b>Aspiration hazard</b>	Not an aspiration hazard.
<b>Chronic effects</b>	Prolonged inhalation may be harmful.

**12. Ecological information**

<b>Ecotoxicity</b>	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
<b>Persistence and degradability</b>	No data is available on the degradability of any ingredients in the mixture.
<b>Bioaccumulative potential</b>	
<b>Partition coefficient n-octanol / water (log Kow)</b>	
3,6,9-triazaundecamethylenediamine	1.503
<b>Mobility in soil</b>	No data available.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

**13. Disposal considerations**

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	D002: Waste Corrosive material [pH <=2 or =>12.5, or corrosive to steel] The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

**14. Transport information**

<b>DOT</b>	Not regulated as dangerous goods.
<b>IATA</b>	Not regulated as dangerous goods.
<b>IMDG</b>	Not regulated as dangerous goods.
<b>Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code</b>	Not applicable.

**15. Regulatory information**

<b>US federal regulations</b>	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
<b>Toxic Substances Control Act (TSCA)</b>	
<b>TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)</b>	
Not regulated.	
<b>CERCLA Hazardous Substance List (40 CFR 302.4)</b>	
Barium Sulfate (CAS 7727-43-7)	Listed.

**SARA 304 Emergency release notification**

Not regulated.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)**

Quartz (CAS 14808-60-7)

Cancer  
lung effects  
immune system effects  
kidney effects**Superfund Amendments and Reauthorization Act of 1986 (SARA)****SARA 302 Extremely hazardous substance**

Not listed.

**SARA 311/312 Hazardous chemical** Yes**Classified hazard categories** Acute toxicity (any route of exposure)  
Skin corrosion or irritation  
Serious eye damage or eye irritation  
Respiratory or skin sensitization**SARA 313 (TRI reporting)**

Not regulated.

**Other federal regulations****Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.**US state regulations****California Proposition 65****WARNING:** This product can expose you to Quartz, which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).**California Proposition 65 - CRT: Listed date/Carcinogenic substance**

Quartz (CAS 14808-60-7)

Listed: October 1, 1988

**US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**

Quartz (CAS 14808-60-7)

**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

**16. Other information, including date of preparation or last revision**

**Issue date** 05-29-2019  
**Version #** 01  
**HMIS® ratings** Health: 3  
Flammability: 1  
Physical hazard: 0

**NFPA ratings** Health: 3  
Flammability: 1  
Instability: 0

**Disclaimer** ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.