

SAFETY DATA SHEET

1. Identification

Product identifier	PhillyClad 5066-A Hardener	
Other means of identification		
SKU#	DM001H	
Recommended use	Not available.	
Recommended restrictions	None known.	
Manufacturer/Importer/Supplier/Distributor information		
Manufacturer		
Company name	ITW Performance Polymers	
Address	130 Commerce Drive Montgomeryville, PA 18936 United States	
Telephone	Customer Service	215-855-8450
Website	www.itwperformancepolymers.com	
E-mail	Not available.	
Contact person	EHS Department	
Emergency phone number	CHEMTREC	800-424-9300
	International	703-527-3887

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Acute toxicity, oral	Category 4
	Acute toxicity, dermal	Category 4
	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2
	Sensitization, skin	Category 1
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 3
	Hazardous to the aquatic environment, long-term hazard	Category 3
OSHA defined hazards	Not classified.	
Label elements		



Signal word	Warning	
Hazard statement	Harmful if swallowed. Harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful to aquatic life. Harmful to aquatic life with long lasting effects.	
Precautionary statement		
Prevention	Avoid breathing dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear eye protection/face protection. Wear protective gloves/protective clothing.	
Response	If swallowed: Call a poison center/doctor if you feel unwell. Rinse mouth. If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse.	
Storage	Store away from incompatible materials.	

Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	56.41% of the mixture consists of component(s) of unknown acute inhalation toxicity. 95.27% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 95.27% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Fatty Acids, C18-unsatd., Dimers, Oligomeric Reaction Products With Tall-oil Fatty Acids And Triethylenetetramine		68082-29-1	30 - 60
3,6,9-triazaundecamethylenediamine		112-57-2	3 - 7
Silicon Dioxide		112945-52-5	1 - 5
N,n-dimethyl-1,3-diaminopropane		109-55-7	1 - 2.5
Phenol		108-95-2	1 - 2.5
CARBON BLACK		1333-86-4	0.1 - 1
Other components below reportable levels			30 - 60

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. Get medical advice/attention if you feel unwell. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
Most important symptoms/effects, acute and delayed	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Do not taste or swallow. Avoid contact with eyes, skin, and clothing. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
CARBON BLACK (CAS 1333-86-4)	PEL	3.5 mg/m ³
Phenol (CAS 108-95-2)	PEL	19 mg/m ³ 5 ppm

US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Type	Value
Silicon Dioxide (CAS 112945-52-5)	TWA	0.8 mg/m ³ 20 mppcf

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
CARBON BLACK (CAS 1333-86-4)	TWA	3 mg/m ³	Inhalable fraction.
Phenol (CAS 108-95-2)	TWA	5 ppm	

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
CARBON BLACK (CAS 1333-86-4)	TWA	0.1 mg/m ³
Phenol (CAS 108-95-2)	Ceiling	60 mg/m ³ 15.6 ppm
	TWA	19 mg/m ³ 5 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Silicon Dioxide (CAS 112945-52-5)	TWA	6 mg/m3

US. Workplace Environmental Exposure Level (WEEL) Guides

Components	Type	Value	Form
3,6,9-triazaundecamethylenediamine (CAS 112-57-2)	TWA	5 mg/m3	Aerosol.
		1 ppm	Aerosol.

Biological limit values**ACGIH Biological Exposure Indices**

Components	Value	Determinant	Specimen	Sampling Time
Phenol (CAS 108-95-2)	250 mg/g	Phenol with hydrolysis	Creatinine in urine	*

* - For sampling details, please see the source document.

Exposure guidelines Occupational Exposure Limits are not relevant to the current physical form of the product.

US - California OELs: Skin designation

Phenol (CAS 108-95-2) Can be absorbed through the skin.

US - Minnesota Haz Subs: Skin designation applies

Phenol (CAS 108-95-2) Skin designation applies.

US - Tennessee OELs: Skin designation

Phenol (CAS 108-95-2) Can be absorbed through the skin.

US ACGIH Threshold Limit Values: Skin designation

Phenol (CAS 108-95-2) Can be absorbed through the skin.

US NIOSH Pocket Guide to Chemical Hazards: Skin designation

Phenol (CAS 108-95-2) Can be absorbed through the skin.

US WEEL Guides: Skin designation

3,6,9-triazaundecamethylenediamine (CAS 112-57-2) Can be absorbed through the skin.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Phenol (CAS 108-95-2) Can be absorbed through the skin.

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Eye/face protection Face shield is recommended. Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance	Paste.
Physical state	Not available.
Form	Paste.
Color	Black.
Odor	Mild. Amine-like.
Odor threshold	Not available.

pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	> 450 °F (> 232.22 °C)
Flash point	> 200.0 °F (> 93.3 °C)
Evaporation rate	< 1 BuAc
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	< 0.01 mm Hg
Vapor density	> 1
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	11.07 lb/gal
Explosive properties	Not explosive.
Flammability class	Combustible IIIB estimated
Oxidizing properties	Not oxidizing.
Specific gravity	1.33

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	No adverse effects due to inhalation are expected.
Skin contact	Harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction.
Eye contact	Causes serious eye irritation.
Ingestion	Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity Harmful in contact with skin. Harmful if swallowed.

Components	Species	Test Results
3,6,9-triazaundecamethylenediamine (CAS 112-57-2)		
Acute		
Dermal		
LD50	Rabbit	0.66 g/kg
Oral		
LD50	Rat	2.1 g/kg
CARBON BLACK (CAS 1333-86-4)		
Acute		
Oral		
LD50	Rat	> 8000 mg/kg
Phenol (CAS 108-95-2)		
Acute		
Dermal		
LD50	Rat	669 mg/kg
Oral		
LD50	Rat	317 mg/kg
Silicon Dioxide (CAS 112945-52-5)		
Acute		
Oral		
LD50	Rat	> 22500 mg/kg
Skin corrosion/irritation	Causes skin irritation.	
Serious eye damage/eye irritation	Causes serious eye irritation.	
Respiratory or skin sensitization		
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	May cause an allergic skin reaction.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	Risk of cancer cannot be excluded with prolonged exposure.	
IARC Monographs. Overall Evaluation of Carcinogenicity		
CARBON BLACK (CAS 1333-86-4)	2B Possibly carcinogenic to humans.	
Phenol (CAS 108-95-2)	3 Not classifiable as to carcinogenicity to humans.	
Silicon Dioxide (CAS 112945-52-5)	3 Not classifiable as to carcinogenicity to humans.	
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)		
Not regulated.		
US. National Toxicology Program (NTP) Report on Carcinogens		
Not listed.		
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	Not classified.	
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	Not an aspiration hazard.	
Chronic effects	Prolonged exposure may cause chronic effects.	
12. Ecological information		
Ecotoxicity	Harmful to aquatic life with long lasting effects.	
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.	
Bioaccumulative potential		
Partition coefficient n-octanol / water (log Kow)		
3,6,9-triazaundecamethylenediamine	1.503	
Phenol	1.46	

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code D002: Waste Corrosive material [pH <=2 or =>12.5, or corrosive to steel]
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established. Not applicable.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Phenol (CAS 108-95-2) Listed.

SARA 304 Emergency release notification

Phenol (CAS 108-95-2) 1000 LBS

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: De minimis concentration

Phenol (CAS 108-95-2) % 1.0

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

Phenol (CAS 108-95-2) Listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Chemical name	CAS number	Reportable quantity (pounds)	Threshold planning quantity (pounds)	Threshold planning quantity, lower value (pounds)	Threshold planning quantity, upper value (pounds)
Phenol	108-95-2	1000		500	10000
Classified hazard categories	Acute toxicity (any route of exposure) Skin corrosion or irritation Serious eye damage or eye irritation Respiratory or skin sensitization				

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Phenol	108-95-2	1 - 2.5

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Phenol (CAS 108-95-2)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.**FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace**

Phenol (CAS 108-95-2) Low priority

US state regulations**California Proposition 65****WARNING:** This product can expose you to CARBON BLACK, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.**California Proposition 65 - CRT: Listed date/Carcinogenic substance**

CARBON BLACK (CAS 1333-86-4) Listed: February 21, 2003

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

CARBON BLACK (CAS 1333-86-4)

Phenol (CAS 108-95-2)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	No

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	10-15-2014
Revision date	06-12-2018
Version #	03
HMIS® ratings	Health: 3 Flammability: 1 Physical hazard: 1 Personal protection: X
NFPA ratings	Health: 3 Flammability: 1 Instability: 1

Disclaimer

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

Revision information

This document has undergone significant changes and should be reviewed in its entirety.