

SAFETY DATA SHEET

1. Identification

Product identifier PLEXUS® AO420FS Adhesive

Other means of identification
SKU# 0934

Recommended use Not available.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name ITW Performance Polymers
Address 30 Endicott Street
Danvers, MA 01923
United States

Telephone Customer Service 978-777-1100
Website www.itwperformancepolymers.com
E-mail Not available.

Contact person EHS Department

Emergency phone number Chemtrec 800-424-9300
International 703-527-3887

2. Hazard(s) identification

Physical hazards Flammable liquids Category 2

Health hazards Acute toxicity, dermal Category 4
Acute toxicity, inhalation Category 4
Skin corrosion/irritation Category 1A
Serious eye damage/eye irritation Category 1
Sensitization, skin Category 1A
Carcinogenicity Category 2
Specific target organ toxicity, single exposure Category 3 respiratory tract irritation
Specific target organ toxicity, repeated exposure Category 2

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement Highly flammable liquid and vapor. Harmful in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Harmful if inhaled. May cause respiratory irritation. Suspected of causing cancer. May cause damage to organs through prolonged or repeated exposure.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe mist/vapors. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection.

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| Response | If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. If skin irritation or rash occurs: Get medical advice/attention. In case of fire: Use appropriate media to extinguish. |
| Storage | Keep cool. Store in a well-ventilated place. Keep container tightly closed. Store locked up. |
| Disposal | Dispose of contents/container in accordance with local/regional/national/international regulations. |
| Hazard(s) not otherwise classified (HNOC) | Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapor. May cause flash fire or explosion. |
| Supplemental information | None. |

3. Composition/information on ingredients

Mixtures

| Chemical name | Common name and synonyms | CAS number | % |
|--|--------------------------|------------|----------|
| Methyl Methacrylate | | 80-62-6 | 40 - 60 |
| Styrene/butadiene Copolymer | | 9003-55-8 | 10 - 20 |
| DIISODECYL ADIPATE | | 27178-16-1 | 2.5 - 10 |
| METHACRYLIC ACID | | 79-41-4 | 2.5 - 10 |
| TRIMETHYLOLPROPANE TRIMETHACRYLATE | | 3290-92-4 | 2.5 - 10 |
| N,n-dimethyl-p-toluidine | | 99-97-8 | 1 - 2.5 |
| Other components below reportable levels | | | 10 - 20 |

4. First-aid measures

| | |
|---|---|
| Inhalation | Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a poison center or doctor/physician if you feel unwell. |
| Skin contact | Remove contaminated clothing immediately and wash skin with soap and water. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse. |
| Eye contact | Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately. |
| Ingestion | Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. |
| Most important symptoms/effects, acute and delayed | Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation. Prolonged exposure may cause chronic effects. |
| Indication of immediate medical attention and special treatment needed | Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed. |
| General information | Take off all contaminated clothing immediately. IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse. |

5. Fire-fighting measures

| | |
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| Suitable extinguishing media | Water fog. Foam. Carbon dioxide (CO ₂). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only. |
| Unsuitable extinguishing media | Do not use water jet as an extinguisher, as this will spread the fire. |

| | |
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| Specific hazards arising from the chemical | Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed. |
| Special protective equipment and precautions for firefighters | Self-contained breathing apparatus and full protective clothing must be worn in case of fire. |
| Fire fighting equipment/instructions | In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. |
| Specific methods | Use standard firefighting procedures and consider the hazards of other involved materials. |
| General fire hazards | Highly flammable liquid and vapor. |

6. Accidental release measures

| | |
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| Personal precautions, protective equipment and emergency procedures | Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS. |
| Methods and materials for containment and cleaning up | Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water. Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS. |
| Environmental precautions | Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination. |

7. Handling and storage

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|--------------------------------------|---|
| Precautions for safe handling | Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not breathe mist/vapors. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Wash contaminated clothing before reuse. Observe good industrial hygiene practices. For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code". |
|--------------------------------------|---|

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

| Components | Type | Value |
|-----------------------------------|------|-----------|
| Methyl Methacrylate (CAS 80-62-6) | PEL | 410 mg/m3 |
| | | 100 ppm |

US. ACGIH Threshold Limit Values

| Components | Type | Value |
|-----------------------------------|------|---------|
| METHACRYLIC ACID (CAS 79-41-4) | TWA | 20 ppm |
| Methyl Methacrylate (CAS 80-62-6) | STEL | 100 ppm |
| | TWA | 50 ppm |

US. NIOSH: Pocket Guide to Chemical Hazards

| Components | Type | Value |
|-----------------------------------|------|-----------|
| METHACRYLIC ACID (CAS 79-41-4) | TWA | 70 mg/m3 |
| | | 20 ppm |
| Methyl Methacrylate (CAS 80-62-6) | TWA | 410 mg/m3 |
| | | 100 ppm |

US. Workplace Environmental Exposure Level (WEEL) Guides

| Components | Type | Value |
|--|------|---------|
| N,n-dimethyl-p-toluidine (CAS 99-97-8) | TWA | 0.5 ppm |
| TRIMETHYLOLPROPANE TRIMETHACRYLATE (CAS 3290-92-4) | TWA | 1 mg/m3 |

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines**US - California OELs: Skin designation**

METHACRYLIC ACID (CAS 79-41-4) Can be absorbed through the skin.

US - Tennessee OELs: Skin designation

METHACRYLIC ACID (CAS 79-41-4) Can be absorbed through the skin.

US NIOSH Pocket Guide to Chemical Hazards: Skin designation

METHACRYLIC ACID (CAS 79-41-4) Can be absorbed through the skin.

US WEEL Guides: Skin designation

TRIMETHYLOLPROPANE TRIMETHACRYLATE (CAS 3290-92-4) Can be absorbed through the skin.

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Chemical respirator with organic vapor cartridge and full facepiece.

| | |
|---------------------------------------|--|
| Skin protection | |
| Hand protection | Wear appropriate chemical resistant gloves. |
| Other | Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended. |
| Respiratory protection | Chemical respirator with organic vapor cartridge and full facepiece. |
| Thermal hazards | Wear appropriate thermal protective clothing, when necessary. |
| General hygiene considerations | Observe any medical surveillance requirements. When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace. |

9. Physical and chemical properties

| | |
|---|----------------------------------|
| Appearance | Paste. |
| Physical state | Liquid. |
| Form | Paste. |
| Color | Off-white |
| Odor | Fragrant |
| Odor threshold | Not available. |
| pH | Not available. |
| Melting point/freezing point | -54.4 °F (-48 °C) estimated |
| Initial boiling point and boiling range | 212.9 °F (100.5 °C) estimated |
| Flash point | 50.0 °F (10.0 °C) estimated |
| Evaporation rate | Not available. |
| Flammability (solid, gas) | Not applicable. |
| Upper/lower flammability or explosive limits | |
| Flammability limit - lower (%) | 2.1 % estimated |
| Flammability limit - upper (%) | 12.5 % estimated |
| Explosive limit - lower (%) | Not available. |
| Explosive limit - upper (%) | Not available. |
| Vapor pressure | 28 mm Hg @ 68 F |
| Vapor density | Not available. |
| Relative density | Not available. |
| Solubility(ies) | |
| Solubility (water) | Not available. |
| Partition coefficient (n-octanol/water) | Not available. |
| Auto-ignition temperature | 154 °F (67.78 °C) estimated |
| Decomposition temperature | Not available. |
| Viscosity | Not available. |
| Other information | |
| Density | 0.95 g/cm ³ estimated |
| Explosive properties | Not explosive. |
| Flammability class | Flammable IB estimated |
| Oxidizing properties | Not oxidizing. |
| Specific gravity | 0.95 estimated |

10. Stability and reactivity

| | |
|---------------------------|---|
| Reactivity | The product is stable and non-reactive under normal conditions of use, storage and transport. |
| Chemical stability | Material is stable under normal conditions. |

| | |
|---|--|
| Possibility of hazardous reactions | Hazardous polymerization does not occur. |
| Conditions to avoid | Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials. |
| Incompatible materials | Strong oxidizing agents. Nitrates. Peroxides. |
| Hazardous decomposition products | No hazardous decomposition products are known. |

11. Toxicological information

Information on likely routes of exposure

| | |
|---------------------|--|
| Inhalation | Harmful if inhaled. |
| Skin contact | Causes severe skin burns. Harmful in contact with skin. May cause an allergic skin reaction. |
| Eye contact | Causes serious eye damage. |
| Ingestion | Causes digestive tract burns. |

Symptoms related to the physical, chemical and toxicological characteristics Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation.

Information on toxicological effects

Acute toxicity Harmful if inhaled. Harmful in contact with skin.

| Components | Species | Test Results |
|------------|---------|--------------|
|------------|---------|--------------|

METHACRYLIC ACID (CAS 79-41-4)

Acute

Dermal

| | | |
|------|--------|-----------|
| LD50 | Rabbit | 500 mg/kg |
|------|--------|-----------|

Inhalation

| | | |
|------|-----|-------------------|
| LC50 | Rat | 7.1 mg/l, 4 Hours |
|------|-----|-------------------|

Oral

| | | |
|------|-----|------------|
| LD50 | Rat | 1060 mg/kg |
|------|-----|------------|

Methyl Methacrylate (CAS 80-62-6)

Acute

Inhalation

| | | |
|------|-------|--------------------|
| LC50 | Mouse | 18.5 mg/l, 2 Hours |
|------|-------|--------------------|

Oral

| | | |
|------|-----|------------|
| LD50 | Rat | 7800 mg/kg |
|------|-----|------------|

Skin corrosion/irritation Causes severe skin burns and eye damage.

Serious eye damage/eye irritation Causes serious eye damage.

Respiratory or skin sensitization

ACGIH sensitization

| | |
|-----------------------------------|----------------------|
| METHYL METHACRYLATE (CAS 80-62-6) | Dermal sensitization |
|-----------------------------------|----------------------|

Respiratory sensitization Due to partial or complete lack of data the classification is not possible.

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity Due to partial or complete lack of data the classification is not possible.

Carcinogenicity Suspected of causing cancer.

IARC Monographs. Overall Evaluation of Carcinogenicity

| | |
|-----------------------------------|---|
| Methyl Methacrylate (CAS 80-62-6) | 3 Not classifiable as to carcinogenicity to humans. |
|-----------------------------------|---|

| | |
|--|-------------------------------------|
| N,n-dimethyl-p-toluidine (CAS 99-97-8) | 2B Possibly carcinogenic to humans. |
|--|-------------------------------------|

| | |
|---|---|
| Styrene/butadiene Copolymer (CAS 9003-55-8) | 3 Not classifiable as to carcinogenicity to humans. |
|---|---|

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity Due to partial or complete lack of data the classification is not possible.

| | |
|---|---|
| Specific target organ toxicity - single exposure | May cause respiratory irritation. |
| Specific target organ toxicity - repeated exposure | May cause damage to organs through prolonged or repeated exposure. |
| Aspiration hazard | Due to partial or complete lack of data the classification is not possible. |
| Chronic effects | Prolonged inhalation may be harmful. May cause damage to organs through prolonged or repeated exposure. Prolonged exposure may cause chronic effects. |

12. Ecological information

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|--|--|
| Ecotoxicity | The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. |
| Persistence and degradability | No data is available on the degradability of any ingredients in the mixture. |
| Bioaccumulative potential | |
| Partition coefficient n-octanol / water (log Kow) | |
| METHACRYLIC ACID | 0.93 |
| Methyl Methacrylate | 1.38 |
| Mobility in soil | No data available. |
| Other adverse effects | No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component. |

13. Disposal considerations

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|--|--|
| Disposal instructions | Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. If discarded, this product is considered a RCRA ignitable waste, D001. Dispose of contents/container in accordance with local/regional/national/international regulations. |
| Local disposal regulations | Dispose in accordance with all applicable regulations. |
| Hazardous waste code | D001: Waste Flammable material with a flash point <140 F D002: Waste Corrosive material [pH <=2 or =>12.5, or corrosive to steel] The waste code should be assigned in discussion between the user, the producer and the waste disposal company. |
| Waste from residues / unused products | Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). |
| Contaminated packaging | Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal. |

14. Transport information

DOT

| | |
|-------------------------------------|---|
| UN number | UN1133 |
| UN proper shipping name | Adhesives, containing a flammable liquid, Limited Quantity |
| Transport hazard class(es) | |
| Class | 3 |
| Subsidiary risk | - |
| Label(s) | 3 |
| Packing group | III |
| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. |
| Special provisions | B1, B52, IB3, T2, TP1 |
| Packaging exceptions | 150 |
| Packaging non bulk | 173 |
| Packaging bulk | 242 |

IATA

| | |
|-----------------------------------|---|
| UN number | UN1133 |
| UN proper shipping name | Adhesives containing flammable liquid, Limited Quantity |
| Transport hazard class(es) | |
| Class | 3 |
| Subsidiary risk | - |
| Packing group | III |
| Environmental hazards | No. |
| ERG Code | 3L |

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Other information

Passenger and cargo aircraft Allowed with restrictions.
Cargo aircraft only Allowed with restrictions.

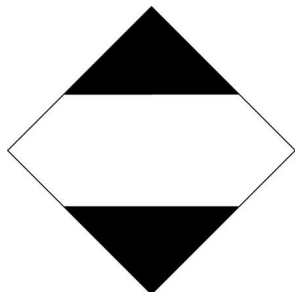
IMDG

UN number UN1133
UN proper shipping name ADHESIVES containing flammable liquid, Limited Quantity
Transport hazard class(es)
Class 3
Subsidiary risk -
Packing group III
Environmental hazards
Marine pollutant No.
EmS F-E, S-D

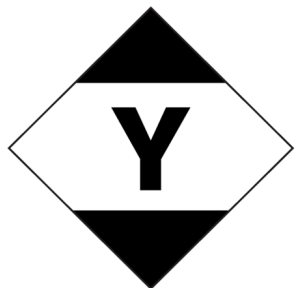
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

DOT; IMDG



IATA



15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: De minimis concentration

Methyl Methacrylate (CAS 80-62-6) % 1.0

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

Methyl Methacrylate (CAS 80-62-6) Listed.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Methyl Methacrylate (CAS 80-62-6) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical

Classified hazard categories Yes
Flammable (gases, aerosols, liquids, or solids)
Acute toxicity (any route of exposure)
Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitization
Carcinogenicity
Specific target organ toxicity (single or repeated exposure)
Hazard not otherwise classified (HNOC)

SARA 313 (TRI reporting)

| Chemical name | CAS number | % by wt. |
|---------------------|------------|----------|
| Methyl Methacrylate | 80-62-6 | 40 - 60 |

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Methyl Methacrylate (CAS 80-62-6)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Contains component(s) regulated under the Safe Drinking Water Act.

FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace

Methyl Methacrylate (CAS 80-62-6) Low priority

US state regulations

California Proposition 65



WARNING: This product can expose you to N,n-dimethyl-p-toluidine, which is known to the State of California to cause cancer, and Ethylene Glycol, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

N,n-dimethyl-p-toluidine (CAS 99-97-8) Listed: May 2, 2014

California Proposition 65 - CRT: Listed date/Developmental toxin

Ethylene Glycol (CAS 107-21-1) Listed: June 19, 2015

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Methyl Methacrylate (CAS 80-62-6)
N,n-dimethyl-p-toluidine (CAS 99-97-8)

International Inventories

| Country(s) or region | Inventory name | On inventory (yes/no)* |
|-----------------------------|--|------------------------|
| Australia | Australian Inventory of Chemical Substances (AICS) | No |
| Canada | Domestic Substances List (DSL) | No |
| Canada | Non-Domestic Substances List (NDSL) | No |
| China | Inventory of Existing Chemical Substances in China (IECSC) | No |
| Europe | European Inventory of Existing Commercial Chemical Substances (EINECS) | No |
| Europe | European List of Notified Chemical Substances (ELINCS) | No |
| Japan | Inventory of Existing and New Chemical Substances (ENCS) | No |
| Korea | Existing Chemicals List (ECL) | No |
| New Zealand | New Zealand Inventory | No |
| Philippines | Philippine Inventory of Chemicals and Chemical Substances (PICCS) | No |
| Taiwan | Taiwan Chemical Substance Inventory (TCSI) | Yes |
| United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory | Yes |

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

| | |
|----------------------|---|
| Issue date | 06-19-2019 |
| Revision date | 05-05-2020 |
| Version # | 02 |
| HMIS® ratings | Health: 2 Flammability: 3 Physical hazard: 0 |
| NFPA ratings | Health: 2 Flammability: 3 Instability: 0 |
| Disclaimer | ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release. |

SAFETY DATA SHEET

1. Identification

Product identifier PLEXUS® AO420/MA920/420/1020/1023 ACTIVATOR

Other means of identification

SKU# 0641

Recommended use Not available.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name ITW Performance Polymers

Address 30 Endicott Street
Danvers, MA 01923
United States

Telephone Customer Service 978-777-1100

Website www.itwperformancepolymers.com

E-mail Not available.

Contact person EHS Department

Emergency phone number Chemtrec 800-424-9300
International 703-527-3887

2. Hazard(s) identification

Physical hazards Organic peroxides Type F

Health hazards Skin corrosion/irritation Category 2
Serious eye damage/eye irritation Category 2A
Sensitization, skin Category 1

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements



Signal word Warning

Hazard statement Heating may cause a fire. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.

Precautionary statement

Prevention Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep/Store away from clothing and other combustible materials. Keep only in original container. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/eye protection/face protection.

Response If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.

Storage Protect from sunlight. Store at temperatures not exceeding 25°C / 77°F. Keep cool. Store away from other materials.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

| Chemical name | Common name and synonyms | CAS number | % |
|--|--------------------------|------------|---------|
| Dibenzoyl Peroxide | | 94-36-0 | 20 - 40 |
| DIISODECYL ADIPATE | | 27178-16-1 | 20 - 40 |
| Epoxy Resin:--reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin) | EPOXY RESIN | 25068-38-6 | 20 - 40 |
| Dipropylene glycol dibenzoate | | 27138-31-4 | 1 - 2.5 |
| Magnesium Sulphate | | 7487-88-9 | 1 - 2.5 |
| STYRENE BLOCK POLYMER WITH ISOPRENE, HYDROGENATED | | 68648-89-5 | 1 - 2.5 |
| STYRENE-ETHYLENE/BUTYLENE -STYRENE BLOCK COPOLYMER | | 66070-58-4 | 1 - 2.5 |
| Other components below reportable levels | | | 20 - 40 |

4. First-aid measures

| | |
|---|---|
| Inhalation | Move to fresh air. Call a physician if symptoms develop or persist. |
| Skin contact | Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse. |
| Eye contact | Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists. |
| Ingestion | Rinse mouth. Get medical attention if symptoms occur. |
| Most important symptoms/effects, acute and delayed | Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. |
| Indication of immediate medical attention and special treatment needed | Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed. |
| General information | Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse. |

5. Fire-fighting measures

| | |
|--|---|
| Suitable extinguishing media | Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). |
| Unsuitable extinguishing media | Do not use water jet as an extinguisher, as this will spread the fire. |
| Specific hazards arising from the chemical | During fire, gases hazardous to health may be formed. |
| Special protective equipment and precautions for firefighters | Self-contained breathing apparatus and full protective clothing must be worn in case of fire. |
| Fire fighting equipment/instructions | In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Withdraw immediately in case of rising sound from venting safety device or any discoloration of tanks due to fire. |
| Specific methods | Use standard firefighting procedures and consider the hazards of other involved materials. |
| General fire hazards | Heating may cause a fire. |

6. Accidental release measures

| | |
|--|---|
| Personal precautions, protective equipment and emergency procedures | Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS. |
|--|---|

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage**Precautions for safe handling**

Keep away from heat, sparks and open flame. When using do not smoke. Keep away from clothing and other combustible materials. Avoid breathing mist/vapors. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Keep away from heat, sparks and open flame. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Keep only in the original container. Store away from other materials.

8. Exposure controls/personal protection**Occupational exposure limits**

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

| Components | Type | Value |
|----------------------------------|------|---------------------|
| Dibenzoyl Peroxide (CAS 94-36-0) | PEL | 5 mg/m ³ |

US. ACGIH Threshold Limit Values

| Components | Type | Value |
|----------------------------------|------|---------------------|
| Dibenzoyl Peroxide (CAS 94-36-0) | TWA | 5 mg/m ³ |

US. NIOSH: Pocket Guide to Chemical Hazards

| Components | Type | Value |
|----------------------------------|------|---------------------|
| Dibenzoyl Peroxide (CAS 94-36-0) | TWA | 5 mg/m ³ |

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles). Face shield is recommended.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties**Appearance**

Viscous. Liquid.

| | |
|---|-------------------------------|
| Physical state | Liquid. |
| Form | Viscous. Liquid. |
| Color | Blue. |
| Odor | Slight. |
| Odor threshold | Not available. |
| pH | 6 |
| Melting point/freezing point | 217.4 °F (103 °C) estimated |
| Initial boiling point and boiling range | Not available. |
| Flash point | 905.0 °F (485.0 °C) estimated |
| Evaporation rate | Not available. |
| Flammability (solid, gas) | Not applicable. |
| Upper/lower flammability or explosive limits | |
| Flammability limit - lower (%) | Not available. |
| Flammability limit - upper (%) | Not available. |
| Explosive limit - lower (%) | Not available. |
| Explosive limit - upper (%) | Not available. |
| Vapor pressure | 0.00005 hPa estimated |
| Vapor density | Not available. |
| Relative density | Not available. |
| Solubility(ies) | |
| Solubility (water) | Not available. |
| Partition coefficient (n-octanol/water) | Not available. |
| Auto-ignition temperature | 176 °F (80 °C) estimated |
| Decomposition temperature | Not available. |
| Viscosity | Not available. |
| Other information | |
| Density | 1.16 g/cm3 estimated |
| Explosive properties | Not explosive. |
| Flammability class | Combustible IIIB estimated |
| Oxidizing properties | Not oxidizing. |
| Specific gravity | 1.16 estimated |

10. Stability and reactivity

| | |
|---|--|
| Reactivity | The product is stable and non-reactive under normal conditions of use, storage and transport. |
| Chemical stability | Material is stable under normal conditions. |
| Possibility of hazardous reactions | No dangerous reaction known under conditions of normal use. |
| Conditions to avoid | Avoid heat, sparks, open flames and other ignition sources. Sunlight. Contact with incompatible materials. |
| Incompatible materials | Acids. Strong oxidizing agents. Combustible material. Alcohols. Amines. |
| Hazardous decomposition products | No hazardous decomposition products are known. |

11. Toxicological information

Information on likely routes of exposure

| | |
|---------------------|--|
| Inhalation | Prolonged inhalation may be harmful. |
| Skin contact | Causes skin irritation. May cause an allergic skin reaction. |
| Eye contact | Causes serious eye irritation. |
| Ingestion | Knowledge about health hazard is incomplete. |

Symptoms related to the physical, chemical and toxicological characteristics Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity Not known.

| Components | Species | Test Results |
|------------|---------|--------------|
|------------|---------|--------------|

Dibenzoyl Peroxide (CAS 94-36-0)

Acute

Oral

| | | |
|------|-----|------------|
| LD50 | Rat | 7710 mg/kg |
|------|-----|------------|

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization Due to partial or complete lack of data the classification is not possible.

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity Due to partial or complete lack of data the classification is not possible.

Carcinogenicity Due to partial or complete lack of data the classification is not possible.

IARC Monographs. Overall Evaluation of Carcinogenicity

Dibenzoyl Peroxide (CAS 94-36-0) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity - single exposure Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity - repeated exposure Due to partial or complete lack of data the classification is not possible.

Aspiration hazard Due to partial or complete lack of data the classification is not possible.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

| | |
|--------------------|------|
| Dibenzoyl Peroxide | 3.46 |
|--------------------|------|

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: De minimis concentration

Dibenzoyl Peroxide (CAS 94-36-0) % 1.0

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

Dibenzoyl Peroxide (CAS 94-36-0) Listed.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

Classified hazard categories Organic peroxide
Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitization

SARA 313 (TRI reporting)

| Chemical name | CAS number | % by wt. |
|--------------------|------------|----------|
| Dibenzoyl Peroxide | 94-36-0 | 20 - 40 |

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Contains component(s) regulated under the Safe Drinking Water Act.

US state regulations

California Proposition 65



WARNING: This product can expose you to chemicals including BUTADIENE, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

| | |
|-------------------------------|-------------------------|
| BUTADIENE (CAS 106-99-0) | Listed: April 1, 1988 |
| Ethyl Acrylate (CAS 140-88-5) | Listed: July 1, 1989 |
| Formaldehyde (CAS 50-00-0) | Listed: January 1, 1988 |

California Proposition 65 - CRT: Listed date/Developmental toxin

1,2-BENZENEDICARBOXYLIC ACID, Listed: April 20, 2007

DI-C9-11-BRANCHED ALKYL ESTERS, C10-RICH
(CAS 68515-49-1)

BUTADIENE (CAS 106-99-0) Listed: April 16, 2004

California Proposition 65 - CRT: Listed date/Female reproductive toxin

BUTADIENE (CAS 106-99-0) Listed: April 16, 2004

California Proposition 65 - CRT: Listed date/Male reproductive toxin

BUTADIENE (CAS 106-99-0) Listed: April 16, 2004

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Magnesium Sulphate (CAS 7487-88-9)

International Inventories

| Country(s) or region | Inventory name | On inventory (yes/no)* |
|-----------------------------|--|------------------------|
| Australia | Australian Inventory of Chemical Substances (AICS) | Yes |
| Canada | Domestic Substances List (DSL) | Yes |
| Canada | Non-Domestic Substances List (NDSL) | No |
| China | Inventory of Existing Chemical Substances in China (IECSC) | Yes |
| Europe | European Inventory of Existing Commercial Chemical Substances (EINECS) | No |
| Europe | European List of Notified Chemical Substances (ELINCS) | No |
| Japan | Inventory of Existing and New Chemical Substances (ENCS) | No |
| Korea | Existing Chemicals List (ECL) | Yes |
| New Zealand | New Zealand Inventory | Yes |
| Philippines | Philippine Inventory of Chemicals and Chemical Substances (PICCS) | No |
| Taiwan | Taiwan Chemical Substance Inventory (TCSI) | Yes |
| United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory | Yes |

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision**Issue date** 10-10-2019**Revision date** 05-04-2020**Version #** 03**HMIS® ratings** Health: 2
Flammability: 1
Physical hazard: 1**NFPA ratings** Health: 2
Flammability: 1
Instability: 1**Disclaimer** ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.