SAFETY DATA SHEET

1. Identification

Product identifier PLEXUS® MA2015/MA2030 Adhesive

Other means of identification

0683 SKU#

Recommended use Not available. Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information **ITW Performance Polymers** Company name

Address 35 Brownridge Rd

Unit 1

Halton Hills, ON L7G 0C6

Customer Service Contact person Telephone number 978-777-1100

Fax E-mail

Emergency telephone

number

800-424-9300

Supplier Not available.

2. Hazard identification

Physical hazards Flammable liquids Category 2 **Health hazards** Acute toxicity, inhalation Category 4 Skin corrosion/irritation Category 2

Serious eye damage/eye irritation Category 2A Sensitization, skin Category 1A Category 3 respiratory tract irritation

Specific target organ toxicity following single

exposure

Environmental hazards Not classified.

Label elements



Signal word Danger

Hazard statement Highly flammable liquid and vapour. Causes skin irritation. May cause an allergic skin reaction.

Causes serious eye irritation. Harmful if inhaled. May cause respiratory irritation.

Precautionary statement Prevention

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Ground and bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Wash thoroughly after handling. Use only outdoors or in a

well-ventilated area. Contaminated work clothing should not be allowed out of the workplace.

Wear protective gloves/protective clothing/eye protection/face protection.

Response IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF

INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a POISON CENTRE/doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. In case of fire: Use appropriate media to

extinguish.

Storage Keep cool. Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Methyl methacrylate		80-62-6	40 - 70
Lauryl methacrylate		142-90-5	5 - 10
HEXADECYL METHACRYLATE		2495-27-4	1 - 5
Poly(2-chloro-1,3-butadiene)		9010-98-4	1 - 5
Styrene/butadiene Copolymer		9003-55-8	1 - 5
TRIMETHYLOLPROPANE TRIMETHACRYLATE		3290-92-4	1 - 5
Methacrylic acid		79-41-4	0.5 - 1.5
Ethylene glycol		107-21-1	0.1 - 1
Other components below reportable le	evels		15 - 40

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a poison centre or doctor/physician if you feel unwell.

Skin contact

Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.

Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion

Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information

Take off all contaminated clothing immediately. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media

Water fog. Foam. Carbon dioxide (CO2). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

Vapours may form explosive mixtures with air. Vapours may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Fire fighting equipment/instructions

Specific methods

General fire hazards

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Use standard firefighting procedures and consider the hazards of other involved materials.

Highly flammable liquid and vapour.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil etc) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautions

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid breathing mist/vapours. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code".

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

Components	Туре	Value	Form
ETHYLENE GLYCOL (CAS 107-21-1)	STEL	10 mg/m3	Aerosol, inhalable.

US.	ACGIH	Threshold	Limit	Values
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US. ACGIH Threshold Limit Values	_		-
Components	Туре	Value	Form
		50 ppm	Vapor fraction
	TWA	25 ppm	Vapor fraction
METHACRYLIC ACID (CAS 79-41-4)	TWA	20 ppm	
METHYL METHACRYLATE (CAS 80-62-6)	STEL	100 ppm	
	TWA	50 ppm	
Canada. Alberta OELs (Occupationa Components		edule 1, Table 2) Value	
•	Туре		
ETHYLENE GLYCOL (CAS 107-21-1)	Ceiling	100 mg/m3	
METHACRYLIC ACID (CAS 79-41-4)	TWA	70 mg/m3	
,		20 ppm	
METHYL METHACRYLATE (CAS 80-62-6)	STEL	410 mg/m3	
,		100 ppm	
	TWA	205 mg/m3	
		50 ppm	
Canada. British Columbia OELs. (O	ccunational Exposure Limits	for Chemical Substances O	occupational Health and
Safety Regulation 296/97, as amend	ed)		•
Components	Туре	Value	Form
ETHYLENE GLYCOL (CAS 107-21-1)	Ceiling	100 mg/m3	Aerosol
		50 ppm	Vapour.
	STEL	20 mg/m3	Particulate.
	TWA	10 mg/m3	Particulate.
	TWA TWA	10 mg/m3 20 ppm	Particulate.
79-41-4) METHYL METHACRYLATE		-	Particulate.
79-41-4) METHYL METHACRYLATE	TWA	20 ppm	Particulate.
79-41-4) METHYL METHACRYLATE CAS 80-62-6)	TWA STEL TWA	20 ppm 100 ppm 50 ppm	Particulate.
79-41-4) METHYL METHACRYLATE CAS 80-62-6) Canada. Manitoba OELs (Reg. 217/2	TWA STEL TWA	20 ppm 100 ppm 50 ppm	Particulate. Form
79-41-4) METHYL METHACRYLATE CAS 80-62-6) Canada. Manitoba OELs (Reg. 217/2 Components ETHYLENE GLYCOL (CAS	TWA STEL TWA 2006, The Workplace Safety A	20 ppm 100 ppm 50 ppm and Health Act)	
79-41-4) METHYL METHACRYLATE (CAS 80-62-6) Canada. Manitoba OELs (Reg. 217/2 Components ETHYLENE GLYCOL (CAS	TWA STEL TWA 2006, The Workplace Safety A Type	20 ppm 100 ppm 50 ppm and Health Act) Value	Form
79-41-4) METHYL METHACRYLATE (CAS 80-62-6) Canada. Manitoba OELs (Reg. 217/2) Components ETHYLENE GLYCOL (CAS	TWA STEL TWA 2006, The Workplace Safety A Type	20 ppm 100 ppm 50 ppm and Health Act) Value 10 mg/m3	Form Aerosol, inhalable.
79-41-4) METHYL METHACRYLATE CAS 80-62-6) Canada. Manitoba OELs (Reg. 217/2 Components ETHYLENE GLYCOL (CAS 107-21-1) METHACRYLIC ACID (CAS	TWA STEL TWA 2006, The Workplace Safety A Type STEL	20 ppm 100 ppm 50 ppm and Health Act) Value 10 mg/m3 50 ppm	Form Aerosol, inhalable. Vapor fraction
79-41-4) METHYL METHACRYLATE (CAS 80-62-6) Canada. Manitoba OELs (Reg. 217/2 Components ETHYLENE GLYCOL (CAS 107-21-1) METHACRYLIC ACID (CAS 79-41-4) METHYLENE METHACRYLATE	TWA STEL TWA 2006, The Workplace Safety A Type STEL TWA	20 ppm 100 ppm 50 ppm wind Health Act) Value 10 mg/m3 50 ppm 25 ppm	Form Aerosol, inhalable. Vapor fraction
79-41-4) METHYL METHACRYLATE CAS 80-62-6) Canada. Manitoba OELs (Reg. 217/2 Components ETHYLENE GLYCOL (CAS 107-21-1) METHACRYLIC ACID (CAS 79-41-4) METHYLENE METHACRYLATE	TWA STEL TWA 2006, The Workplace Safety A Type STEL TWA TWA	20 ppm 100 ppm 50 ppm Ind Health Act) Value 10 mg/m3 50 ppm 25 ppm 20 ppm	Form Aerosol, inhalable. Vapor fraction
79-41-4) METHYL METHACRYLATE CAS 80-62-6) Canada. Manitoba OELs (Reg. 217/2 Components ETHYLENE GLYCOL (CAS 07-21-1) METHACRYLIC ACID (CAS 79-41-4) METHYL METHACRYLATE CAS 80-62-6)	TWA STEL TWA 2006, The Workplace Safety A Type STEL TWA TWA STEL TWA STEL	20 ppm 100 ppm 50 ppm Ind Health Act) Value 10 mg/m3 50 ppm 25 ppm 20 ppm 100 ppm 50 ppm	Form Aerosol, inhalable. Vapor fraction
79-41-4) METHYL METHACRYLATE (CAS 80-62-6) Canada. Manitoba OELs (Reg. 217/2 Components ETHYLENE GLYCOL (CAS 107-21-1) METHACRYLIC ACID (CAS 79-41-4) METHYL METHACRYLATE (CAS 80-62-6) Canada. Ontario OELs. (Control of E	TWA STEL TWA 2006, The Workplace Safety A Type STEL TWA TWA STEL TWA STEL	20 ppm 100 ppm 50 ppm Ind Health Act) Value 10 mg/m3 50 ppm 25 ppm 20 ppm 100 ppm 50 ppm	Form Aerosol, inhalable. Vapor fraction
METHACRYLIC ACID (CAS 79-41-4) METHYL METHACRYLATE (CAS 80-62-6) Canada. Manitoba OELs (Reg. 217/2 Components ETHYLENE GLYCOL (CAS 107-21-1) METHACRYLIC ACID (CAS 79-41-4) METHYL METHACRYLATE (CAS 80-62-6) Canada. Ontario OELs. (Control of E Components ETHYLENE GLYCOL (CAS 107-21-1)	TWA STEL TWA 2006, The Workplace Safety A Type STEL TWA TWA STEL TWA STEL TWA STEL TWA STEL TWA STEL TWA STEL TWA	20 ppm 100 ppm 50 ppm Ind Health Act) Value 10 mg/m3 50 ppm 25 ppm 20 ppm 100 ppm 50 ppm	Form Aerosol, inhalable. Vapor fraction Vapor fraction

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents) Components Type Value

100 ppm METHYL METHACRYLATE STEL

Form

(CAS 80-62-6)

TWA 50 ppm

Canada, Quebos QELs. (Ministry of Labor - Pogulation respecting ecoupational health and extern)

Components	Туре	Value	Form
ETHYLENE GLYCOL (CAS 107-21-1)	Ceiling	127 mg/m3	Vapor and mist.
		50 ppm	Vapor and mist.
METHACRYLIC ACID (CAS 79-41-4)	TWA	70 mg/m3	
		20 ppm	
METHYL METHACRYLATE (CAS 80-62-6)	TWA	205 mg/m3	
		50 ppm	

Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)

Components	Туре	Value	Form	
ETHYLENE GLYCOL (CAS 107-21-1)	Ceiling	100 mg/m3	Aerosol	
METHACRYLIC ACID (CAS 79-41-4)	15 minute	30 ppm		
	8 hour	20 ppm		
METHYL METHACRYLATE (CAS 80-62-6)	15 minute	100 ppm		
	8 hour	50 ppm		

Biological limit values

Appropriate engineering

controls

No biological exposure limits noted for the ingredient(s).

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Eye/face protection Chemical respirator with organic vapour cartridge and full facepiece.

Skin protection

Hand protection Wear appropriate chemical resistant gloves. Other Wear appropriate chemical resistant clothing.

Respiratory protection Chemical respirator with organic vapour cartridge and full facepiece.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not

be allowed out of the workplace.

9. Physical and chemical properties

Appearance Paste. Physical state Liquid. Form Paste. Colour Tan Odour Fragrant **Odour threshold** Not available.

5 - 6 Hq

-48 °C (-54.4 °F) estimated Melting point/freezing point

Initial boiling point and boiling 100.5 °C (212.9 °F) estimated

range

10.0 °C (50.0 °F) estimated Flash point

Evaporation rate Not available. Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower

1.7 %

(%)

Flammability limit - upper

12.5 %

Explosive limit - lower (%) Explosive limit - upper

Not available. Not available.

(%)

28 mm Hg @ 20 °C Vapour pressure

Not available. Vapour density Relative density Not available.

Solubility(ies)

Solubility (water) Not available. Not available. Partition coefficient (n-octanol/water)

Auto-ignition temperature Decomposition temperature

Not available. Not available. Not available.

Other information

Viscosity

0.95 g/cm3 estimated Density

Explosive properties Not explosive.

Flammability class Flammable IB estimated

Not oxidising. Oxidising properties Specific gravity 0.95 estimated

10. Stability and reactivity

The product is stable and non-reactive under normal conditions of use, storage and transport. Reactivity

Chemical stability Material is stable under normal conditions. Possibility of hazardous Hazardous polymerisation does not occur.

reactions

Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the Conditions to avoid

flash point. Contact with incompatible materials.

Strong oxidising agents. Nitrates. Peroxides. Incompatible materials

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation Harmful if inhaled.

Skin contact Causes skin irritation. May cause an allergic skin reaction.

Eye contact Causes serious eye irritation.

Knowledge about health hazard is incomplete. Ingestion

Symptoms related to the physical, chemical and toxicological characteristics Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain. May cause an

allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Harmful if inhaled. **Acute toxicity**

Components Species Test Results

Ethylene glycol (CAS 107-21-1)

Acute Dermal

LD50 Rabbit 9530 mg/kg

Lauryl methacrylate (CAS 142-90-5)

Acute Oral

LD50 Rat > 5 g/kg

Methyl methacrylate (CAS 80-62-6)

Acute Inhalation

LC50 Mouse 18.5 mg/l, 2 Hours

Oral

LD50 Rat 7800 mg/kg

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye

Causes serious eye irritation.

irritation

Respiratory or skin sensitisation

ACGIH sensitisation

Methyl methacrylate (CAS 80-62-6)

Dermal sensitization

Canada - Alberta OELs: Irritant

Ethylene glycol (CAS 107-21-1) Irritant
Methacrylic acid (CAS 79-41-4) Irritant

Canada - British Columbia OELs: Respiratory or skin sensitiser

Methyl methacrylate (CAS 80-62-6)

Capable of causing respiratory, dermal or conjunctival

sensitization.

Canada - Manitoba OELs Hazard: Dermal sensitization

Methyl methacrylate (CAS 80-62-6)

Dermal sensitization

Canada - Quebec OELs: Sensitizer

Methyl methacrylate (CAS 80-62-6) Sensitiser.

Canada - Saskatchewan OELs Hazard Data: Sensitiser

Methyl methacrylate (CAS 80-62-6) Sensitiser.

Respiratory sensitisation Due to partial or complete lack of data the classification is not possible.

Skin sensitisation May cause an allergic skin reaction.

Germ cell mutagenicity

Due to partial or complete lack of data the classification is not possible.

Carcinogenicity

Due to partial or complete lack of data the classification is not possible.

ACGIH Carcinogens

Ethylene glycol (CAS 107-21-1)

Methyl methacrylate (CAS 80-62-6)

A4 Not classifiable as a human carcinogen.

A4 Not classifiable as a human carcinogen.

Canada - Manitoba OELs: carcinogenicity

Ethylene glycol (CAS 107-21-1)

Methyl methacrylate (CAS 80-62-6)

Not classifiable as a human carcinogen.

Not classifiable as a human carcinogen.

IARC Monographs. Overall Evaluation of Carcinogenicity

Methyl methacrylate (CAS 80-62-6)

Poly(2-chloro-1,3-butadiene) (CAS 9010-98-4)

Styrene/butadiene Copolymer (CAS 9003-55-8)

3 Not classifiable as to carcinogenicity to humans.

3 Not classifiable as to carcinogenicity to humans.

3 Not classifiable as to carcinogenicity to humans.

Reproductive toxicityDue to partial or complete lack of data the classification is not possible.

Specific target organ toxicity -

single exposure

May cause respiratory irritation.

Specific target organ toxicity -

repeated exposure

Due to partial or complete lack of data the classification is not possible.

Aspiration hazardDue to partial or complete lack of data the classification is not possible.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability

No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

Ethylene glycol -1.36Methacrylic acid 0.93 Methyl methacrylate 1.38

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of **Disposal instructions**

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

The waste code should be assigned in discussion between the user, the producer and the waste Hazardous waste code

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

TDG

UN1133 **UN number**

UN proper shipping name Transport hazard class(es) ADHESIVES containing flammable liquid, Limited Quantity

Class 3 Subsidiary risk Ш Packing group

Environmental hazards Not available.

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IATA

UN number UN1133

UN proper shipping name Adhesives containing flammable liquid, Limited Quantity

Transport hazard class(es)

3 Class Subsidiary risk Ш Packing group **Environmental hazards** No. **ERG Code** 3L

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Other information

Passenger and cargo Allowed with restrictions.

aircraft

Cargo aircraft only Allowed with restrictions.

IMDG

UN number UN1133

ADHESIVES containing flammable liquid, Limited Quantity **UN proper shipping name**

Transport hazard class(es)

3 Class Subsidiary risk Ш Packing group **Environmental hazards**

> Marine pollutant No.

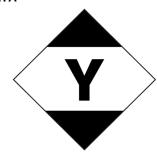
EmS F-E, S-D

Transport in bulk according to Annex II of MARPOL 73/78 and

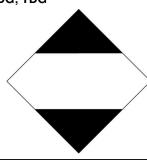
Special precautions for user Read safety instructions, SDS and emergency procedures before handling. sport in bulk according to Not established.

the IBC Code

IATA



IMDG; TDG



15. Regulatory information

Canadian regulations

This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto Protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes

Country(s) or regionInventory nameOn inventory (yes/no)*EuropeEuropean Inventory of Existing Commercial ChemicalNo

Cultisting Commercial Chemica

Substances (EINECS)

Europe European List of Notified Chemical Substances (ELINCS)

Japan Inventory of Existing and New Chemical Substances (ENCS)

Korea Existing Chemicals List (ECL)

New Zealand

New Zealand Inventory

Philippines

Philippine Inventory of Chemicals and Chemical Substances

No

(PICCS)

Taiwan Taiwan Chemical Substance Inventory (TCSI)

United States & Puerto Rico

Toxic Substances Control Act (TSCA) Inventory

Yes

16. Other information

Issue date13-July-2019Revision date22-April-2020

Version No. 02

Disclaimer ITW Performance Polymers cannot anticipate all conditions under which this information and its

product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance

for safe handling, use, processing, storage, transportation, disposal and release.

Revision information Physical & Chemical Properties: Multiple Properties

HazReg Data: International Inventories

^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

SAFETY DATA SHEET

1. Identification

Product identifier PLEXUS® MA2015 White Activator

Other means of identification

0682 SKU#

Recommended use Not available. Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information **ITW Performance Polymers** Company name

Address 35 Brownridge Rd

Unit 1

Halton Hills, ON L7G 0C6

Customer Service Contact person 978-777-1100 Telephone number

Fax

E-mail

Emergency telephone

800-424-9300

number

Not available. **Supplier**

2. Hazard identification

Physical hazards Not classified.

Health hazards Skin corrosion/irritation Category 2

Serious eye damage/eye irritation Category 2A Sensitization, skin Category 1

Environmental hazards Not classified.

Label elements



Signal word Warning

Hazard statement Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.

Precautionary statement

Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the Prevention

workplace. Wear eye protection/face protection. Wear protective gloves.

IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several Response

minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention.

Take off contaminated clothing and wash it before reuse.

Store away from incompatible materials. Storage

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Material name: PLEXUS® MA2015 White Activator SDS CANADA 1/7

0682 Version #: 02 Revision date: 02-May-2020 Issue date: 13-July-2019

Chemical name	Common name and synonyms	CAS number	%
Titanium dioxide	Titanium dioxide	13463-67-7	30 - 60
Epoxy Resin:reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin)	Epoxy resin	25068-38-6	15 - 40
Benzoyl Peroxide		94-36-0	7 - 13
ISODECYL BENZOATE		131298-44-7	1 - 5
Oxirane, methyl-, polymer with oxirane, monobutyl ether		9038-95-3	1 - 5
Silica, amorphous, fumed		7631-86-9	1 - 5
Other components below reportable	elevels		15 - 40

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Remove contaminated clothing immediately and wash skin with soap and water. In case of

eczema or other skin disorders: Seek medical attention and take along these instructions. Wash

contaminated clothing before reuse.

Eve contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if

present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Severe eve irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis.

Rinse mouth. Get medical attention if symptoms occur. Ingestion

Most important symptoms/effects, acute and

delayed

Indication of immediate medical attention and special treatment needed

Rash. Provide general supportive measures and treat symptomatically. Keep victim under observation.

Symptoms may be delayed.

General information Ensure that medical personnel are aware of the material(s) involved, and take precautions to

protect themselves. Wash contaminated clothing before reuse.

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Do not use water jet as an extinguisher, as this will spread the fire.

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing

media

Specific hazards arising from the chemical

Special protective equipment

and precautions for firefighters

Fire fighting equipment/instructions

Specific methods General fire hazards Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

During fire, gases hazardous to health may be formed.

Move containers from fire area if you can do so without risk.

Use standard firefighting procedures and consider the hazards of other involved materials.

No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

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7. Handling and storage

Precautions for safe handling Avoid breathing mist/vapours. Avoid contact with eyes, skin, and clothing. Avoid prolonged

exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe

good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH	Threshold	Limit	Values
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Components	Type	Value	
Benzoyl Peroxide (CAS 94-36-0)	TWA	5 mg/m3	
Titanium dioxide (CAS 13463-67-7)	TWA	10 mg/m3	

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

Components	Туре	Value
Benzoyl Peroxide (CAS 94-36-0)	TWA	5 mg/m3
Titanium dioxide (CAS 13463-67-7)	TWA	10 mg/m3

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

Components	Туре	Value	Form
Benzoyl Peroxide (CAS 94-36-0)	TWA	5 mg/m3	
SILICA, AMORPHOUS, FUMED (CAS 7631-86-9)	TWA	4 mg/m3	Total
		1.5 mg/m3	Respirable.
Titanium dioxide (CAS 13463-67-7)	TWA	3 mg/m3	Respirable fraction.
		10 mg/m3	Total dust.

Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

Components	Type	Value	
Benzoyl Peroxide (CAS 94-36-0)	TWA	5 mg/m3	
Titanium dioxide (CAS 13463-67-7)	TWA	10 mg/m3	

Canada, Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

Components	Туре	Value	
Benzoyl Peroxide (CAS 94-36-0)	TWA	5 mg/m3	
Titanium dioxide (CAS 13463-67-7)	TWA	10 mg/m3	

Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)

Components	Туре	Value	Form
Benzoyl Peroxide (CAS 94-36-0)	TWA	5 mg/m3	
SILICA, AMORPHOUS, FUMED (CAS 7631-86-9)	TWA	6 mg/m3	Respirable dust.
Titanium dioxide (CAS 13463-67-7)	TWA	10 mg/m3	Total dust.

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Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)

Components	Туре	Value	
Benzoyl Peroxide (CAS 94-36-0)	15 minute	10 mg/m3	
	8 hour	5 mg/m3	
Titanium dioxide (CAS 13463-67-7)	15 minute	20 mg/m3	
	8 hour	10 mg/m3	

Biological limit valuesNo biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles). Face shield is recommended.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment. **Thermal hazards** Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance Viscous. Liquid.

Physical state Liquid.

Form Liquid. Viscous.

Colour White.
Odour Slight.

Odour threshold Not available. pH Not available.

Melting point/freezing point -50 °C (-58 °F) estimated

Initial boiling point and boiling

range

Not available.

Flash point 232.0 °C (449.6 °F) estimated

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower

(%)

Not available.

Flammability limit - upper

(%)

Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper Not available.

(%)

Vapour pressure

0.00004 hPa estimated

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Vapour densityNot available.Relative densityNot available.

Solubility(ies)

Solubility (water) Not available.

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Partition coefficient (n-octanol/water)

Not available.

Auto-ignition temperature

80 °C (176 °F) estimated

Decomposition temperature

Not available. Not available.

Other information

Viscosity

Density 1.66 g/cm3 estimated

Explosive properties Not explosive.

Flammability class Combustible IIIB estimated

Oxidising properties Not oxidising.

Specific gravity 1.66 estimated

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Contact with incompatible materials.

Incompatible materials Alcohols. Amines.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation Prolonged inhalation may be harmful.

Skin contact Causes skin irritation. May cause an allergic skin reaction.

Eye contact Causes serious eye irritation.

Ingestion Knowledge about health hazard is incomplete.

Symptoms related to the physical, chemical and

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction.

toxicological characteristics Dermatitis. Rash.

Information on toxicological effects

Acute toxicity Not known.

Components Species Test Results

Benzoyl Peroxide (CAS 94-36-0)

Acute Oral

LD50 Rat 7710 mg/kg

Silica, amorphous, fumed (CAS 7631-86-9)

Acute

Oral

LD50 Rat > 22500 mg/kg

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye

irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Canada - Alberta OELs: Irritant

Benzoyl Peroxide (CAS 94-36-0) Irritant Titanium dioxide (CAS 13463-67-7) Irritant

Respiratory sensitisation Due to partial or complete lack of data the classification is not possible.

Skin sensitisation May cause an allergic skin reaction.

Germ cell mutagenicity

Due to partial or complete lack of data the classification is not possible.

Carcinogenicity

Due to partial or complete lack of data the classification is not possible.

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ACGIH Carcinogens

Benzovl Peroxide (CAS 94-36-0) A4 Not classifiable as a human carcinogen. Titanium dioxide (CAS 13463-67-7) A4 Not classifiable as a human carcinogen.

Canada - Manitoba OELs: carcinogenicity

Benzoyl Peroxide (CAS 94-36-0) Not classifiable as a human carcinogen. Titanium dioxide (CAS 13463-67-7) Not classifiable as a human carcinogen.

IARC Monographs. Overall Evaluation of Carcinogenicity

Benzoyl Peroxide (CAS 94-36-0) 3 Not classifiable as to carcinogenicity to humans. Silica, amorphous, fumed (CAS 7631-86-9) 3 Not classifiable as to carcinogenicity to humans.

Titanium dioxide (CAS 13463-67-7) 2B Possibly carcinogenic to humans.

Reproductive toxicity Due to partial or complete lack of data the classification is not possible. Specific target organ toxicity -Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity -

single exposure

Due to partial or complete lack of data the classification is not possible. repeated exposure

Due to partial or complete lack of data the classification is not possible. **Aspiration hazard**

Prolonged inhalation may be harmful. **Chronic effects**

12. Ecological information

The product is not classified as environmentally hazardous. However, this does not exclude the **Ecotoxicity**

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

Benzoyl Peroxide 3.46

No data available. Mobility in soil

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of **Disposal instructions**

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

The waste code should be assigned in discussion between the user, the producer and the waste Hazardous waste code

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Since emptied containers may retain product residue, follow label warnings even after container is Contaminated packaging

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

TDG

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Not established. Transport in bulk according to Annex II of MARPOL 73/78 and

the IBC Code

15. Regulatory information

Canadian regulations This product has been classified in accordance with the hazard criteria of the HPR and the SDS

contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated.

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Export Control List (CEPA 1999, Schedule 3)

Inventory name

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto Protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

Country(s) or region

International Inventories

Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory Yes *A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

Taiwan Chemical Substance Inventory (TCSI)

16. Other information

Taiwan

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Disclaimer ITW Performance Polymers cannot anticipate all conditions under which this information and its

product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance

for safe handling, use, processing, storage, transportation, disposal and release.

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On inventory (yes/no)*

Yes