

SAFETY DATA SHEET

1. Identification

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|--------------------------------------|---|
| Product identifier | Repair Compound Hardener |
| Other means of identification | |
| SKU# | DM004H |
| Recommended use | Not available. |
| Recommended restrictions | Workers (and your customers or users in the case of resale) should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations. |

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

| | | |
|-------------------------------|--|--------------|
| Company name | ITW Performance Polymers | |
| Address | 130 Commerce Drive Montgomeryville, PA 18936 United States | |
| Telephone | Customer Service | 215-855-8450 |
| Website | www.itwperformancepolymers.com | |
| E-mail | Not available. | |
| Contact person | EHS Department | |
| Emergency phone number | CHEMTREC | 800-424-9300 |
| | International | 703-527-3887 |

2. Hazard(s) identification

| | | |
|------------------------------|--|------------|
| Physical hazards | Not classified. | |
| Health hazards | Acute toxicity, oral | Category 4 |
| | Acute toxicity, dermal | Category 4 |
| | Skin corrosion/irritation | Category 2 |
| | Serious eye damage/eye irritation | Category 2 |
| | Sensitization, skin | Category 1 |
| | Specific target organ toxicity, repeated exposure | Category 1 |
| Environmental hazards | Hazardous to the aquatic environment, acute hazard | Category 3 |
| | Hazardous to the aquatic environment, long-term hazard | Category 3 |
| OSHA defined hazards | Not classified. | |
| Label elements | | |



| | |
|--------------------------------|---|
| Signal word | Danger |
| Hazard statement | Harmful if swallowed. Harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Causes damage to organs through prolonged or repeated exposure. Harmful to aquatic life. Harmful to aquatic life with long lasting effects. |
| Precautionary statement | |
| Prevention | Do not breathe dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Avoid release to the environment. Wear eye protection/face protection. Wear protective gloves/protective clothing. |

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| Response | If swallowed: Call a poison center/doctor if you feel unwell. Rinse mouth. If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention if you feel unwell. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse. |
| Storage | Store away from incompatible materials. |
| Disposal | Dispose of contents/container in accordance with local/regional/national/international regulations. |
| Hazard(s) not otherwise classified (HNOC) | None known. |
| Supplemental information | 92.77% of the mixture consists of component(s) of unknown acute oral toxicity. % of the mixture consists of component(s) of unknown acute inhalation toxicity. 95.07% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 95.07% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment. |

3. Composition/information on ingredients

Mixtures

| Chemical name | Common name and synonyms | CAS number | % |
|--|--------------------------|--------------|---------|
| Talc | | 14807-96-6 | 30 - 60 |
| Amidoamine | | Trade Secret | 10 - 30 |
| 3,6,9-triazaundecamethylenediamine | | 112-57-2 | 1 - 5 |
| Silicon Dioxide | | 112945-52-5 | 1 - 5 |
| Quartz | | 14808-60-7 | 0.1 - 1 |
| Other components below reportable levels | | | 10 - 30 |

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

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| Inhalation | Move to fresh air. Call a physician if symptoms develop or persist. |
| Skin contact | Remove contaminated clothing immediately and wash skin with soap and water. Get medical advice/attention if you feel unwell. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse. |
| Eye contact | Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists. |
| Ingestion | Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell. |
| Most important symptoms/effects, acute and delayed | Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. Prolonged exposure may cause chronic effects. |
| Indication of immediate medical attention and special treatment needed | Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed. |
| General information | If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse. |

5. Fire-fighting measures

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| Suitable extinguishing media | Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). |
| Unsuitable extinguishing media | Do not use water jet as an extinguisher, as this will spread the fire. |
| Specific hazards arising from the chemical | During fire, gases hazardous to health may be formed. |
| Special protective equipment and precautions for firefighters | Self-contained breathing apparatus and full protective clothing must be worn in case of fire. |
| Fire fighting equipment/instructions | Use water spray to cool unopened containers. |
| Specific methods | Use standard firefighting procedures and consider the hazards of other involved materials. |
| General fire hazards | No unusual fire or explosion hazards noted. |

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Do not taste or swallow. Avoid contact with eyes, skin, and clothing. When using, do not eat, drink or smoke. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

| Components | Type | Value |
|-------------------------|------|------------------------|
| Quartz (CAS 14808-60-7) | PEL | 0.05 mg/m ³ |

US. OSHA Table Z-3 (29 CFR 1910.1000)

| Components | Type | Value | Form |
|-----------------------------------|------|-----------------------|-------------|
| Quartz (CAS 14808-60-7) | TWA | 0.1 mg/m ³ | Respirable. |
| | | 2.4 mppcf | Respirable. |
| Silicon Dioxide (CAS 112945-52-5) | TWA | 0.8 mg/m ³ | |
| | | 20 mppcf | |
| Talc (CAS 14807-96-6) | TWA | 0.1 mg/m ³ | Respirable. |
| | | 20 mppcf | |
| | | 2.4 mppcf | Respirable. |

US. ACGIH Threshold Limit Values

| Components | Type | Value | Form |
|-------------------------|------|-------------------------|----------------------|
| Quartz (CAS 14808-60-7) | TWA | 0.025 mg/m ³ | Respirable fraction. |
| Talc (CAS 14807-96-6) | TWA | 2 mg/m ³ | Respirable fraction. |

US. NIOSH: Pocket Guide to Chemical Hazards

| Components | Type | Value | Form |
|-----------------------------------|------|------------------------|------------------|
| Quartz (CAS 14808-60-7) | TWA | 0.05 mg/m ³ | Respirable dust. |
| Silicon Dioxide (CAS 112945-52-5) | TWA | 6 mg/m ³ | |
| Talc (CAS 14807-96-6) | TWA | 2 mg/m ³ | Respirable. |

US. Workplace Environmental Exposure Level (WEEL) Guides

| Components | Type | Value | Form |
|---|------|---------------------|----------|
| 3,6,9-triazaundecamethylenediamine (CAS 112-57-2) | TWA | 5 mg/m ³ | Aerosol. |
| | | 1 ppm | Aerosol. |

Biological limit values No biological exposure limits noted for the ingredient(s).

Exposure guidelines Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled. Occupational Exposure Limits are not relevant to the current physical form of the product.

US WEEL Guides: Skin designation

3,6,9-triazaundecamethylenediamine (CAS 112-57-2) Can be absorbed through the skin.

Appropriate engineering controls Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

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|---|-----------------------------------|
| Appearance | Paste. |
| Physical state | Solid. |
| Form | Solid. Paste. |
| Color | Cream |
| Odor | Amine-like. Mild. |
| Odor threshold | Not available. |
| pH | Not available. |
| Melting point/freezing point | Not available. |
| Initial boiling point and boiling range | Not available. |
| Flash point | > 200.0 °F (> 93.3 °C) Closed Cup |
| Evaporation rate | Not available. |
| Flammability (solid, gas) | Not available. |
| Upper/lower flammability or explosive limits | |
| Flammability limit - lower (%) | Not available. |
| Flammability limit - upper (%) | Not available. |
| Explosive limit - lower (%) | Not available. |
| Explosive limit - upper (%) | Not available. |
| Vapor pressure | 0.25 hPa estimated |
| Vapor density | Not available. |
| Relative density | Not available. |

| | |
|--|------------------------|
| Solubility(ies) | |
| Solubility (water) | Not available. |
| Partition coefficient (n-octanol/water) | Not available. |
| Auto-ignition temperature | Not available. |
| Decomposition temperature | Not available. |
| Viscosity | Not available. |
| Other information | |
| Density | 1.55 g/cm ³ |
| Explosive properties | Not explosive. |
| Oxidizing properties | Not oxidizing. |
| Specific gravity | 1.55 |

10. Stability and reactivity

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|---|---|
| Reactivity | The product is stable and non-reactive under normal conditions of use, storage and transport. |
| Chemical stability | Material is stable under normal conditions. |
| Possibility of hazardous reactions | No dangerous reaction known under conditions of normal use. |
| Conditions to avoid | Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials. |
| Incompatible materials | Strong oxidizing agents. |
| Hazardous decomposition products | No hazardous decomposition products are known. |

11. Toxicological information

Information on likely routes of exposure

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|---------------------|--|
| Inhalation | No adverse effects due to inhalation are expected. |
| Skin contact | Harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction. |
| Eye contact | Causes serious eye irritation. |
| Ingestion | Harmful if swallowed. |

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|---|---|
| Symptoms related to the physical, chemical and toxicological characteristics | Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. |
|---|---|

Information on toxicological effects

| | |
|-----------------------|---|
| Acute toxicity | Harmful in contact with skin. Harmful if swallowed. |
|-----------------------|---|

| Components | Species | Test Results |
|---|---------|---------------|
| 3,6,9-triazaundecamethylenediamine (CAS 112-57-2) | | |
| Acute | | |
| Dermal | | |
| LD50 | Rabbit | 0.66 g/kg |
| Oral | | |
| LD50 | Rat | 2.1 g/kg |
| Silicon Dioxide (CAS 112945-52-5) | | |
| Acute | | |
| Oral | | |
| LD50 | Rat | > 22500 mg/kg |

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|--|--------------------------------|
| Skin corrosion/irritation | Causes skin irritation. |
| Serious eye damage/eye irritation | Causes serious eye irritation. |

Respiratory or skin sensitization

| | |
|----------------------------------|--------------------------------------|
| Respiratory sensitization | Not a respiratory sensitizer. |
| Skin sensitization | May cause an allergic skin reaction. |

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled. Risk of cancer cannot be excluded with prolonged exposure.

IARC Monographs. Overall Evaluation of Carcinogenicity

| | |
|-----------------------------------|---|
| Quartz (CAS 14808-60-7) | 1 Carcinogenic to humans. |
| Silicon Dioxide (CAS 112945-52-5) | 3 Not classifiable as to carcinogenicity to humans. |
| Talc (CAS 14807-96-6) | 2B Possibly carcinogenic to humans. |
| | 3 Not classifiable as to carcinogenicity to humans. |

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

| | |
|-------------------------|--------|
| Quartz (CAS 14808-60-7) | Cancer |
|-------------------------|--------|

US. National Toxicology Program (NTP) Report on Carcinogens

| | |
|-------------------------|-------------------------------|
| Quartz (CAS 14808-60-7) | Known To Be Human Carcinogen. |
|-------------------------|-------------------------------|

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Causes damage to organs through prolonged or repeated exposure.

Aspiration hazard Not an aspiration hazard.

Chronic effects Causes damage to organs through prolonged or repeated exposure. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity Harmful to aquatic life with long lasting effects.

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

| | |
|--|-------|
| Partition coefficient n-octanol / water (log Kow) | |
| 3,6,9-triazaundecamethylenediamine | 1.503 |

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code D002: Waste Corrosive material [pH <=2 or >=12.5, or corrosive to steel]
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information**DOT**

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

| | |
|-------------------------|---|
| Quartz (CAS 14808-60-7) | Cancer lung effects immune system effects kidney effects |
|-------------------------|---|

Superfund Amendments and Reauthorization Act of 1986 (SARA)**SARA 302 Extremely hazardous substance**

Not listed.

SARA 311/312 Hazardous chemical Yes

| | |
|-------------------------------------|---|
| Classified hazard categories | Acute toxicity (any route of exposure) Skin corrosion or irritation Serious eye damage or eye irritation Respiratory or skin sensitization Specific target organ toxicity (single or repeated exposure) |
|-------------------------------------|---|

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations**California Proposition 65**

WARNING: This product can expose you to Quartz, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

Quartz (CAS 14808-60-7)

Listed: October 1, 1988

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Quartz (CAS 14808-60-7)

International Inventories

| Country(s) or region | Inventory name | On inventory (yes/no)* |
|-----------------------------|--|------------------------|
| Australia | Australian Inventory of Chemical Substances (AICS) | No |
| Canada | Domestic Substances List (DSL) | Yes |
| Canada | Non-Domestic Substances List (NDSL) | No |
| China | Inventory of Existing Chemical Substances in China (IECSC) | Yes |
| Europe | European Inventory of Existing Commercial Chemical Substances (EINECS) | No |
| Europe | European List of Notified Chemical Substances (ELINCS) | No |
| Japan | Inventory of Existing and New Chemical Substances (ENCS) | No |
| Korea | Existing Chemicals List (ECL) | No |
| New Zealand | New Zealand Inventory | Yes |
| Philippines | Philippine Inventory of Chemicals and Chemical Substances (PICCS) | Yes |
| Taiwan | Taiwan Chemical Substance Inventory (TCSI) | Yes |
| United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory | Yes |

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

| | |
|-----------------------------|---|
| Issue date | 03-04-2014 |
| Revision date | 06-20-2018 |
| Version # | 06 |
| HMIS® ratings | Health: 3 Flammability: 1 Physical hazard: 0 Personal protection: X |
| NFPA ratings | Health: 3 Flammability: 1 Instability: 0 |
| Disclaimer | ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release. |
| Revision information | This document has undergone significant changes and should be reviewed in its entirety. |