



SAFETY DATA SHEET

Revision Date 03-May-2020

Version 3

1. IDENTIFICATION

Product identifier

Product Name OPTIMUM BLACK GASKET MAKER 3.35 OZ.

Other means of identification

Product Code 27037

Recommended use of the chemical and restrictions on use

Recommended Use Sealant

Uses advised against No information available

Details of the supplier of the safety data sheet

Manufacturer Address

ITW Permatex
6875 Parkland Blvd.
Solon, Ohio 44139 USA
Telephone: 1-87-Permatex
(866) 732-9502

24-hour emergency phone number

Chem-Tel: 800-255-3924
International Emergency:
00+1+ 813-248-0585
Contract Number: MIS0003453

May Also Be Distributed by:

ITW Permatex Canada
101-2360 Bristol Circle
Oakville, ON Canada L6H 6M5
Telephone: (800) 924-6994

E-mail address: mail@permatex.com

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin sensitization	Category 1
Carcinogenicity	Category 2

Label elements

Emergency Overview

Signal word

Warning

May cause an allergic skin reaction
Suspected of causing cancer

**Appearance** Black**Physical state** Paste Liquid**Odor** Mild**Precautionary Statements - Prevention**

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Use personal protective equipment as required
 Avoid breathing dust/fume/gas/mist/vapors/spray
 Contaminated work clothing should not be allowed out of the workplace
 Wear protective gloves

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention
 Specific treatment (see .? on this label)

IF ON SKIN: Wash with plenty of soap and water
 If skin irritation or rash occurs: Get medical advice/attention
 Wash contaminated clothing before reuse

Precautionary Statements - Storage

Store locked up

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

Not applicable.

Unknown acute toxicity 0% of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
CALCIUM CARBONATE	471-34-1	30 - 60
STEARIC ACID	57-11-4	1 - 5
CARBON BLACK	1333-86-4	0.1 - 1
2-BUTANONE OXIME	96-29-7	0.5-2.0

4. FIRST AID MEASURES

Description of first aid measures

General advice If symptoms persist, call a physician.

Eye contact Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Keep eye wide open while rinsing. If symptoms persist, call a physician.

Skin contact	IF ON SKIN: Wash with soap and water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse. Immediate medical attention is not required. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation persists, call a physician.
Inhalation	Immediate medical attention is not required. If symptoms persist, call a physician. Move to fresh air in case of accidental inhalation of vapors or decomposition products.
Ingestion	Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Call a physician. Do NOT induce vomiting.
Self-protection of the first aider	Use personal protective equipment as required.

Most important symptoms and effects, both acute and delayed

Symptoms See section 2 for more information.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Use, Use dry chemical, Carbon dioxide (CO₂), Water spray (fog), Alcohol resistant foam

Unsuitable extinguishing media

None

Specific hazards arising from the chemical

Keep product and empty container away from heat and sources of ignition. Risk of ignition.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment as required. Remove all sources of ignition. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Pay attention to flashback. Take precautionary measures against static discharges.

Environmental precautions

Environmental precautions See section 12 for additional ecological information. Do not flush into surface water or sanitary sewer system. Prevent further leakage or spillage if safe to do so. Prevent product from entering drains.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Ensure adequate ventilation. Flood with water to complete polymerization and scrape off floor. Sweep up and shovel into suitable containers for disposal. Slippery, can cause falls if walked on. Soak up with inert absorbent material. Dam up. Pick up and transfer to properly labeled containers. Take precautionary measures against static discharges.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling

Use with local exhaust ventilation. All equipment used when handling the product must be grounded. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use personal protective equipment as required. Do not breathe dust/fume/gas/mist/vapors/spray. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors).

Conditions for safe storage, including any incompatibilities

Storage Conditions

Keep tightly closed in a dry and cool place. Protect from moisture. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep containers tightly closed in a cool, well-ventilated place. Keep away from heat. Keep in properly labeled containers.

Incompatible materials

Strong oxidizing agents, Acids, Water

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
CALCIUM CARBONATE 471-34-1	-	-	TWA: 10 mg/m ³ total dust TWA: 5 mg/m ³ respirable dust
STEARIC ACID 57-11-4	TWA: 10 mg/m ³ inhalable particulate matter TWA: 3 mg/m ³ respirable particulate matter	-	-
CARBON BLACK 1333-86-4	TWA: 3 mg/m ³ inhalable particulate matter	TWA: 3.5 mg/m ³ (vacated) TWA: 3.5 mg/m ³	IDLH: 1750 mg/m ³ TWA: 3.5 mg/m ³ TWA: 0.1 mg/m ³ Carbon black in presence of Polycyclic aromatic hydrocarbons PAH

NIOSH IDLH Immediately Dangerous to Life or Health

Other Information

Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Appropriate engineering controls

Engineering Controls

Showers
Eyewash stations
Ventilation systems

Individual protection measures, such as personal protective equipment

Eye/face protection

Tight sealing safety goggles.

Skin and body protection

Wear protective natural rubber, nitrile rubber, Neoprene™ or PVC gloves.

Respiratory protection

Use NIOSH-approved air-purifying respirator with organic vapor cartridge or canister, as appropriate.

General Hygiene Considerations

When using do not eat, drink or smoke. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state	Paste Liquid
Appearance	Black
Odor	Mild
Odor threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	7-8	
Melting point / freezing point	No information available	
Boiling point / boiling range	No information available Not Applicable	Polymerization
Flash point	> 93 °C / > 199 °F	Tag Closed Cup
Evaporation rate	< 1	Butyl acetate = 1
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper flammability limit:	No information available	
Lower flammability limit:	No information available	
Vapor pressure	<5 mm Hg @ 80°F	
Vapor density	3.0	Air = 1
Relative density	1.34	
Water solubility	No information available	
Solubility(ies)	No information available	
Partition coefficient	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity	No information available	
Dynamic viscosity	No information available	
Explosive properties	No information available	
Oxidizing properties	No information available	

Other Information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	<5%
Density	No information available
Bulk density	No information available
SADT (self-accelerating decomposition temperature)	No information available

10. STABILITY AND REACTIVITY

Reactivity

No information available

Chemical stability

Stable under normal conditions

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Heat, flames and sparks.

Incompatible materials

Strong oxidizing agents, Acids, Water

Hazardous Decomposition Products

Carbon oxides
Nitrogen oxides (NOx)

Formaldehyde
May release 2-butanone oxime (ethyl methyl ketoxime) at elevated temperature

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation	May cause irritation of respiratory tract.
Eye contact	Contact with eyes may cause irritation. May cause redness and tearing of the eyes.
Skin contact	May cause skin irritation and/or dermatitis. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons.
Ingestion	Ingestion may cause irritation to mucous membranes.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
CALCIUM CARBONATE 471-34-1	= 6450 mg/kg (Rat)	-	-
STEARIC ACID 57-11-4	= 4600 mg/kg (Rat)	> 5 g/kg (Rabbit)	-
CARBON BLACK 1333-86-4	> 15400 mg/kg (Rat)	> 3 g/kg (Rabbit)	-
2-BUTANONE OXIME 96-29-7	= 930 mg/kg (Rat)	1000 - 1800 mg/kg (Rabbit)	> 4.83 mg/L (Rat) 4 h

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.
Germ cell mutagenicity No information available.
Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
CARBON BLACK 1333-86-4	A3	Group 2B	-	X

ACGIH (American Conference of Governmental Industrial Hygienists)
A3 - *Animal Carcinogen*
IARC (International Agency for Research on Cancer)
Group 2B - *Possibly Carcinogenic to Humans*
OSHA (Occupational Safety and Health Administration of the US Department of Labor)
X - *Present*

Target Organ Effects Eyes, Respiratory system, Skin.

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral) 14857 mg/kg
ATEmix (dermal) 10524 mg/kg

12. ECOLOGICAL INFORMATION

Ecotoxicity

0.12706 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Mobility

No information available.

Chemical Name	Partition coefficient
2-BUTANONE OXIME 96-29-7	0.65

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes	Disposal should be in accordance with applicable regional, national and local laws and regulations.
Contaminated packaging	Do not reuse container.
US EPA Waste Number	Not applicable

This product contains one or more substances that are listed with the State of California as a hazardous waste.

14. TRANSPORT INFORMATION

DOT

Proper shipping name: Not regulated

IATA

Proper shipping name: Not regulated

IMDG

Proper shipping name: Not regulated

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any

chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic Health Hazard	Yes
Fire hazard	Yes
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

US State Regulations**California Proposition 65**

This product contains the following Proposition 65 chemicals

Chemical Name	California Proposition 65
CARBON BLACK 1333-86-4	*Carcinogen (airborne, unbound particles of respirable size)

• *The asterisked chemical(s) listed are not subject to Proposition 65 because they are not airborne in the finished product

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
CARBON BLACK 1333-86-4	X	X	X
ALUMINIUM POWDER 7429-90-5	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

WHMIS Hazard Class

D2B - Toxic materials

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA	Health hazards 2	Flammability 2	Instability 0	-
HMIS	Health hazards 2	Flammability 2	Physical hazards 0	Personal protection B

NFPA (National Fire Protection Association)

HMIS (Hazardous Material Information System)

Revision Date 03-May-2020

Disclaimer

Illinois Tool Works Inc. believes the information contained in this data sheet is accurate as of the date compiled. However, Illinois Tool Works Inc. makes no warranty, express or implied, as to the accuracy, reliability or completeness of the information. User is responsible for evaluating whether such information or this product is fit for a particular purpose and suitable for a particular use or application. The information in this data sheet may not be valid if this product is used in combination with other products or in processes for which it was not designed. Illinois Tool Works Inc. disclaims any liability for consequential or incidental damages of any kind, including lost profits, arising from the sale or use of this product. Ensure you have the most current version of this data sheet by contacting us or reviewing our web site.

End of Safety Data Sheet