SAFETY DATA SHEET

1. Identification

Product identifier | DEVCON® Brushable Ceramic Blue Resin
Other means of identification | SKU# 0144
Recommended use | Not available.
Recommended restrictions | None known.
Manufacturer/Importer/Supplier/Distributor information
Company name | ITW Performance Polymers
Address | 35 Brownridge Rd
Unit 1
Halton Hills, ON L7G 0C6
Contact person | Customer Service
Telephone number | 978-777-1100
Fax | Not available.
E-mail | Not available.
Emergency telephone number | 800-424-9300
Supplier | Not available.

2. Hazard identification

Physical hazards | Not classified.
Health hazards | Skin corrosion/irritation Category 2
| Serious eye damage/eye irritation Category 2A
| Sensitization, skin Category 1
Environmental hazards | Not classified.
Label elements

Signal word | Warning
Hazard statement | Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.
Precautionary statement
Prevention | Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear eye protection/face protection. Wear protective gloves.
Response | IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.
Storage | Store away from incompatible materials.
Disposal | Dispose of contents/container in accordance with local/regional/national/international regulations.
Other hazards | None known.
Supplemental information | None.

3. Composition/information on ingredients

Mixtures

Material name: DEVCON® Brushable Ceramic Blue Resin
Version #: 02
Revision date: 29-April-2020
Issue date: 29-May-2019
SDS CANADA
### Chemical name and synonyms

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium oxide</td>
<td>Epoxy resin</td>
<td>1344-28-1</td>
<td>30 - 60</td>
</tr>
<tr>
<td>Epoxy Resin:--reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin)</td>
<td></td>
<td>25068-38-6</td>
<td>30 - 60</td>
</tr>
<tr>
<td>Xylene</td>
<td>XYLENE</td>
<td>1330-20-7</td>
<td>0.1 - 1</td>
</tr>
</tbody>
</table>

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

### 4. First-aid measures

<table>
<thead>
<tr>
<th>Section</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inhalation</td>
<td>Move to fresh air. Call a physician if symptoms develop or persist.</td>
</tr>
<tr>
<td>Skin contact</td>
<td>Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.</td>
</tr>
<tr>
<td>Eye contact</td>
<td>Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.</td>
</tr>
<tr>
<td>Ingestion</td>
<td>Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.</td>
</tr>
<tr>
<td>Most important symptoms/effects, acute and delayed</td>
<td>Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.</td>
</tr>
<tr>
<td>Indication of immediate medical attention and special treatment needed</td>
<td>Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.</td>
</tr>
</tbody>
</table>

### 5. Fire-fighting measures

<table>
<thead>
<tr>
<th>Section</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Suitable extinguishing media</td>
<td>Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).</td>
</tr>
<tr>
<td>Unsuitable extinguishing media</td>
<td>Do not use water jet as an extinguisher, as this will spread the fire.</td>
</tr>
<tr>
<td>Specific hazards arising from the chemical</td>
<td>During fire, gases hazardous to health may be formed.</td>
</tr>
<tr>
<td>Special protective equipment and precautions for firefighters</td>
<td>Self-contained breathing apparatus and full protective clothing must be worn in case of fire.</td>
</tr>
<tr>
<td>Fire fighting equipment/instructions</td>
<td>Move containers from fire area if you can do so without risk.</td>
</tr>
<tr>
<td>Specific methods</td>
<td>Use standard firefighting procedures and consider the hazards of other involved materials.</td>
</tr>
<tr>
<td>General fire hazards</td>
<td>No unusual fire or explosion hazards noted.</td>
</tr>
</tbody>
</table>

### 6. Accidental release measures

<table>
<thead>
<tr>
<th>Section</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Personal precautions, protective equipment and emergency procedures</td>
<td>Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.</td>
</tr>
<tr>
<td>Methods and materials for containment and cleaning up</td>
<td>Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.</td>
</tr>
<tr>
<td>Environmental precautions</td>
<td>Avoid discharge into drains, water courses or onto the ground.</td>
</tr>
</tbody>
</table>

### 7. Handling and storage

<table>
<thead>
<tr>
<th>Section</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Precautions for safe handling</td>
<td>Avoid breathing mist/vapours. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.</td>
</tr>
<tr>
<td>Conditions for safe storage, including any incompatibilities</td>
<td>Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).</td>
</tr>
</tbody>
</table>
### 8. Exposure controls/personal protection

#### Occupational exposure limits

**US. ACGIH Threshold Limit Values**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>aluminium oxide (CAS 1344-28-1)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>xylene (CAS 1330-20-7)</td>
<td>STEL</td>
<td>150 ppm</td>
<td></td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>100 ppm</td>
<td></td>
</tr>
</tbody>
</table>

**Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>aluminium oxide (CAS 1344-28-1)</td>
<td>TWA</td>
<td>10 mg/m³</td>
</tr>
<tr>
<td>xylene (CAS 1330-20-7)</td>
<td>STEL</td>
<td>651 mg/m³</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>434 mg/m³</td>
</tr>
</tbody>
</table>

**Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>xylene (CAS 1330-20-7)</td>
<td>STEL</td>
<td>150 ppm</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>100 ppm</td>
</tr>
</tbody>
</table>

**Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>aluminium oxide (CAS 1344-28-1)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td>xylene (CAS 1330-20-7)</td>
<td>STEL</td>
<td>150 ppm</td>
<td></td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>100 ppm</td>
<td></td>
</tr>
</tbody>
</table>

**Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>xylene (CAS 1330-20-7)</td>
<td>STEL</td>
<td>150 ppm</td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>100 ppm</td>
</tr>
</tbody>
</table>

**Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>aluminium oxide (CAS 1344-28-1)</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td>xylene (CAS 1330-20-7)</td>
<td>STEL</td>
<td>651 mg/m³</td>
<td></td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>434 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

**Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>aluminium oxide (CAS 1344-28-1)</td>
<td>15 minute</td>
<td>20 mg/m³</td>
</tr>
<tr>
<td></td>
<td>8 hour</td>
<td>10 mg/m³</td>
</tr>
<tr>
<td>xylene (CAS 1330-20-7)</td>
<td>15 minute</td>
<td>150 ppm</td>
</tr>
<tr>
<td></td>
<td>8 hour</td>
<td>100 ppm</td>
</tr>
</tbody>
</table>
Biological limit values

<table>
<thead>
<tr>
<th>Components</th>
<th>Value</th>
<th>Determinant</th>
<th>Specimen</th>
<th>Sampling Time</th>
</tr>
</thead>
<tbody>
<tr>
<td>Xylene (CAS 1330-20-7)</td>
<td>1.5 g/g</td>
<td>Methylhippuric acids</td>
<td>Creatinine in urine</td>
<td>*</td>
</tr>
</tbody>
</table>

* - For sampling details, please see the source document.

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

**Eye/face protection**

Wear safety glasses with side shields (or goggles). Face shield is recommended.

**Skin protection**

- **Hand protection**
  Wear appropriate chemical resistant gloves.
- **Other**
  Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

**Respiratory protection**

In case of insufficient ventilation, wear suitable respiratory equipment.

**Thermal hazards**

Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

<table>
<thead>
<tr>
<th>Appearance</th>
<th>Viscous. Liquid.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid.</td>
</tr>
<tr>
<td>Form</td>
<td>Viscous. Liquid.</td>
</tr>
<tr>
<td>Colour</td>
<td>Blue.</td>
</tr>
<tr>
<td>Odour</td>
<td>Slight.</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>Not available.</td>
</tr>
<tr>
<td>pH</td>
<td>Not available.</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>Not available.</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>320 °C (608 °F) estimated</td>
</tr>
<tr>
<td>Flash point</td>
<td>129.4 °C (265.0 °F) estimated</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability limit - lower (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability limit - upper (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit - lower (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit – upper (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>Not available.</td>
</tr>
<tr>
<td>Vapour density</td>
<td>Not available.</td>
</tr>
<tr>
<td>Relative density</td>
<td>Not available.</td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Solubility (water)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Partition coefficient (n-octanol/water)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>Not available.</td>
</tr>
</tbody>
</table>
**Decomposition temperature**  Not available.

**Viscosity**  Not available.

**Other information**
- **Density**  1.20 g/cm³ estimated
- **Explosive properties**  Not explosive.
- **Flammability class**  Combustible IIIB estimated
- **Oxidising properties**  Not oxidising.
- **Specific gravity**  1.2 estimated
- **VOC**  0 g/l

**10. Stability and reactivity**

**Reactivity**  The product is stable and non-reactive under normal conditions of use, storage and transport.

**Chemical stability**  Material is stable under normal conditions.

**Possibility of hazardous reactions**  No dangerous reaction known under conditions of normal use.

**Conditions to avoid**  Contact with incompatible materials.

**Incompatible materials**  Strong oxidising agents.

**Hazardous decomposition products**  No hazardous decomposition products are known.

**11. Toxicological information**

**Information on likely routes of exposure**

- **Inhalation**  Prolonged inhalation may be harmful.
- **Skin contact**  Causes skin irritation. May cause an allergic skin reaction.
- **Eye contact**  Causes serious eye irritation.
- **Ingestion**  Knowledge about health hazard is incomplete.

**Symptoms related to the physical, chemical and toxicological characteristics**  Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

**Information on toxicological effects**

**Acute toxicity**  Not known.

**Components**  | **Species** | **Test Results**
--- | --- | ---
Xylene (CAS 1330-20-7)  |  |  
**Acute**  |  |  
**Dermal**  |  |  
LD50  | Rabbit | > 43 g/kg  
**Inhalation**  |  |  
LC50  | Rat | 6350 mg/l, 4 Hours  
**Oral**  |  |  
LD50  | Rat | 3523 - 8600 mg/kg  
**Skin corrosion/irritation**  |  |  
Causes skin irritation.  
**Serious eye damage/eye irritation**  |  |  
Causes serious eye irritation.

**Respiratory or skin sensitisation**

- **Respiratory sensitisation**  Due to partial or complete lack of data the classification is not possible.
- **Skin sensitisation**  May cause an allergic skin reaction.
- **Germ cell mutagenicity**  Due to partial or complete lack of data the classification is not possible.
- **Carcinogenicity**  Due to partial or complete lack of data the classification is not possible.

**ACGIH Carcinogens**
- Aluminium oxide (CAS 1344-28-1)  A4 Not classifiable as a human carcinogen.
- Xylene (CAS 1330-20-7)  A4 Not classifiable as a human carcinogen.

**Canada - Manitoba OELs: carcinogenicity**
- Aluminium oxide (CAS 1344-28-1)  Not classifiable as a human carcinogen.
Xylene (CAS 1330-20-7) Not classifiable as a human carcinogen.

IARC Monographs. Overall Evaluation of Carcinogenicity
Xylene (CAS 1330-20-7) 3 Not classifiable as to carcinogenicity to humans.

Reproductive toxicity
Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity - single exposure
Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity - repeated exposure
Due to partial or complete lack of data the classification is not possible.

Aspiration hazard
Due to partial or complete lack of data the classification is not possible.

Chronic effects
Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability
No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)
Xylene 3.12 - 3.2

Mobility in soil
No data available.

Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions
Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations
Dispose in accordance with all applicable regulations.

Hazardous waste code
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products
Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

TDG
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not established.

15. Regulatory information

Canadian regulations
This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act
Not regulated.

Export Control List (CEPA 1999, Schedule 3)
Not listed.

Greenhouse Gases
Not listed.

Xylene (CAS 1330-20-7)
Precursor Control Regulations
Not regulated.

International regulations
Stockholm Convention
Not applicable.
Rotterdam Convention
Not applicable.
Kyoto Protocol
Not applicable.
Montreal Protocol
Not applicable.
Basel Convention
Not applicable.

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>No</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>No</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s).
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Issue date     29-May-2019
Revision date  29-April-2020
Version No.    02

Disclaimer
ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

Revision information
This document has undergone significant changes and should be reviewed in its entirety.
SAFETY DATA SHEET

1. Identification

Product identifier: DEVCON® Brushable Ceramic Hardener

SKU#: 0253A

Recommended use: Not available.

Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information

Company name: ITW Performance Polymers
Address: 35 Brownridge Rd
Unit 1
Halton Hills, ON L7G 0C6

Contact person: Customer Service
Telephone number: 978-777-1100
Fax: Not available.
E-mail: 800-424-9300

2. Hazard identification

Physical hazards: Not classified.

Health hazards:
- Acute toxicity, oral: Category 4
- Acute toxicity, inhalation: Category 4
- Skin corrosion/irritation: Category 1
- Serious eye damage/eye irritation: Category 1
- Sensitization, skin: Category 1A

Environmental hazards: Not classified.

Label elements

Signal word: Danger

Hazard statement: Harmful if swallowed. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Harmful if inhaled.

Precautionary statement

Prevention: Do not breathe mist/vapours. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection.

Response: IF SWALLOWED: rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTRE/doctor. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.

Storage: Store locked up.

Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.
3. Composition/information on ingredients

<table>
<thead>
<tr>
<th>Mixtures</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Benzyl alcohol</td>
<td></td>
<td>100-51-6</td>
<td>15 - 40</td>
</tr>
<tr>
<td>Formaldehyde, Polymer With Benzenamine, Hydrogenated</td>
<td></td>
<td>135108-88-2</td>
<td>15 - 40</td>
</tr>
<tr>
<td>Benzene-1,3-dimethaneamine</td>
<td></td>
<td>1477-55-0</td>
<td>10 - 30</td>
</tr>
<tr>
<td>Other components below reportable levels</td>
<td></td>
<td></td>
<td>15 - 40</td>
</tr>
</tbody>
</table>

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a poison centre or doctor/physician if you feel unwell.

Skin contact: Remove contaminated clothing immediately and wash skin with soap and water. Call a physician or poison control centre immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.

Eye contact: Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control centre immediately.

Ingestion: Call a physician or poison control centre immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Most important symptoms/effects, acute and delayed: Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Indication of immediate medical attention and special treatment needed: Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information: Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures


Unsuitable extinguishing media: Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical: During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters: Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions: Move containers from fire area if you can do so without risk.

Specific methods: Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards: No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures: Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up: Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
Environmental precautions
Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage
Precautions for safe handling
Do not breathe mist/vapours. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Avoid prolonged exposure. When using, do not eat, drink or smoke. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities
Store locked up. Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

<table>
<thead>
<tr>
<th>US. ACGIH Threshold Limit Values</th>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Benzene-1,3-dimethaneamine (CAS 1477-55-0)</td>
<td>Ceiling</td>
<td>0.1 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Canada. Alberta OELs (Occupational Health &amp; Safety Code, Schedule 1, Table 2)</th>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Benzene-1,3-dimethaneamine (CAS 1477-55-0)</td>
<td>Ceiling</td>
<td>0.1 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)</th>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Benzene-1,3-dimethaneamine (CAS 1477-55-0)</td>
<td>Ceiling</td>
<td>0.1 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)</th>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Benzene-1,3-dimethaneamine (CAS 1477-55-0)</td>
<td>Ceiling</td>
<td>0.1 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)</th>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Benzene-1,3-dimethaneamine (CAS 1477-55-0)</td>
<td>Ceiling</td>
<td>0.1 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Canada. Quebec OELs. (Ministry of Labor - Regulation respecting occupational health and safety)</th>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Benzene-1,3-dimethaneamine (CAS 1477-55-0)</td>
<td>Ceiling</td>
<td>0.1 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)</th>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Benzene-1,3-dimethaneamine (CAS 1477-55-0)</td>
<td>Ceiling</td>
<td>0.1 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

Biological limit values
No biological exposure limits noted for the ingredient(s).

Exposure guidelines

Canada - Alberta OELs: Skin designation
Benzene-1,3-dimethaneamine (CAS 1477-55-0) Can be absorbed through the skin.

Canada - British Columbia OELs: Skin designation
Benzene-1,3-dimethaneamine (CAS 1477-55-0) Can be absorbed through the skin.

Canada - Manitoba OELs: Skin designation
Benzene-1,3-dimethaneamine (CAS 1477-55-0) Can be absorbed through the skin.

Canada - Ontario OELs: Skin designation
Benzene-1,3-dimethaneamine (CAS 1477-55-0) Can be absorbed through the skin.

Canada - Quebec OELs: Skin designation
Benzene-1,3-dimethaneamine (CAS 1477-55-0) Can be absorbed through the skin.

Canada - Saskatchewan OELs: Skin designation
Benzene-1,3-dimethaneamine (CAS 1477-55-0) Can be absorbed through the skin.
US ACGIH Threshold Limit Values: Skin designation
Benzene-1,3-dimethaneamine (CAS 1477-55-0) Can be absorbed through the skin.

**Appropriate engineering controls**
Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection**
Wear safety glasses with side shields (or goggles) and a face shield. Face shield is recommended.

**Skin protection**
Wear appropriate chemical resistant gloves.

**Hand protection**
Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

**Other**
In case of insufficient ventilation, wear suitable respiratory equipment.

**Respiratory protection**
Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**
Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

### 9. Physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Appearance</strong></td>
<td>Liquid.</td>
</tr>
<tr>
<td><strong>Physical state</strong></td>
<td>Liquid.</td>
</tr>
<tr>
<td><strong>Form</strong></td>
<td>Liquid.</td>
</tr>
<tr>
<td><strong>Colour</strong></td>
<td>Amber.</td>
</tr>
<tr>
<td><strong>Odour</strong></td>
<td>Ammoniacal.</td>
</tr>
<tr>
<td><strong>Odour threshold</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>pH</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Melting point/freezing point</strong></td>
<td>-15.2 °C (4.64 °F) estimated</td>
</tr>
<tr>
<td><strong>Initial boiling point and boiling range</strong></td>
<td>205.3 °C (401.54 °F) estimated</td>
</tr>
<tr>
<td><strong>Flash point</strong></td>
<td>100.0 °C (212.0 °F) estimated</td>
</tr>
<tr>
<td><strong>Evaporation rate</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Flammability (solid, gas)</strong></td>
<td>Not applicable.</td>
</tr>
<tr>
<td><strong>Upper/lower flammability or explosive limits</strong></td>
<td></td>
</tr>
<tr>
<td>Flammability limit - lower (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability limit - upper (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit - lower (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit – upper (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Vapour pressure</strong></td>
<td>0.13 hPa estimated</td>
</tr>
<tr>
<td><strong>Vapour density</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Relative density</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Solubility(ies)</strong></td>
<td></td>
</tr>
<tr>
<td>Solubility (water)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Partition coefficient (n-octanol/water)</td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Auto-ignition temperature</strong></td>
<td>436 °C (816.8 °F) estimated</td>
</tr>
<tr>
<td><strong>Decomposition temperature</strong></td>
<td>Not available.</td>
</tr>
<tr>
<td><strong>Viscosity</strong></td>
<td>Not available.</td>
</tr>
</tbody>
</table>
10. Stability and reactivity

Reactivity
The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability
Material is stable under normal conditions.

Possibility of hazardous reactions
Hazardous polymerisation does not occur.

Conditions to avoid
Avoid temperatures exceeding the flash point. Contact with incompatible materials.

Incompatible materials
Strong oxidising agents.

Hazardous decomposition products
No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

- **Inhalation**: Harmful if inhaled.
- **Skin contact**: Causes severe skin burns. May cause an allergic skin reaction.
- **Eye contact**: Causes serious eye damage.
- **Ingestion**: Causes digestive tract burns. Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics
Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Information on toxicological effects

- **Acute toxicity**: Harmful if inhaled. Harmful if swallowed.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Benzyl alcohol (CAS 100-51-6)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dermal</td>
<td>Rabbit</td>
<td>2000 mg/kg</td>
</tr>
<tr>
<td>LD50</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Inhalation</td>
<td>Rat</td>
<td>1000 mg/l, 8 Hours</td>
</tr>
<tr>
<td>LC50</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

- **Skin corrosion/irritation**: Causes severe skin burns and eye damage.
- **Serious eye damage/eye irritation**: Causes serious eye damage.

Respiratory or skin sensitisation

- **Canada - Alberta OELs: Irritant**

  - Benzene-1,3-dimethaneamine (CAS 1477-55-0) Irritant

Respiratory sensitisation
Due to partial or complete lack of data the classification is not possible.

Skin sensitisation
May cause an allergic skin reaction.

Germ cell mutagenicity
Due to partial or complete lack of data the classification is not possible.

Carcinogenicity
Due to partial or complete lack of data the classification is not possible.

Reproductive toxicity
Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity - single exposure
Due to partial or complete lack of data the classification is not possible.

Specific target organ toxicity - repeated exposure
Due to partial or complete lack of data the classification is not possible.

Aspiration hazard
Due to partial or complete lack of data the classification is not possible.
12. Ecological information

Ecotoxicity
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability
No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential
- Partition coefficient n-octanol / water (log Kow)
  Benzyl alcohol: 1.1

Mobility in soil
No data available.

Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions
Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations
Dispose in accordance with all applicable regulations.

Hazardous waste code
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products
Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

TDG
- UN number: UN2735
- UN proper shipping name: AMINES, LIQUID, CORROSIVE, N.O.S. (Benzene-1,3-dimethaneamine), Limited Quantity
- Transport hazard class(es)
  - Class: 8
  - Subsidiary risk: -
  - Packing group: III
  - Environmental hazards: Not available.
- Special precautions for user: Read safety instructions, SDS and emergency procedures before handling.

IATA
- UN number: UN2735
- UN proper shipping name: Amines, liquid, corrosive, n.o.s. (Benzene-1,3-dimethaneamine), Limited Quantity
- Transport hazard class(es)
  - Class: 8
  - Subsidiary risk: -
  - Packing group: III
  - Environmental hazards: No.
  - ERG Code: 8L
- Special precautions for user: Read safety instructions, SDS and emergency procedures before handling.
- Other information
  - Passenger and cargo aircraft: Allowed with restrictions.
  - Cargo aircraft only: Allowed with restrictions.

IMDG
- UN number: UN2735
- UN proper shipping name: AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (Benzene-1,3-dimethaneamine), Limited Quantity
- Transport hazard class(es)
  - Class: 8
  - Subsidiary risk: -
  - Packing group: III
  - Environmental hazards: No.
  - Marine pollutant: No.
Read safety instructions, SDS and emergency procedures before handling.

Special precautions for user
Not established.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

IATA

IMDG; TDG

15. Regulatory information

Canadian regulations
This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act
Not regulated.

Export Control List (CEPA 1999, Schedule 3)
Not listed.

Greenhouse Gases
Not listed.

Precursor Control Regulations
Not regulated.

International regulations

Stockholm Convention
Not applicable.

Rotterdam Convention
Not applicable.

Kyoto Protocol
Not applicable.

Montreal Protocol
Not applicable.

Basel Convention
Not applicable.

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Country(s) or region</td>
<td>Inventory name</td>
<td>On inventory (yes/no)*</td>
</tr>
<tr>
<td>---------------------------</td>
<td>---------------------------------------------------</td>
<td>------------------------</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A “Yes” indicates that all components of this product comply with the inventory requirements administered by the governing country(s). A “No” indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

### 16. Other information

<table>
<thead>
<tr>
<th>Issue date</th>
<th>29-May-2019</th>
</tr>
</thead>
<tbody>
<tr>
<td>Revision date</td>
<td>29-April-2020</td>
</tr>
<tr>
<td>Version No.</td>
<td>02</td>
</tr>
</tbody>
</table>

**Disclaimer**

ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

**Revision information**

Composition/information on ingredients: Component information

Stability and reactivity: Conditions to avoid

Toxicological information: Aspiration hazard

Toxicological information: Carcinogenicity

Toxicological information: Mutagenicity

Toxicological information: Reproductivity

Toxicological information: Respiratory sensitisation

Toxicological information: Skin contact

Toxicological information: Skin contact

Toxicological information: Specific target organ toxicity - repeated exposure

Toxicological information: Specific target organ toxicity - single exposure